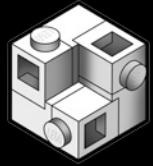
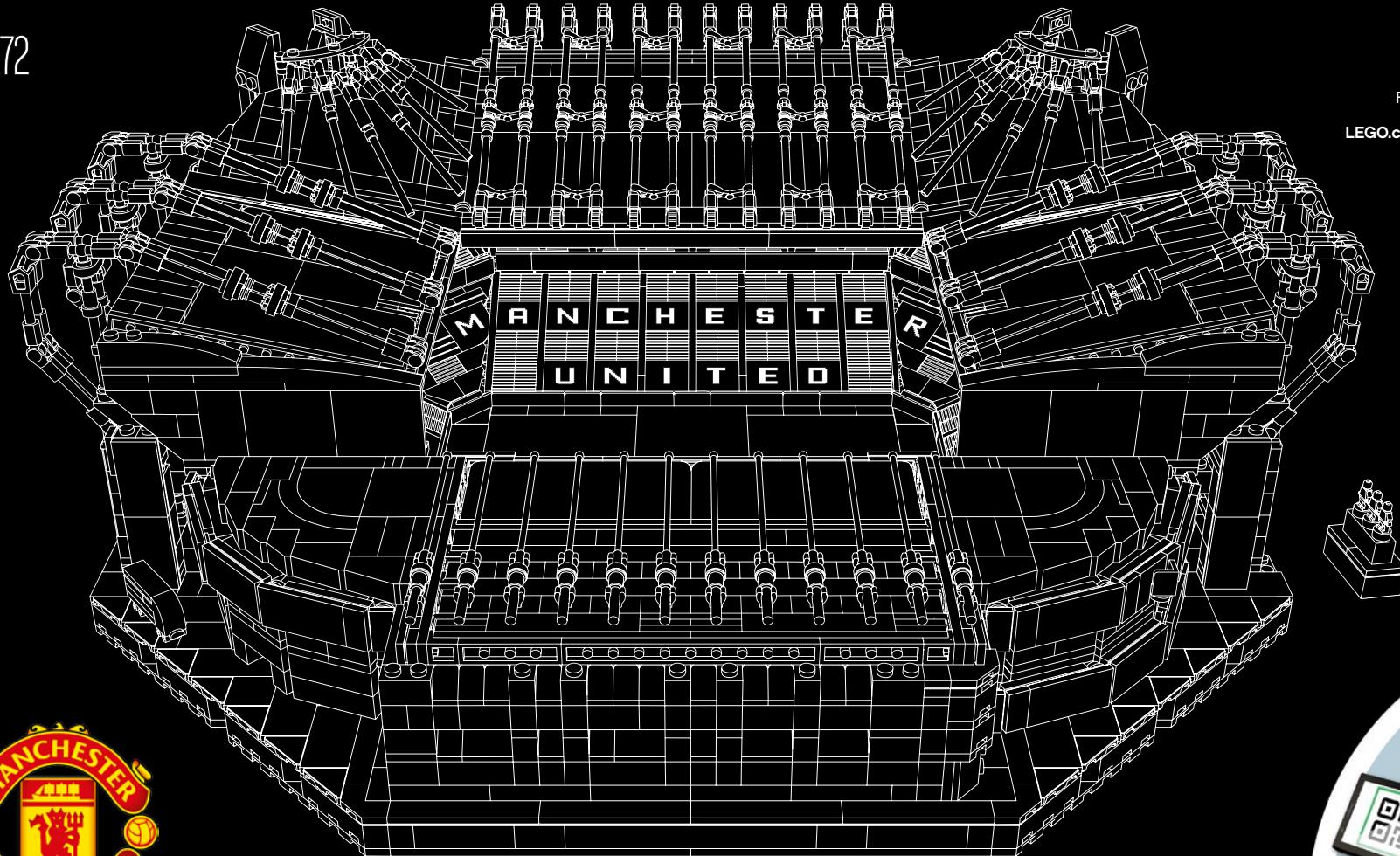




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10272



EXPERT

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# THE GREATEST FOOTBALL STORY EVER TOLD

## LA PLUS GRANDE HISTOIRE DE SOCCER JAMAIS RACONTÉE



### HUMBLE BEGINNINGS

The Manchester United story begins in 1878 when workers in the Carriage and Wagon department of the Lancashire and Yorkshire Railway depot form Newton Heath (L&YR) Cricket & Football Club.

### DES DÉBUTS MODESTES

L'histoire de Manchester United commence en 1878, lorsque les ouvriers du service chargé des wagons et des voitures de voyageurs de l'entreprise ferroviaire Lancashire and Yorkshire Railway créent le Newton Heath (L&YR) Cricket and Football Club.

1878

1902

1910

1938

1941

### A NEW NAME

Having joined the Football League in 1892, the club struggles financially and only survives when local brewery owner, John Henry Davies, takes control. A new name is needed and Manchester United is born.

### UN NOUVEAU NOM

Après avoir rejoint la ligue de soccer en 1892, le club rencontre des difficultés financières, mais réussit à survivre lorsque le propriétaire de la brasserie locale, John Henry Davies, prend le contrôle. Il faut alors trouver un nouveau nom : Manchester United.



### NO PLACE LIKE HOME

In February 1910, Old Trafford opens its doors for the first time and a crowd of over 45,000 watch United play Liverpool. The club are crowned League champions at the end of their first full season at their new home.

### ON N'EST JAMAIS AUSSI BIEN QUE CHEZ SOI

En février 1910, Old Trafford ouvre ses portes pour la première fois et une foule de plus de 45 000 personnes regarde United jouer contre Liverpool. Le club est couronné champion de la Ligue à la fin de sa première saison complète dans le nouveau stade.



### BOMB DAMAGE

Old Trafford sustains heavy bomb damage during the Second World War. After a bombing raid in 1941, the original main stand from 1910 is completely destroyed.

### LE BOMBARDEMENT

Old Trafford subit de lourds dégâts pendant la Seconde Guerre mondiale. Après un bombardement en 1941, la grande tribune originale de 1910 est complètement détruite.

Roofs added over the South Stand corners.  
Toits ajoutés au-dessus des coins de la tribune Sud.



A vertical timeline on the left side of the page shows two historical moments:

- 1945**: A black and white photograph of a young Matt Busby in military uniform, smiling. Below it is the text "LE DÉBUT D'UNE NOUVELLE ÈRE" and a brief description of his arrival at Manchester United.
- 1948**: A bronze soccer ball. Below it is the text "MATCHBALL" and a brief description of his managerial success.

The main content area features a large quote from Sir Matt Busby in both English and French, with attribution to him.

**"I never wanted Manchester United to be second to anybody. Only the best would be good enough."**  
- Sir Matt Busby

**« Je n'ai jamais voulu que Manchester United soit deuxième. La seule place acceptable, c'est la première. »**  
- Sir Matt Busby

**1996**: A large bronze statue of Sir Matt Busby stands on a pedestal. The pedestal is inscribed with "SIR MATT BUSBY". To the right of the statue is a descriptive text.

In 1996, a bronze statue of Sir Matt Busby is erected on the exterior of the East Stand of Old Trafford overlooking Sir Matt Busby Way.

En 1996, une statue en bronze de Sir Matt Busby est érigée à l'extérieur de la tribune Est d'Old Trafford, surplombant Sir Matt Busby Way.

**TD**



#### A NEW ERA BEGINS

Both the stadium and the team need restoring when the young Matt Busby joins United in 1945. Initially on a five-year contract, he is still managing the club 24 years later!

1945

#### LE DÉBUT D'UNE NOUVELLE ÈRE

Le stade et l'équipe ont besoin de se reconstruire lorsque le jeune Matt Busby rejoint United en 1945. Avec à l'origine un contrat de cinq ans, il dirige toujours le club 24 ans plus tard !



**"I never wanted Manchester United to be second to anybody. Only the best would be good enough."**

- Sir Matt Busby

**« Je n'ai jamais voulu que Manchester United soit deuxième. La seule place acceptable, c'est la première. »**

- Sir Matt Busby

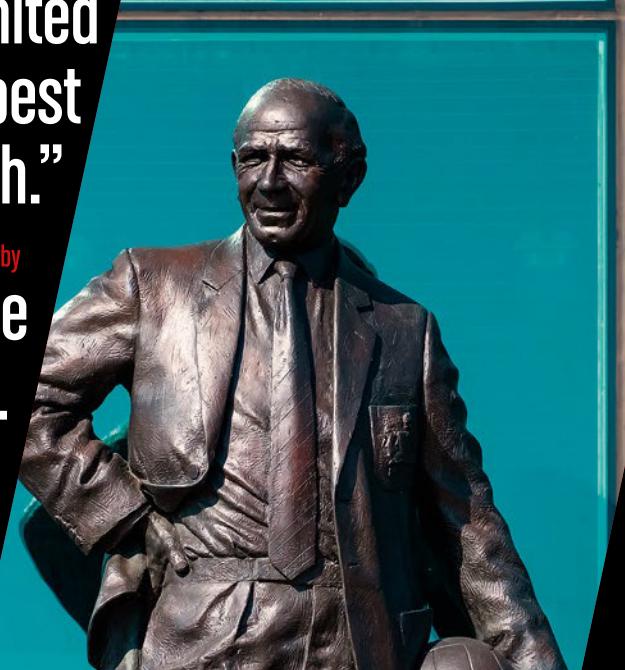
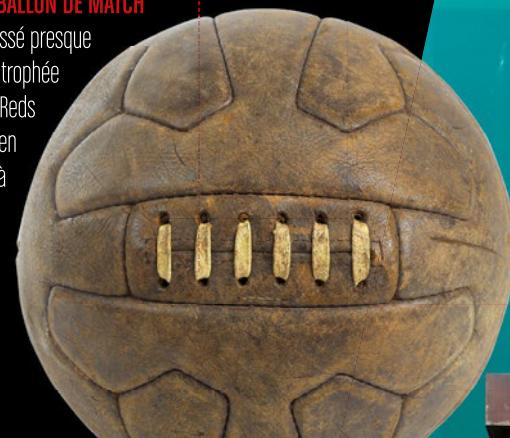
1948

#### MATCHBALL

After almost 40 years without winning a major trophy, Matt Busby leads the Reds to an FA Cup final victory over Blackpool at Wembley.

#### BALLON DE MATCH

Après que l'équipe ait passé presque 40 ans sans gagner un trophée majeur, Matt Busby mène les Reds à une victoire face à Blackpool en finale de la Coupe d'Angleterre à Wembley.



In 1996 a bronze statue of Sir Matt Busby is erected on the exterior of the East Stand of Old Trafford overlooking Sir Matt Busby Way.

En 1996, une statue en bronze de Sir Matt Busby est érigée à l'extérieur de la tribune Est d'Old Trafford, surplombant Sir Matt Busby Way.



#### MUNICH AIR DISASTER

The bright future of the Busby Babes is cut tragically short on a German runway on February 6th, 1958. Returning from a European Cup quarter-final game in Belgrade, the plane crashes with eight United players among the 23 people killed.

#### CATASTROPHE AÉRIENNE DE MUNICH

L'avenir radieux des Busby Babes est tragiquement brisé sur une piste allemande le 6 février 1958. De retour d'un match de quart de finale de Coupe d'Europe à Belgrade, l'avion s'écrase, huit joueurs de United figurant parmi les 23 personnes tuées.

1952 - 1957

#### BUSBY BABES

Perhaps Matt Busby's greatest legacy at United is the thrilling young team who rise through the ranks to win back-to-back League titles in 1956 and 1957 with some of the finest football ever played at Old Trafford.

#### BUSBY BABES

Le plus grand legs de Matt Busby à United est peut-être cette jeune équipe impressionnante qui gravit les échelons pour gagner deux titres consécutifs de la Ligue en 1956 et 1957 avec certains des meilleurs matchs jamais joués à Old Trafford.



## RISING FROM THE ASHES

## RENAÎTRE DE SES CENDRES

After building one of the greatest teams ever seen in England, Matt Busby has to start all over again in the 1960s. Bobby Charlton, who survived the Munich Air Disaster, is soon joined by Denis Law and George Best. This famous trinity helps United win the League in 1965 and 1967.

Après avoir formé l'une des meilleures équipes jamais vues en Angleterre, Matt Busby doit tout recommencer dans les années 1960. Bobby Charlton, qui a survécu à la aérienne catastrophe de Munich, est bientôt rejoint par Denis Law et George Best. Cette célèbre trinité aide United à remporter la Ligue en 1965 et 1967.

1958

1960

#### MEMORIAL

The first memorial to the Munich Air Disaster is unveiled by Matt Busby. It was located over the Director's entrance in the main stand.

#### PLAQUE COMMÉMORATIVE

La première plaque commémorative de la catastrophe aérienne de Munich est dévoilée par Matt Busby. Elle était située au-dessus de l'entrée de la tribune principale réservée aux administrateurs.





This shirt was worn by Noel Cantwell while captaining United to a 3-1 win over Leicester City and a first FA Cup win since 1948.

1963

1965

1968

1973

A new cantilevered stand, with the first private boxes in British football, is built for the 1966 World Cup.

Une nouvelle tribune en porte-à-faux, avec les premières loges privées du soccer britannique, est construite pour la Coupe du Monde de 1966.



### EUROPEAN TRIUMPH

United become the first English team to win the European Cup, defeating SL Benfica 4-1 at Wembley after extra-time.

### TRIOMPHE EUROPÉEN

United devient la première équipe anglaise à remporter la Coupe d'Europe en battant le SL Benfica 4-1 à Wembley, après des prolongations.



The stadium sign and merchandise store at the south east corner are built.

L'enseigne du stade et la boutique de souvenirs dans le coin sud-est sont construits.



In 2008 a statue of the United Trinity of George Best, Denis Law and Bobby Charlton is unveiled outside the East Stand.

En 2008, une statue de la Trinité de United composée de George Best, Denis Law et Bobby Charlton est dévoilée à l'extérieur de la tribune Est.

THE UNITED TRINITY  
BEST LAW CHARLTON

# NEW BOSS, NEW BEGINNINGS

After a turbulent decade with fluctuating results on the pitch the club's next manager needs to be a proven winner.

Alex Ferguson has won everything in Scottish football with

Aberdeen, including a European Cup Winners' Cup final against Real Madrid. He arrives at Old Trafford in November

1986 and immediately sets about revamping United and building a squad that will bring unprecedented success to the club.

# NOUVEAU PATRON, NOUVEAUX DÉBUTS

Après une décennie mouvementée avec des résultats fluctuants sur le terrain, le prochain entraîneur du club doit être un gagnant avéré. Alex Ferguson a tout gagné dans le soccer écossais avec Aberdeen, y compris une finale de Coupe d'Europe des vainqueurs de Coupe contre le Real Madrid. Il arrive à Old Trafford en novembre 1986 et se met immédiatement à transformer United et à bâtir une équipe qui apportera au club un succès sans précédent.

1986

1987

By the late 1980s only the Stretford End remains uncantilevered. The lighting towers are taken down and replaced by roof-edge mounted floodlights.

À la fin des années 1980, seule la tribune Stretford End n'est pas en porte-à-faux. Les tours d'éclairage sont démontées et remplacées par des projecteurs montés sur le toit.



1992

Every major stadium in the UK becomes all-seated, which reduces Old Trafford's capacity to around 45,000.

Tous les grands stades au Royaume-Uni comportent désormais uniquement des places assises. Cela réduit la capacité d'Old Trafford à environ 45 000 places.





**“...now there is only one way to go  
and that is forward”**

- Sir Alex Ferguson

**« ... maintenant il n'y a qu'une seule  
voie à suivre et c'est vers l'avant »**

- Sir Alex Ferguson

The three-tier North Stand is completed for Euro '96 and boosts capacity to 56,387.

La tribune Nord à trois niveaux est achevée pour l'Euro 1996 et augmente la capacité à 56 387 places.

1992 - 1993

1996

#### A CLASS OF THEIR OWN

The arrival of a first League title in 26 years is followed by the rise of a group of gifted youngsters. Just like the Busby Babes decades earlier in the 1950s, United's success in the '90s is driven by a fresh young group of players known as the Class of '92.

#### UNE CLASSE À PART

L'arrivée d'un premier titre de la Ligue en 26 ans est suivie par l'ascension d'un groupe de jeunes surdoués. Tout comme les Busby Babes, des décennies plus tôt dans les années 1950, le succès de United dans les années 1990 repose sur un nouveau groupe de jeunes joueurs connus sous le nom de la « génération 92 ».



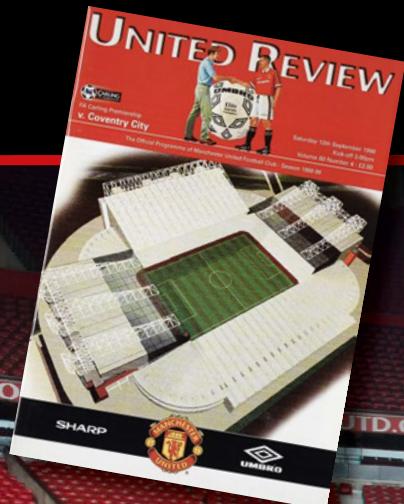
In 2012, a bronze statue of Sir Alex Ferguson is unveiled outside the entrance to the stand named after him.

# THE PERFECT SEASON

Everything comes together for United in the 1998/99 season. Wins in the League and FA Cup gives the club a domestic double, but it is a European triumph that makes this season so memorable. Losing 0-1 to Bayern Munich with only three minutes of added time to go, the Reds score twice to be crowned champions of Europe.

## LA SAISON PARFAITE

Tout concourait à la réussite de United lors de la saison 1998-1999. Les victoires dans la Ligue et la Coupe d'Angleterre donnent au club un doublé dans son pays, mais c'est un triomphe européen qui rend cette saison si mémorable. Perdant 0-1 face au Bayern Munich et avec seulement trois minutes de temps supplémentaire, les Reds marquent deux fois et sont sacrés champions d'Europe.



1998 - 1999



A second tier is added to the East Stand, progressively opening from January 2000, with work on a similar extension to the Stretford End complete for the start of 2000-01 season. This brings Old Trafford's capacity to 68,210.

Un deuxième niveau est ajouté à la tribune Est, qui ouvre progressivement à partir de janvier 2000. Des travaux d'agrandissement similaires à ceux de Stretford End sont terminés pour le début de la saison 2000-2001. Cela porte la capacité d'Old Trafford à 68 210 places.



2001/2002

2005 - 2006

2013

Modern new extensions are opened in the two northern quadrants, increasing the stadium capacity to over 76,000.

De nouveaux agrandissements modernes sont ouverts dans les deux quadrants nord, ce qui porte la capacité du stade à plus de 76 000 places.

#### GOODBYE SIR ALEX

Having won the League for a record 20th time, 2013 is also the year United had to say goodbye to its most successful manager. Sir Alex Ferguson, who had the North Stand named after him in 2011, retires after 26 years in charge of the club.

#### AU REVOIR SIR ALEX

En 2013, après avoir remporté la Ligue pour une 20<sup>e</sup> fois, un record, United doit dire au revoir à son entraîneur le plus titré. Sir Alex Ferguson, qui avait donné son nom à la tribune Nord en 2011, prend sa retraite après 26 ans à la tête du club.



# 110 YEARS AND STILL GOING STRONG

## 110 ANS ET TOUJOURS AUSSI FORT

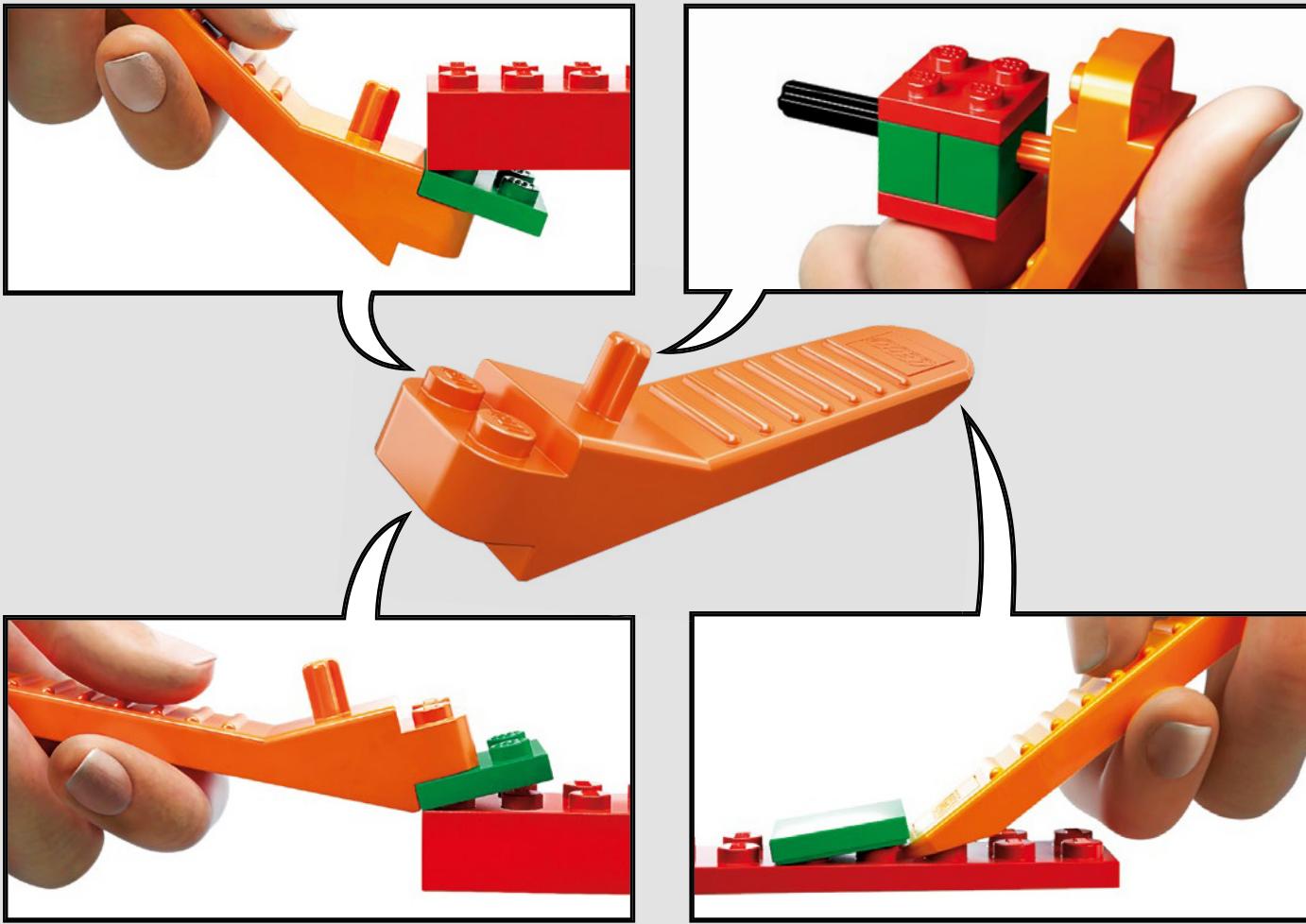
Dubbed the “Theatre of Dreams” by United legend Sir Bobby Charlton, Old Trafford continues to be the physical and spiritual home of Manchester United.

2020

Surnommé le « Théâtre des Rêves » par Sir Bobby Charlton, la légende de United, Old Trafford continue d'être la maison physique et spirituelle de Manchester United.







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- 1** Scan the code on the front cover  
Scanne den Code auf der Titelseite  
Scanne le code sur la page de couverture  
Scanner le code sur la page couverture  
Scansiona il codice sulla copertina  
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Olvasd be a borítón látható kódot!  
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扫描封面上的二维码

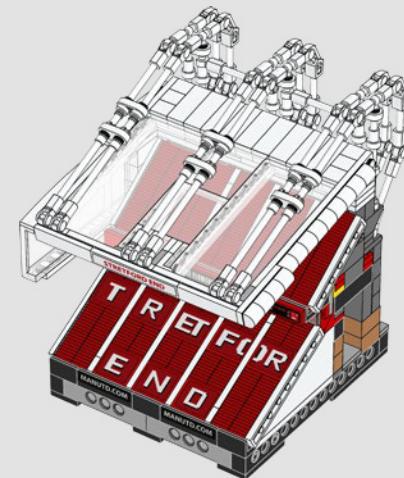
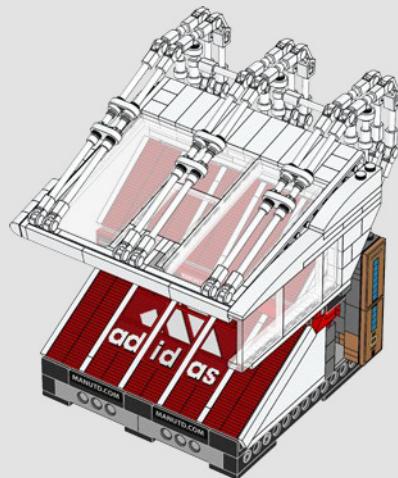
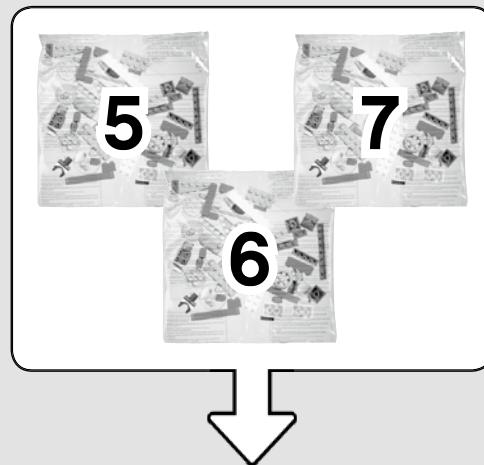
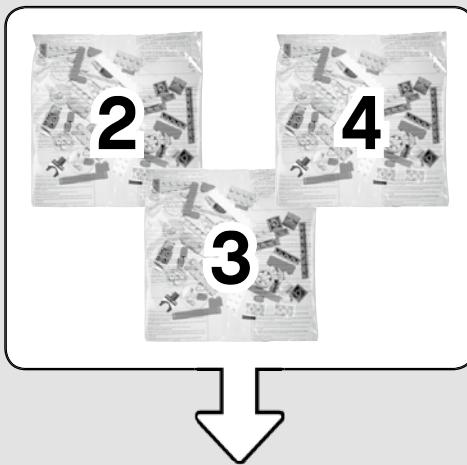
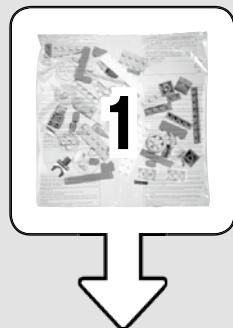


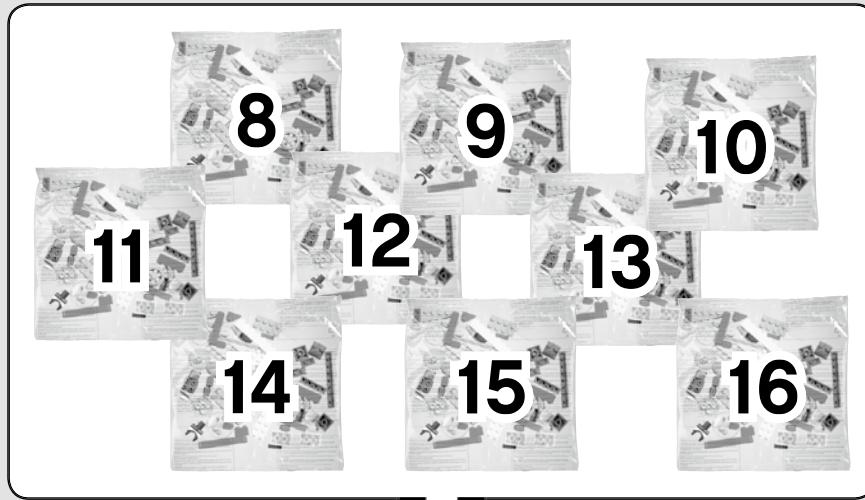
- 2** Get the Building Instructions  
Hol dir die Bauanleitung  
Obtiens les instructions de montage  
Obtenir les instructions de montage  
Scarica le istruzioni per la costruzione  
Consulta las instrucciones de construcción  
Obtém as Instruções de Construção  
Szerezd be az építési útmutatókat!  
Saņem būvēšanas instrukcijas  
获取拼搭说明

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Pārbaudīt saderību  
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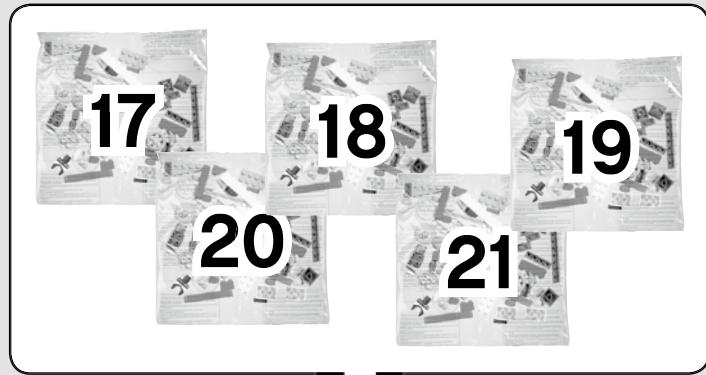
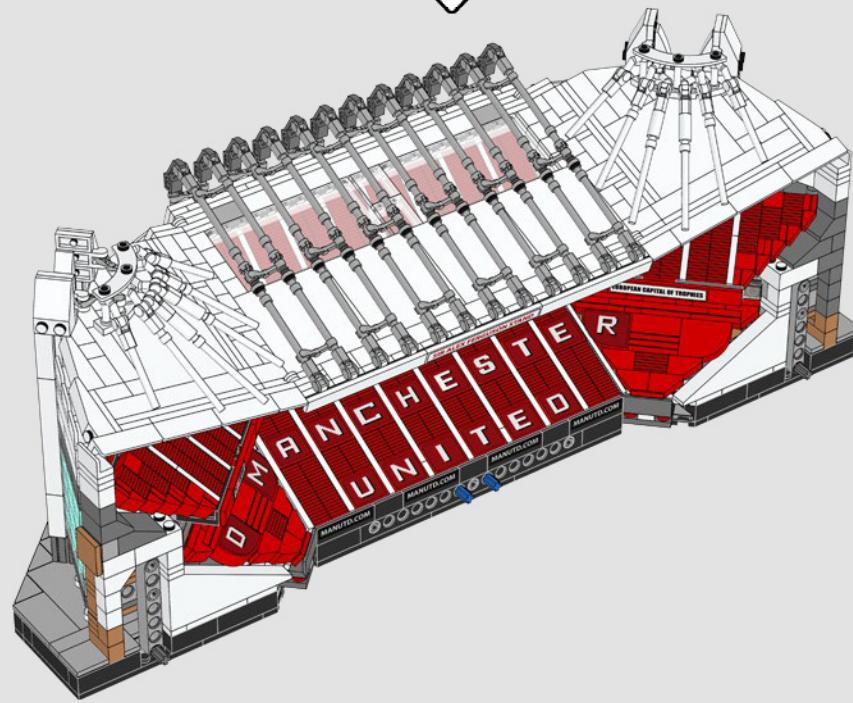
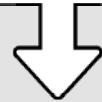
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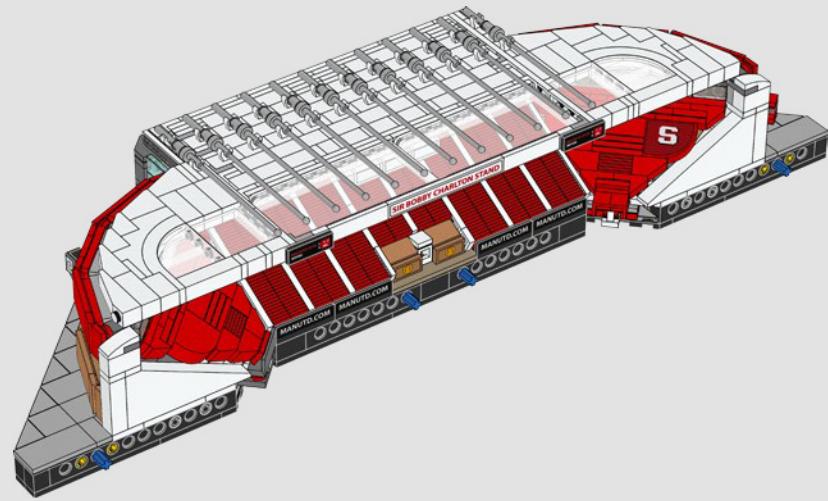
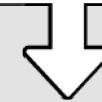
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## BUILDING YOUR OWN OLD TRAFFORD

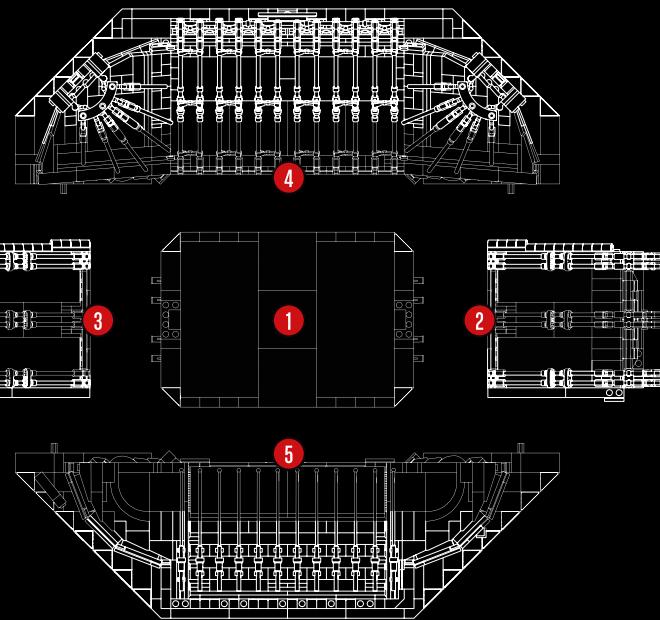
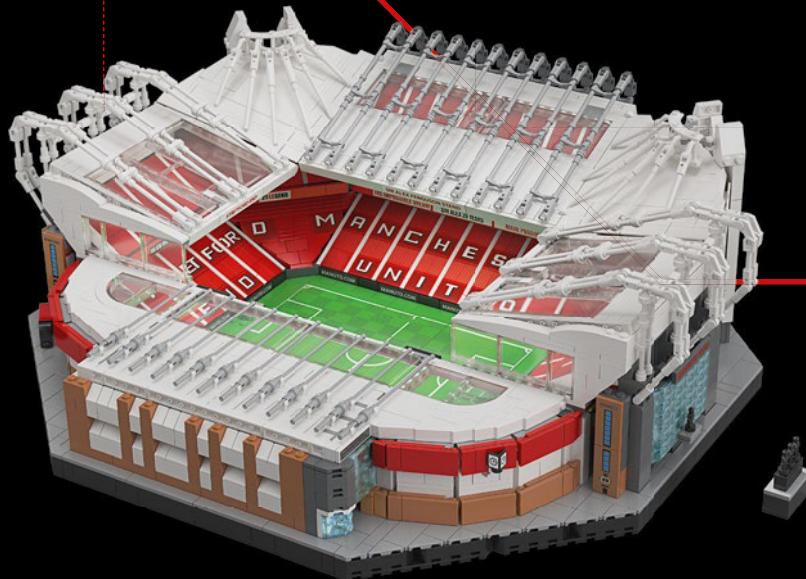
To ensure an enjoyable building experience, we have divided our model of the Old Trafford stadium into five separate sections. Simply assemble each section in the order shown here and connect them together.

## CONSTRUIRE OLD TRAFFORD

Pour assurer une expérience de construction agréable, nous avons divisé notre modèle du stade Old Trafford en cinq sections distinctes. Il suffit d'assembler chaque section dans l'ordre indiqué ici et de les connecter ensemble.

NOW / AUJOURD'HUI...

- 1 PITCH TERRAIN
- 2 EAST STAND TRIBUNE EST
- 3 STRET福德 END STRET福德 END
- 4 SIR ALEX FERGUSON STAND TRIBUNE SIR ALEX FERGUSON
- 5 SIR BOBBY CHARLTON STAND TRIBUNE SIR BOBBY CHARLTON

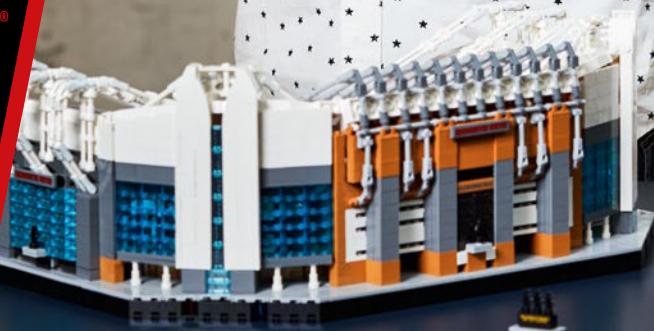


## A WORD FROM THE LEGO® DESIGNER

“It's always a challenge to recreate something as massive as a football stadium in a scaled LEGO® model. I also understood that it's the small details that make Old Trafford so special, so it was important to include elements like the statues of Sir Alex Ferguson, Sir Matt Busby and the United Trinity in the final model.”

## UN MOT DU CONCEPTEUR LEGO®

« C'est toujours un défi de recréer quelque chose d'aussi immense qu'un stade de soccer dans un modèle LEGO® à l'échelle. J'ai aussi compris que ce sont les petits détails qui rendent Old Trafford si spécial. Il était donc important d'inclure dans le modèle final des éléments comme l'horloge de Munich et les statues de Sir Alex Ferguson, Sir Matt Busby et de la Trinité de United. »

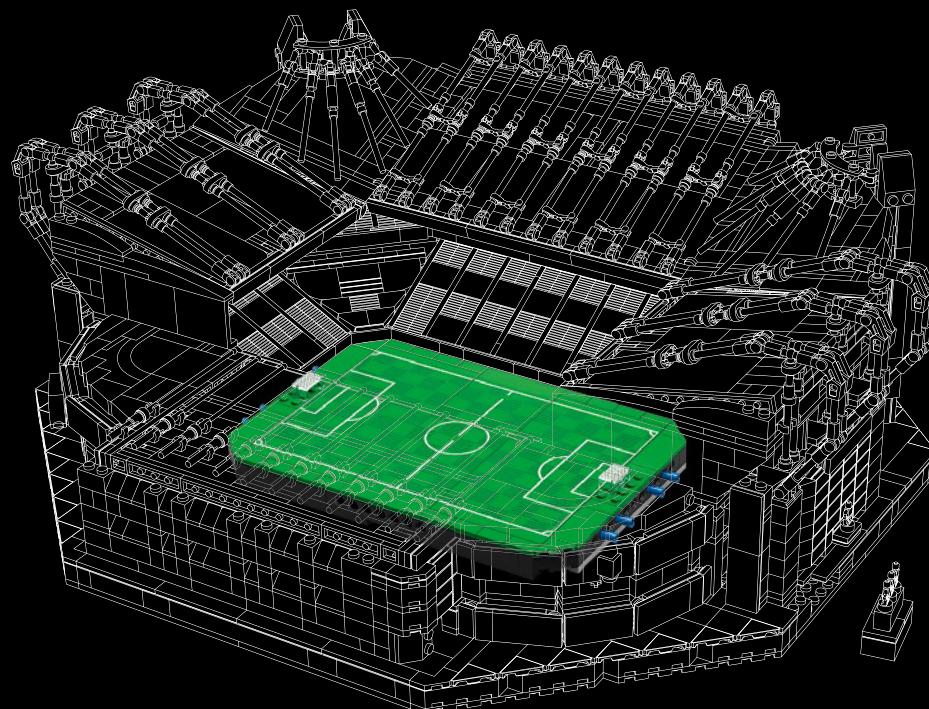


## THE PITCH

The Old Trafford playing surface measures approximately 344 ft. long by 243 ft. wide and is a hybrid pitch made up of both natural grass and synthetic fibers. These fibers intertwine with the grass 7.8 in. beneath the surface to strengthen the playing area and make it more robust and stable.

## LE TERRAIN

La surface de jeu d'Old Trafford mesure environ 105 m de long sur 68 m de large. Il s'agit d'un terrain hybride composé à la fois d'herbe naturelle et de fibres synthétiques. Ces fibres s'entremêlent avec l'herbe à 20 cm sous la surface pour renforcer l'aire de jeu et la rendre plus robuste et plus stable.



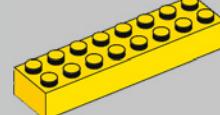
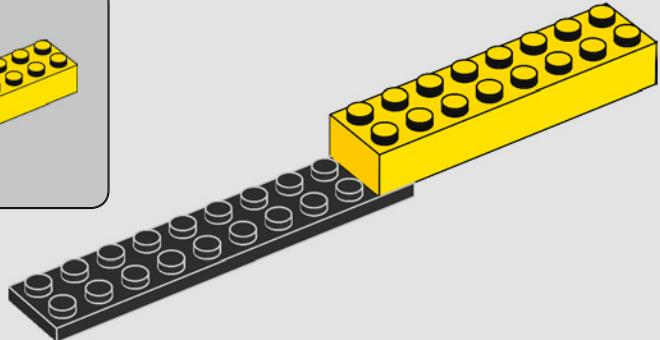
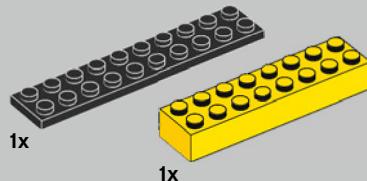
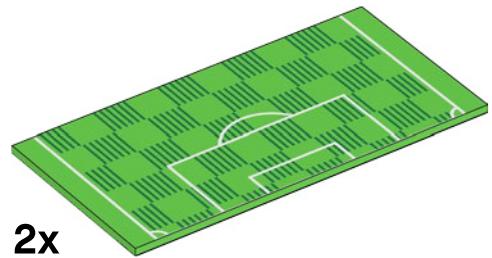
## LE SAVIEZ-VOUS ?

Le personnel d'Old Trafford vaporise de l'ail sur le terrain chaque semaine pour empêcher les parasites d'endommager les racines de l'herbe.

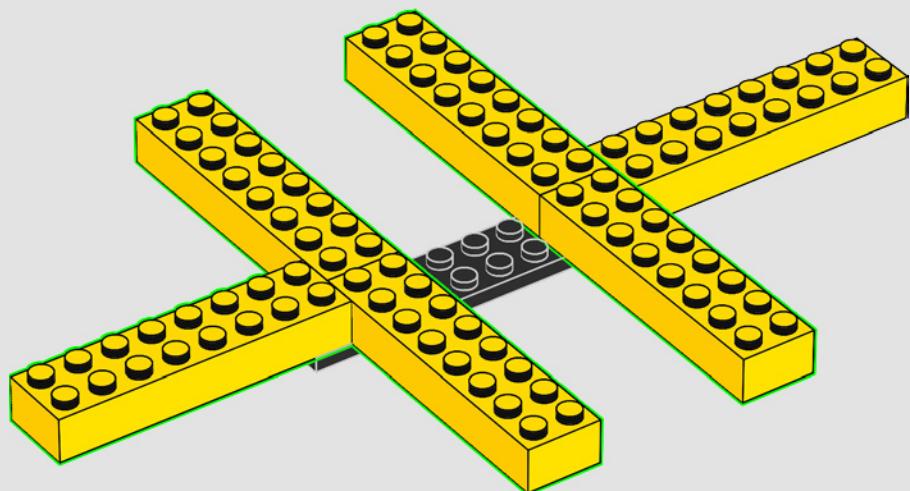
## DID YOU KNOW?

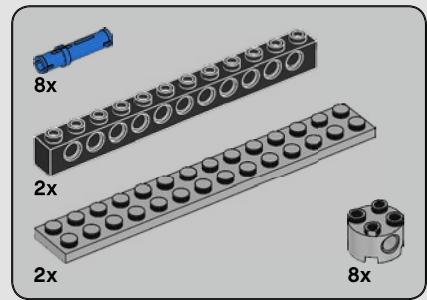
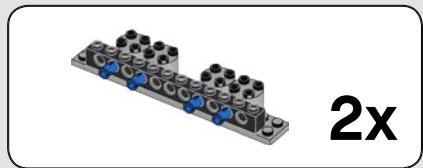
The ground staff at Old Trafford spray the pitch with garlic every week to keep parasites from damaging the roots of the grass.





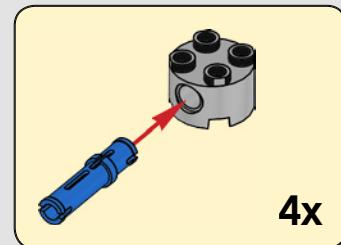
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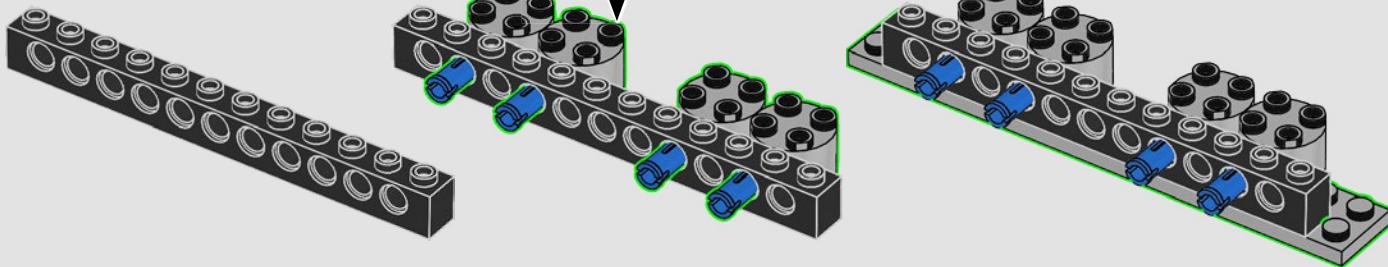


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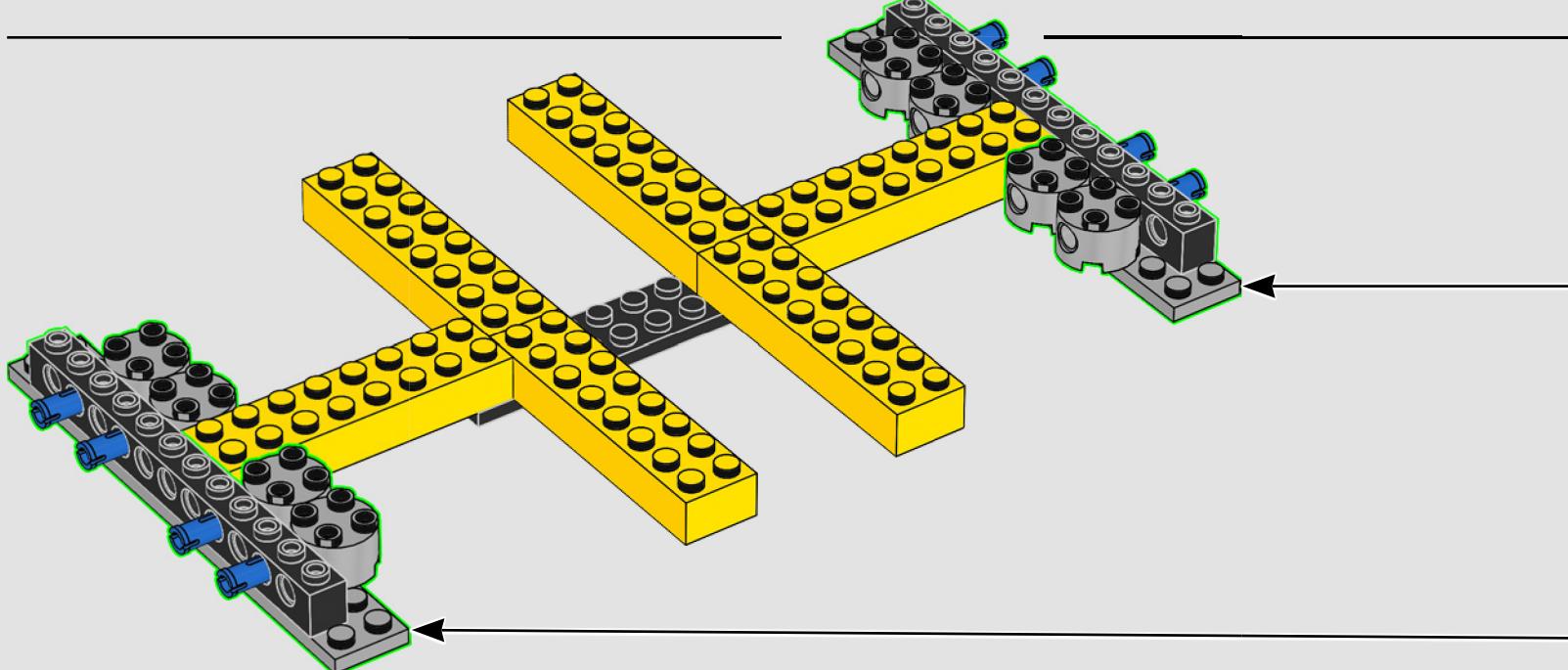
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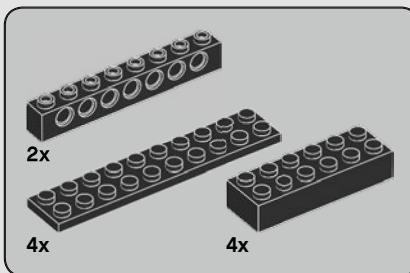
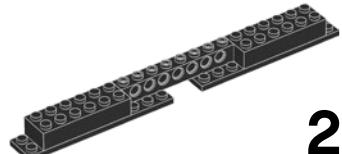


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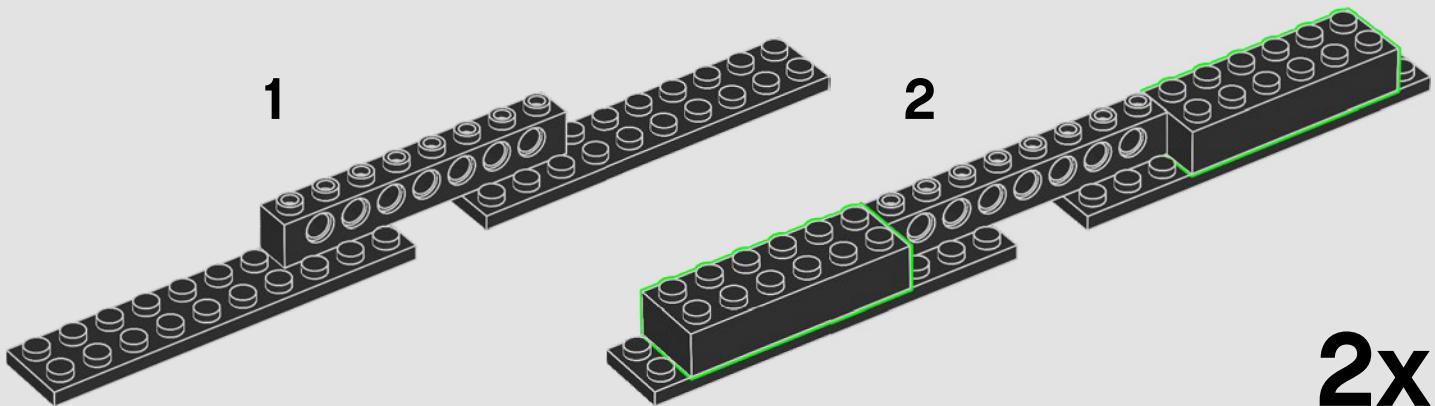


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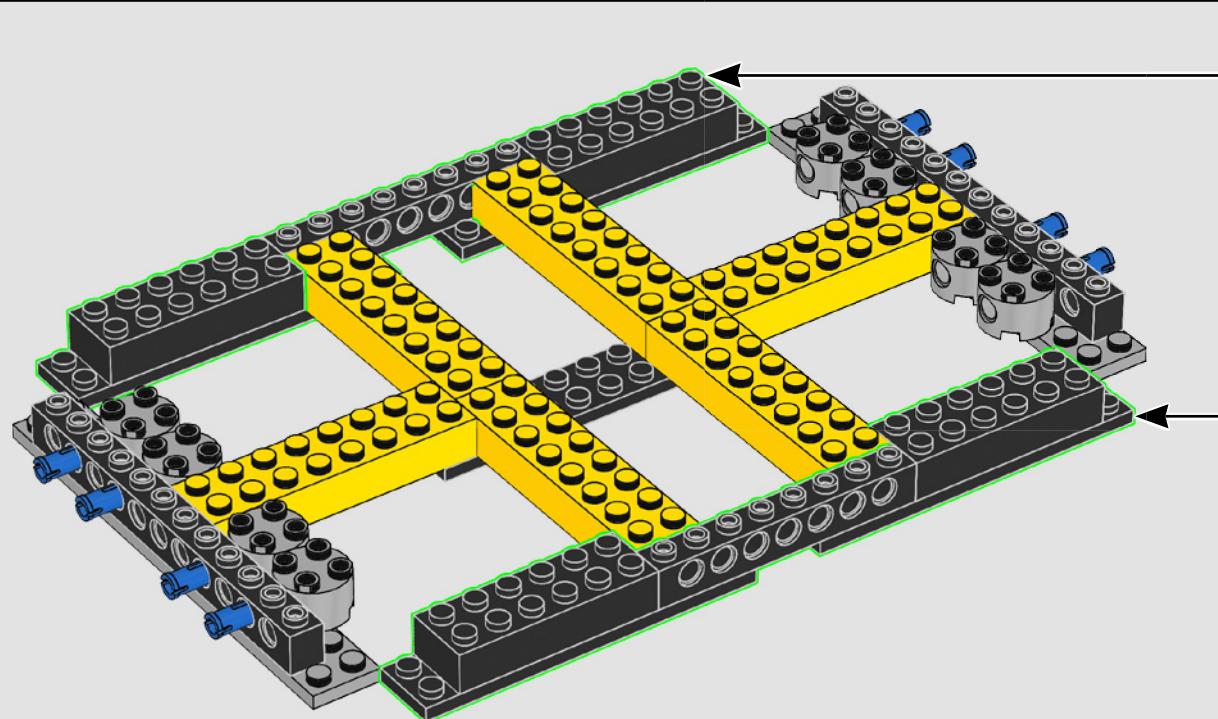


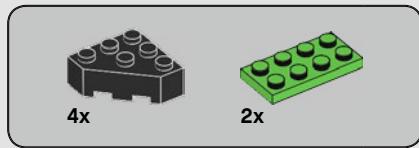


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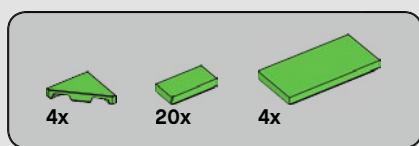
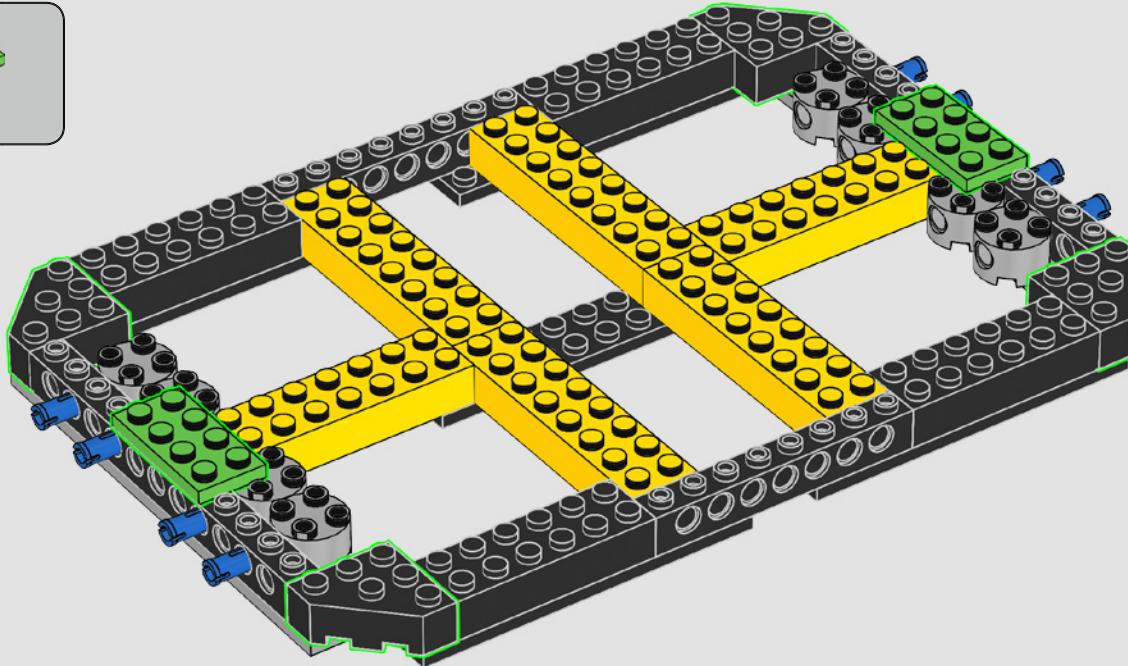


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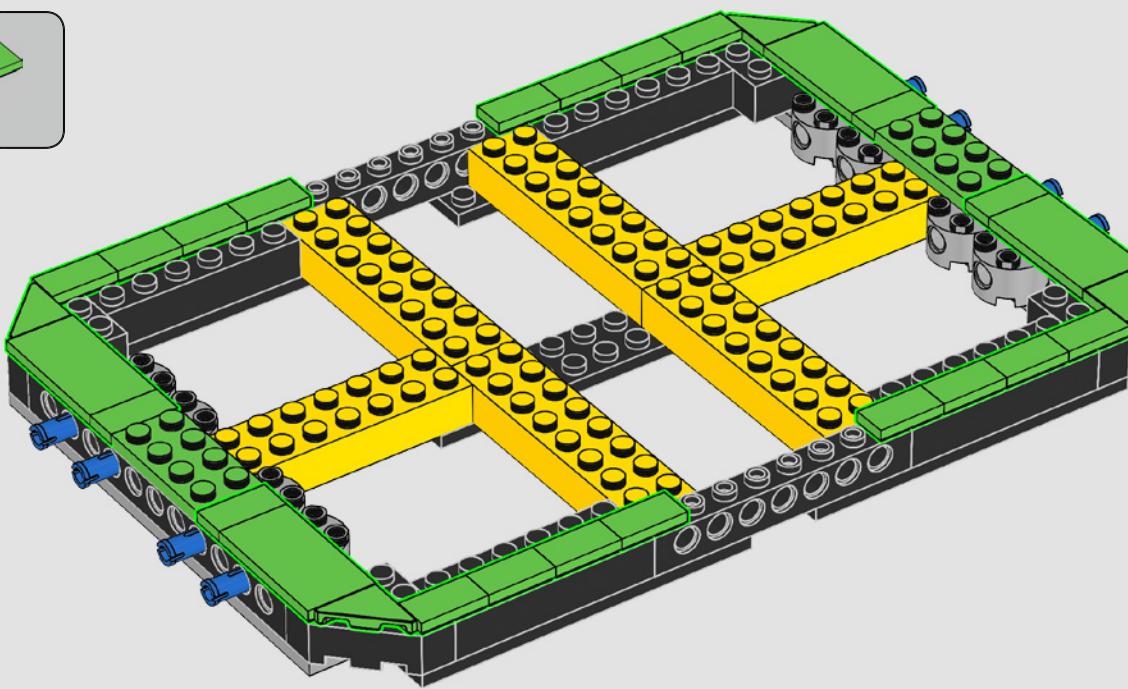


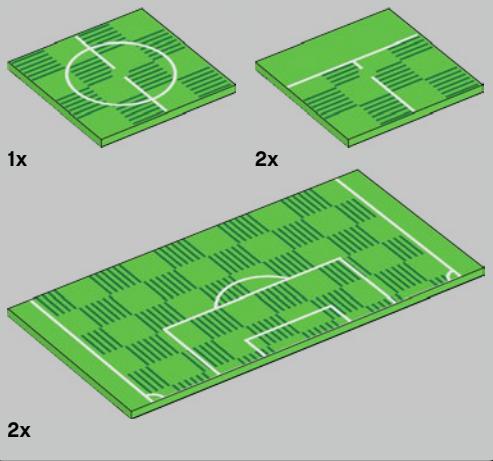


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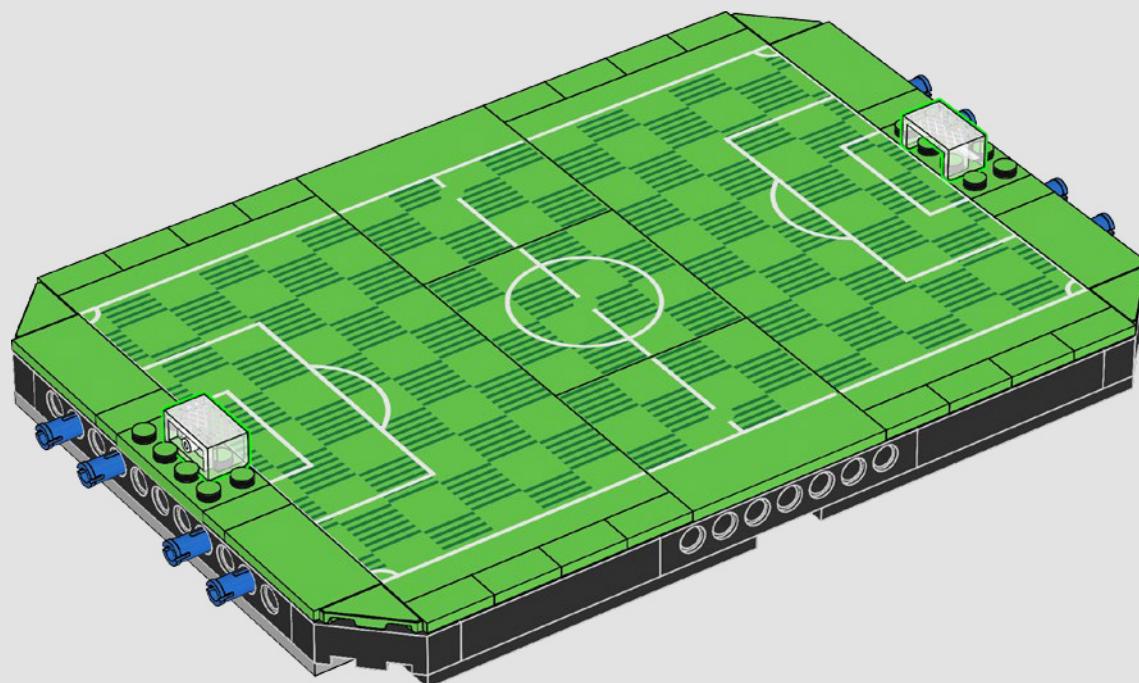




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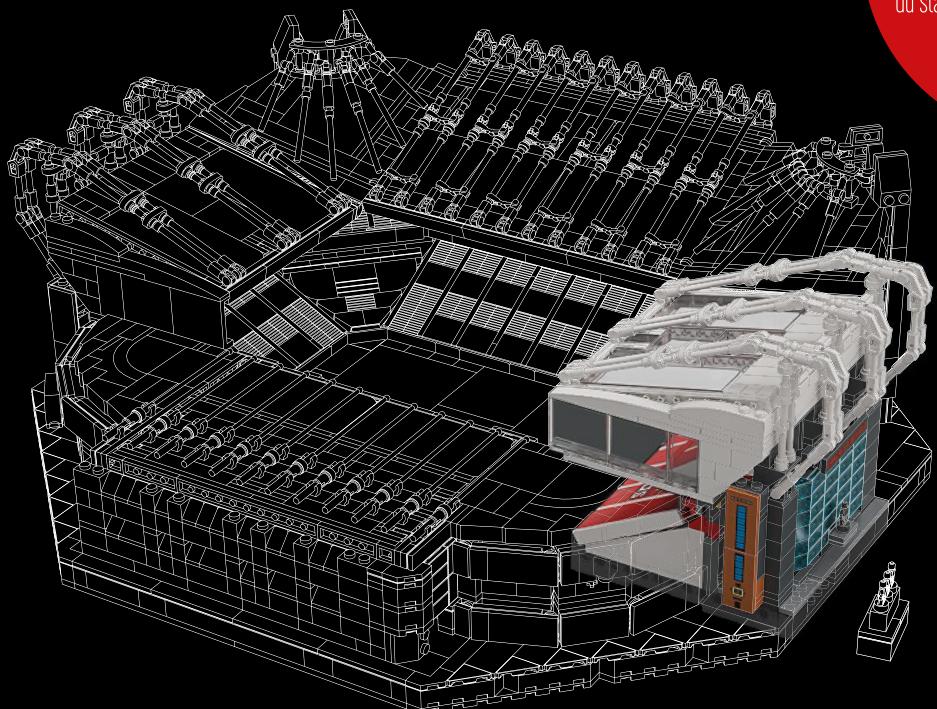


## EAST STAND

The East Stand houses the club's administrative center and megastore. A bronze statue of Sir Matt Busby overlooks the stand's forecourt and faces towards the statue of the United Trinity of Charlton, Law and Best.

## TRIBUNE EST

La tribune Est abrite le centre administratif et la boutique du club. Une statue en bronze de Sir Matt Busby surplombe le parvis de la tribune et fait face à la statue de la Trinité de United, composée de Charlton, Law et Best.



## DID YOU KNOW?

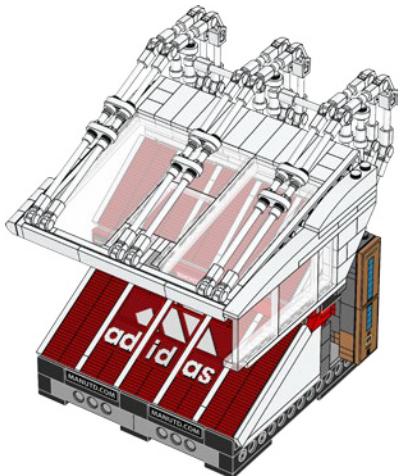
The East Stand is more commonly known as the Scoreboard End, as this was the location of the stadium's scoreboard before the stand was rebuilt in the 1970s.



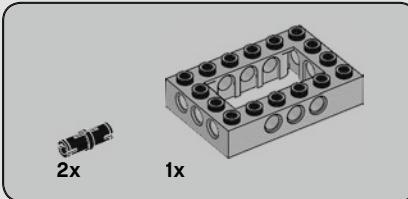
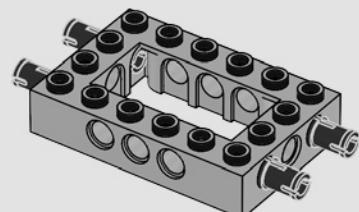
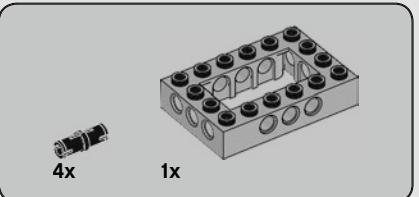
## LE SAVIEZ-VOUS ?

La tribune Est est plus communément connue sous le nom de Scoreboard End, car c'était l'emplacement du tableau d'affichage du stade avant sa reconstruction dans les années 1970.

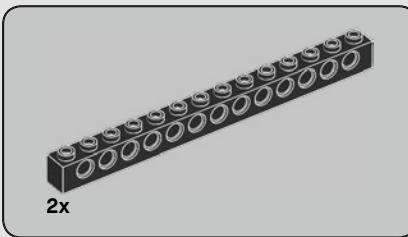
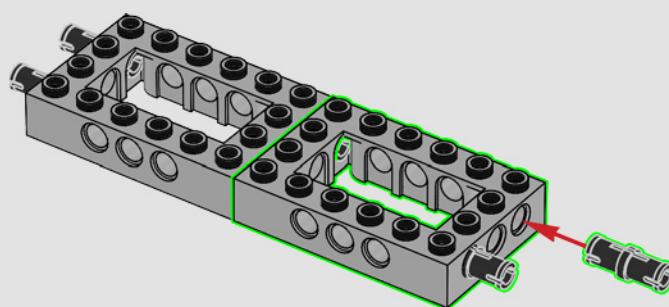




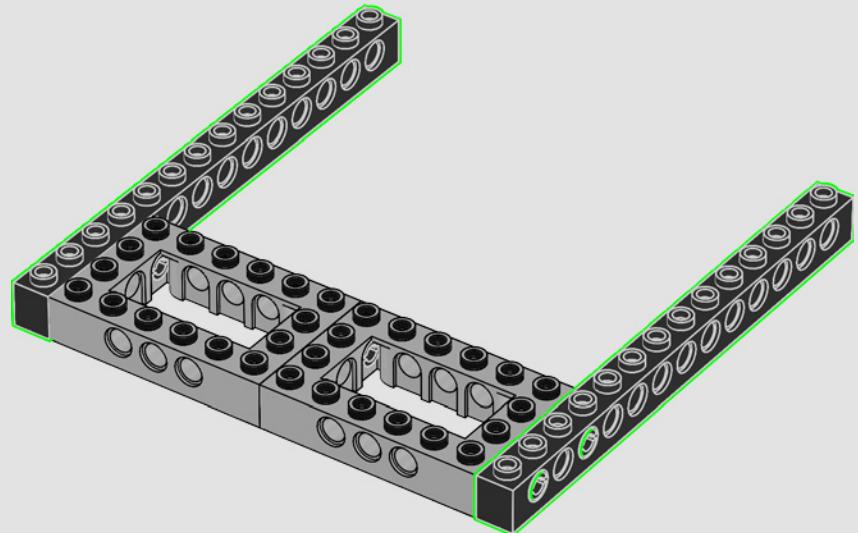
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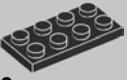
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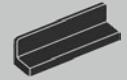
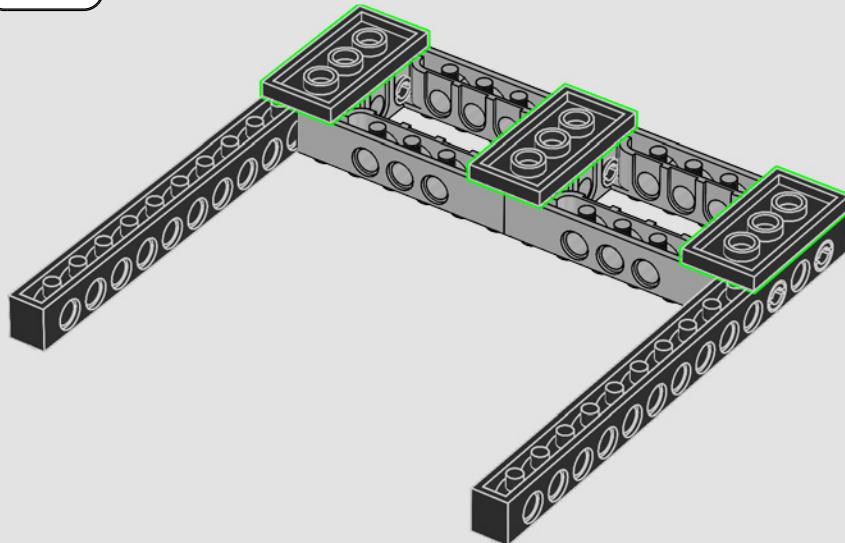
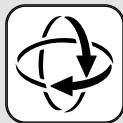


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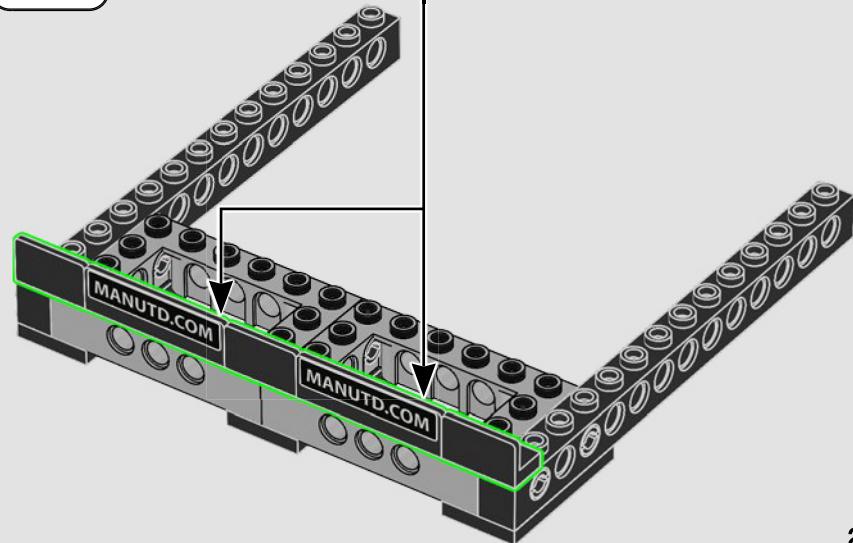
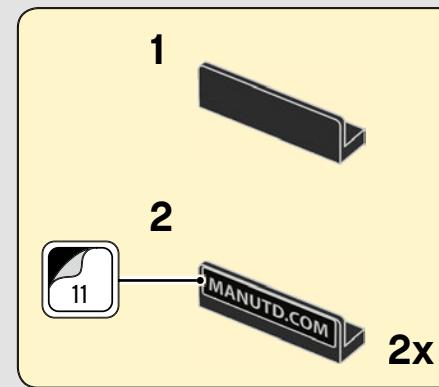
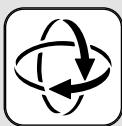


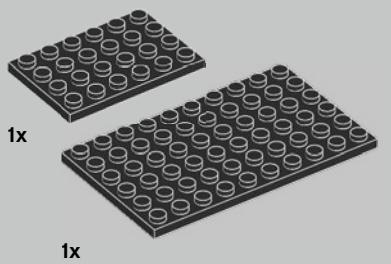
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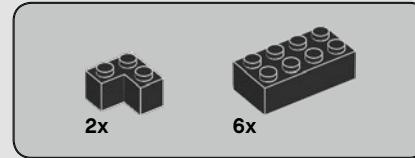
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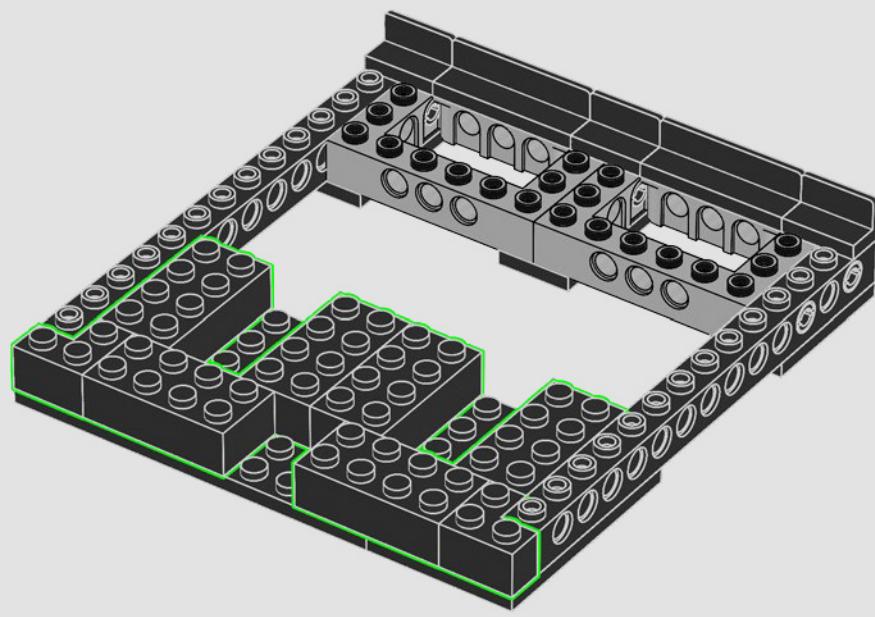
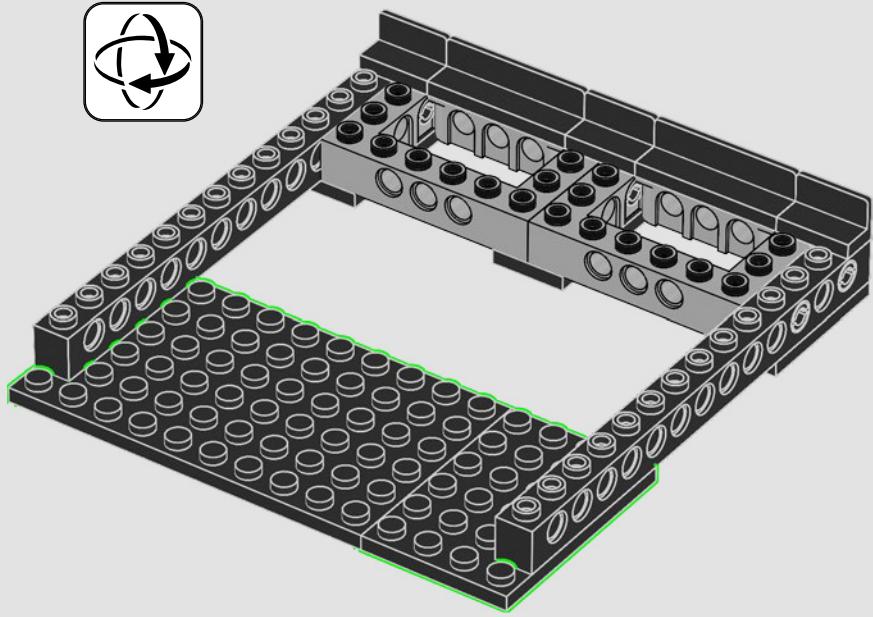


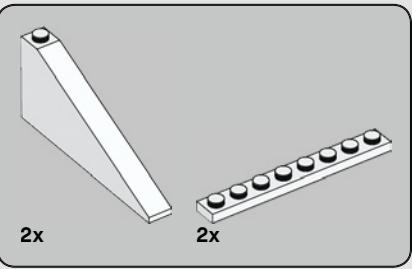


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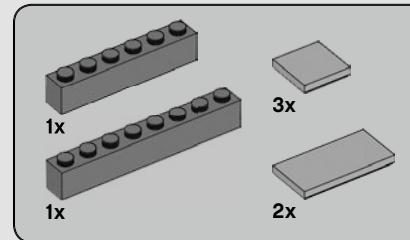
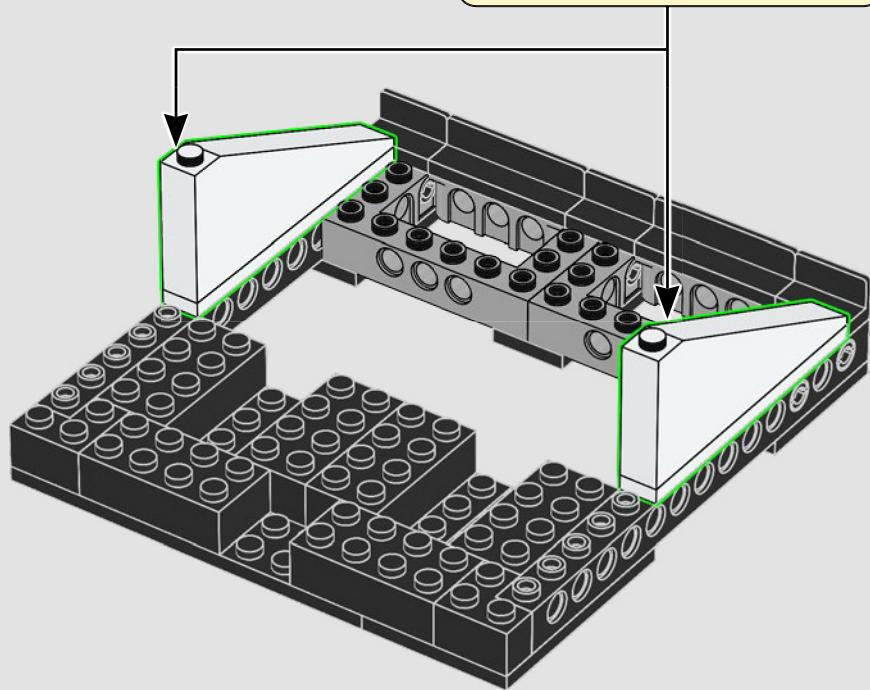
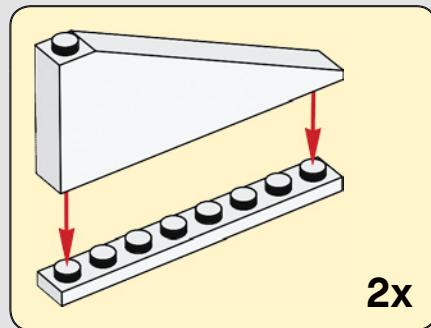


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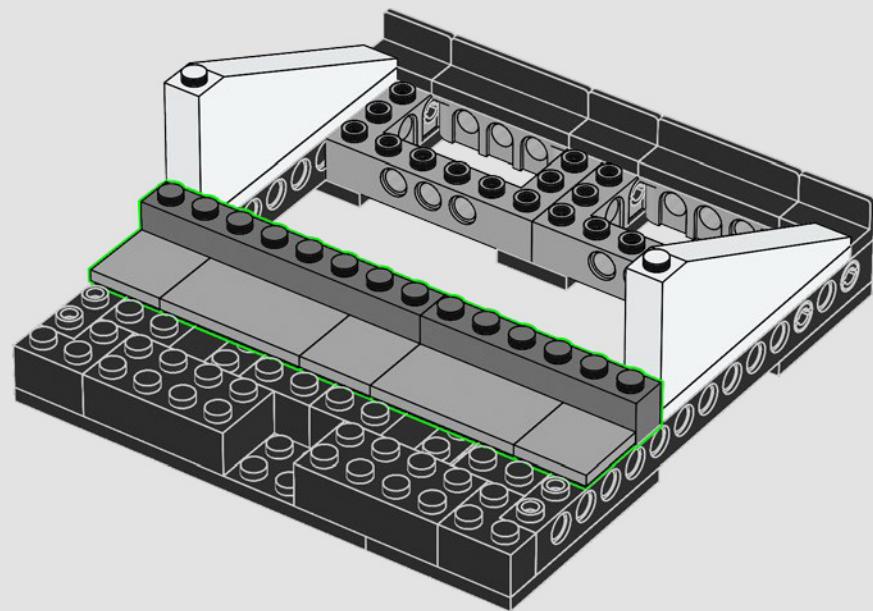


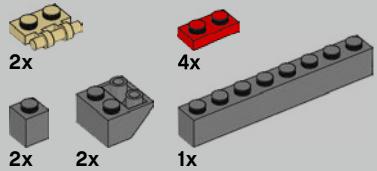


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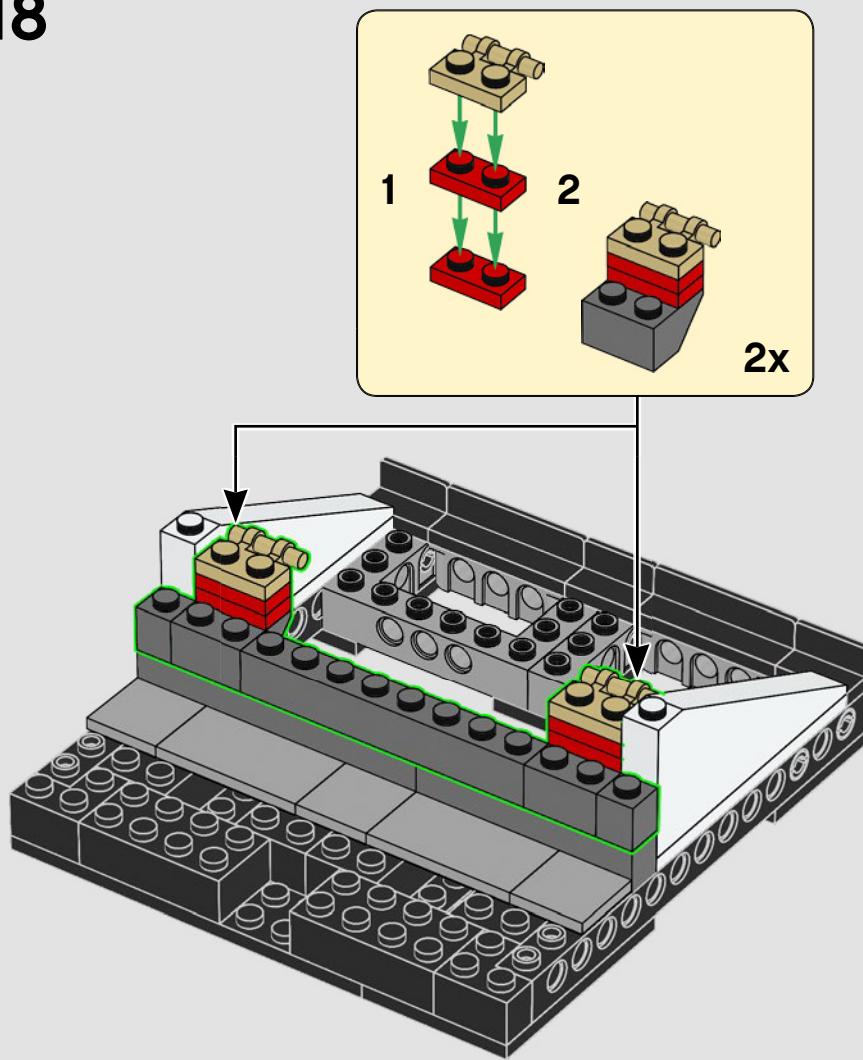


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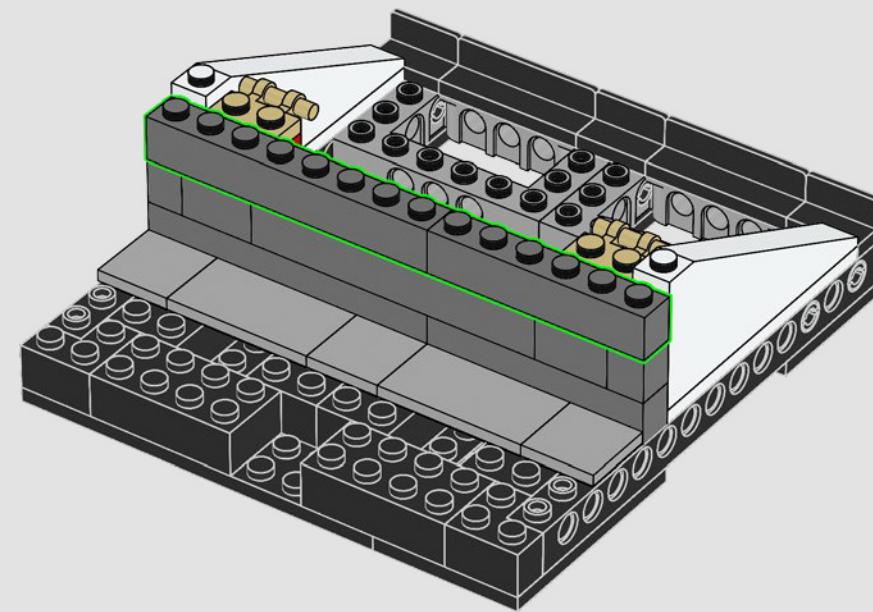
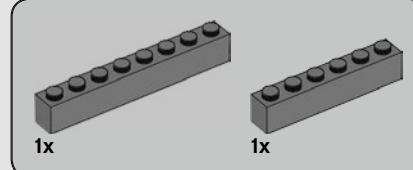




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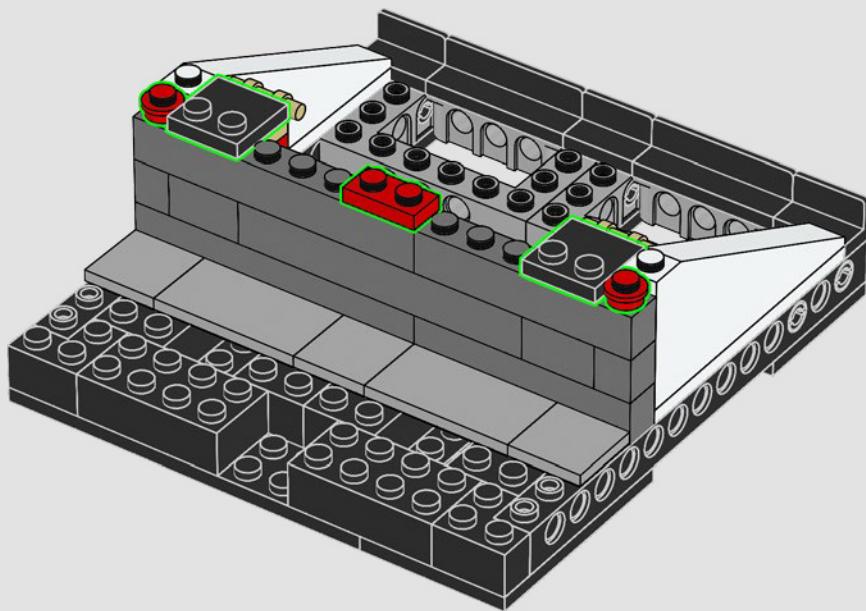


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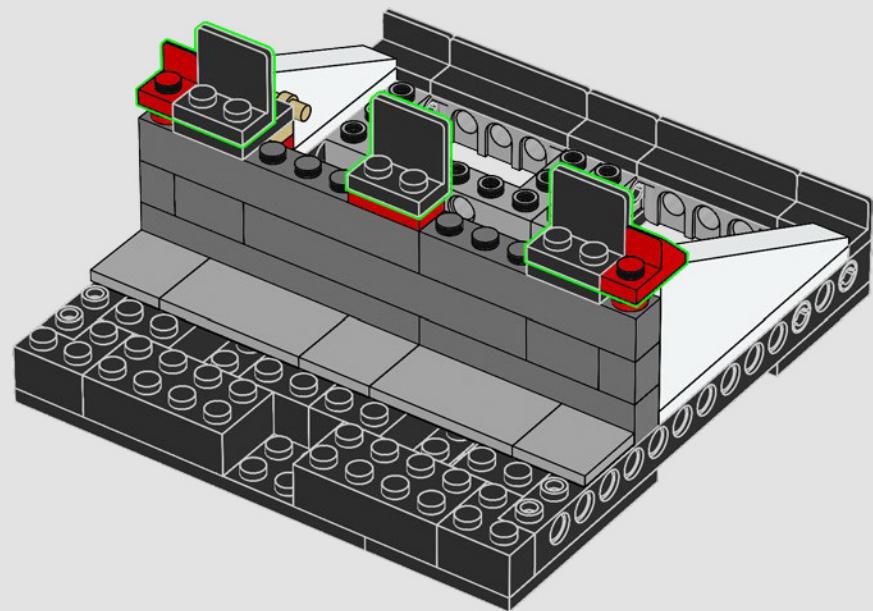


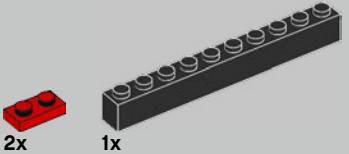


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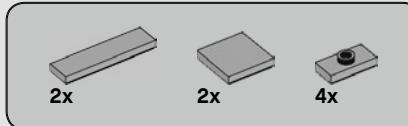
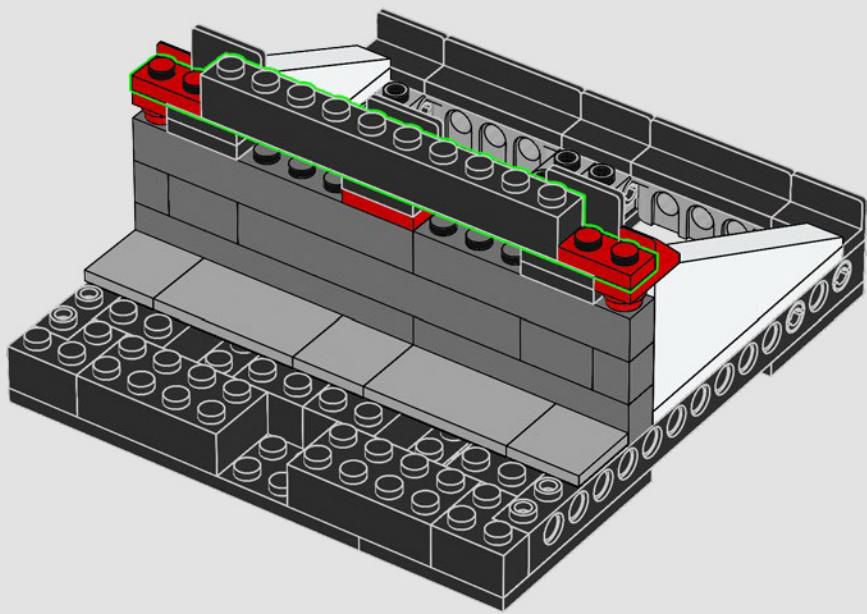


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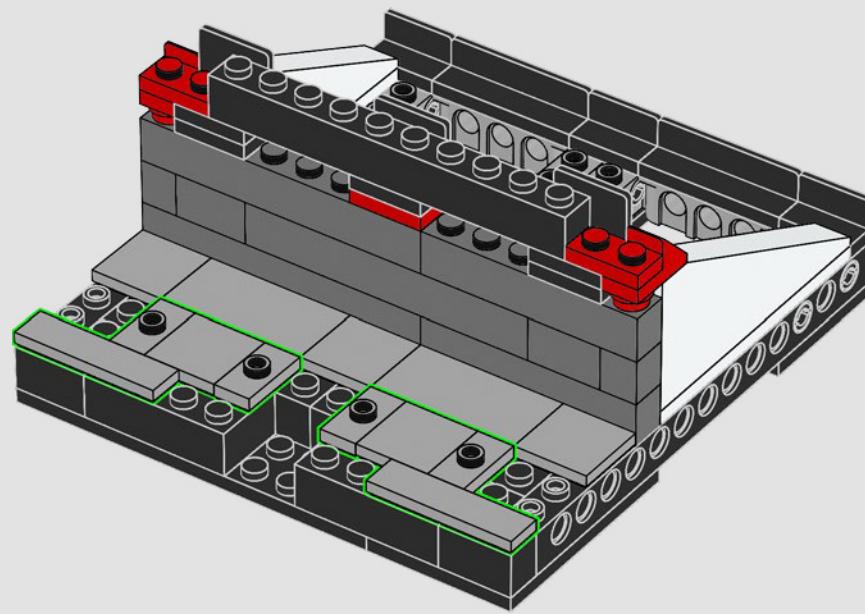




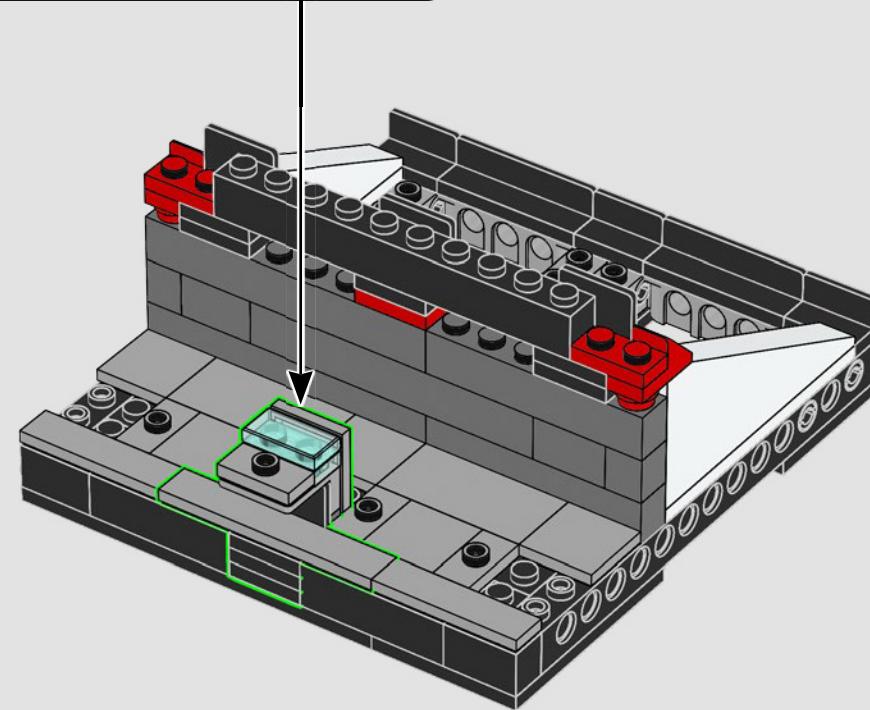
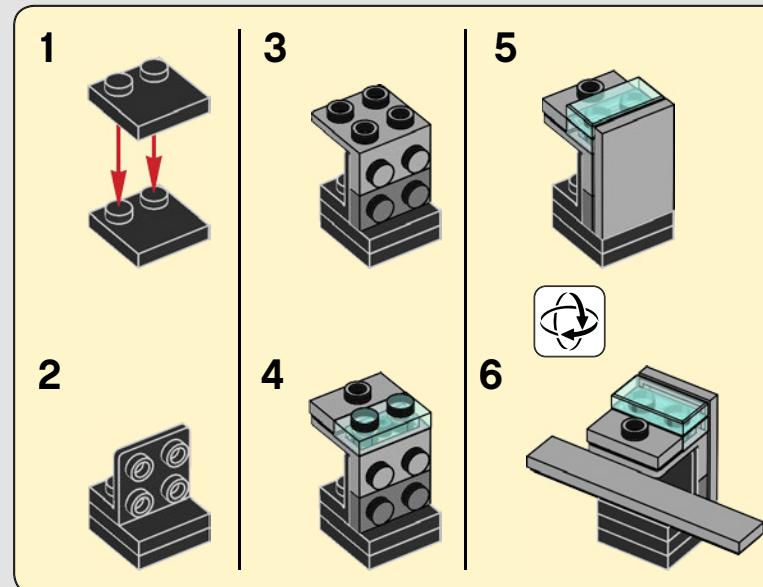
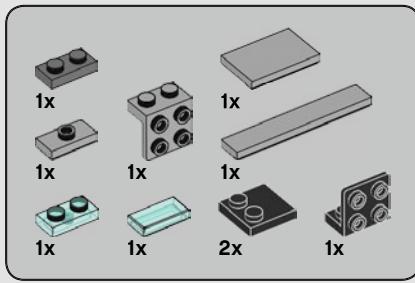
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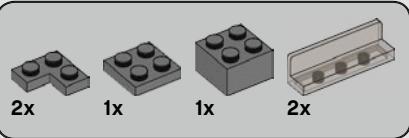


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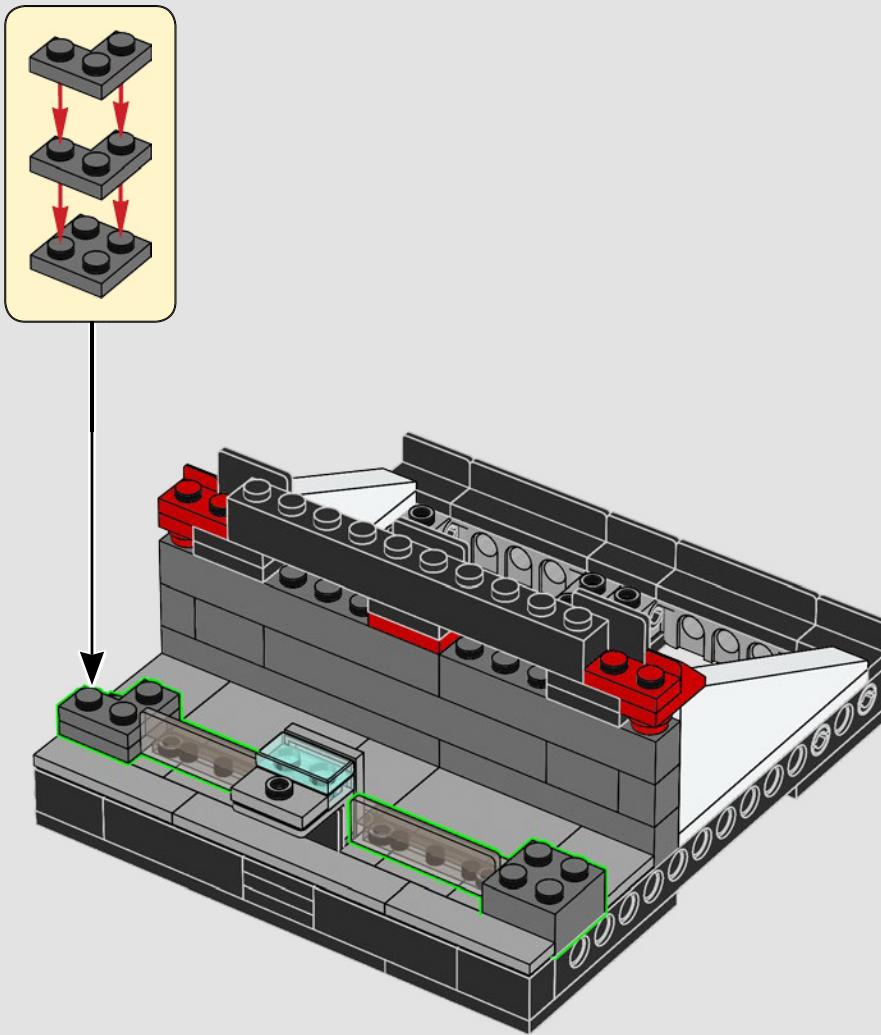


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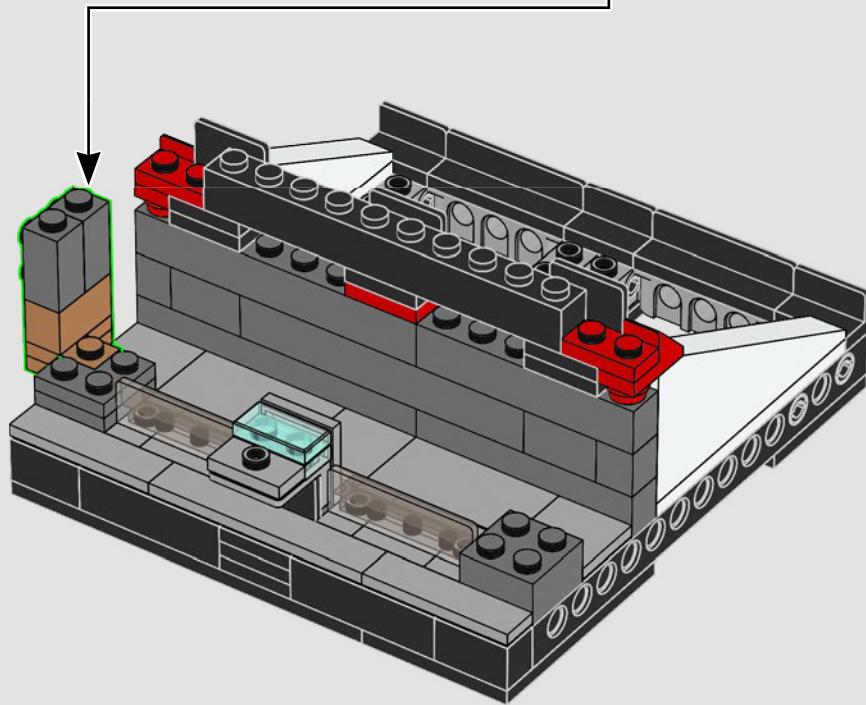
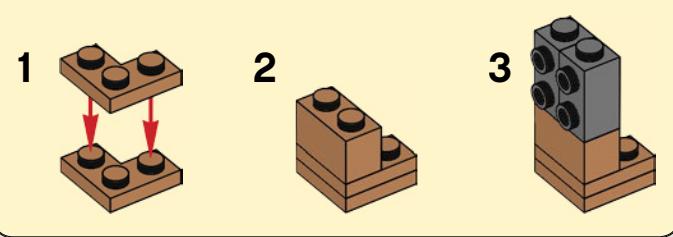
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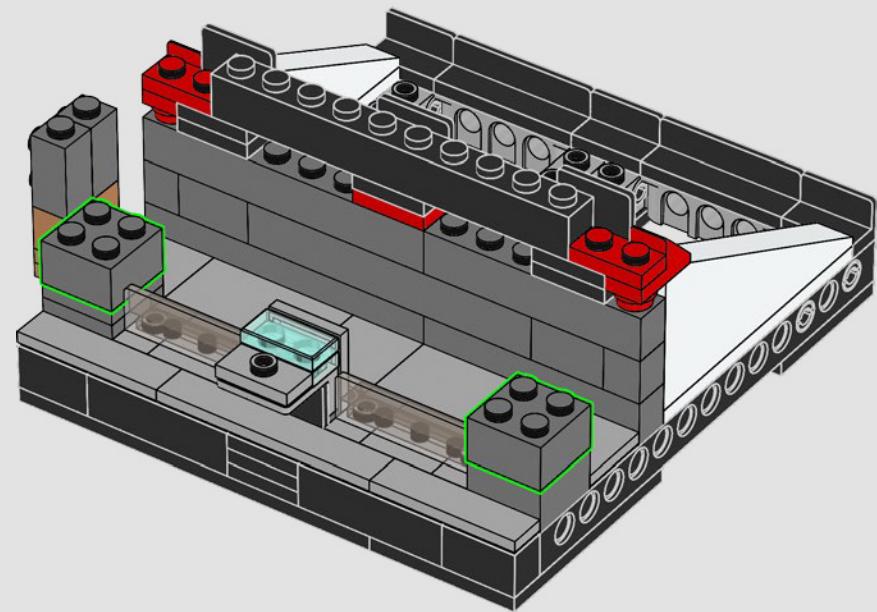
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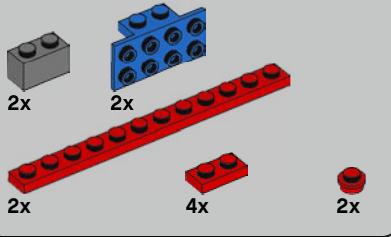


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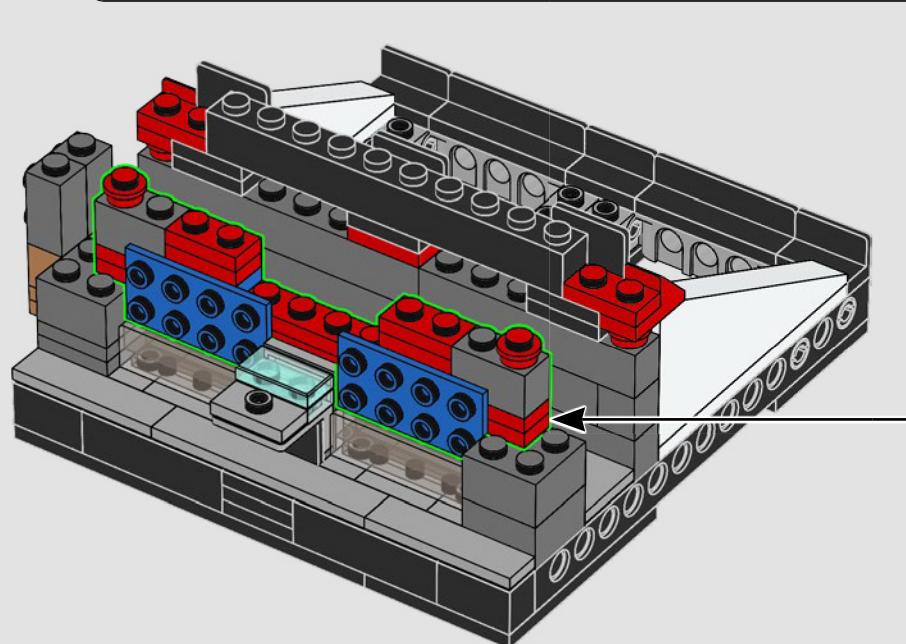
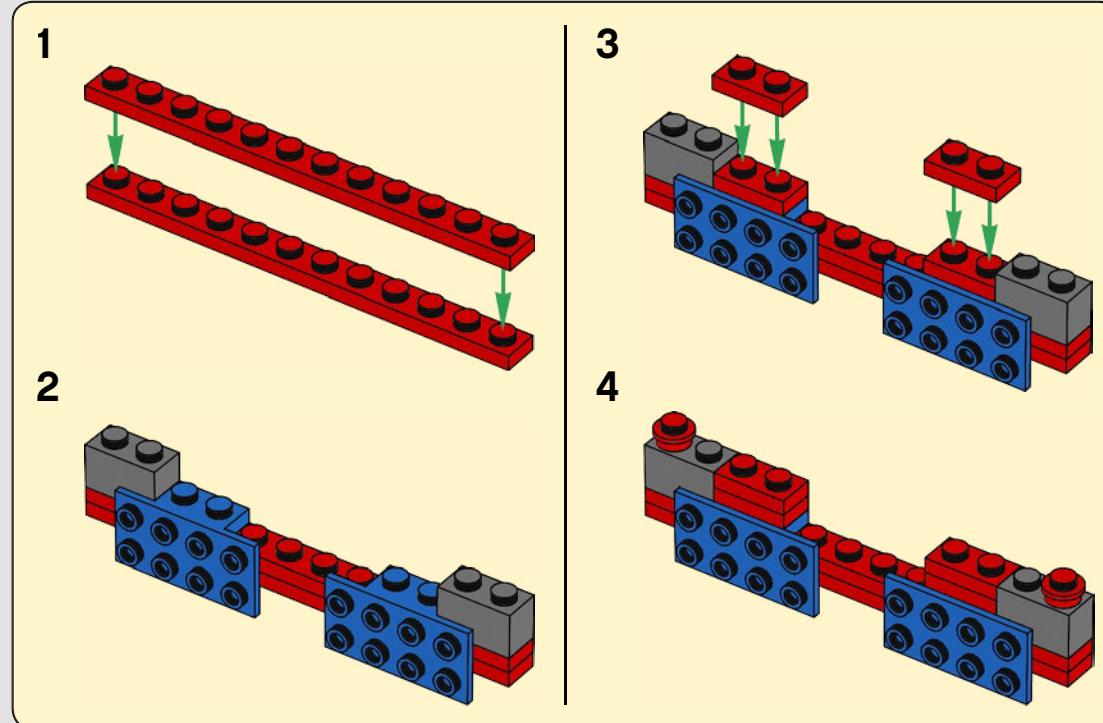
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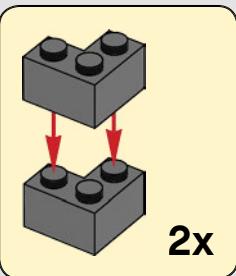
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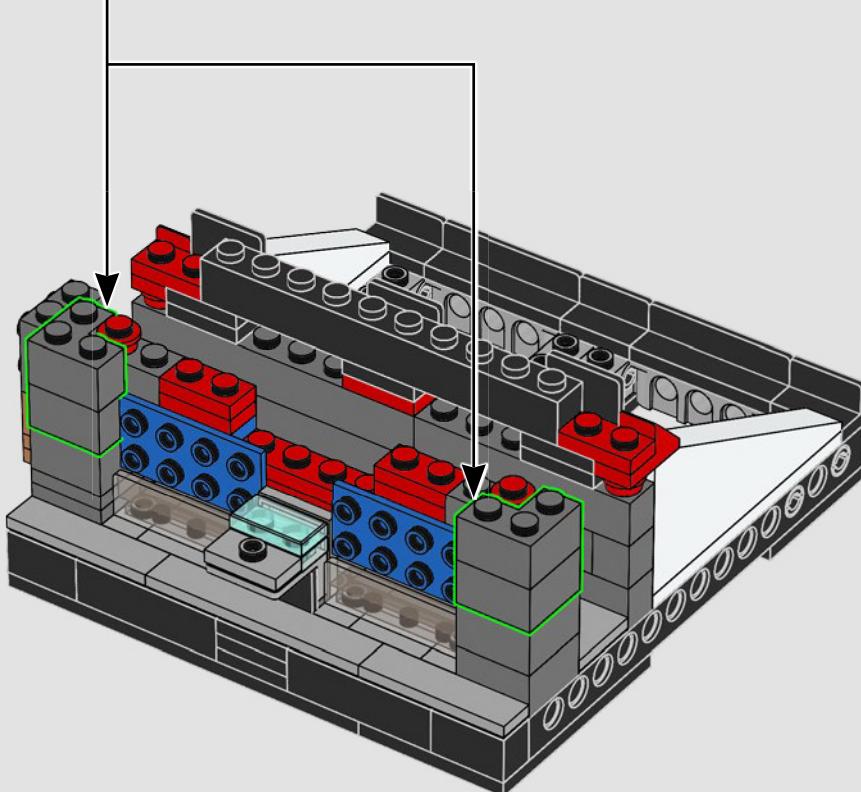


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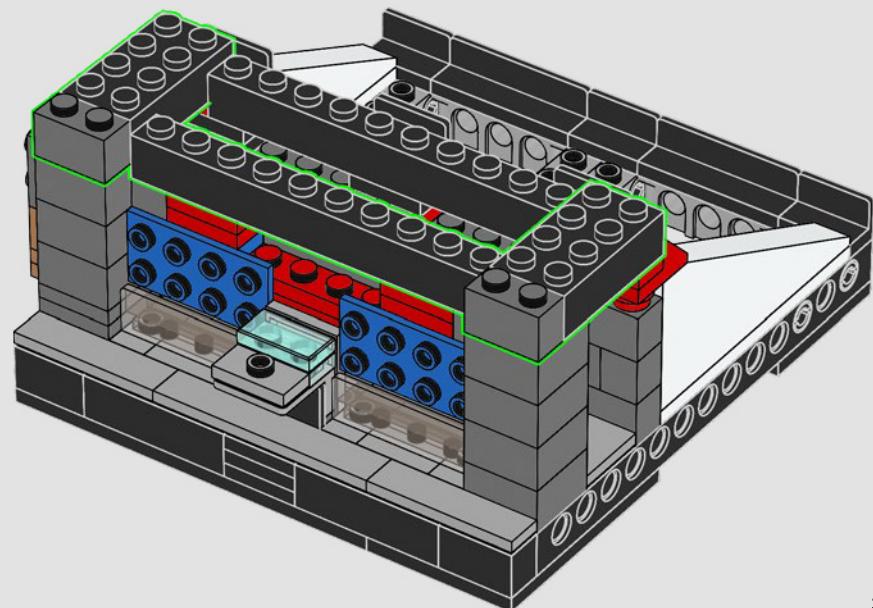


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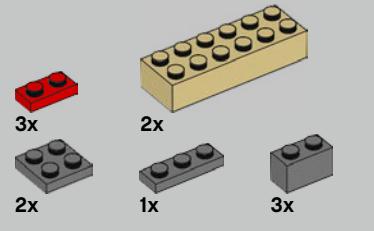
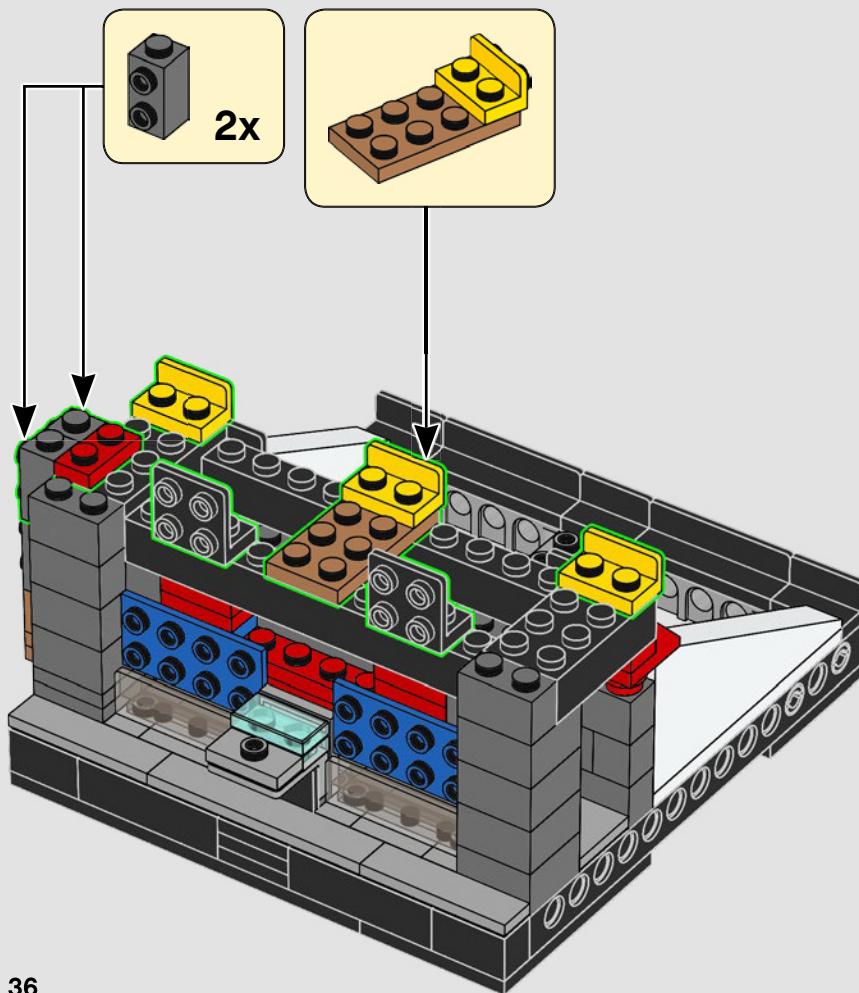
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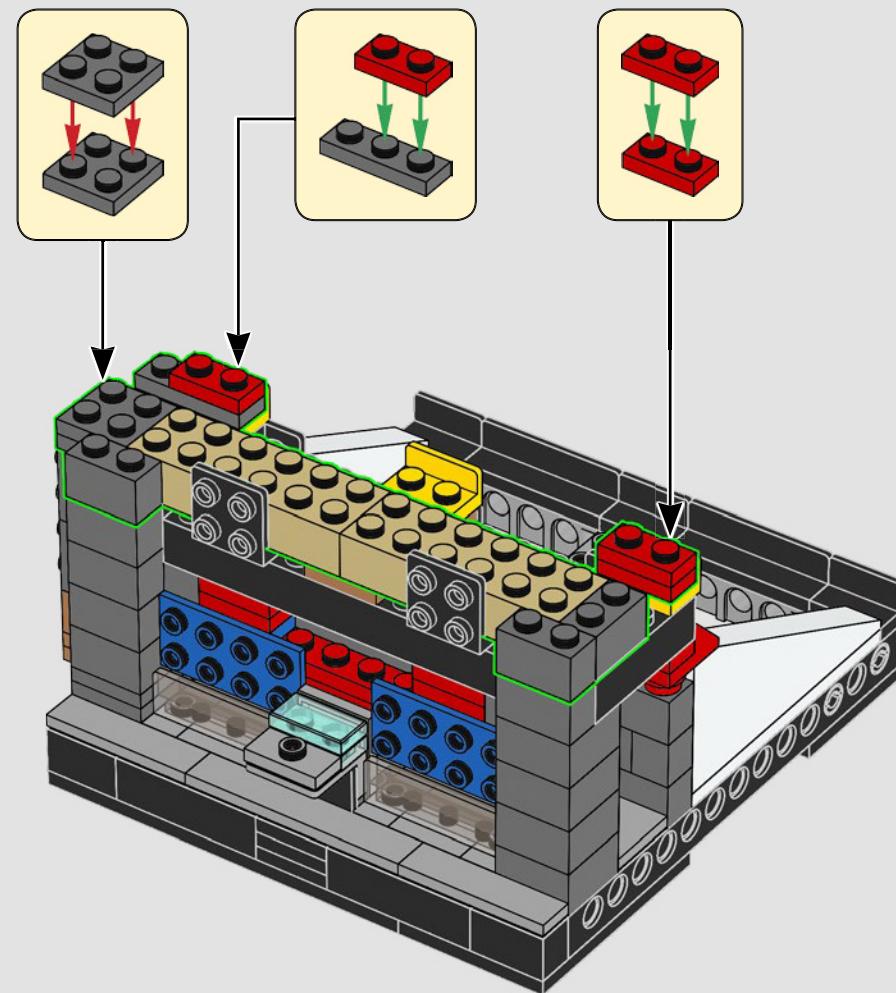


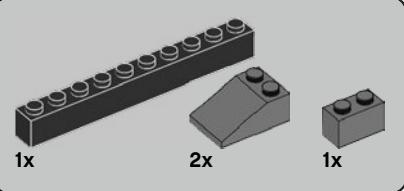


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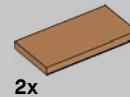
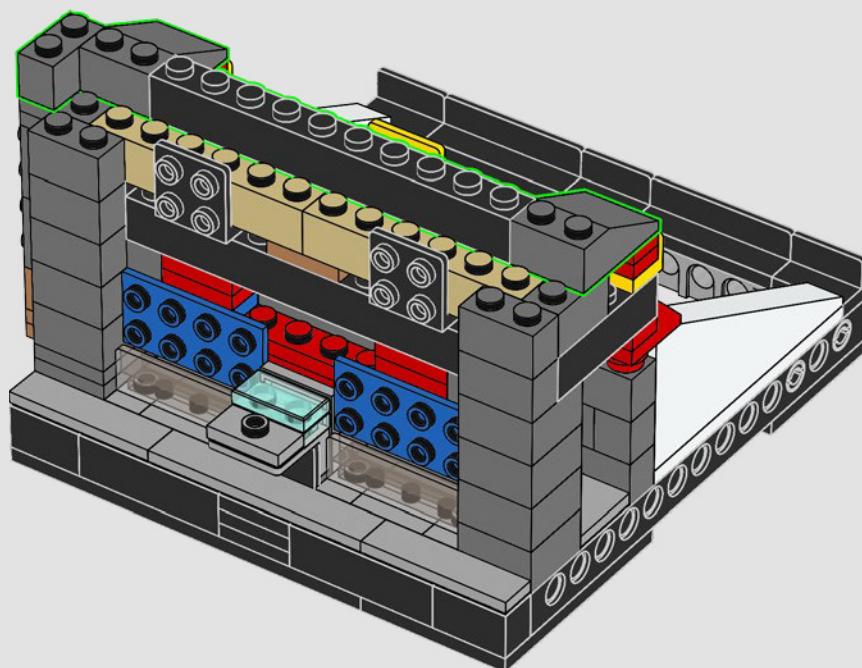


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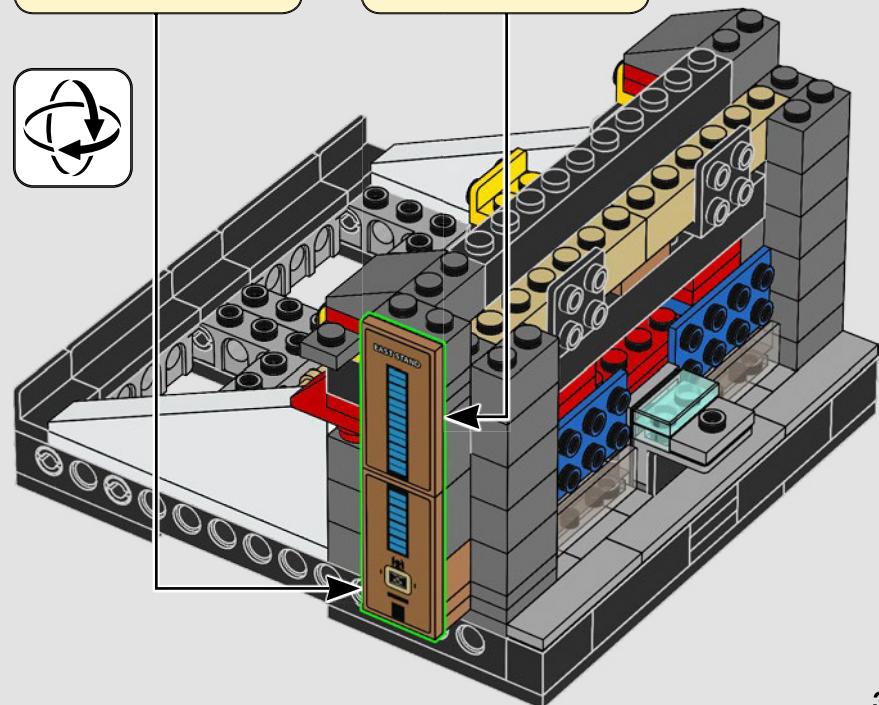
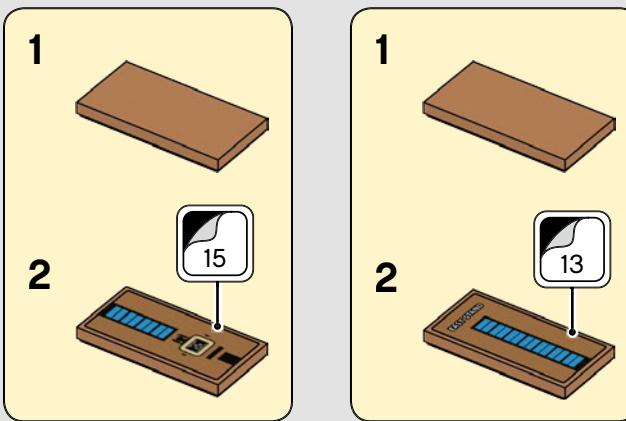
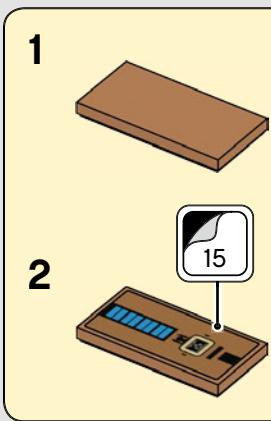


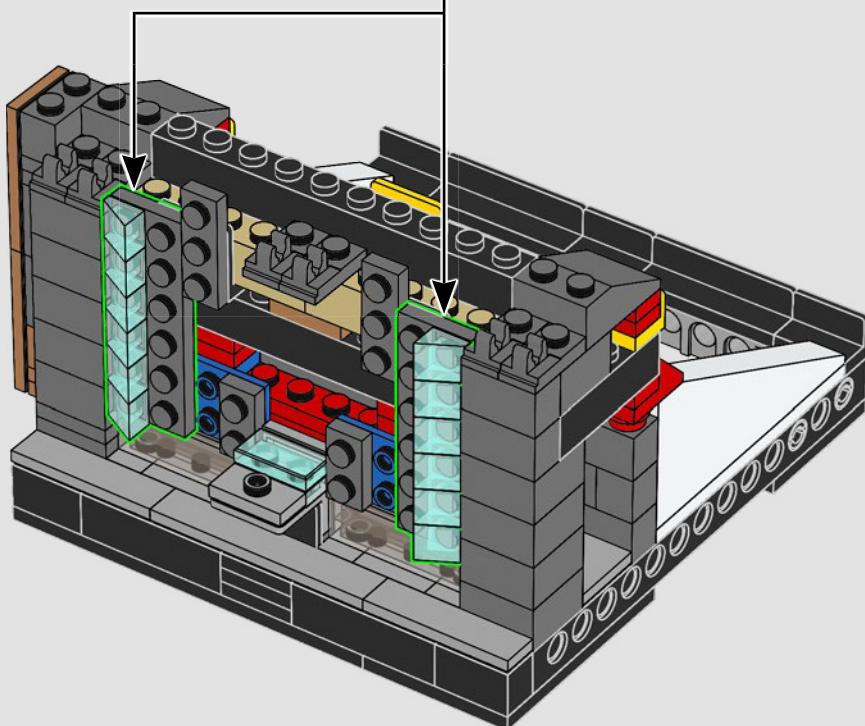
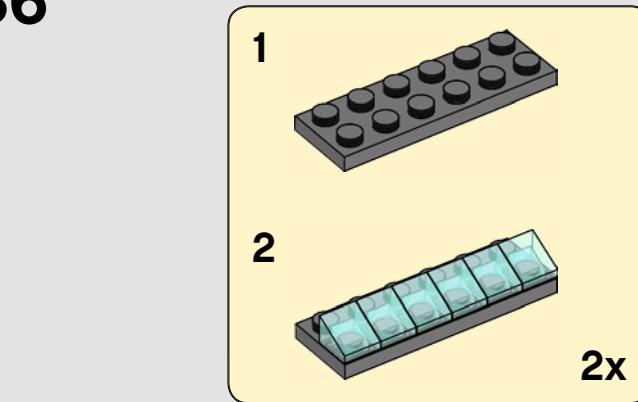
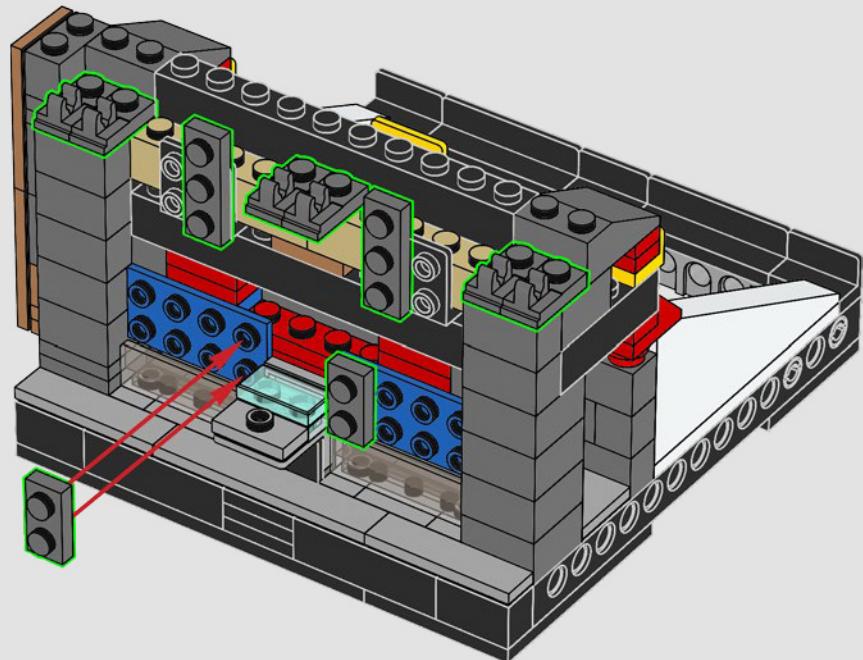
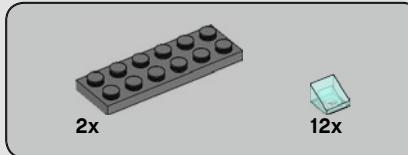
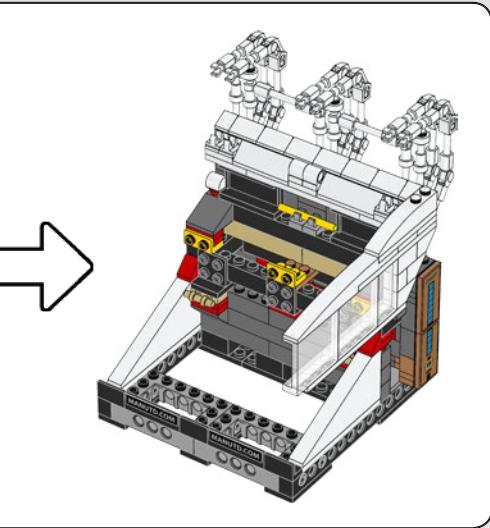


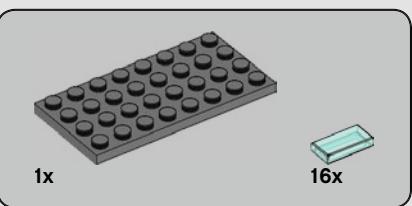
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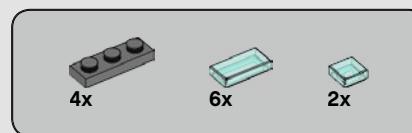
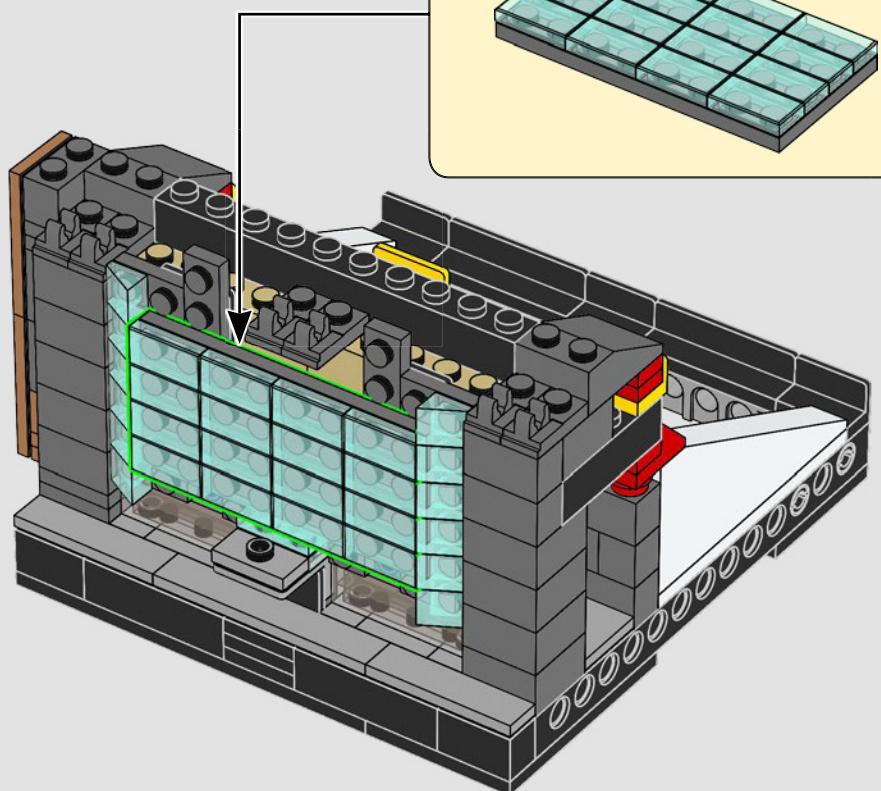
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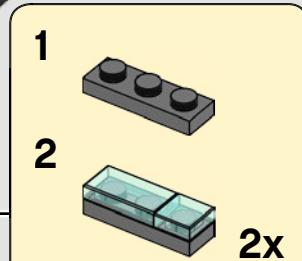
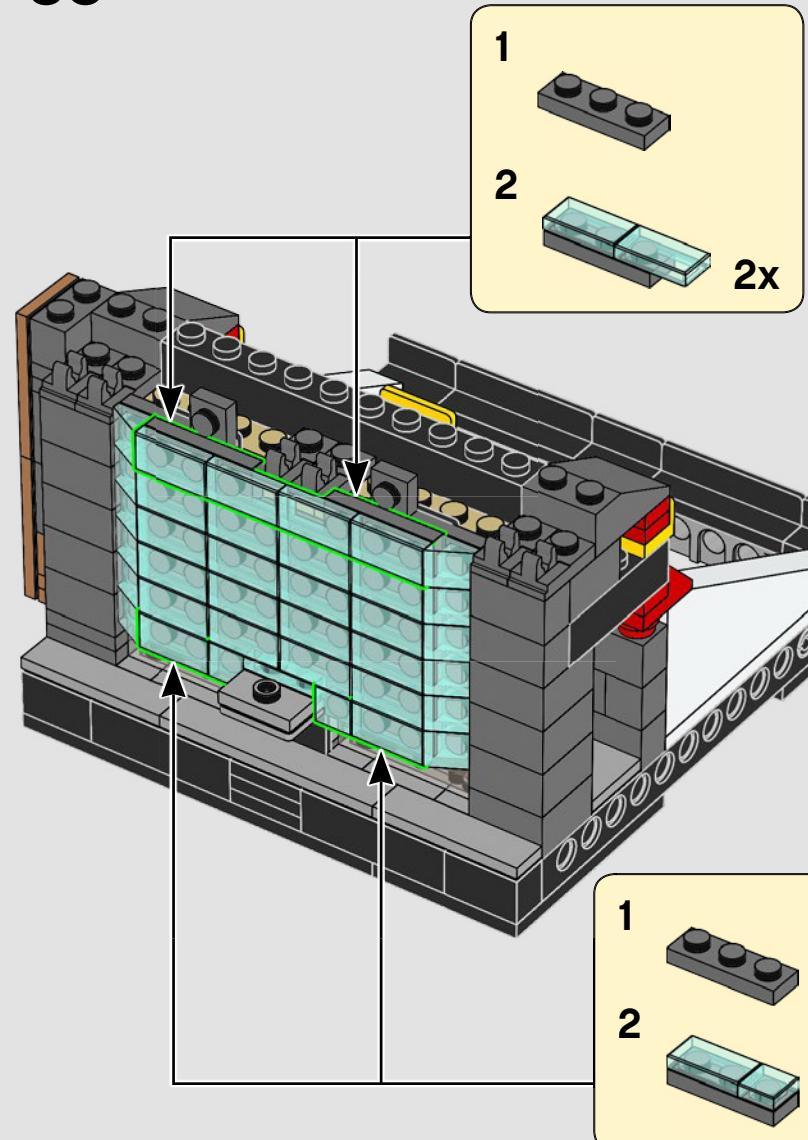




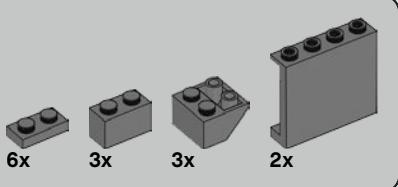
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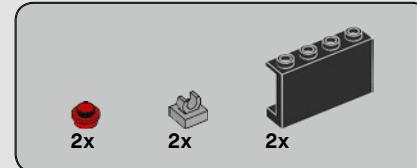
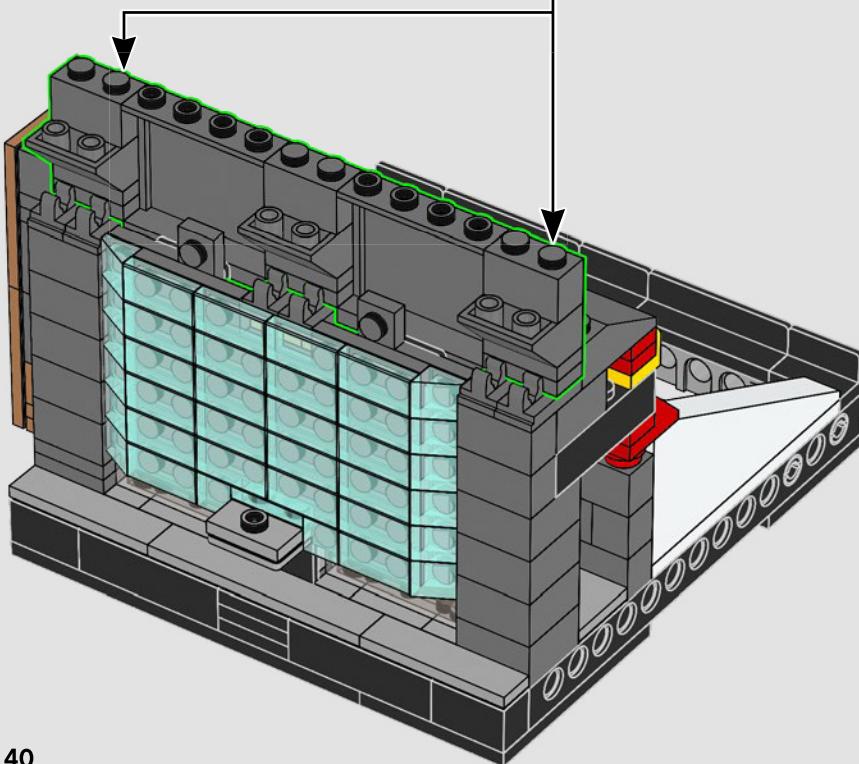
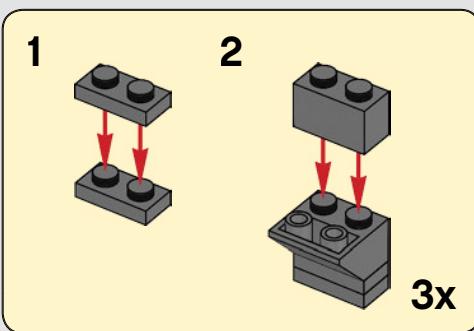
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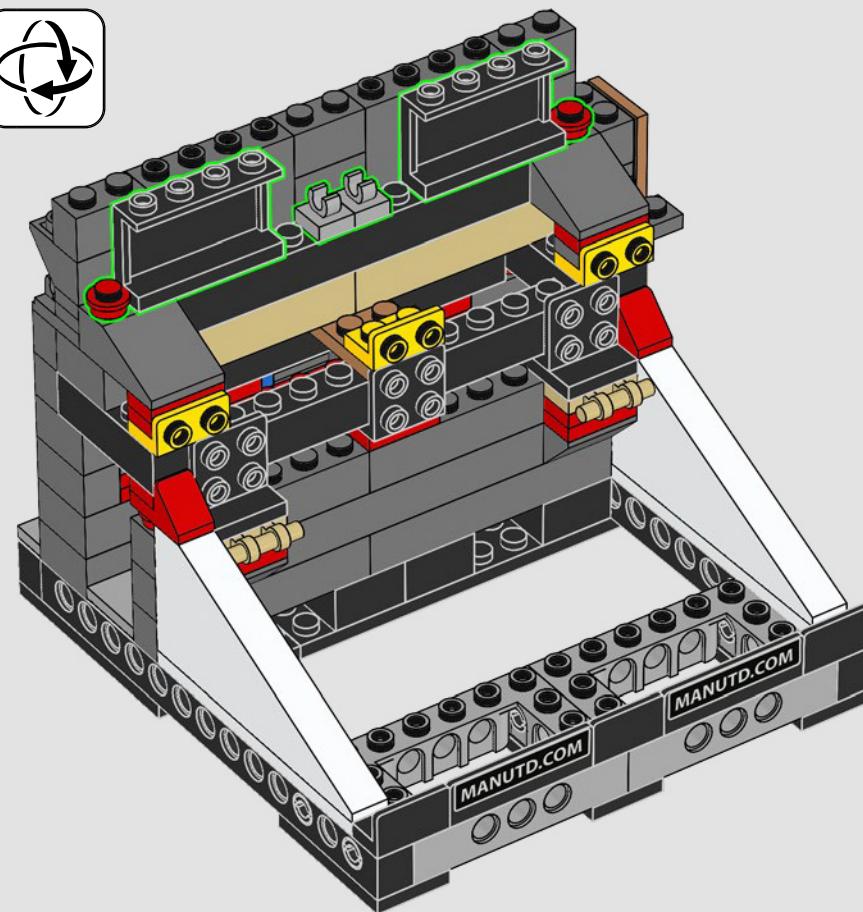
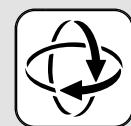
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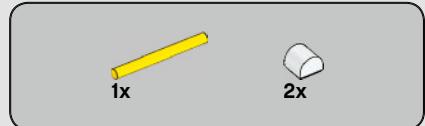


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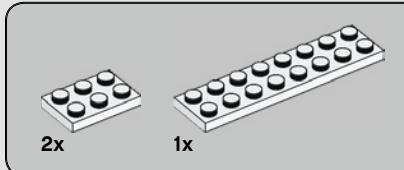
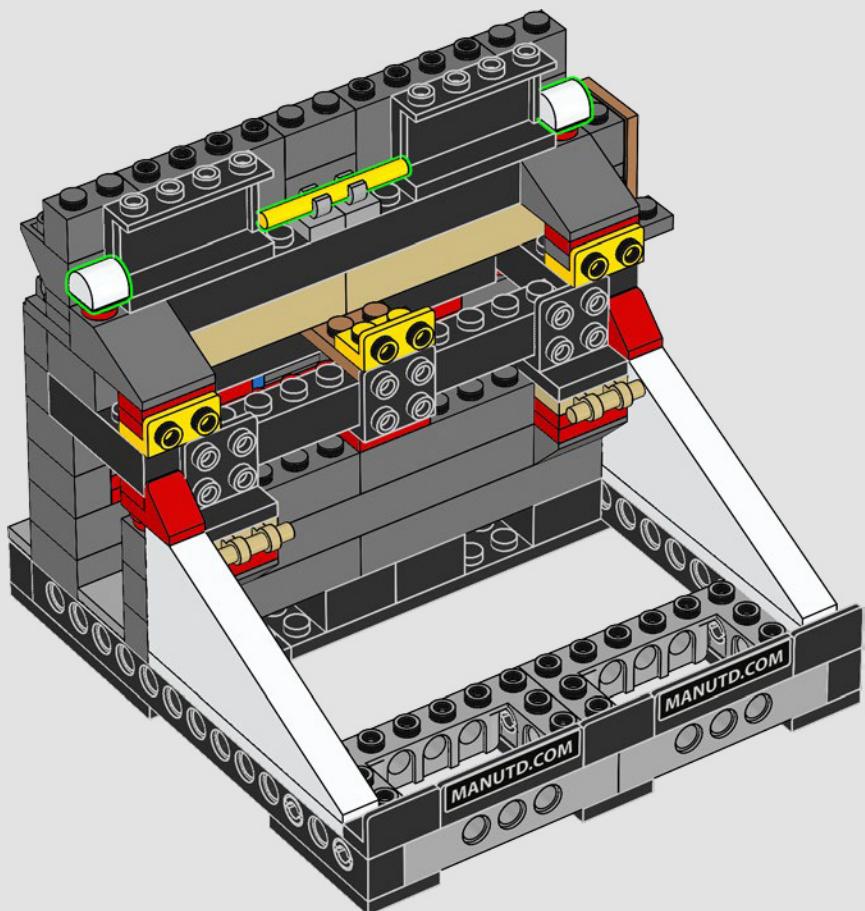


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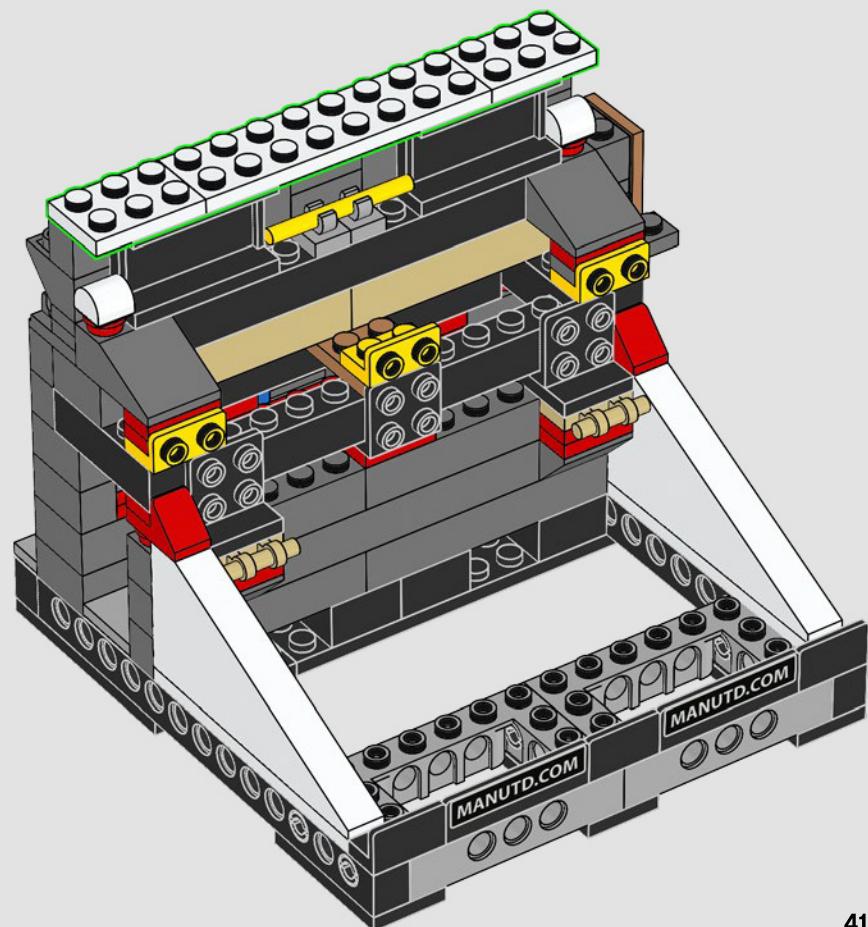


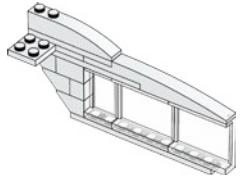


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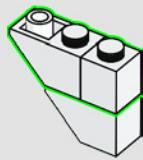




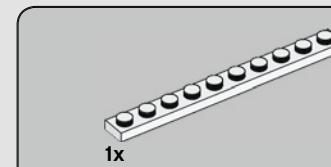
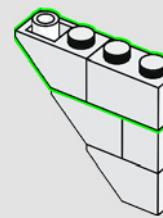
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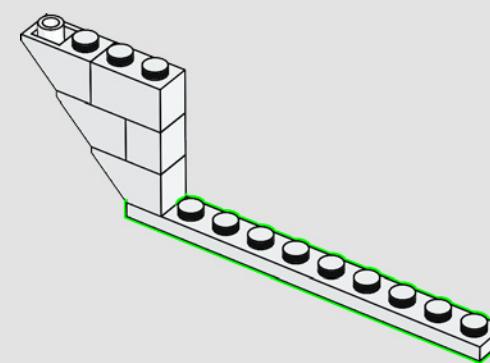
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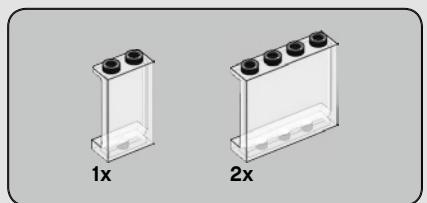


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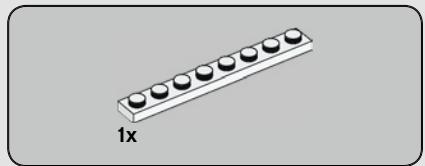
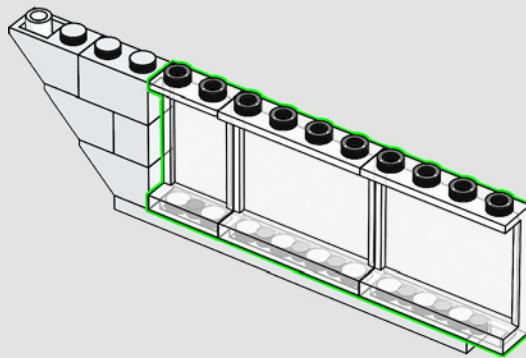


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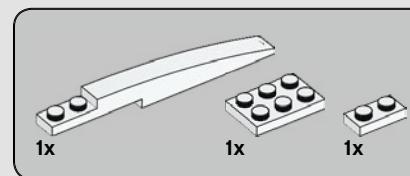
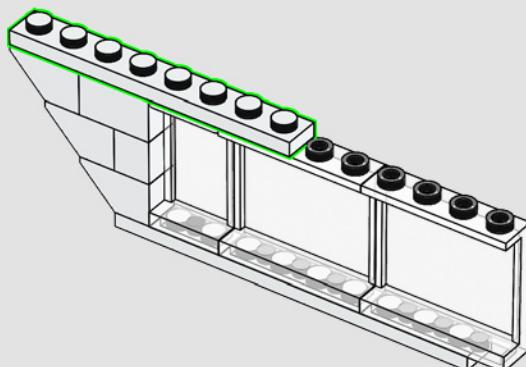




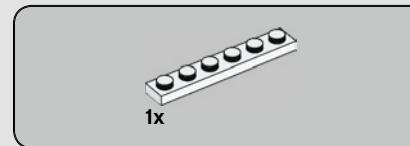
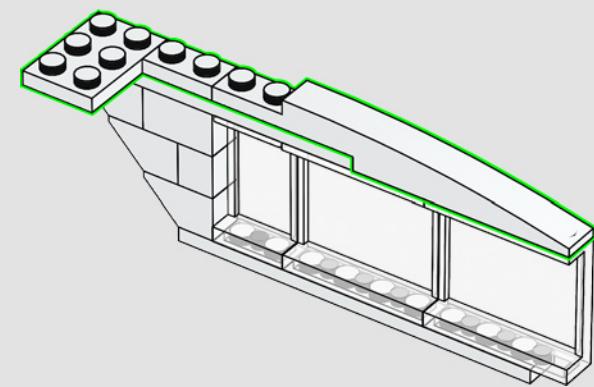
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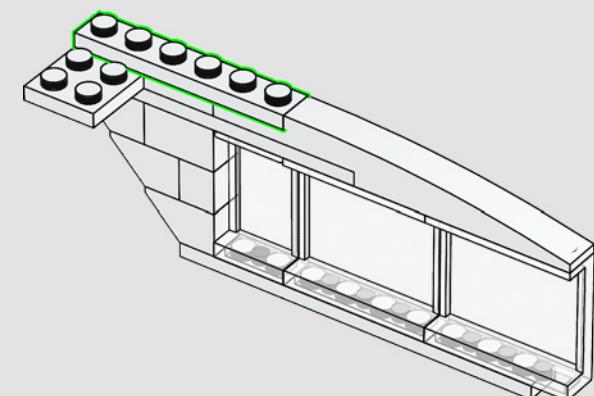
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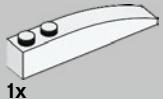


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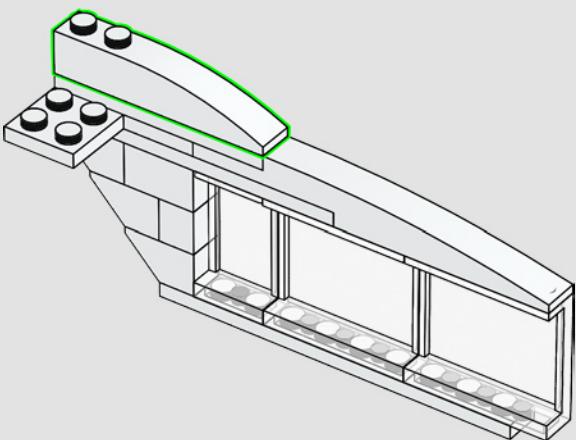


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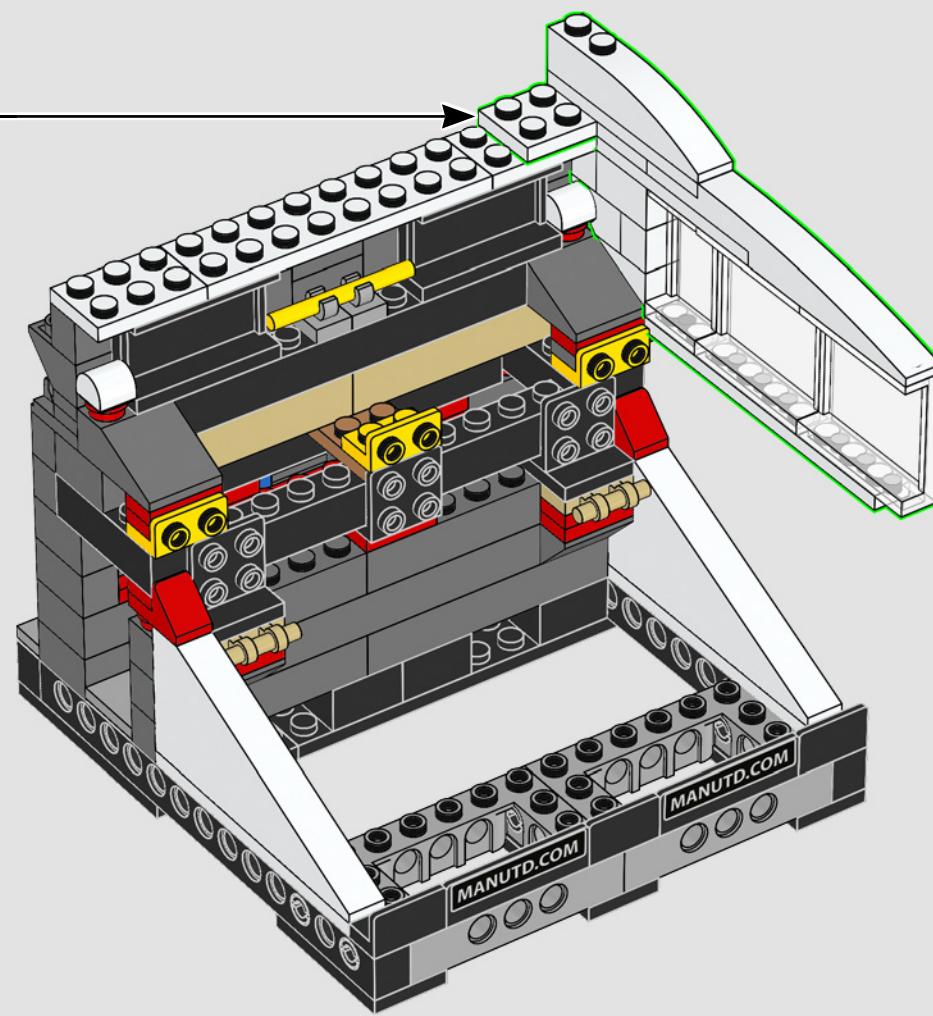


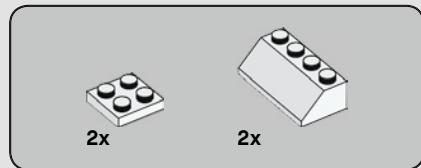


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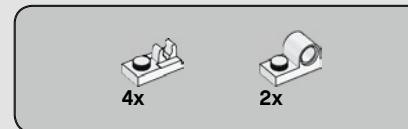
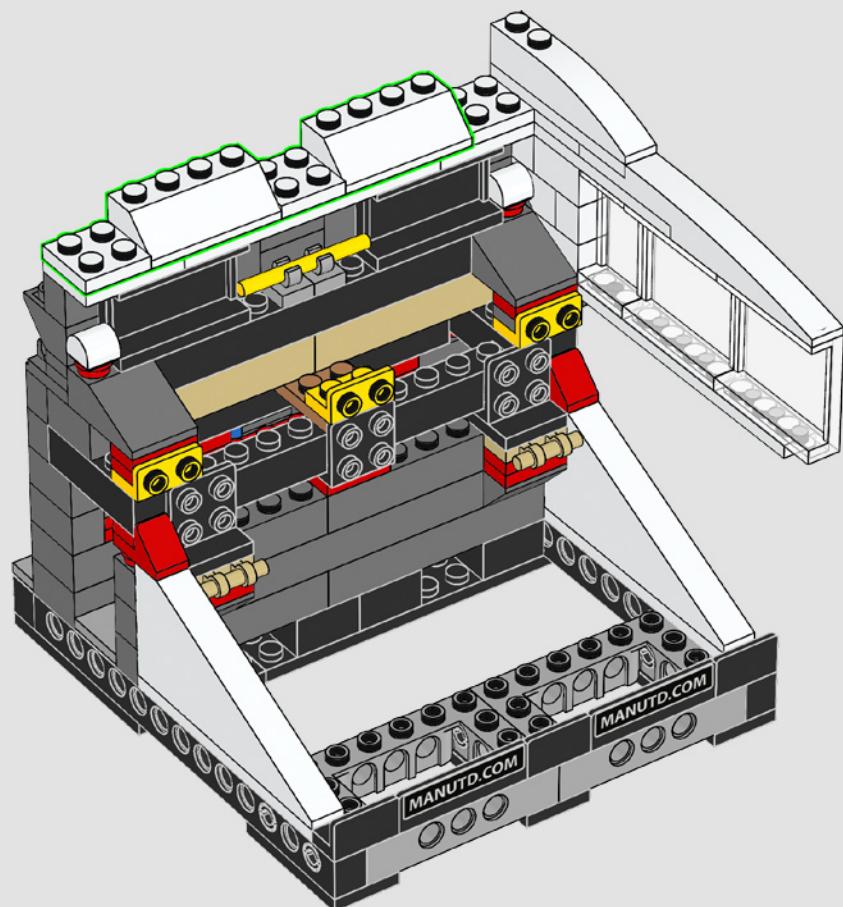


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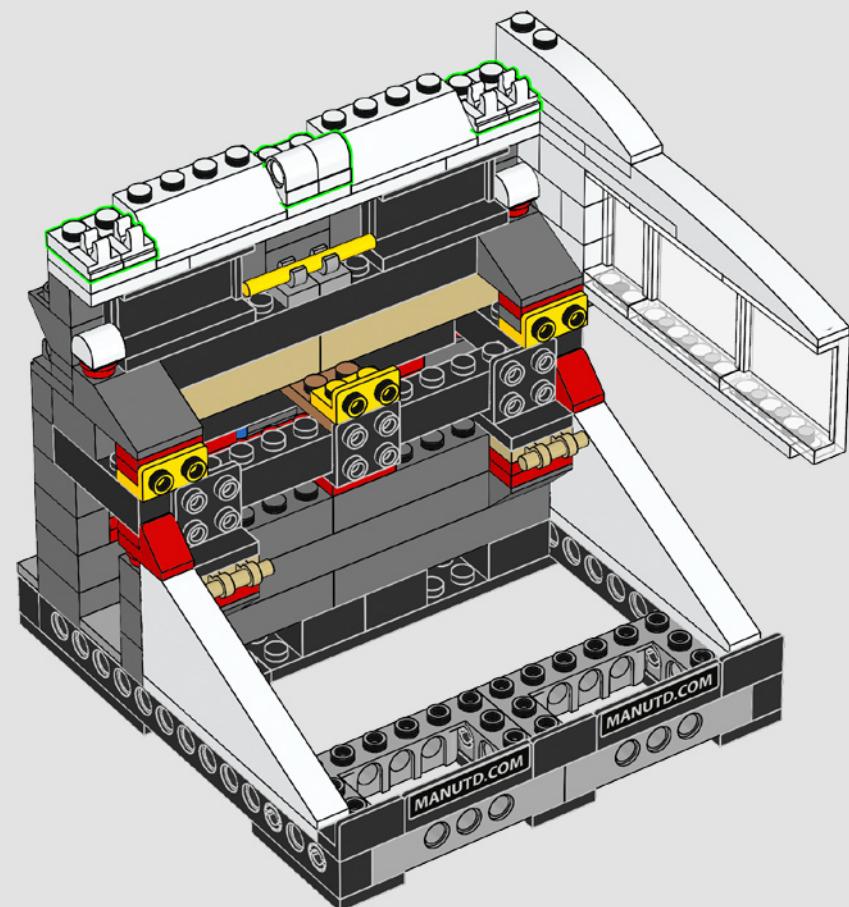




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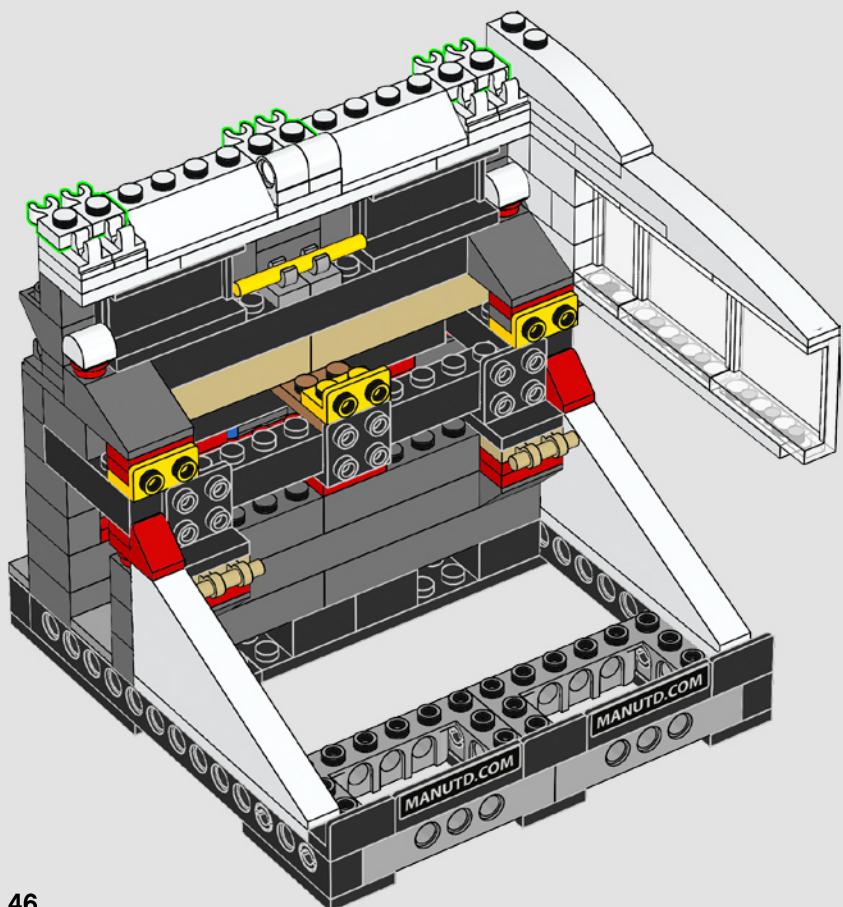


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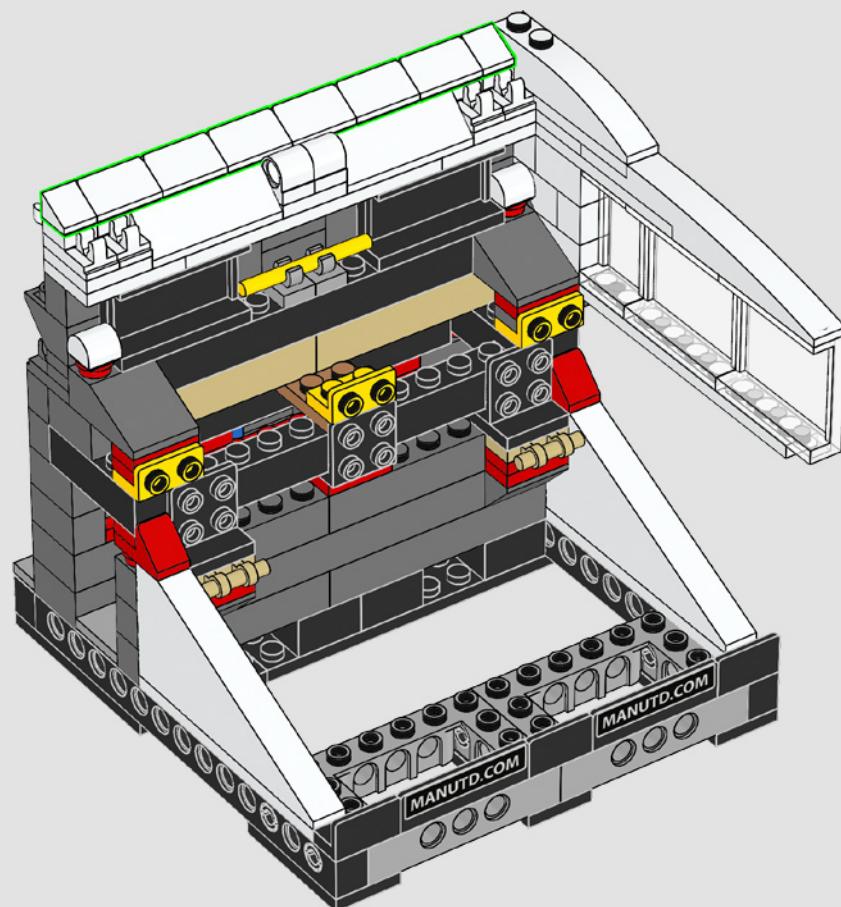




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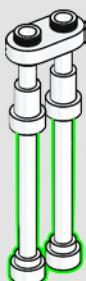




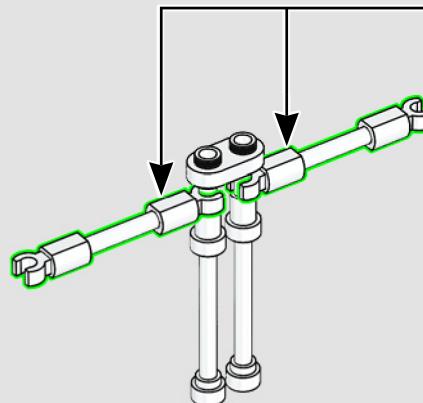
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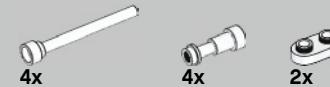
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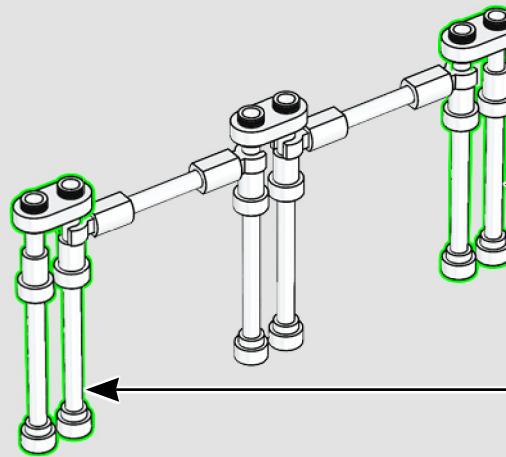
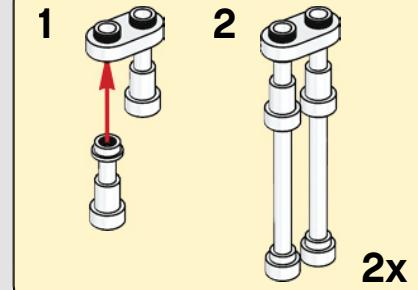
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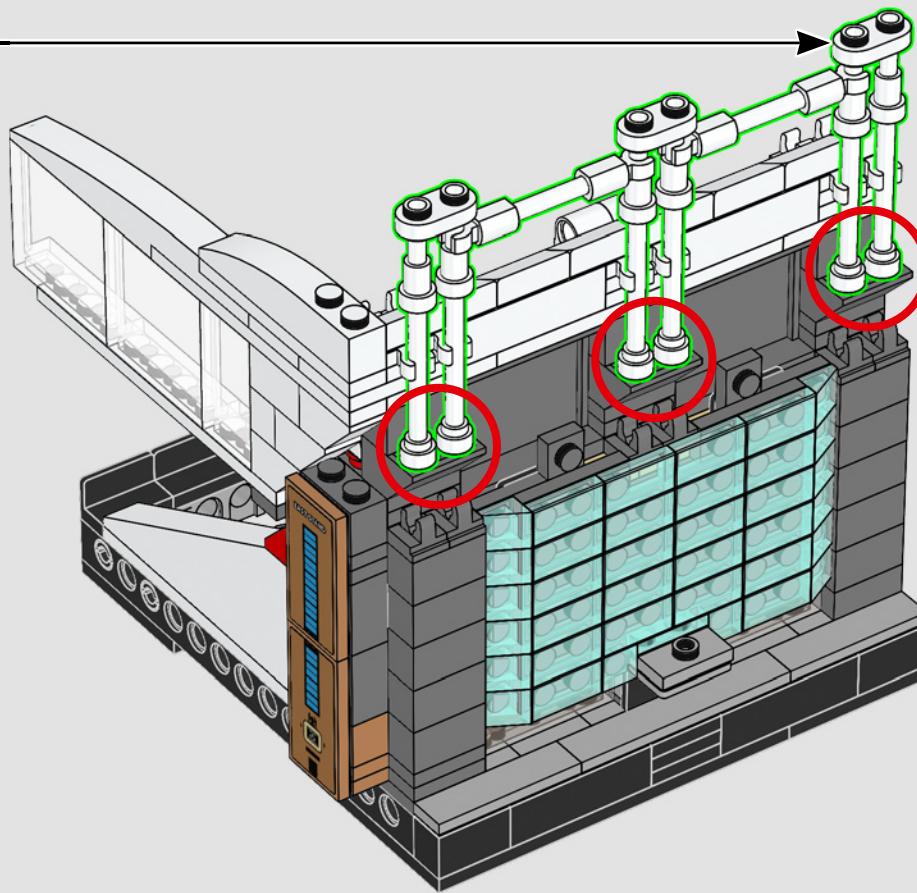
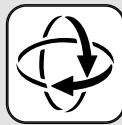
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60



**61**



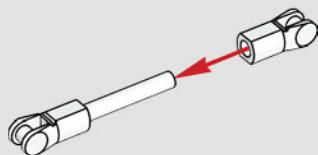


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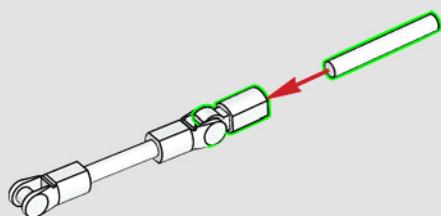


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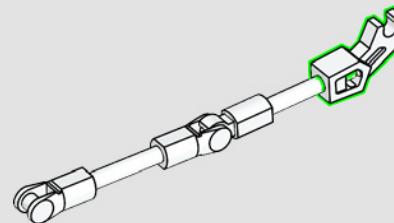
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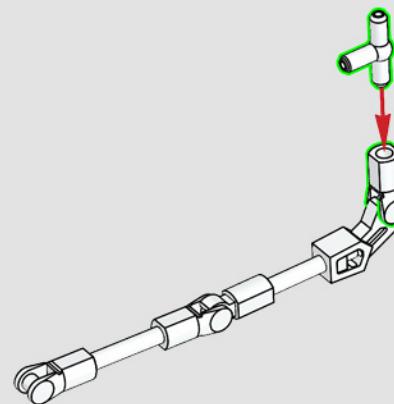
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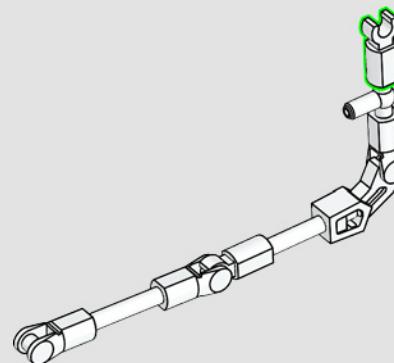
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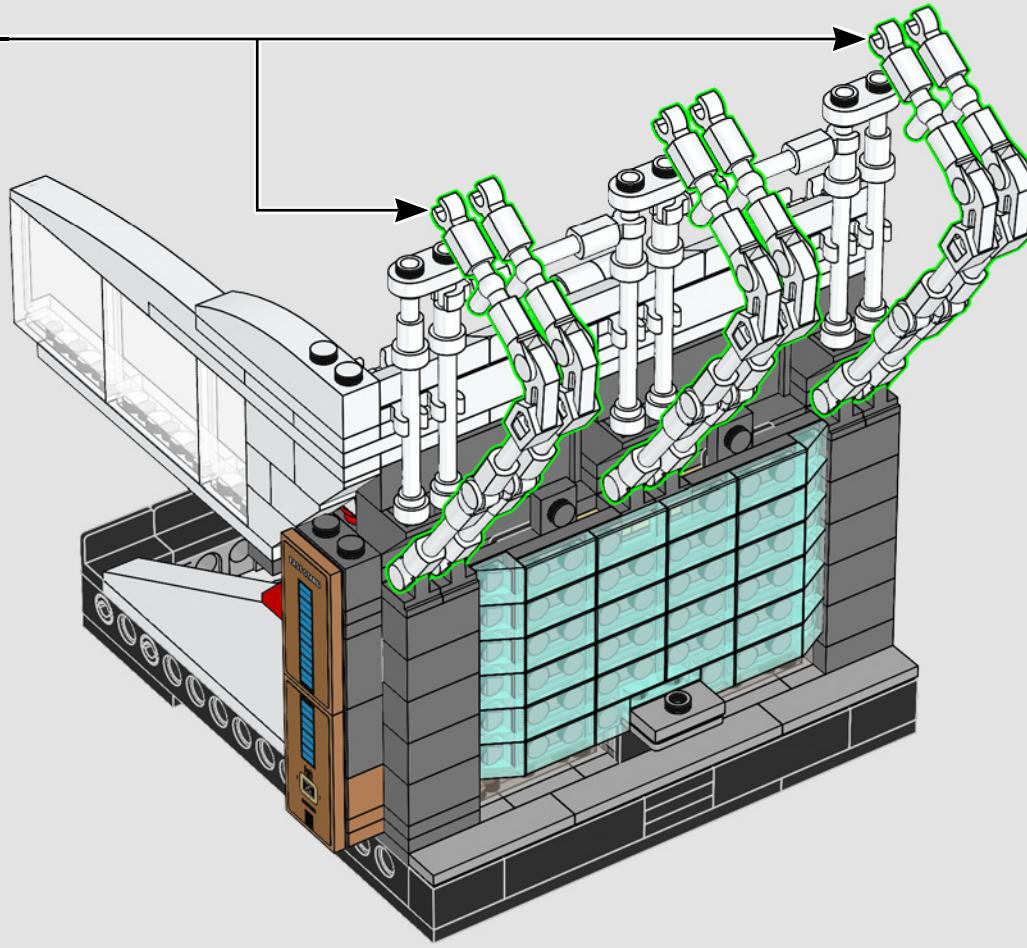
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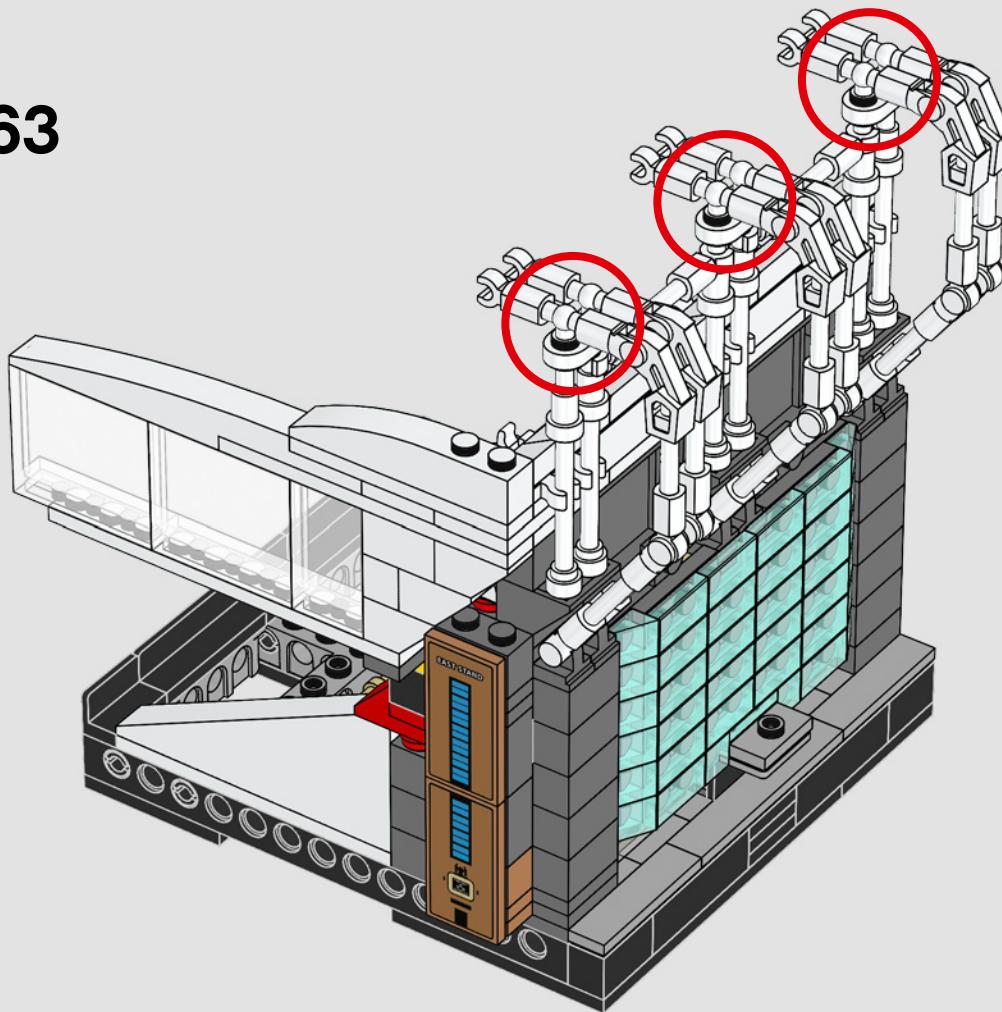
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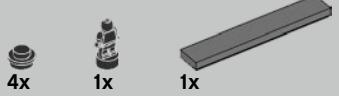


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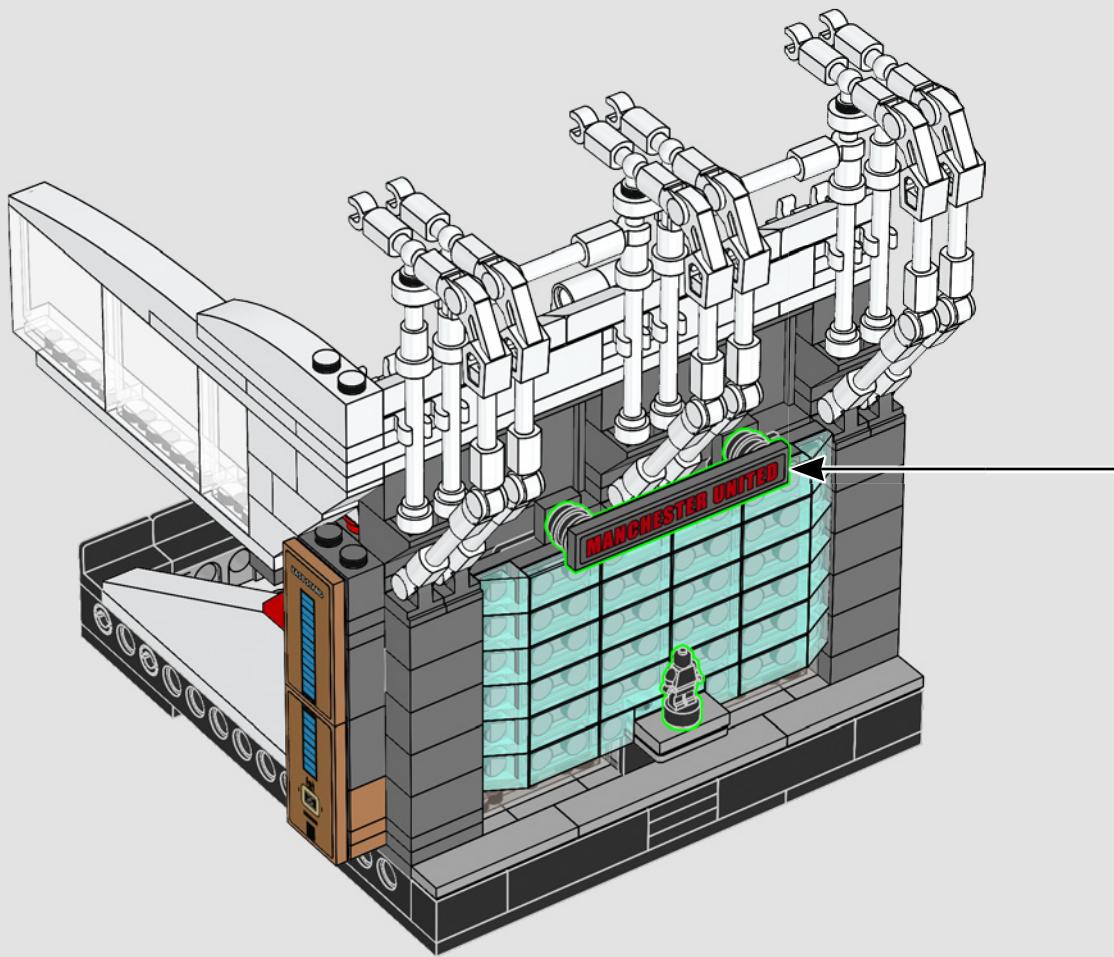
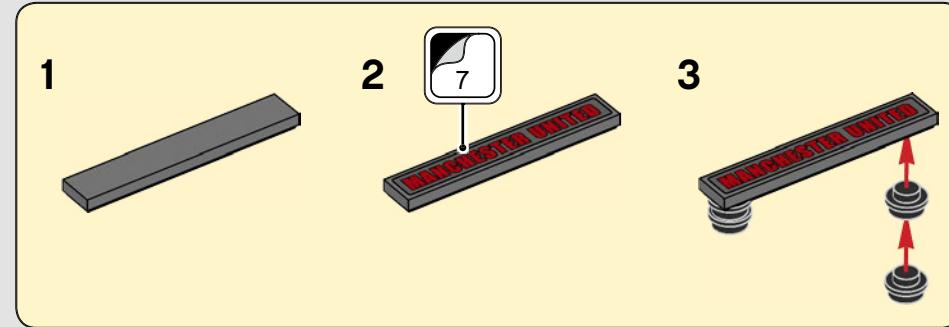


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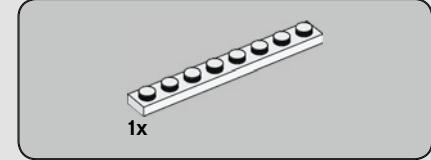


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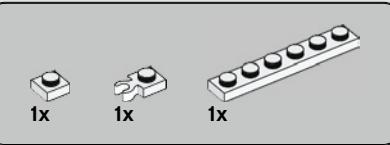
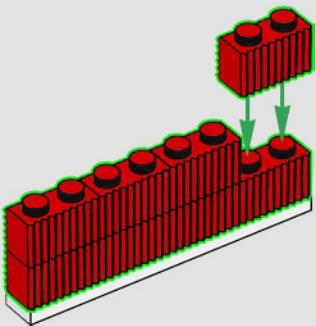
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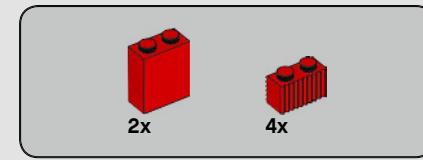
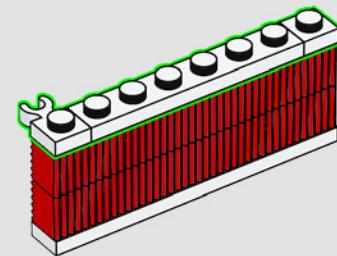
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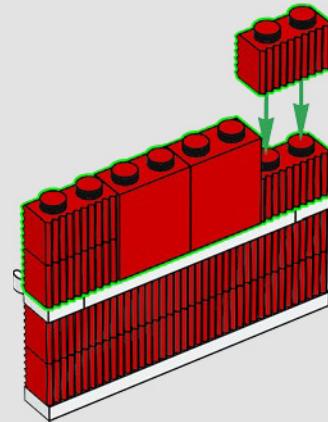
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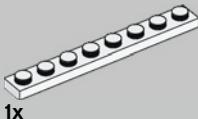


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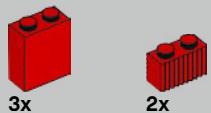
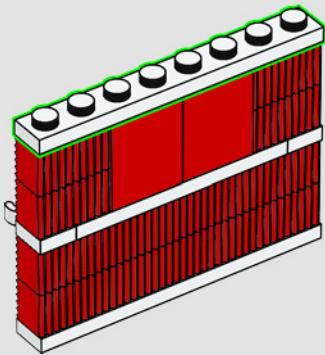


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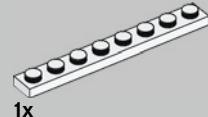
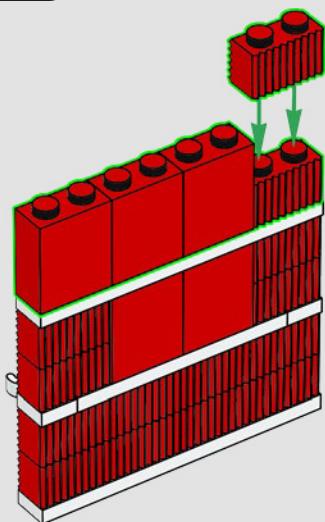




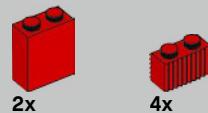
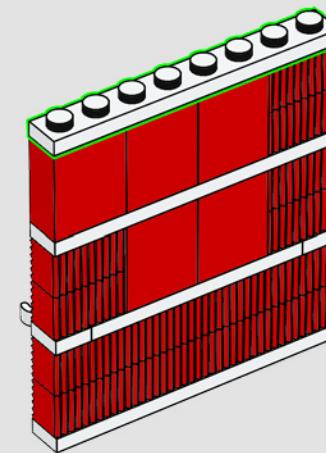
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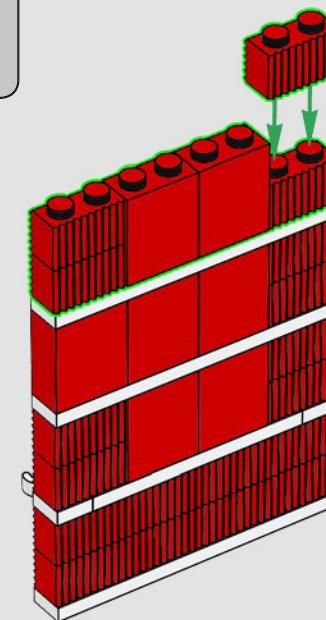
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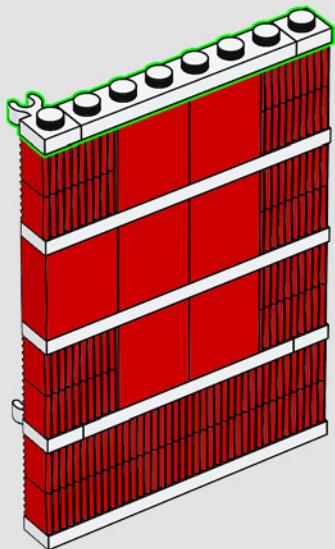


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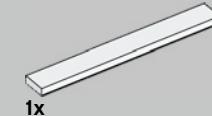
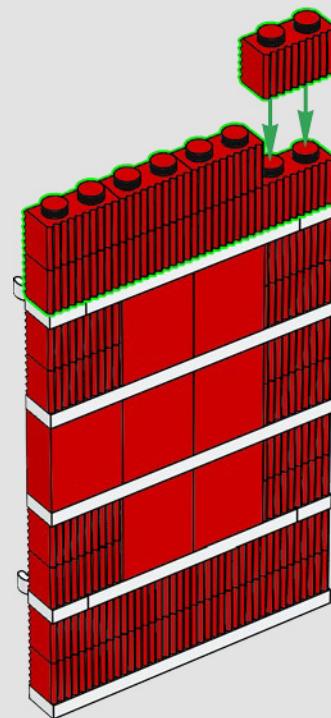




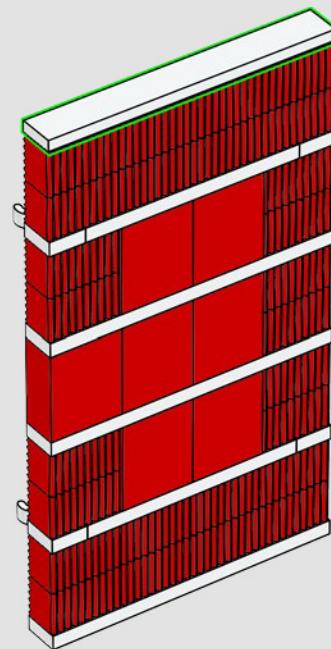
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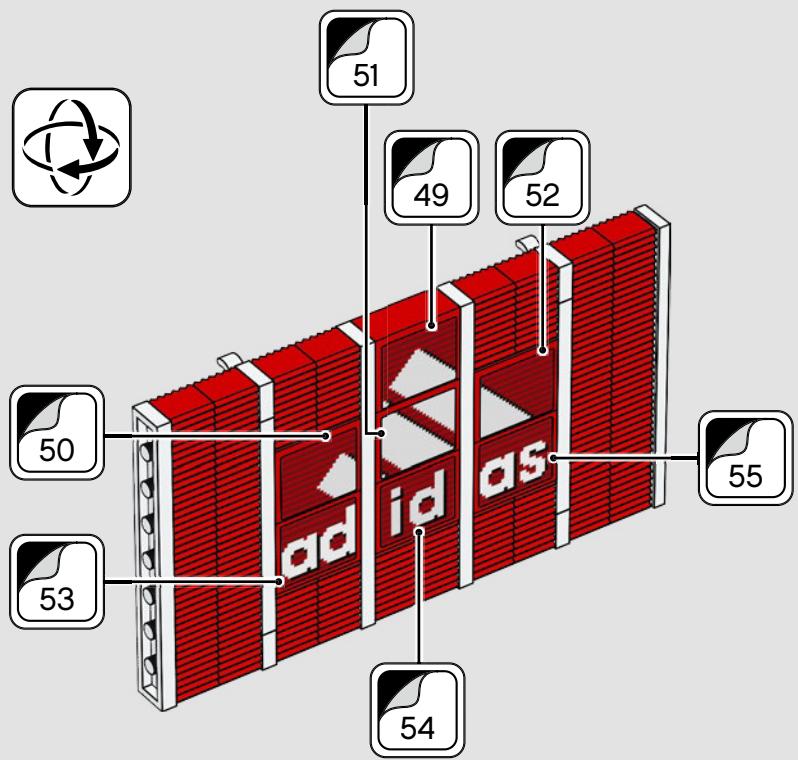
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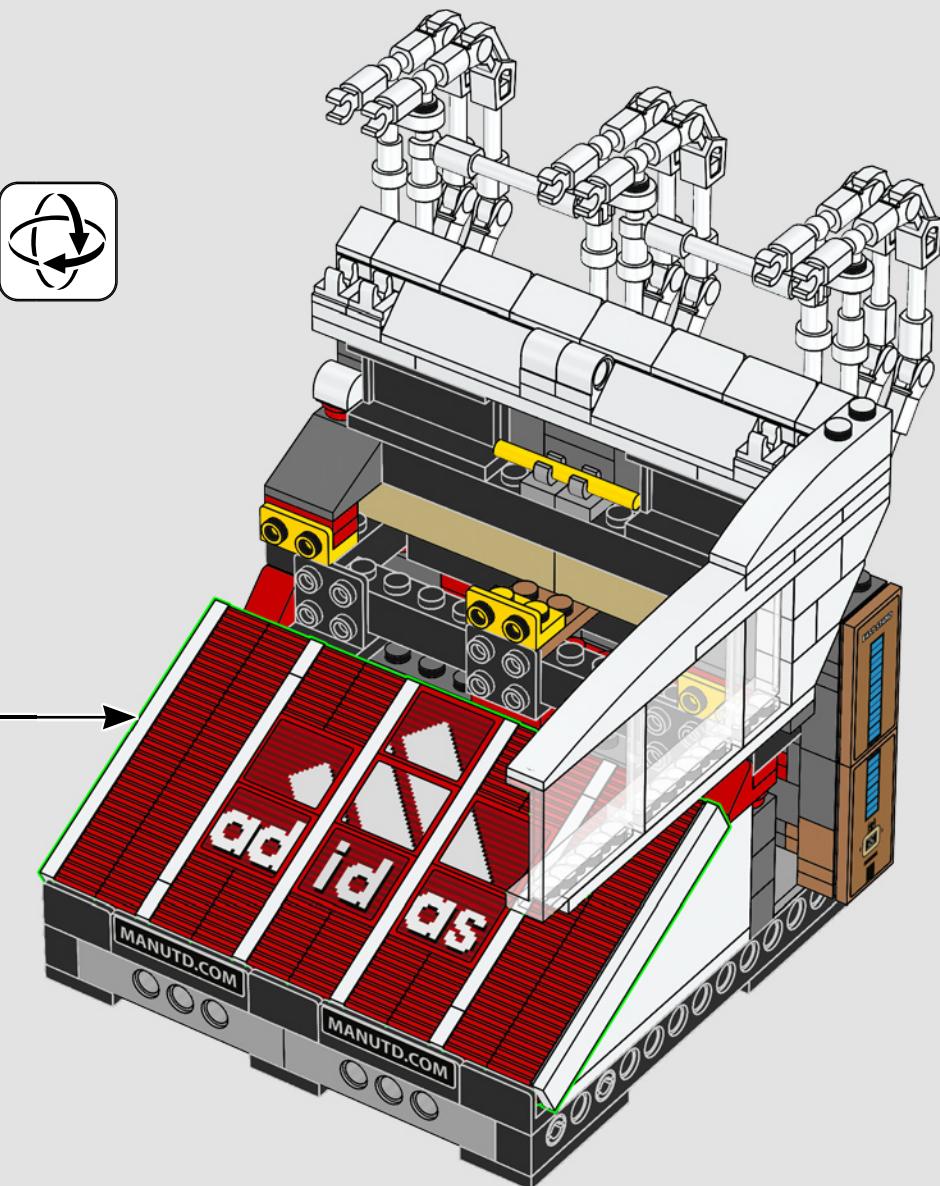
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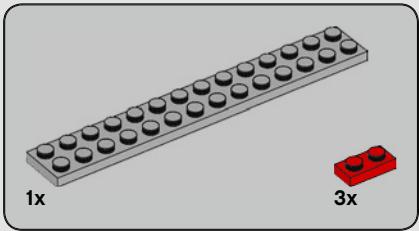


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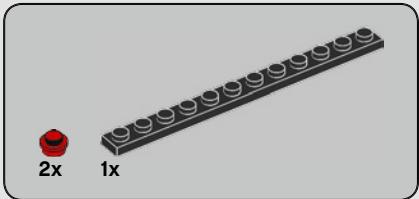
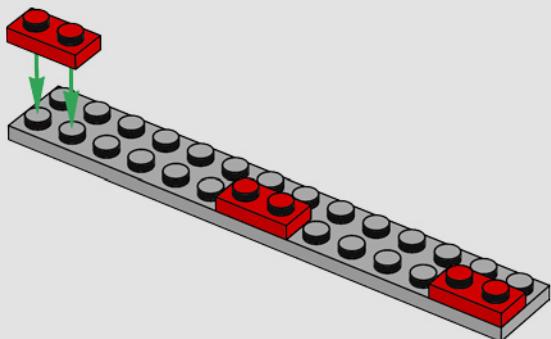


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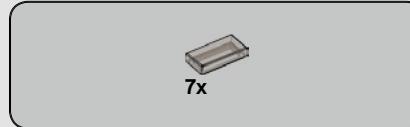
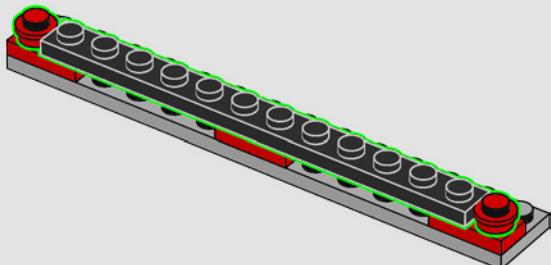




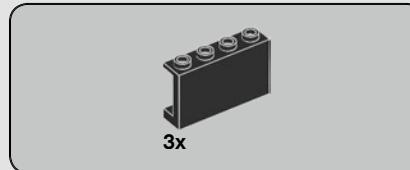
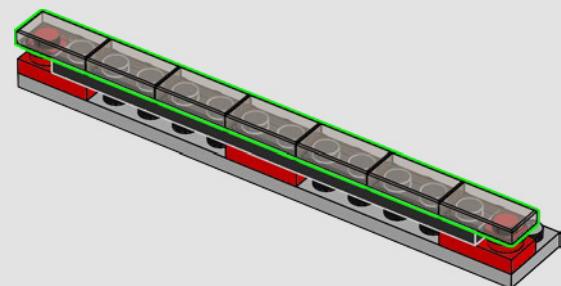
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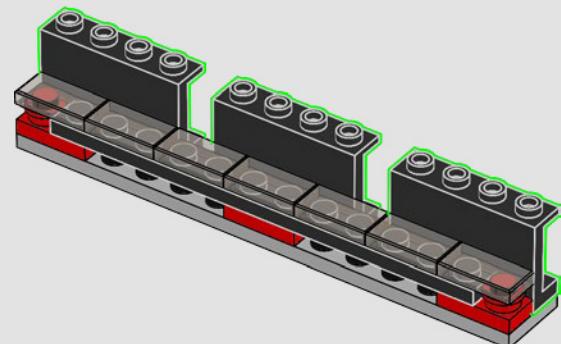
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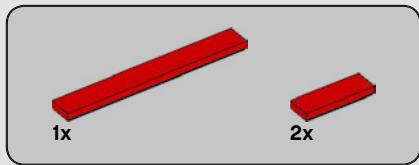


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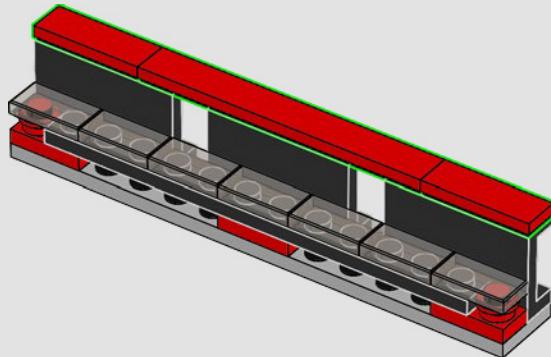


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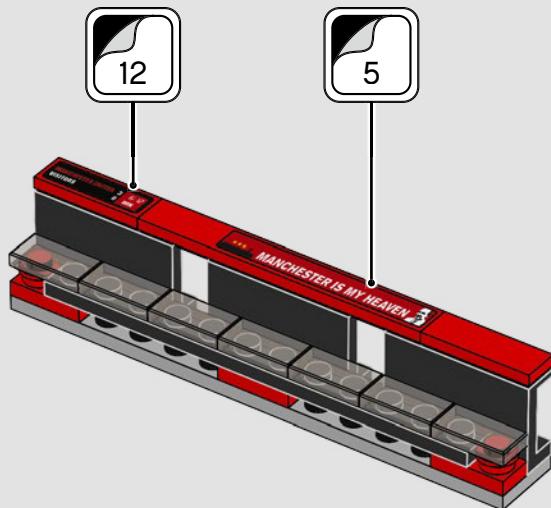




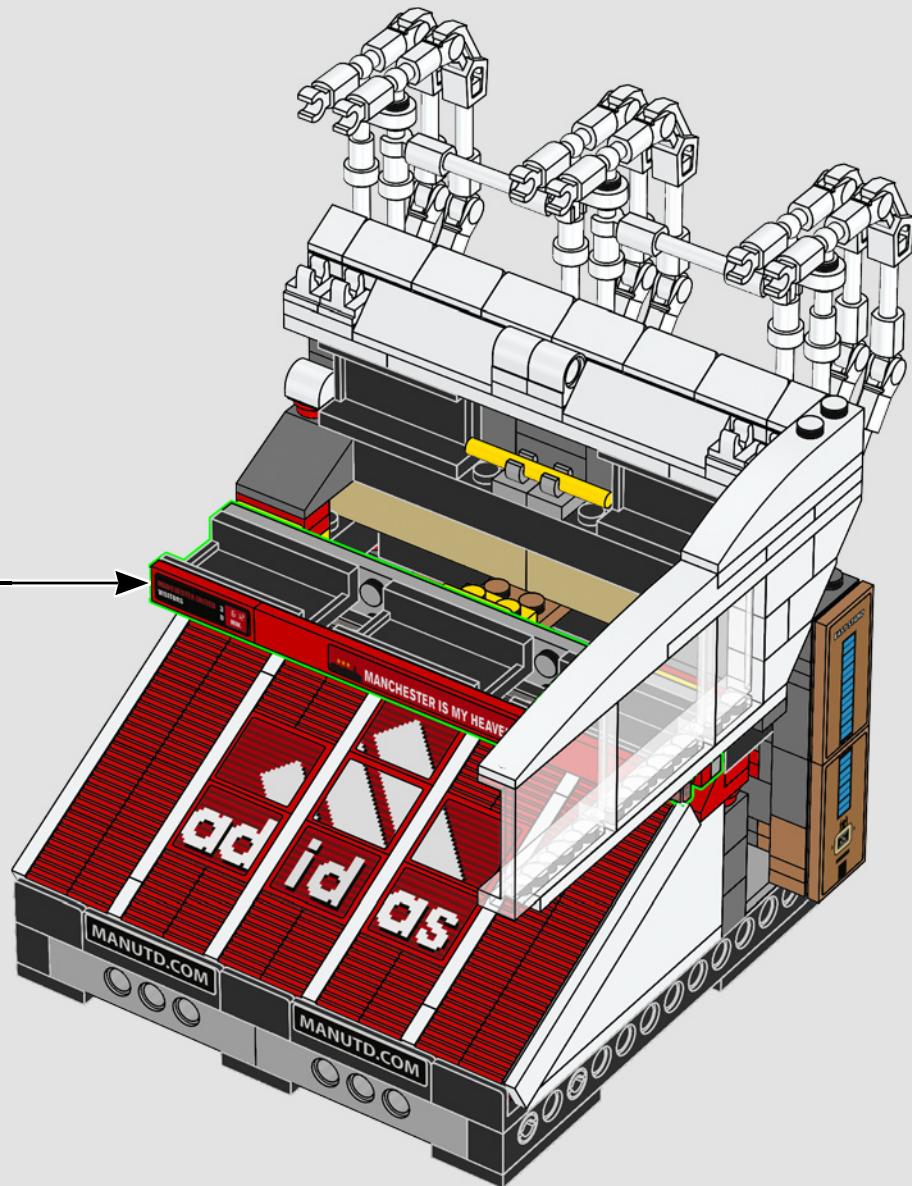
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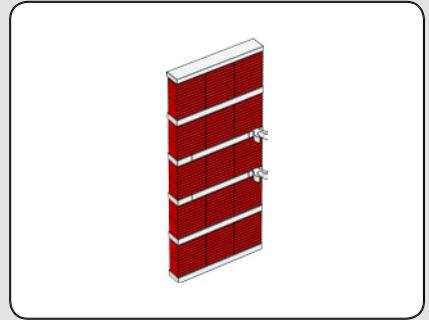


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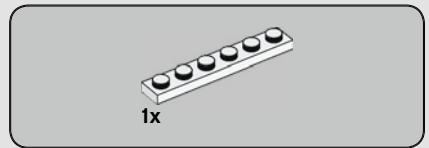


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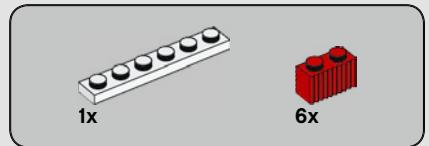
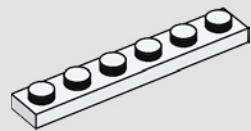


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1x

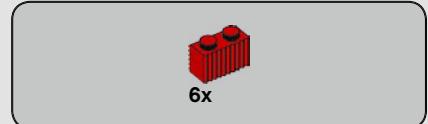
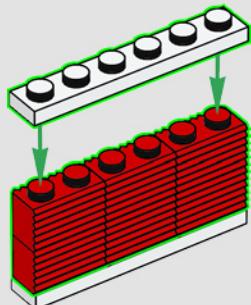
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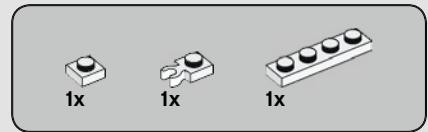
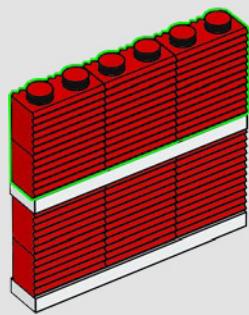
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86



6x

87

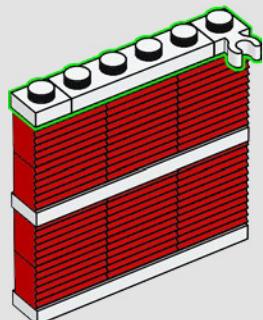


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1x

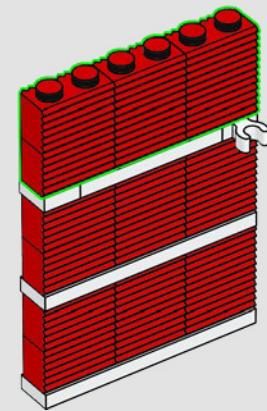
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88



6x

89

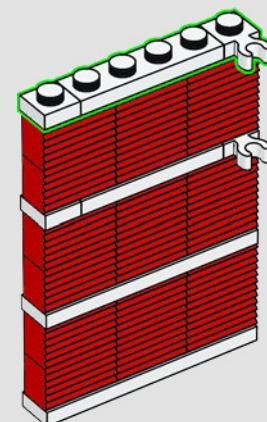


1x

1x

1x

90



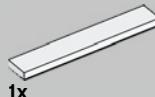
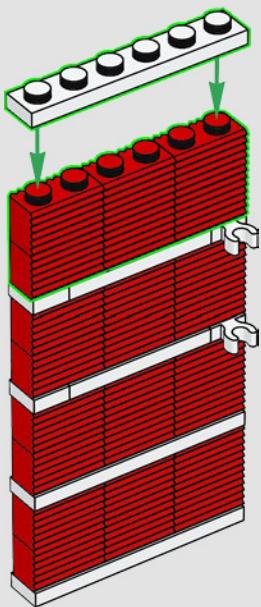


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6x

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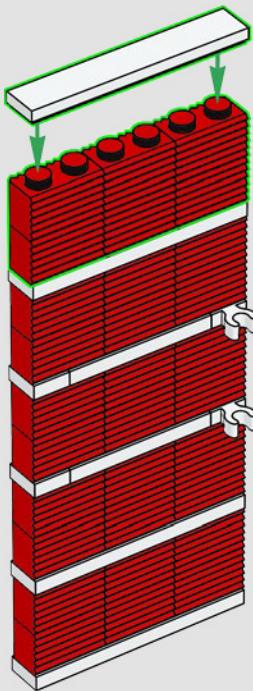


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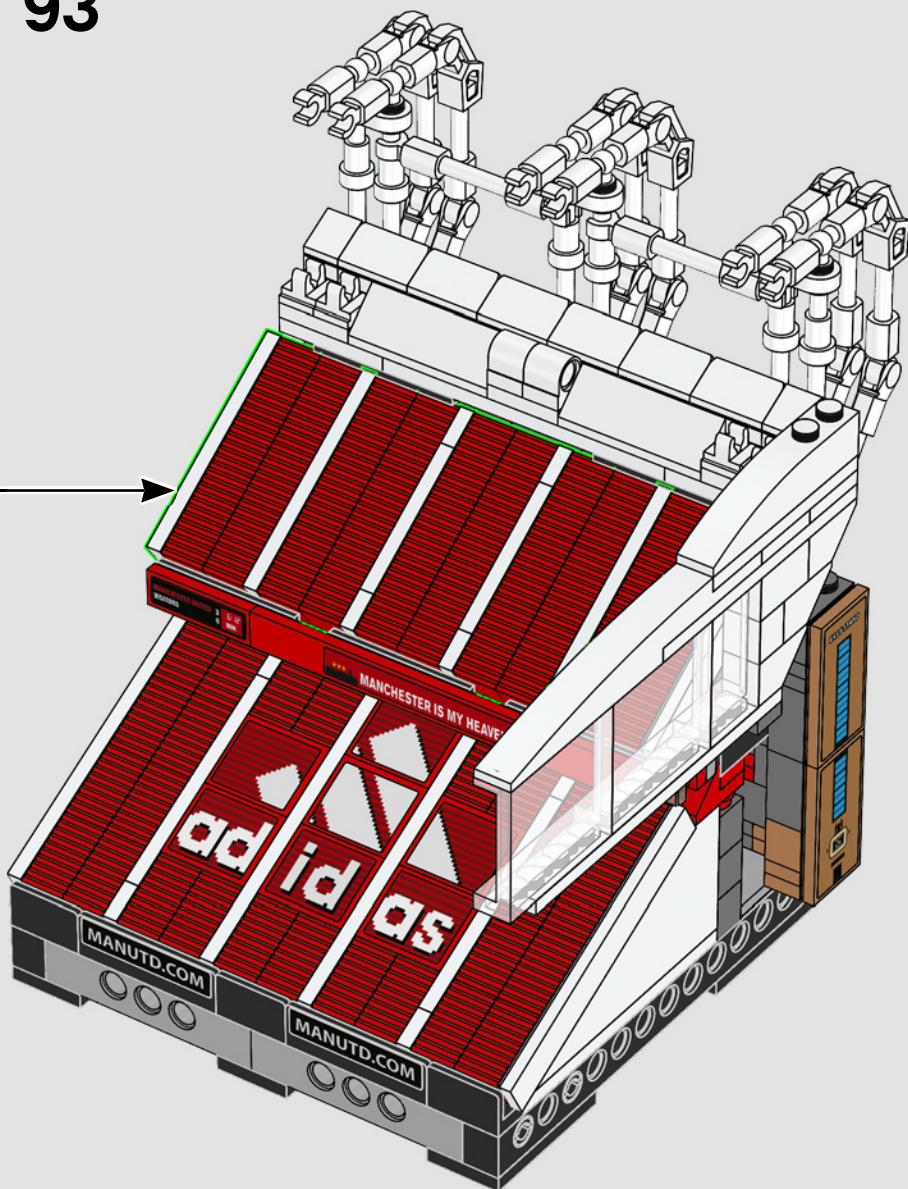


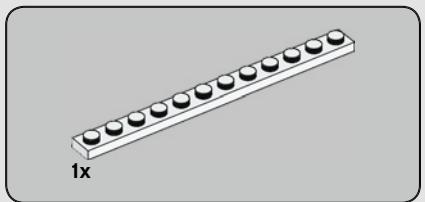
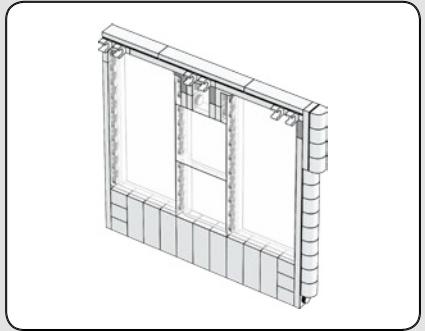
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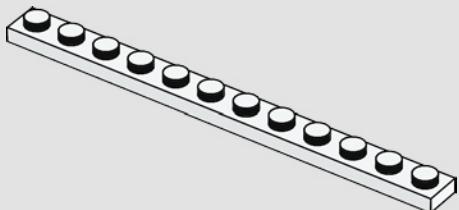


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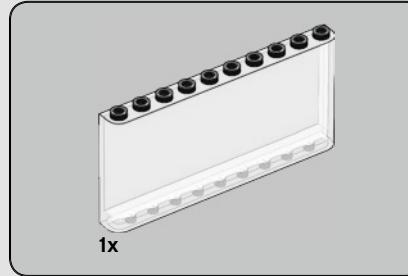
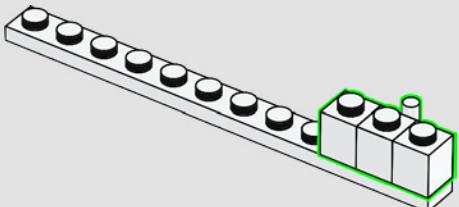


**94**

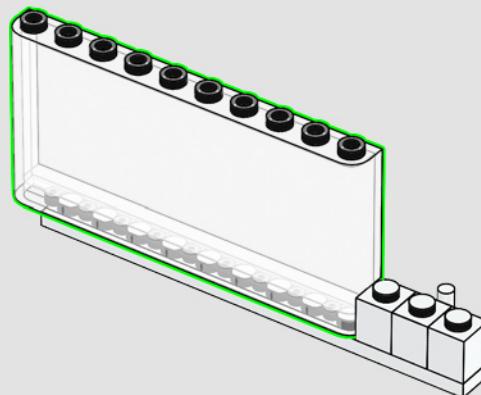


2x  
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**95**

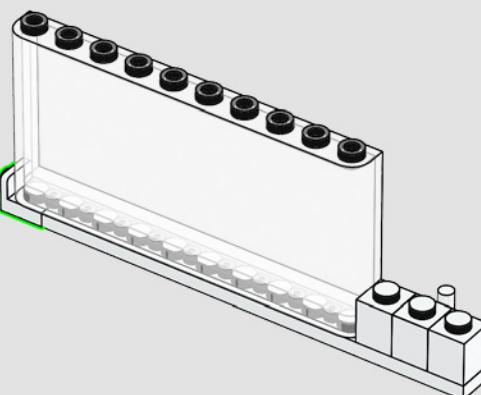


**96**



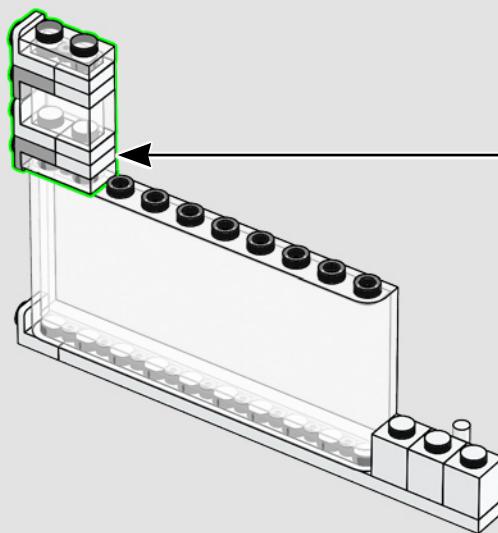
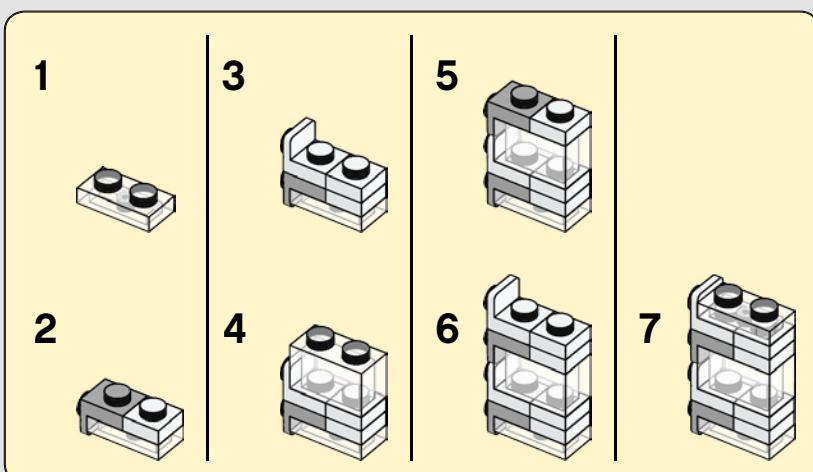
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**97**



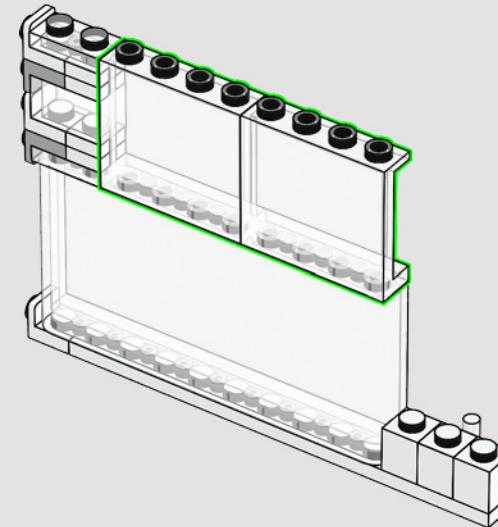


98



2x

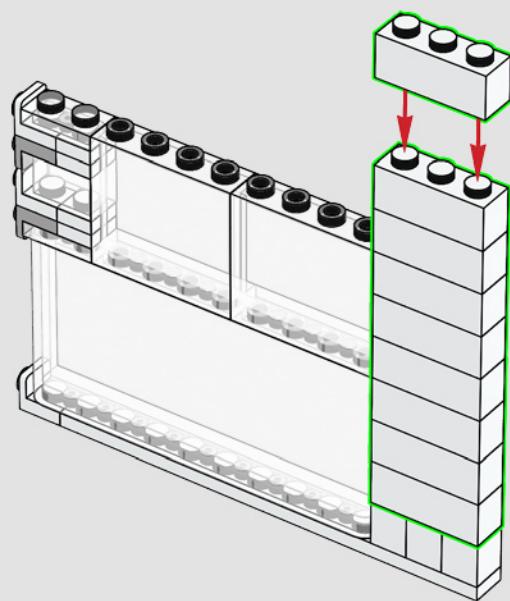
99





9x

100

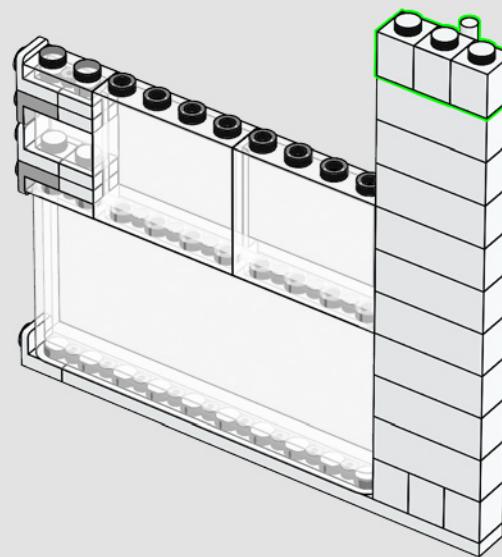


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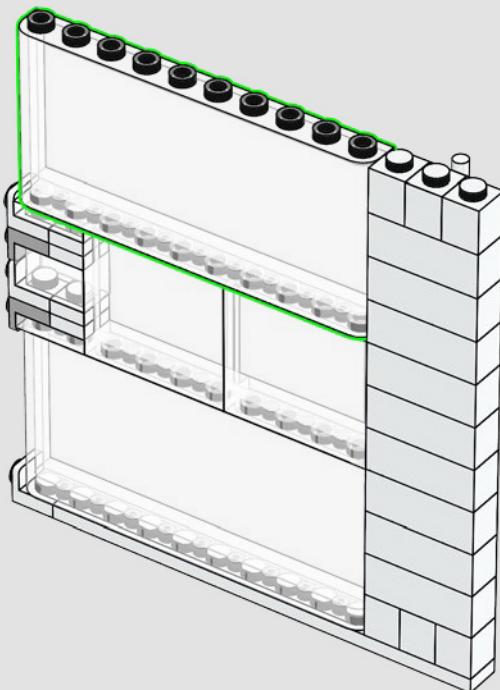
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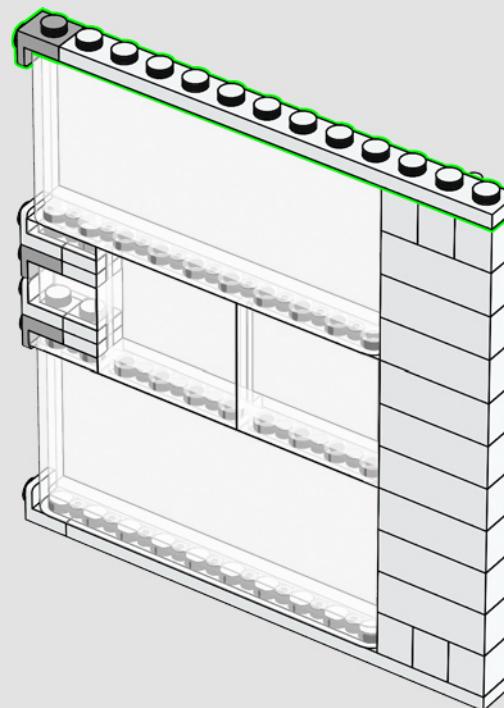
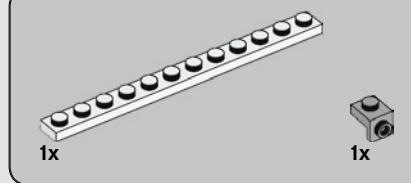




**102**



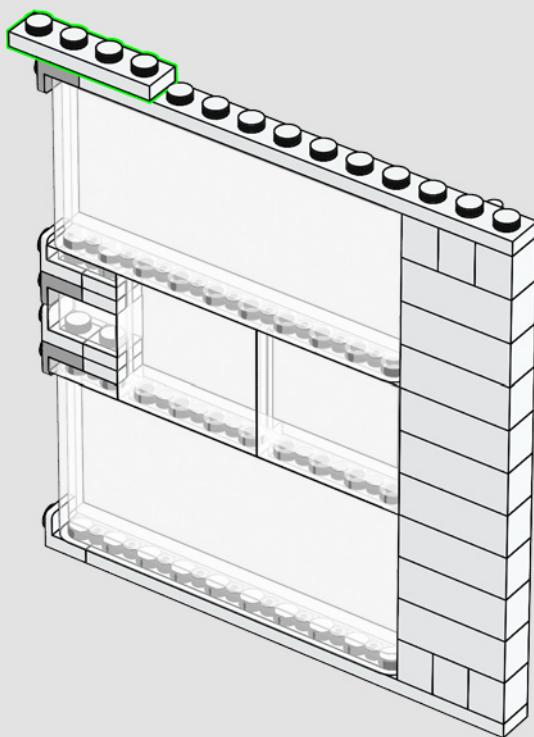
**103**





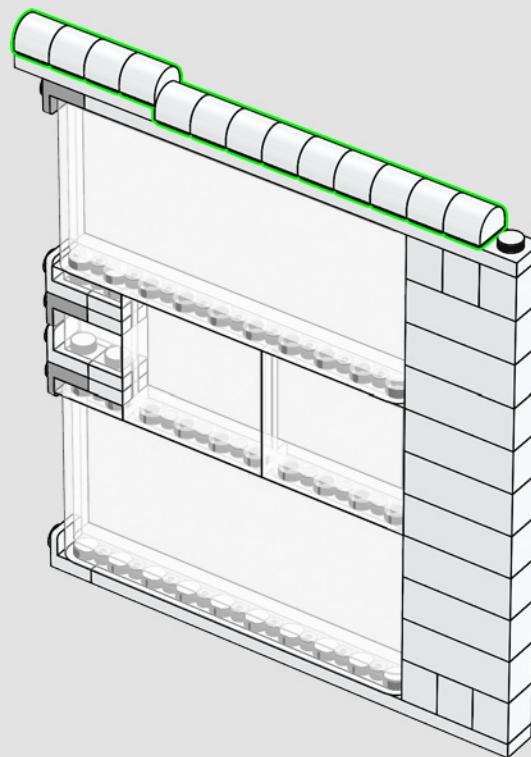
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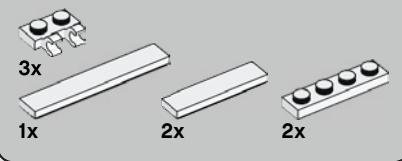
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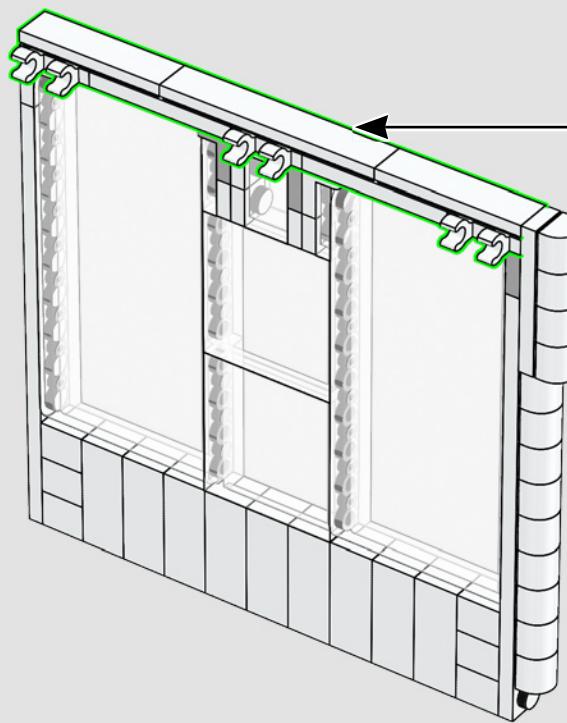
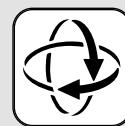
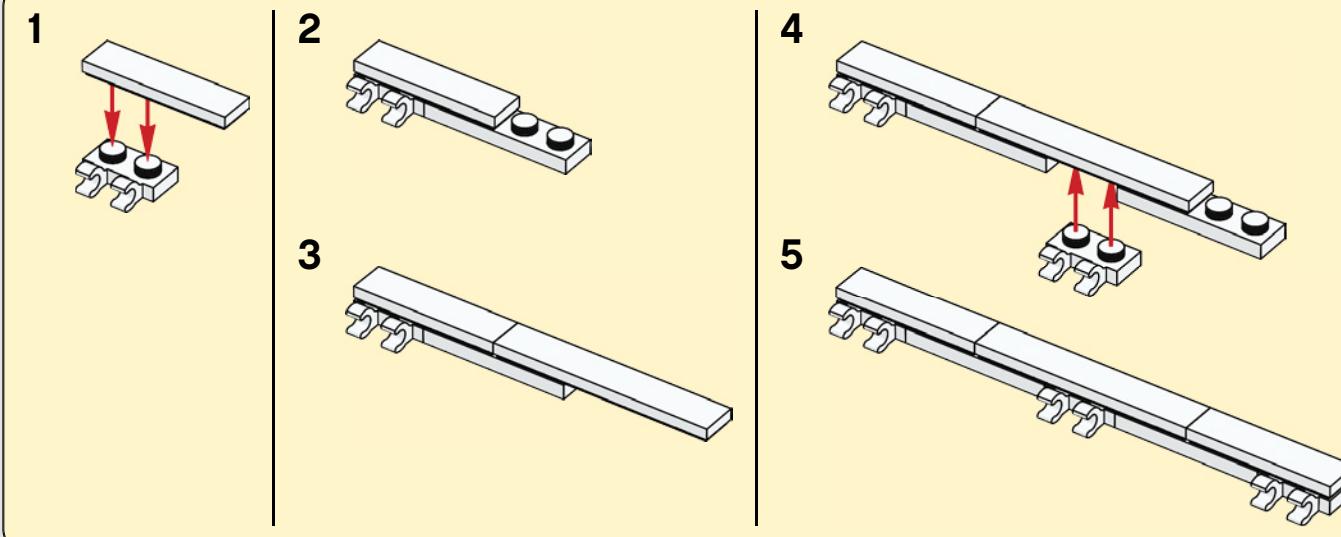
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**105**

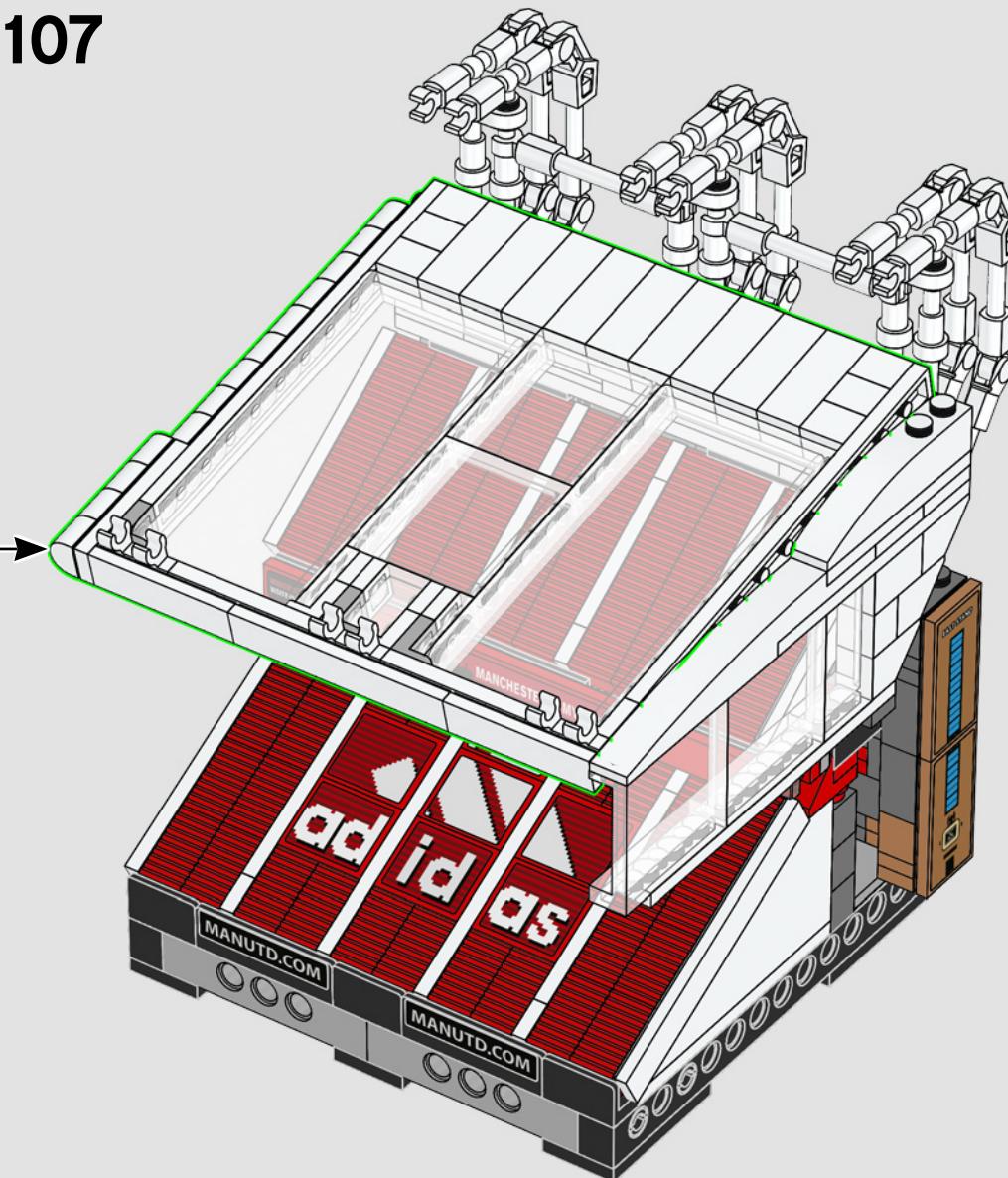


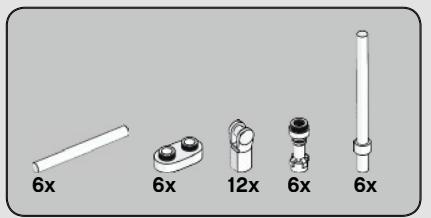
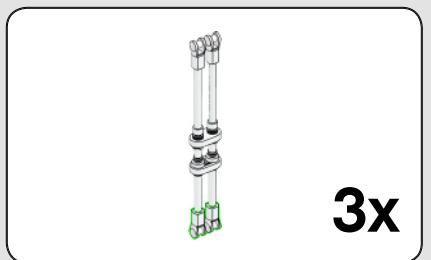


106



107





108

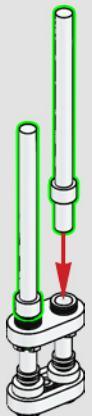
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2



3



4



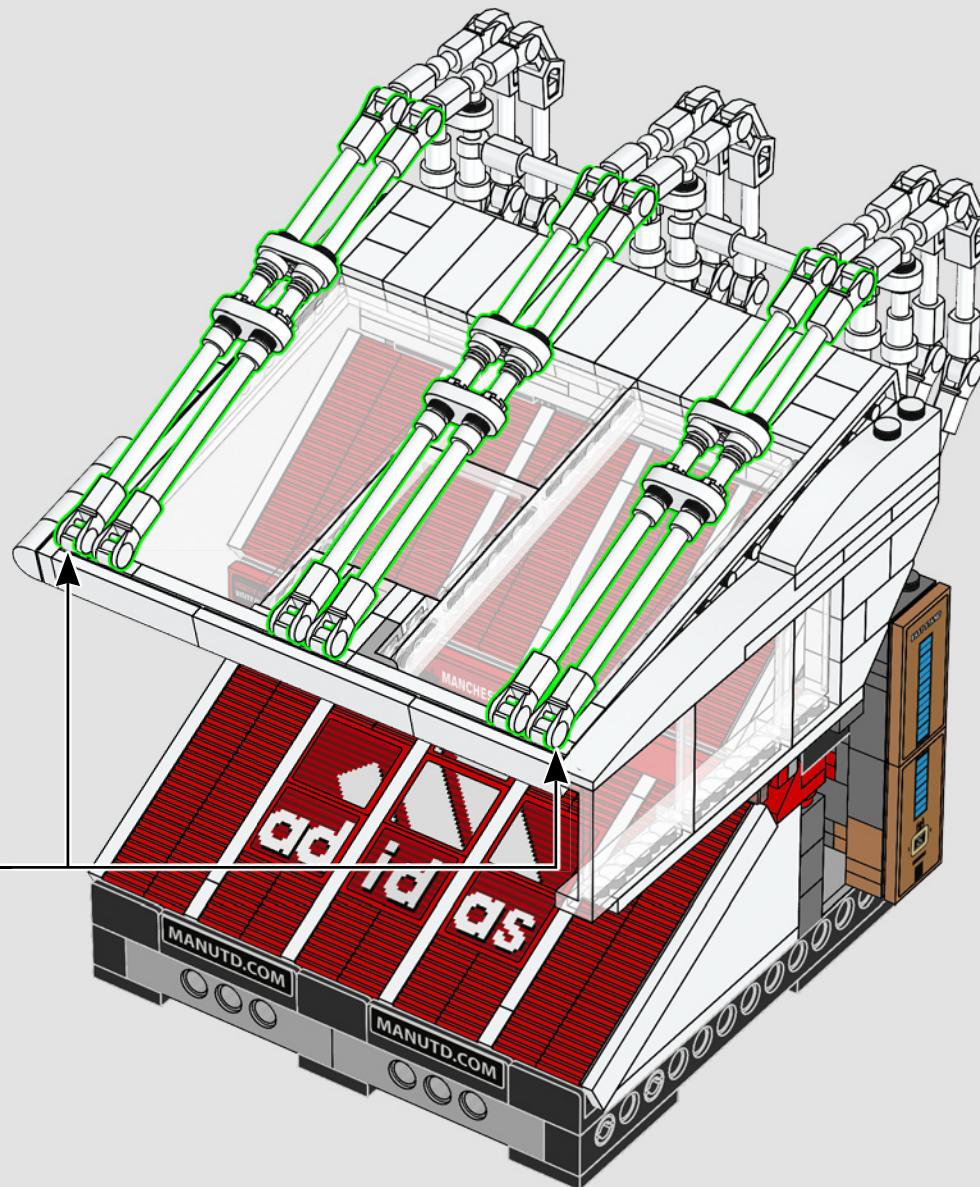
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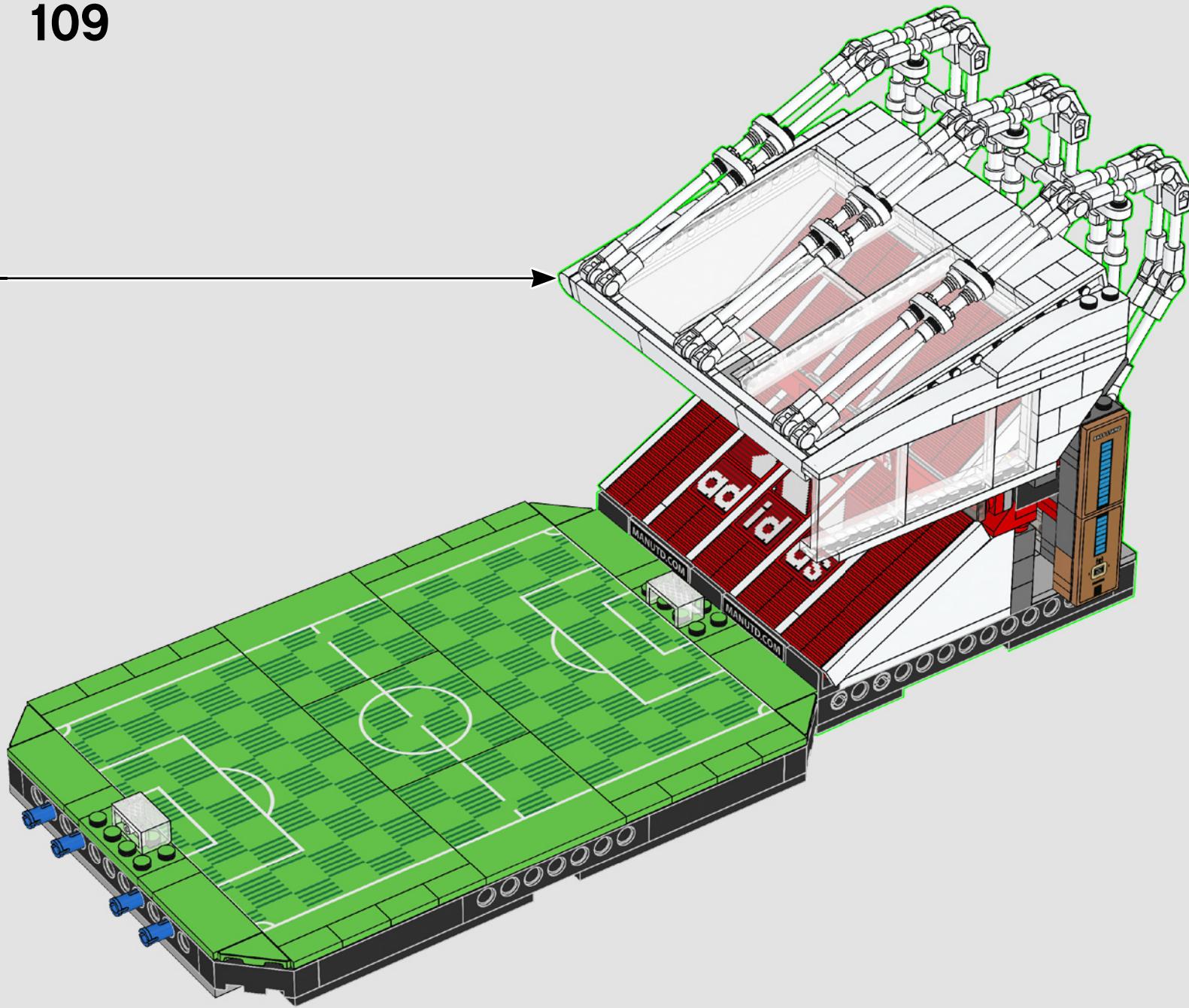
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3x



109

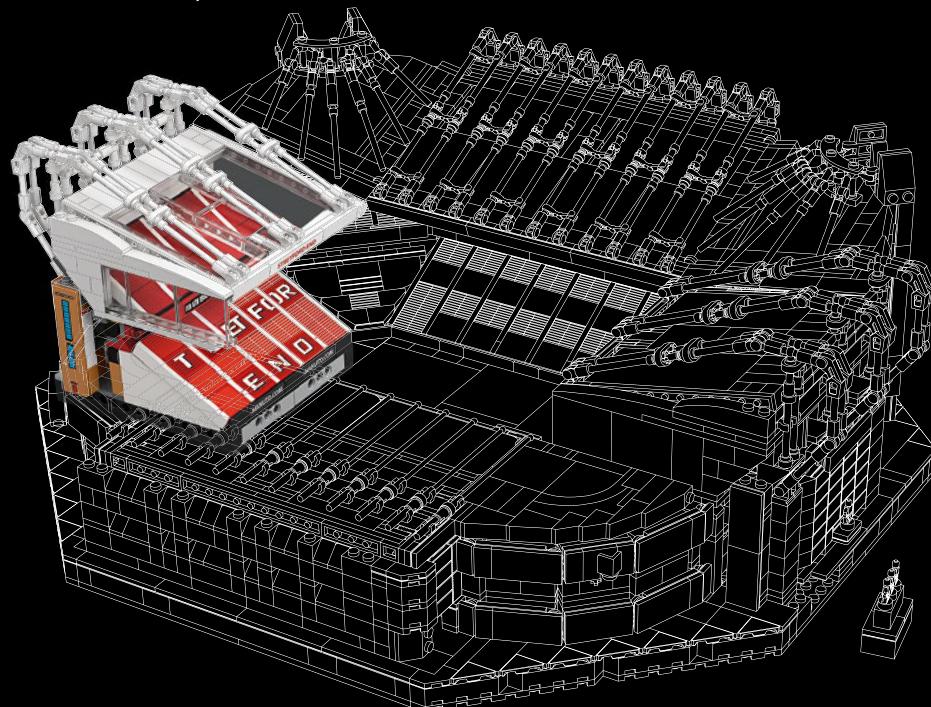


## STRETFORD END

The Stretford End is home to the most passionate United fans. It was the last stand at Old Trafford to be covered and also one of the last areas to be converted to become all-seated. A second tier was added in 2000 and here fans hang their flags and banners on matchdays.

## STRETFORD END

La tribune Stretford End accueille les fans les plus passionnés de United. C'est la dernière tribune d'Old Trafford à être couverte d'un toit et aussi l'une des dernières zones à être convertie pour ne comporter que des sièges. Un deuxième niveau a été ajouté en 2000 et les fans y accrochent leurs drapeaux et bannières lors des jours de match.



## LE SAVIEZ-VOUS ?

Le prolifique buteur et favori des fans, Denis Law, a été surnommé le « roi de Stretford End » lorsqu'il faisait partie de United.

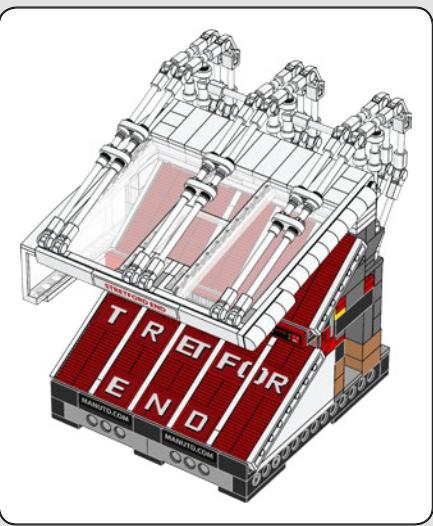
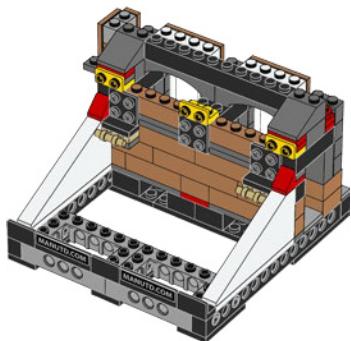
## DID YOU KNOW?

Prolific goal-scorer and fan-favorite, Denis Law, was nicknamed the "King of the Stretford End" whilst at United.

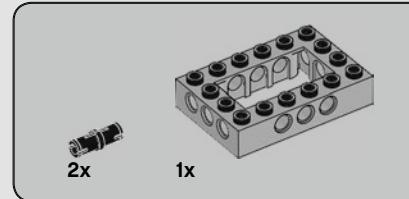
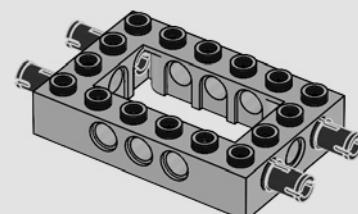
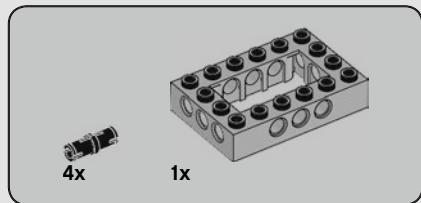




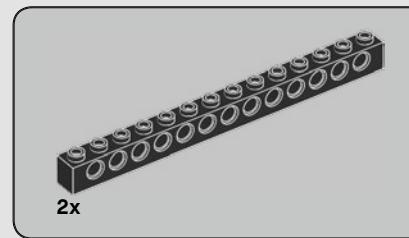
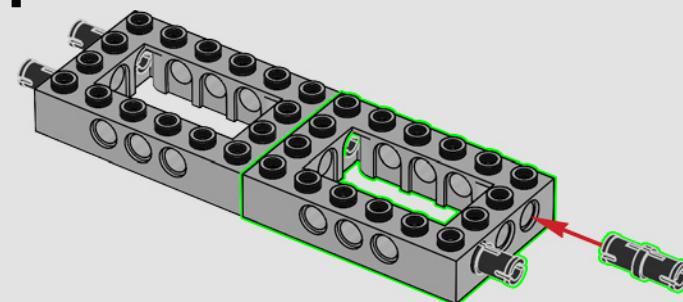
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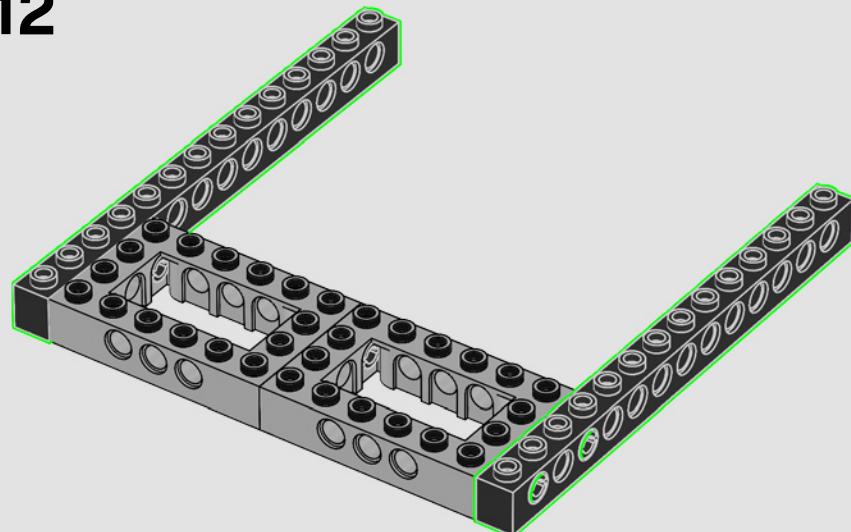
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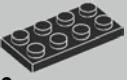


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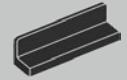
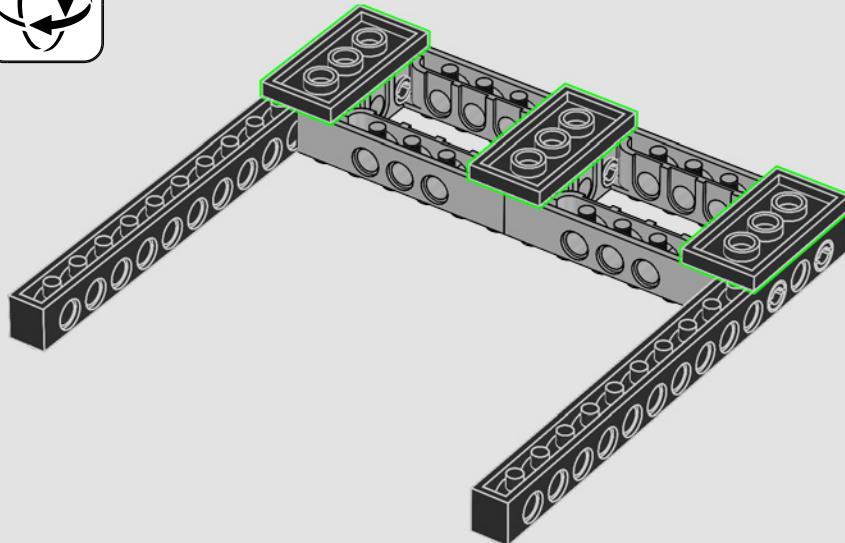
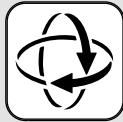
112





3x

113

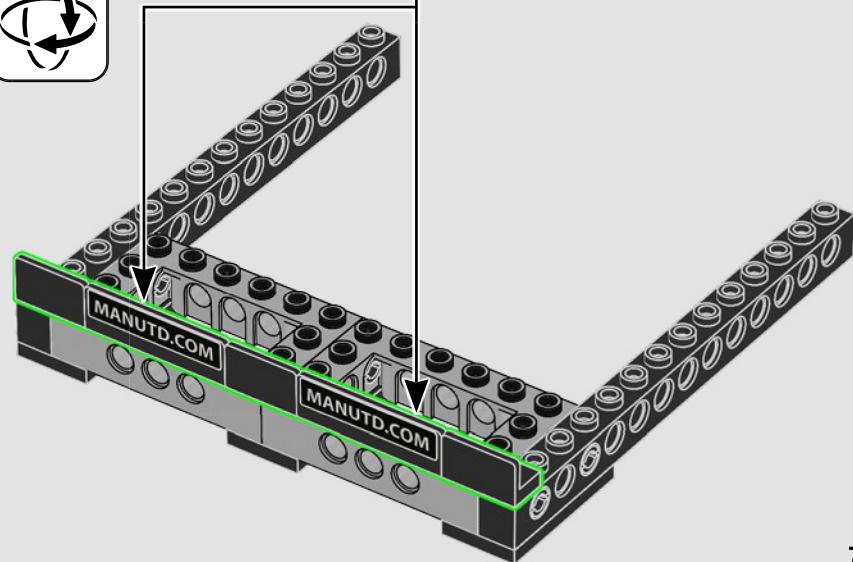
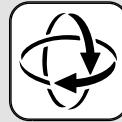
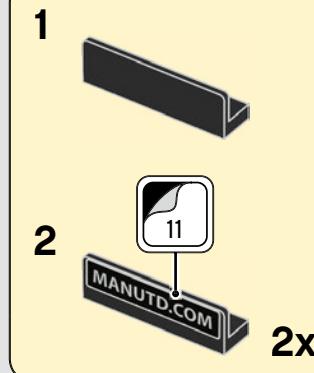


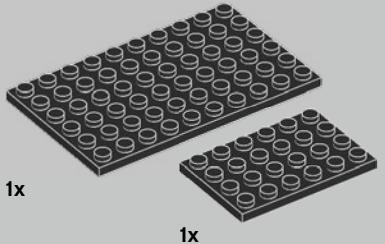
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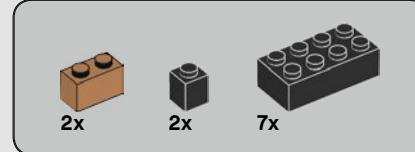
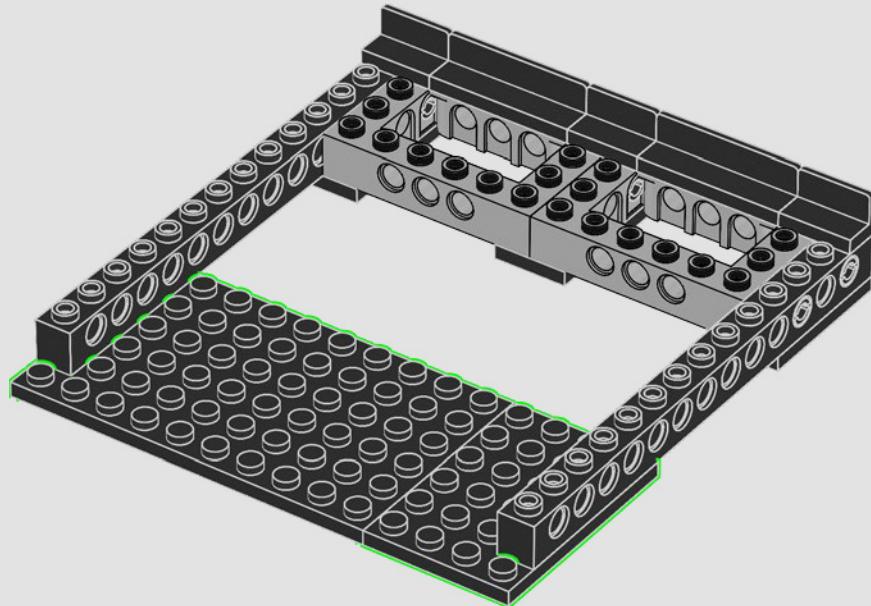
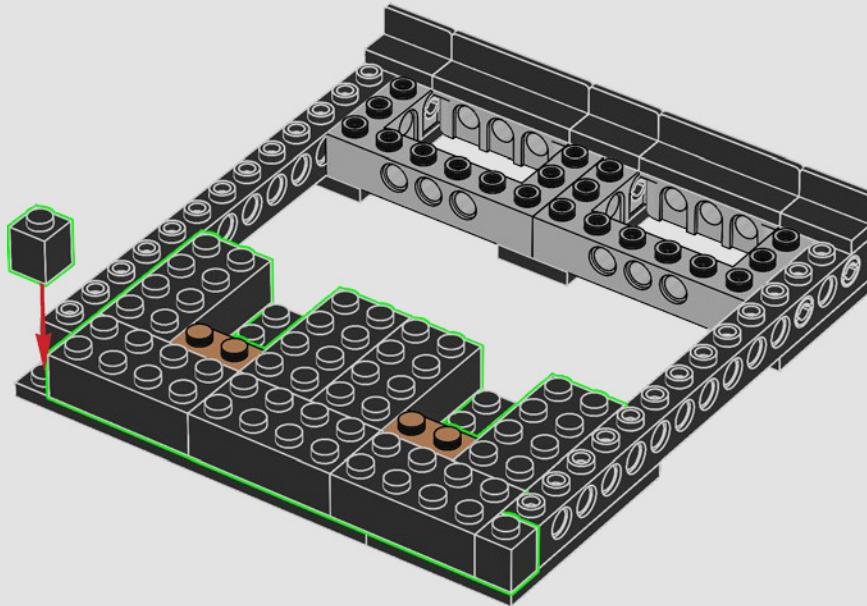
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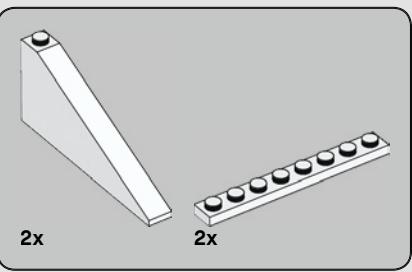




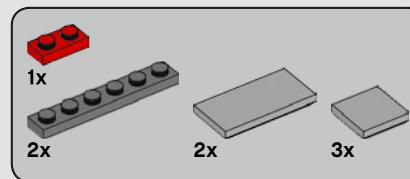
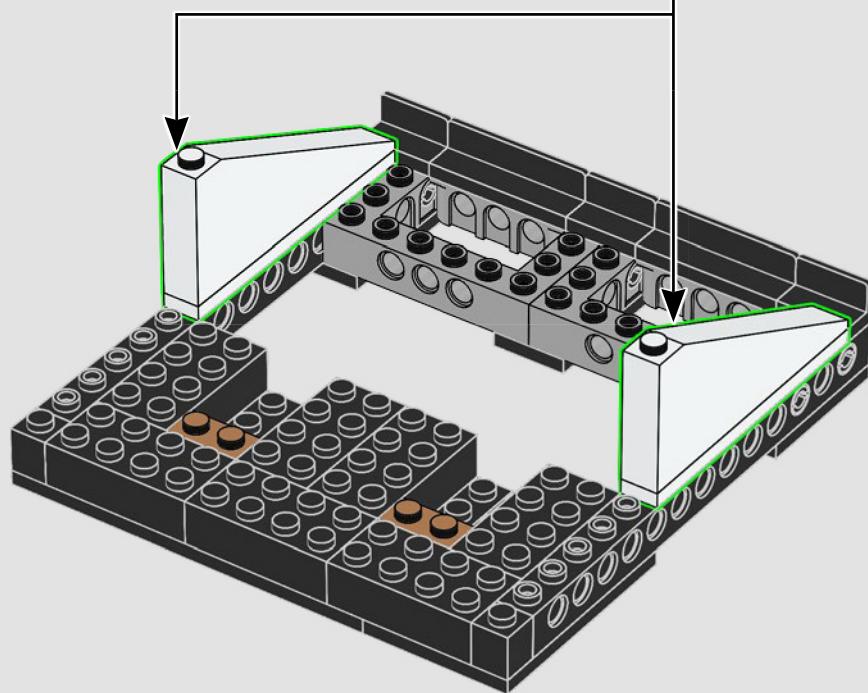
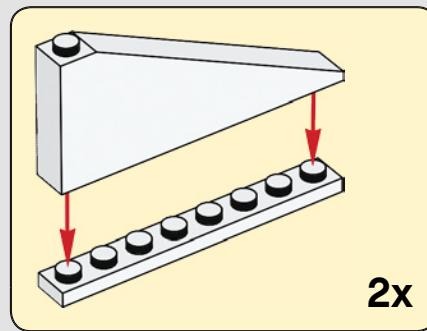
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1x

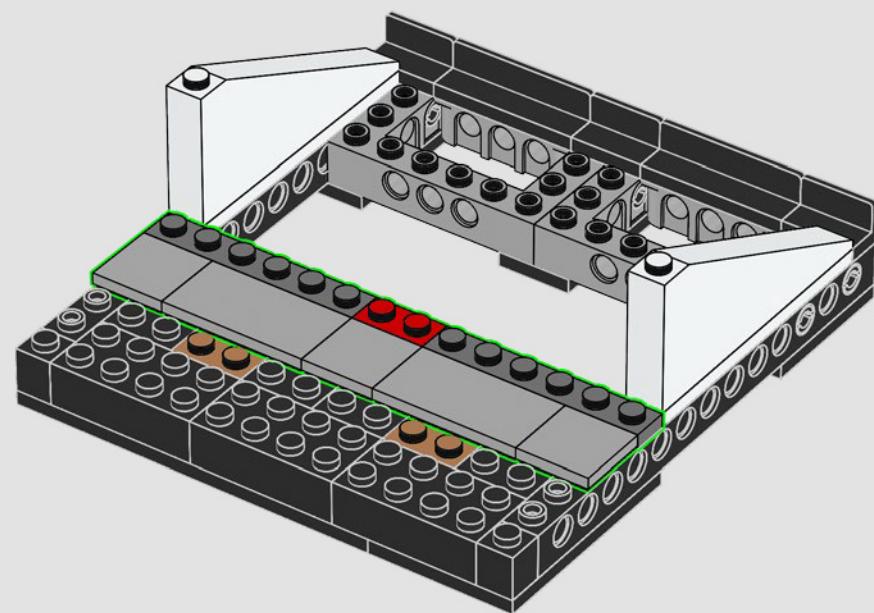
**115****116**



117

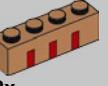


118



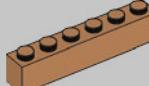
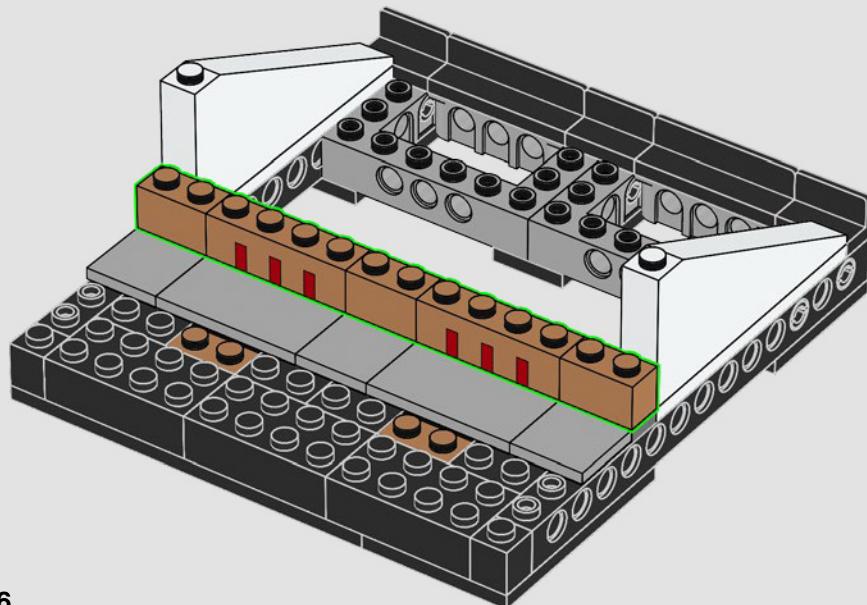


3x



2x

119

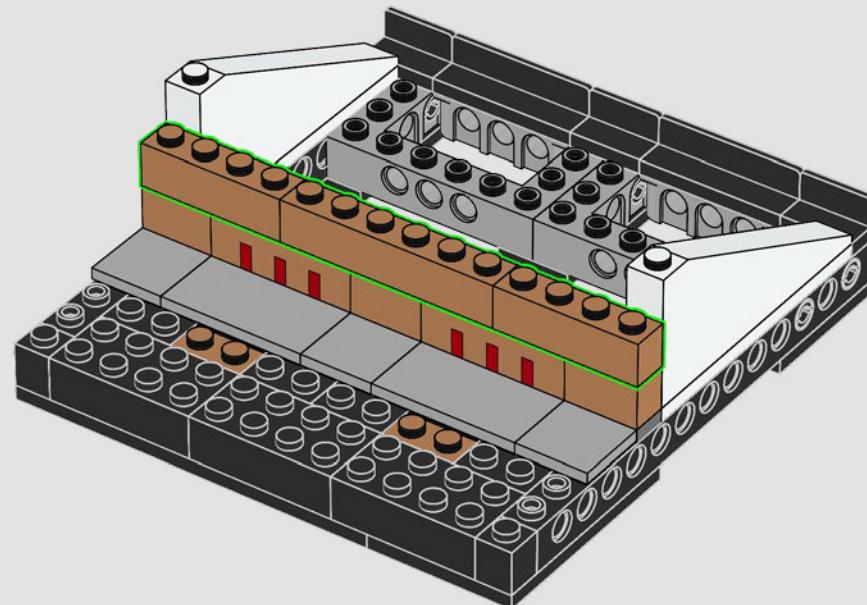


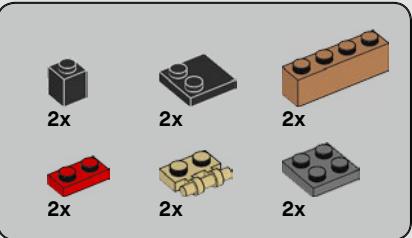
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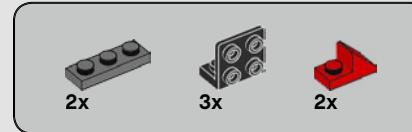
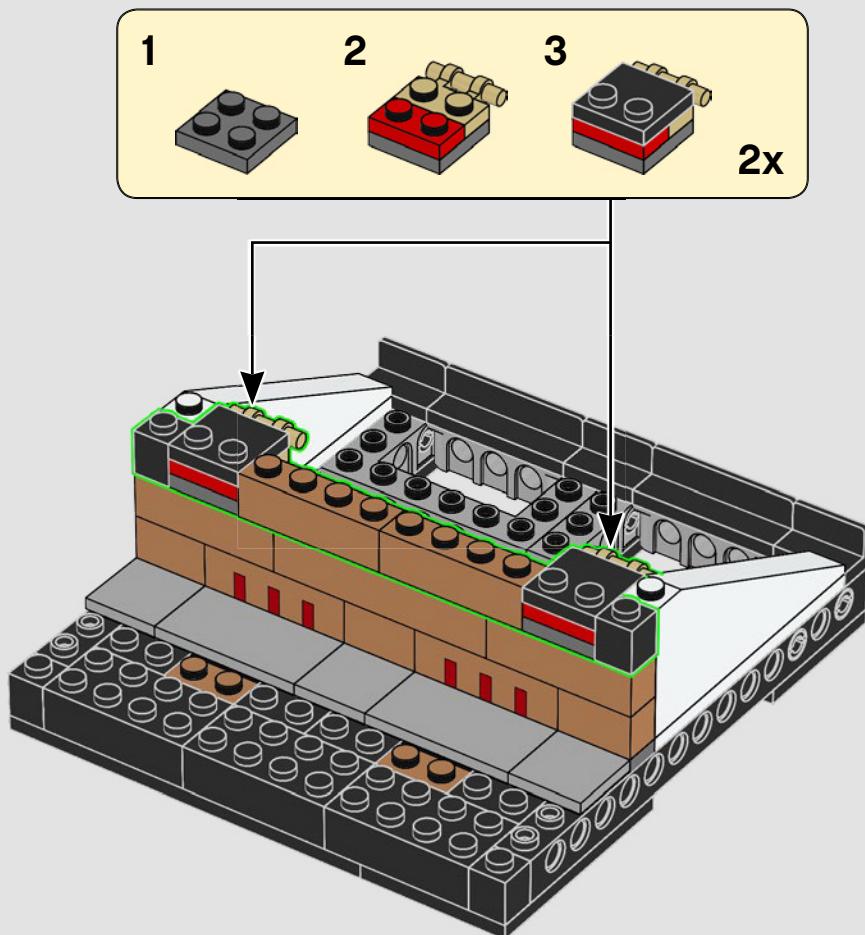
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120

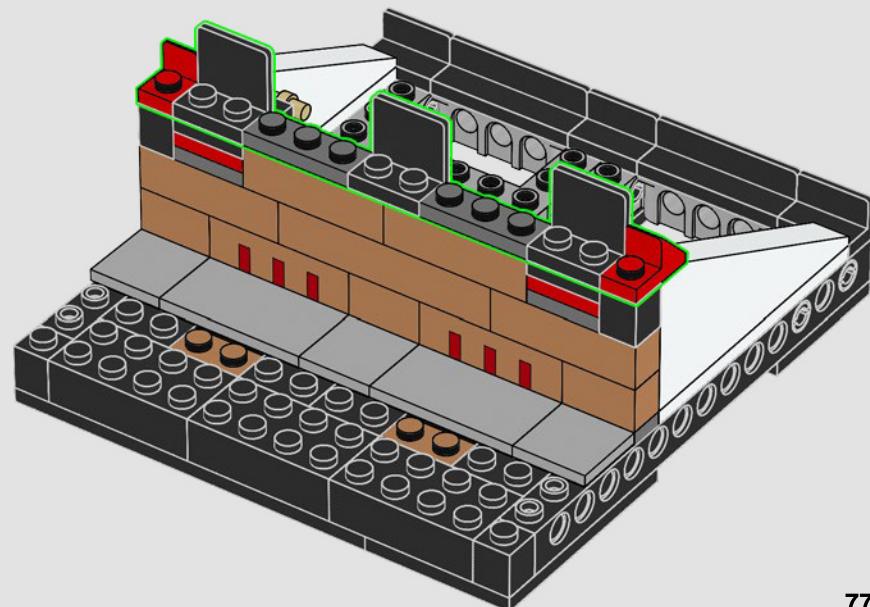




**121**



**122**



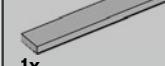
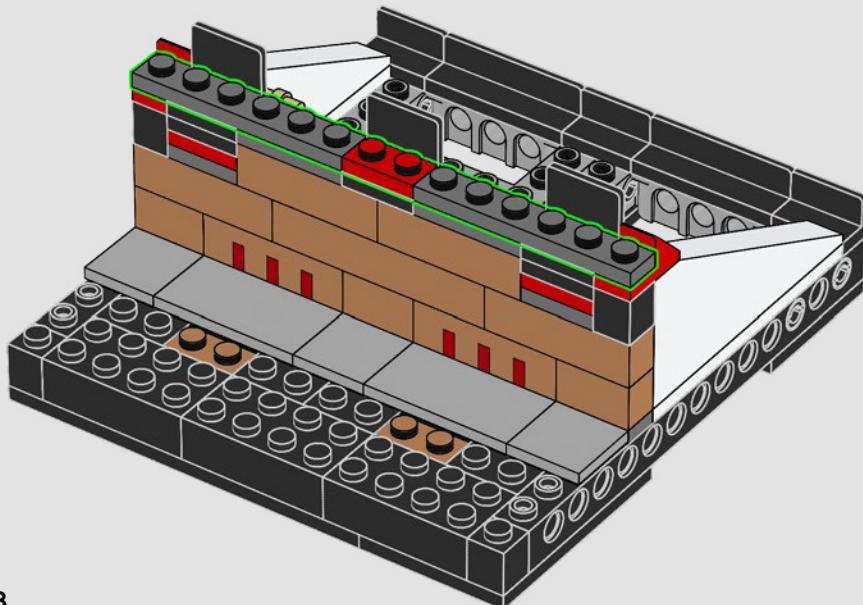


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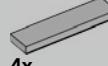


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123



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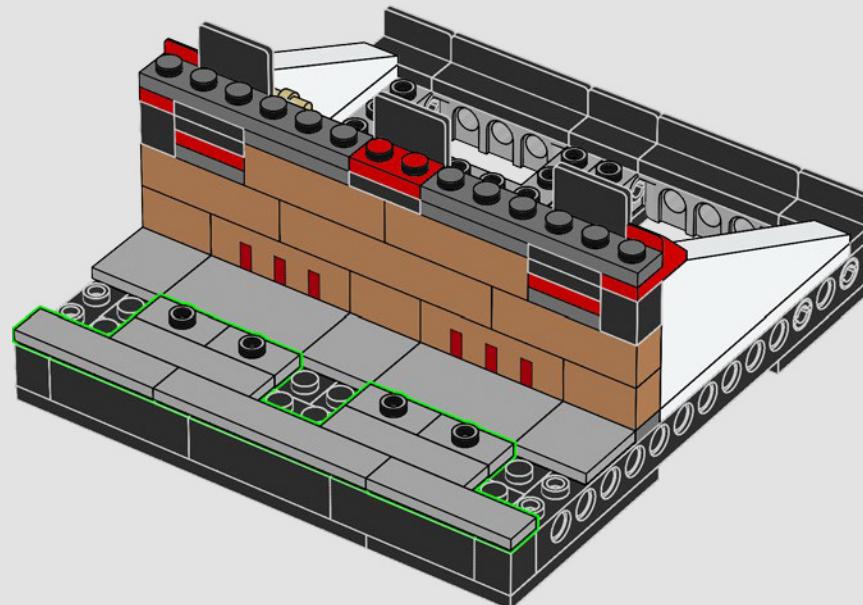


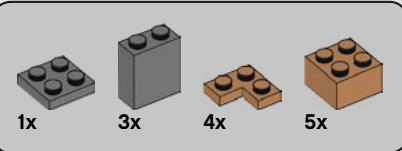
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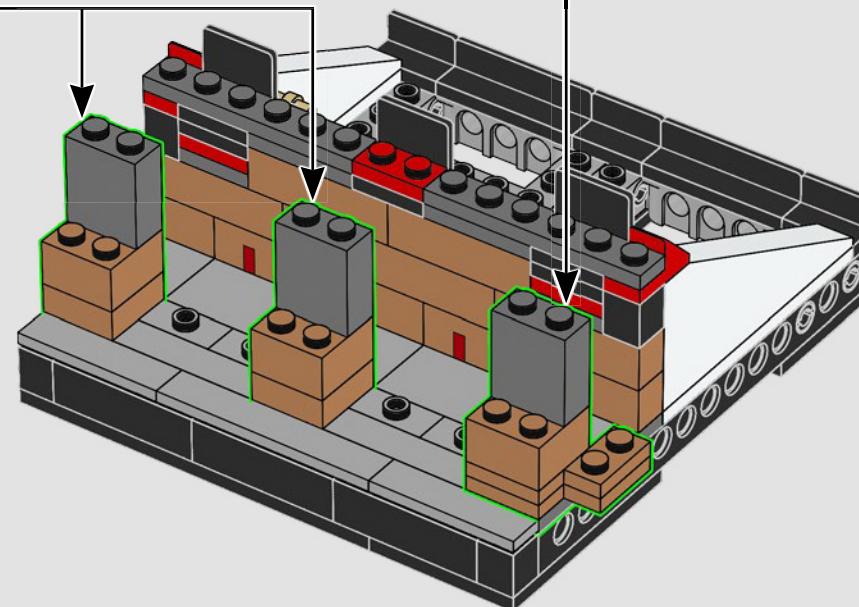
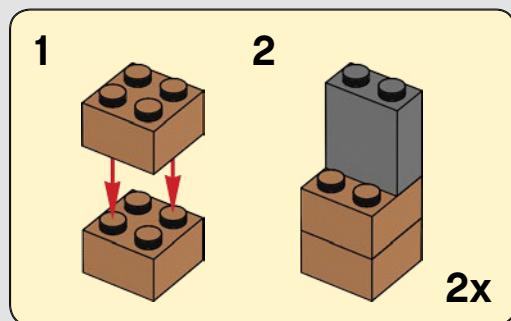
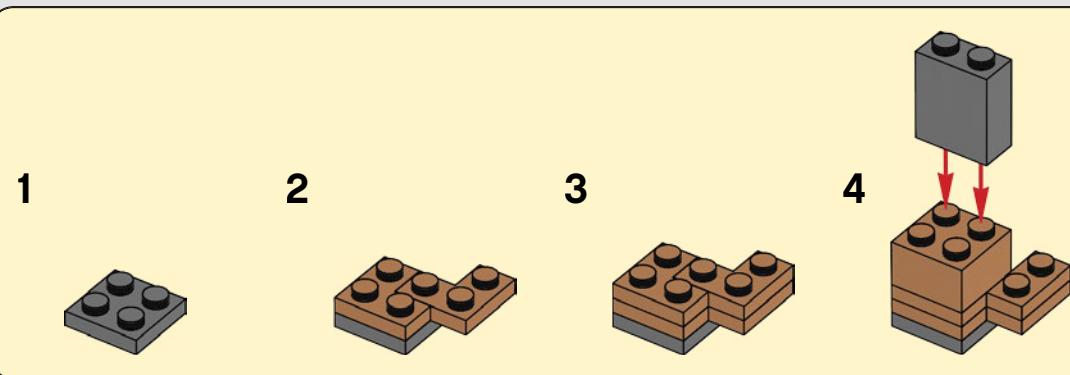
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124



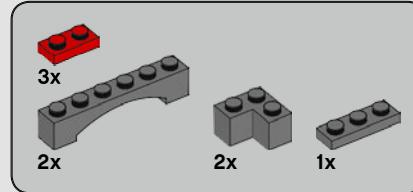
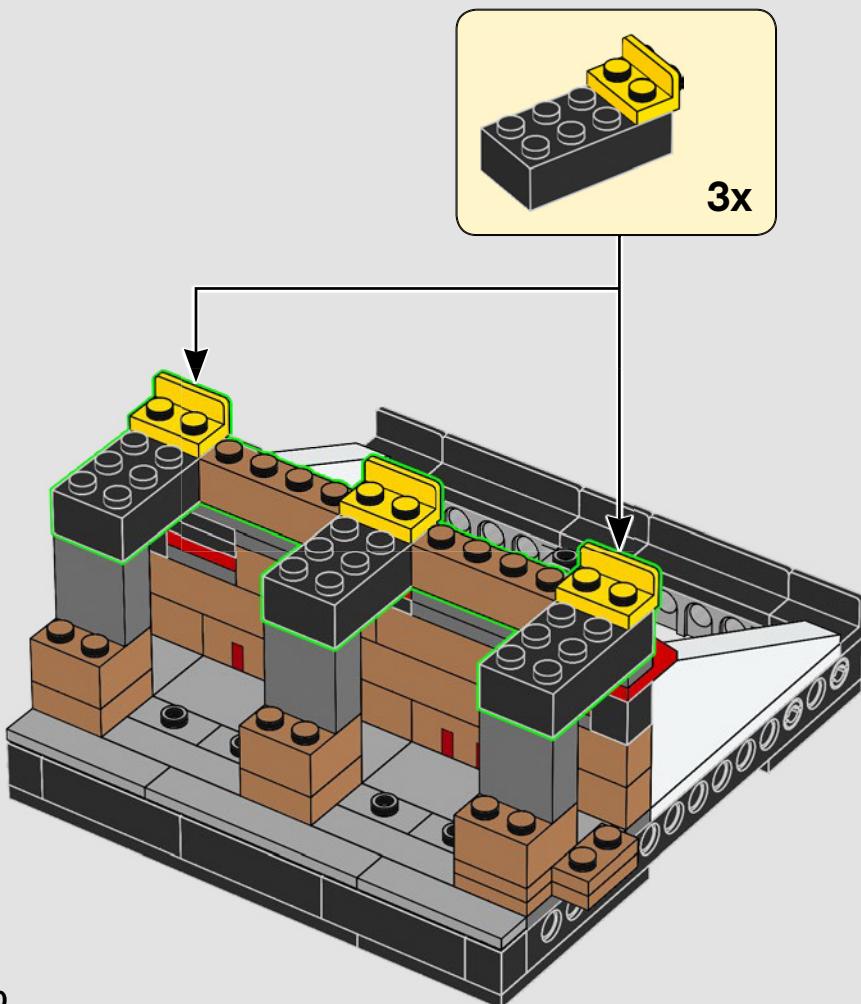


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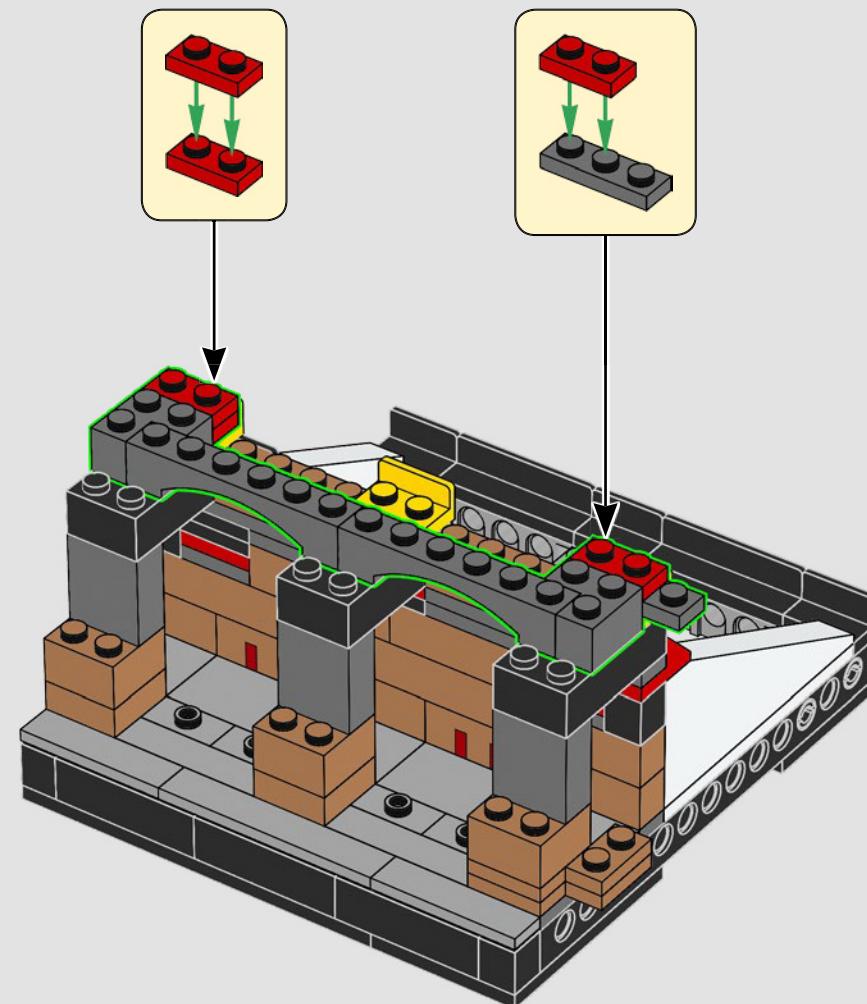


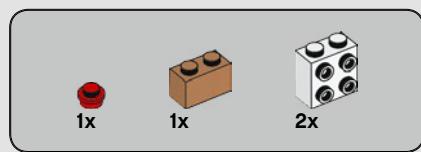


126

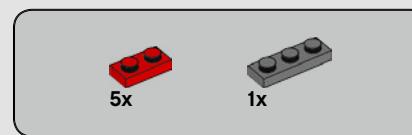
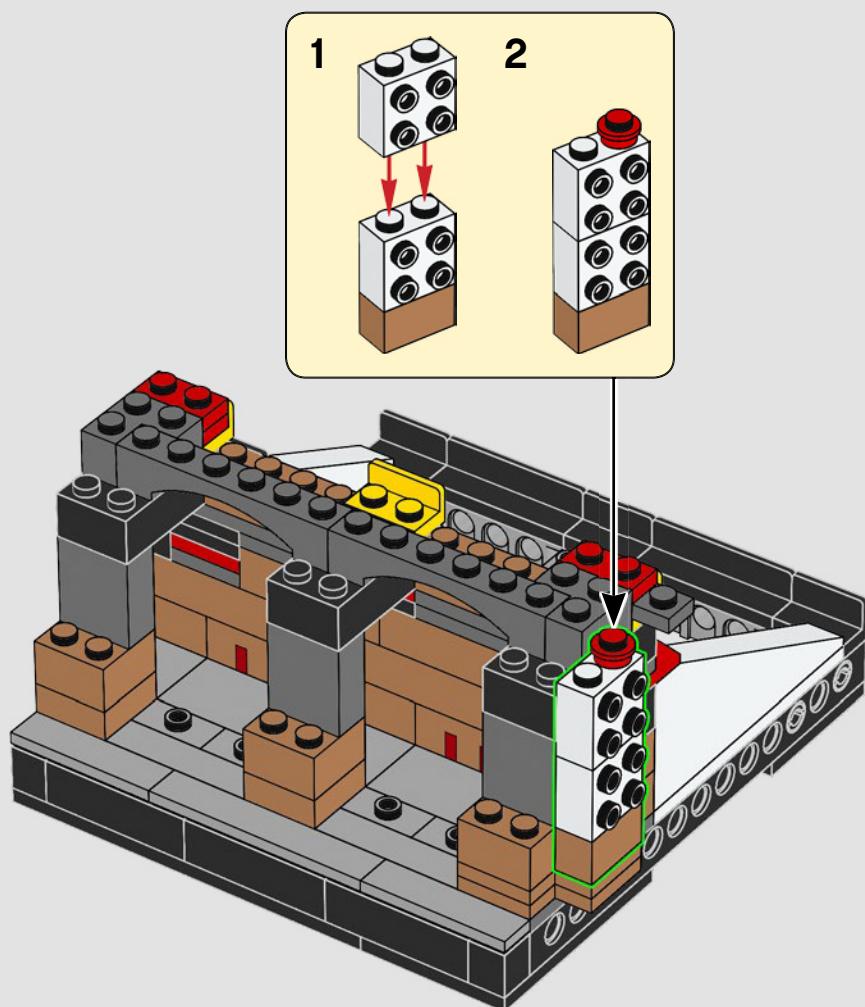


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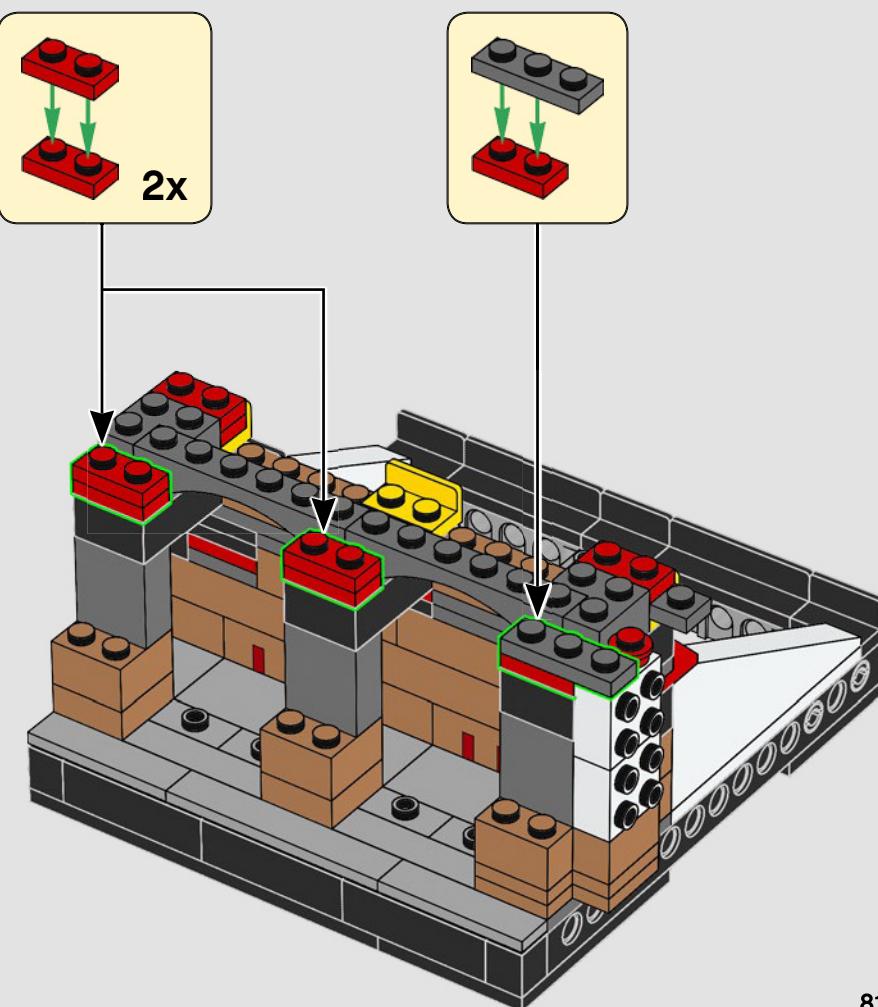




128



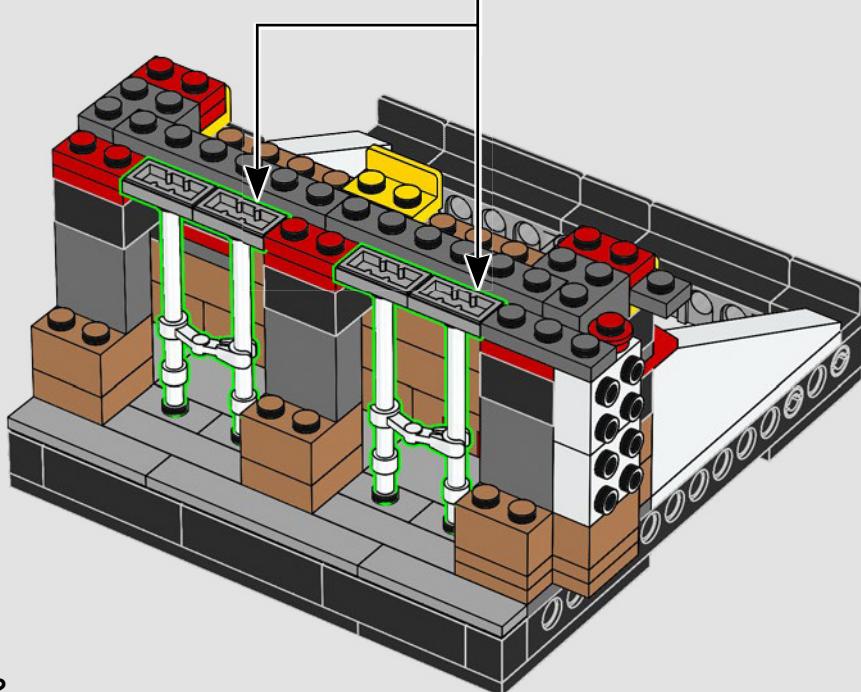
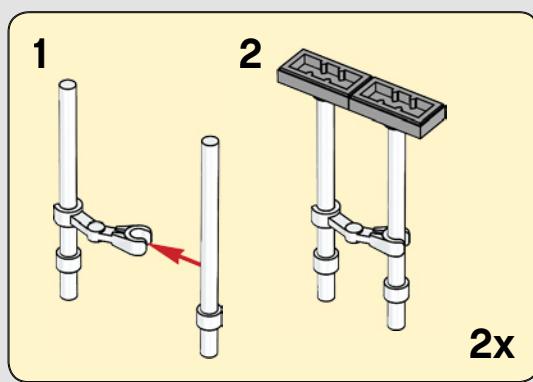
129



4x

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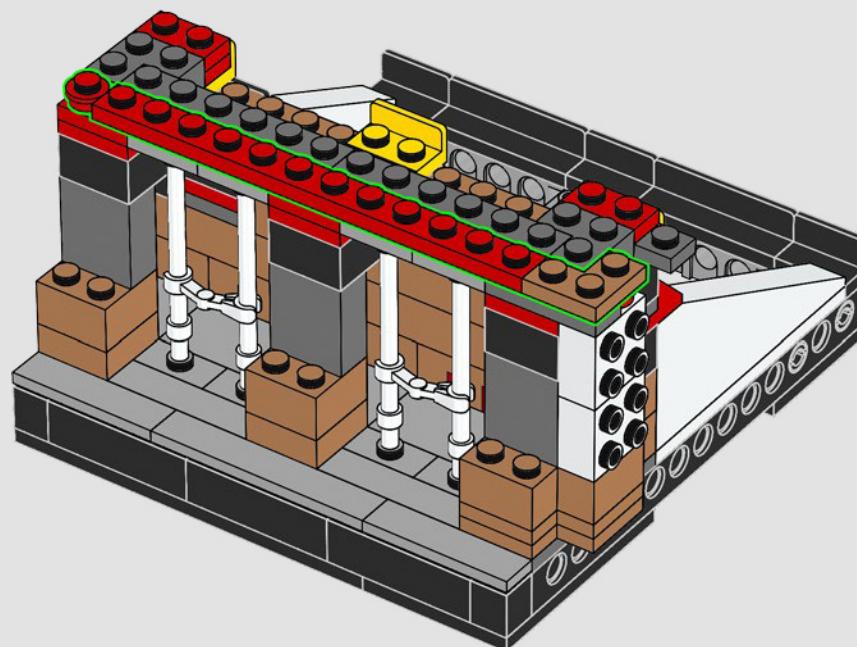
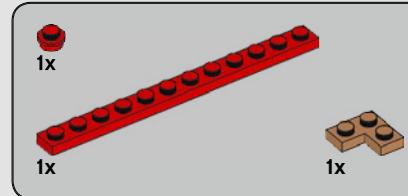
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**130**

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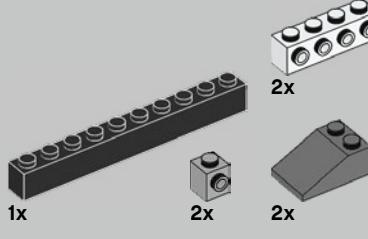
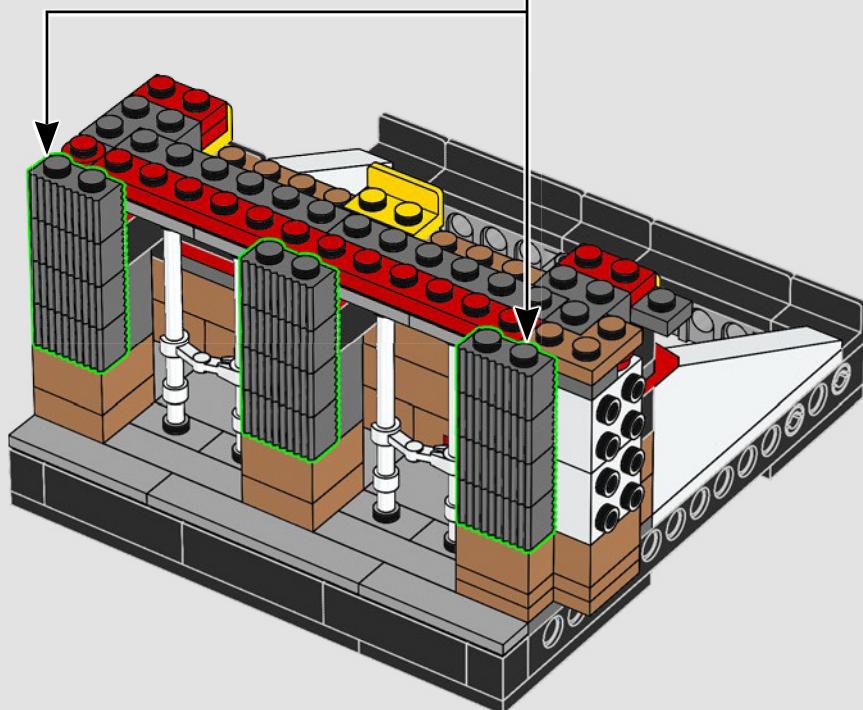
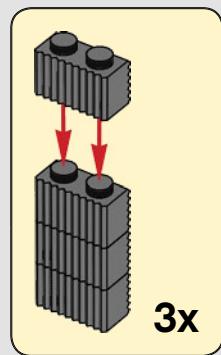
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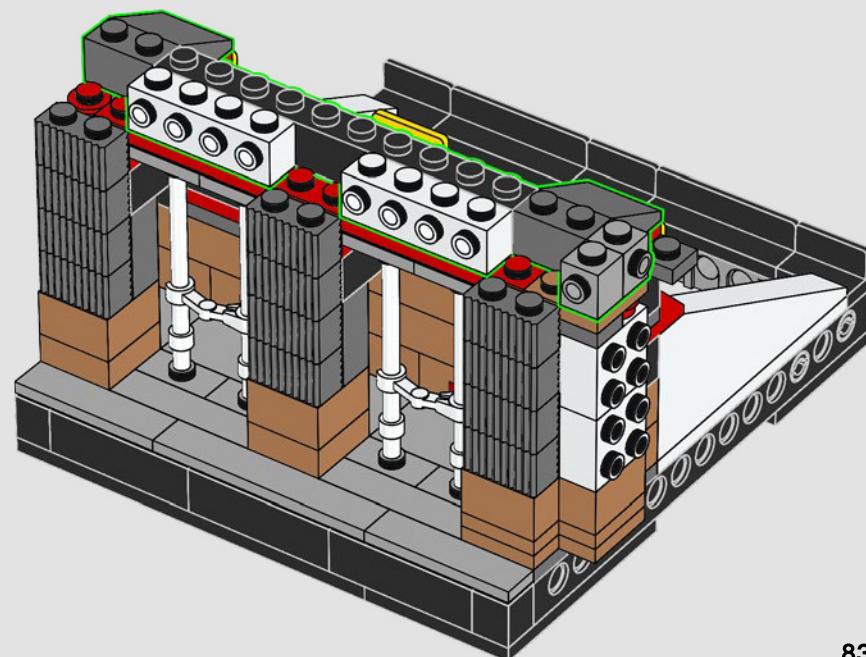
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132



133

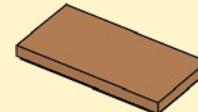




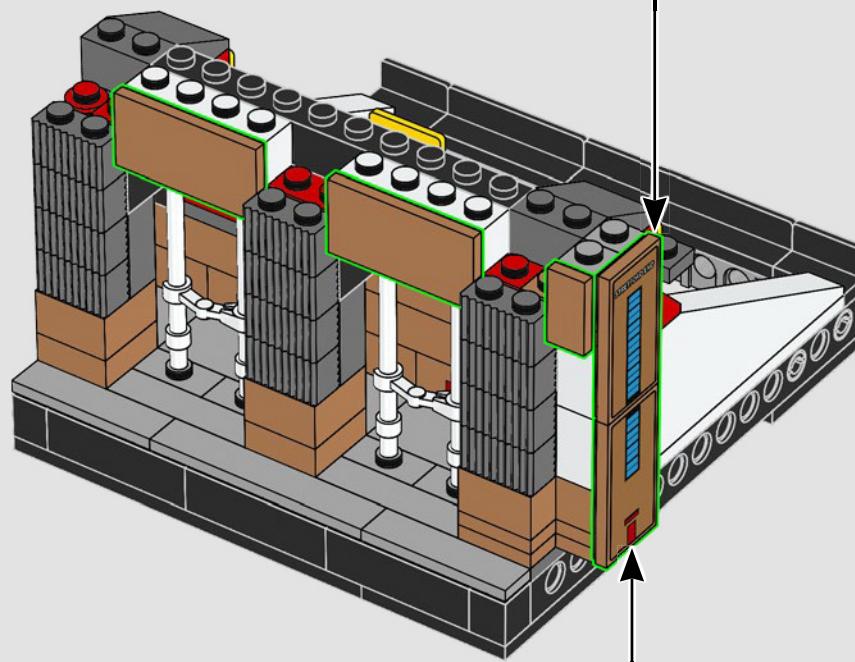
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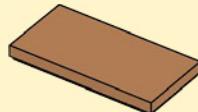
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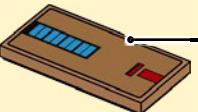
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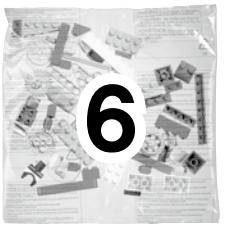


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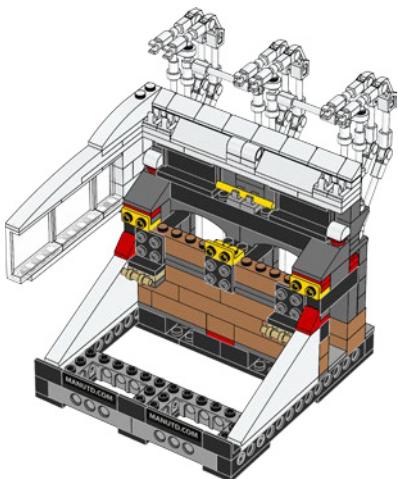


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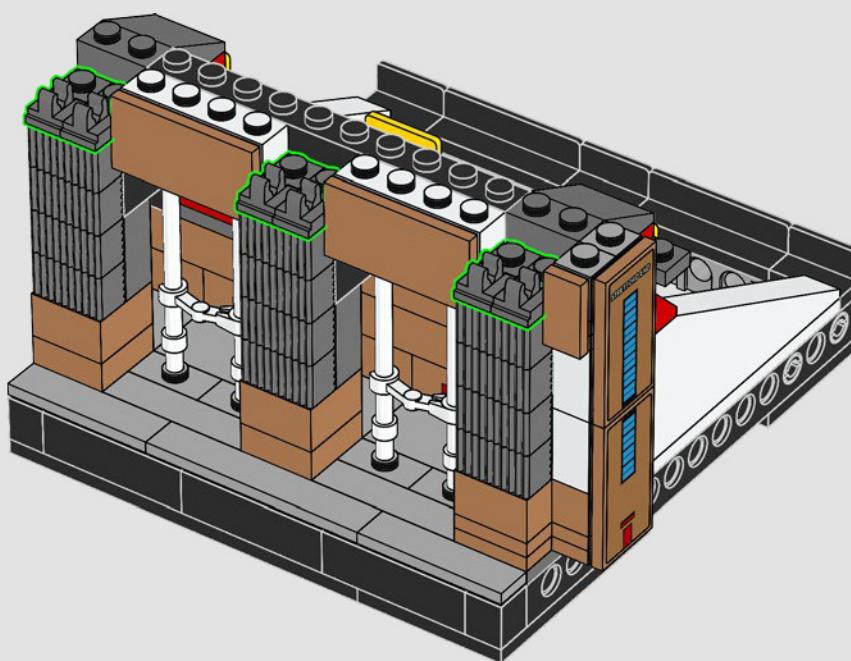


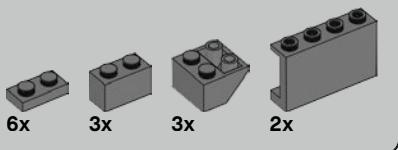
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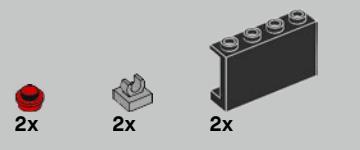
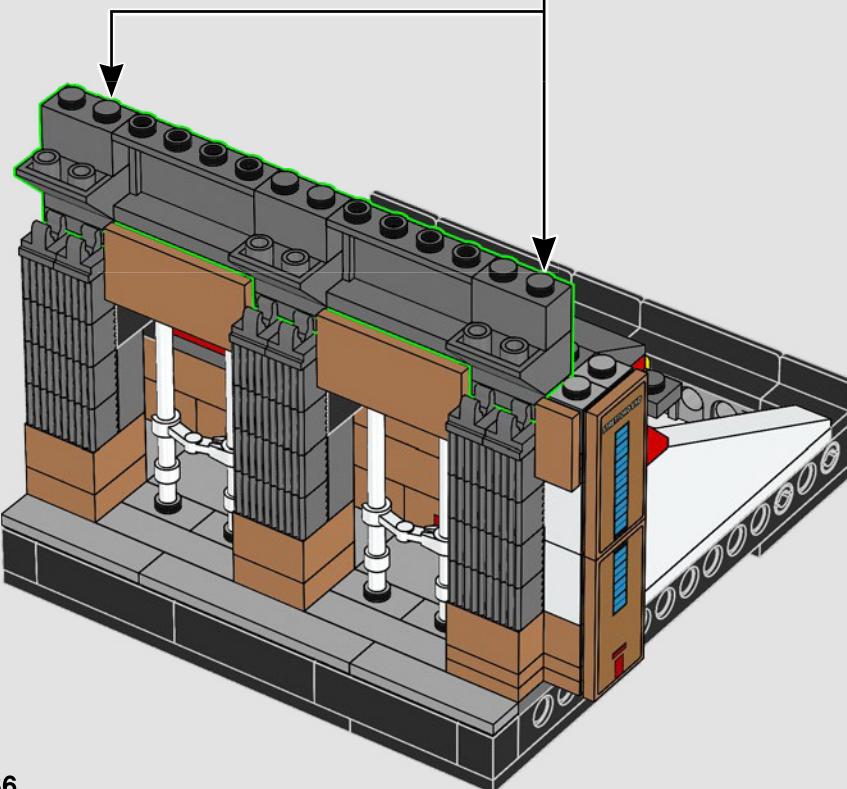
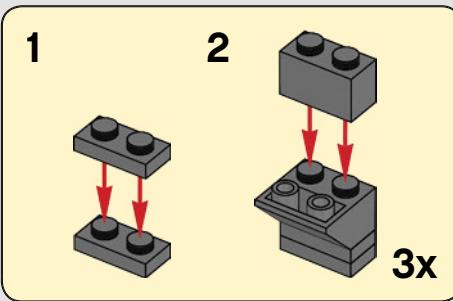
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**135**

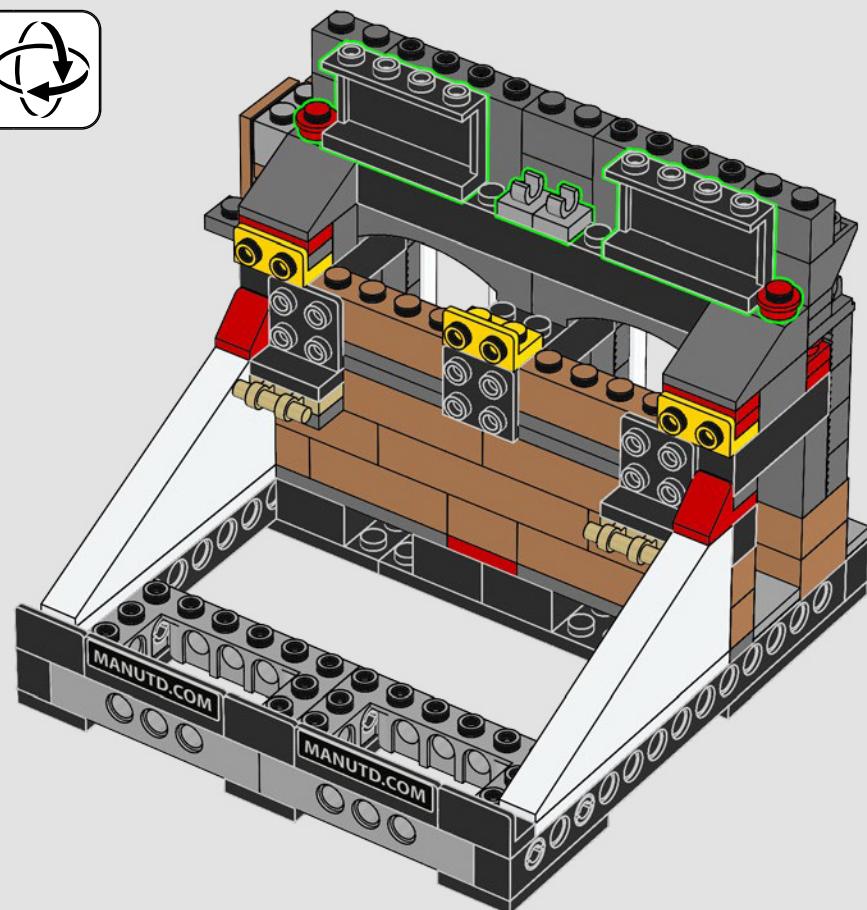




136



137



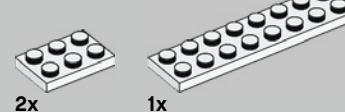
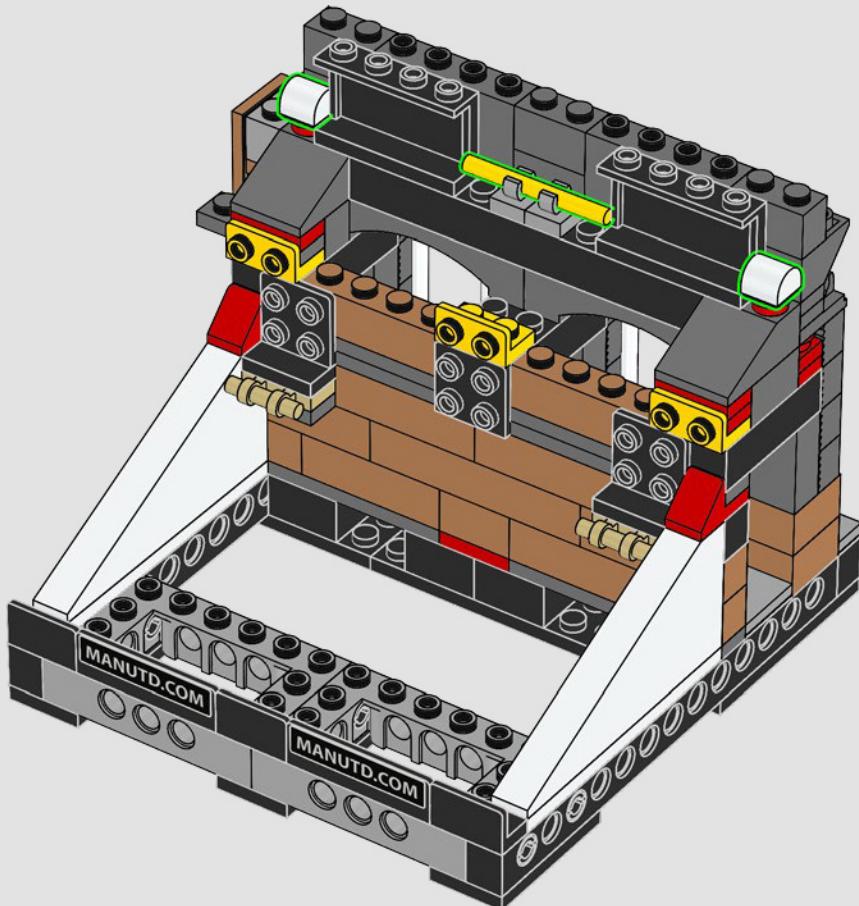


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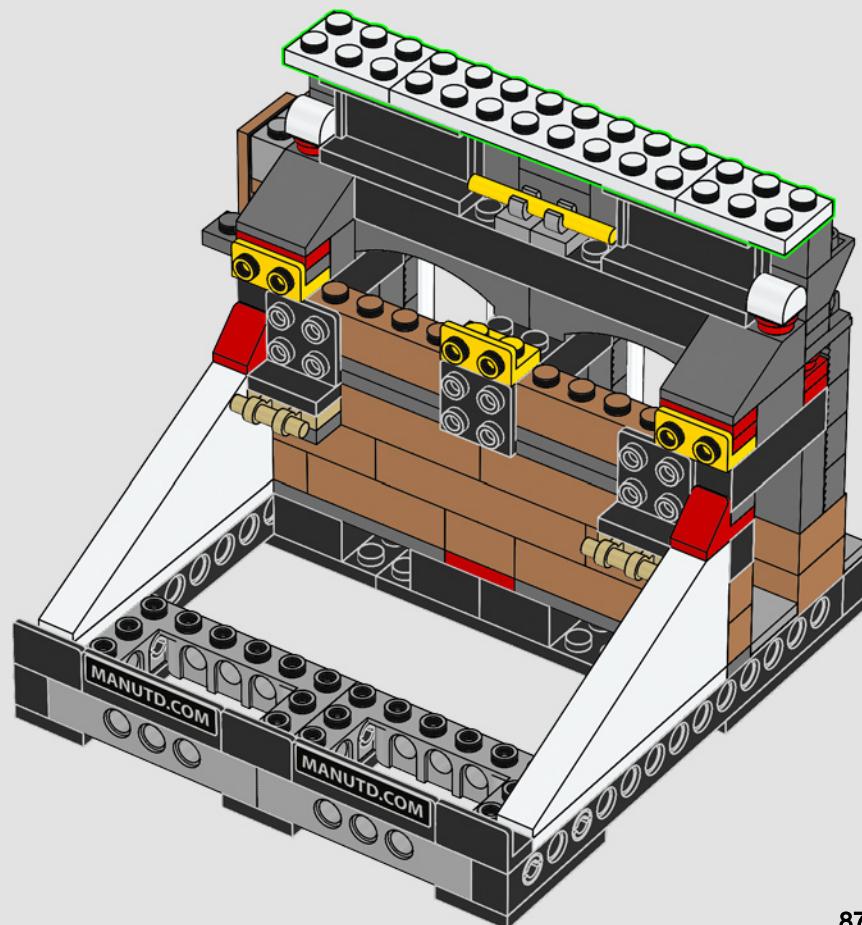


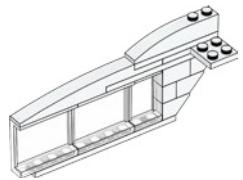
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138



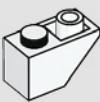
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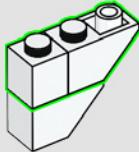
1x

**140**



1x      1x

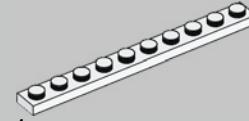
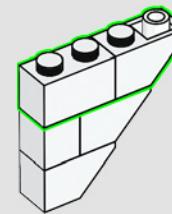
**141**



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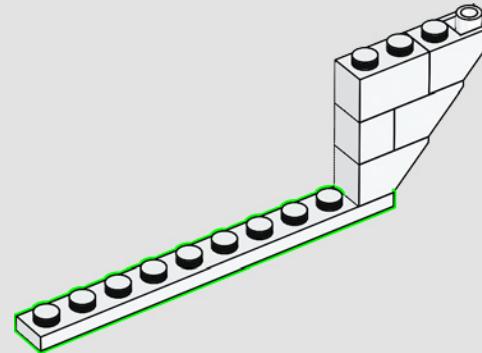
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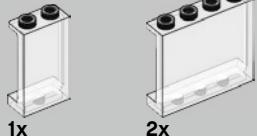
**142**



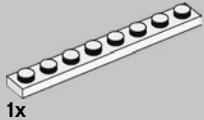
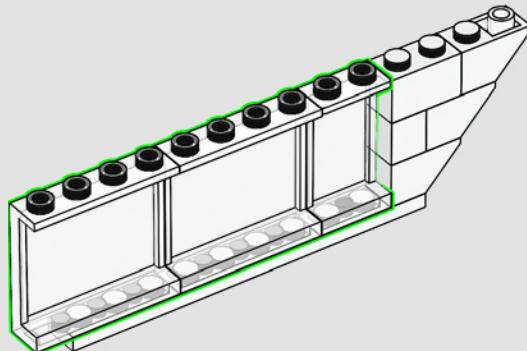
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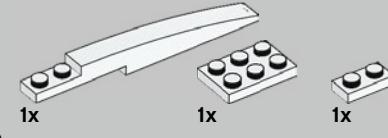
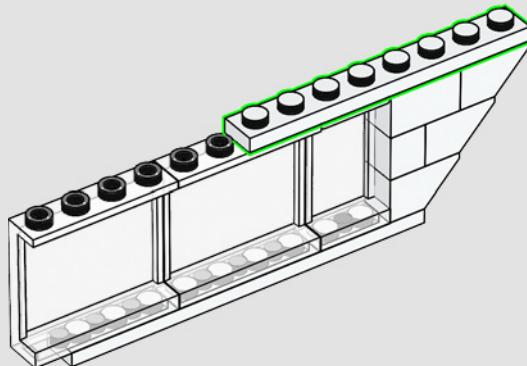




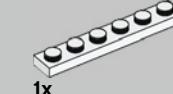
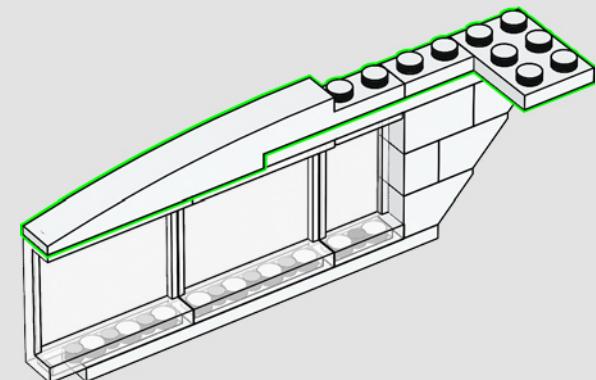
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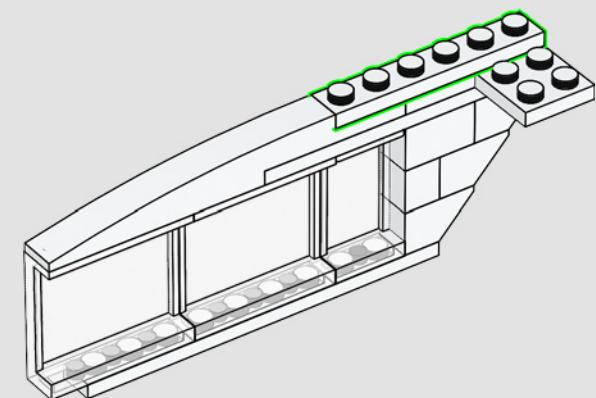
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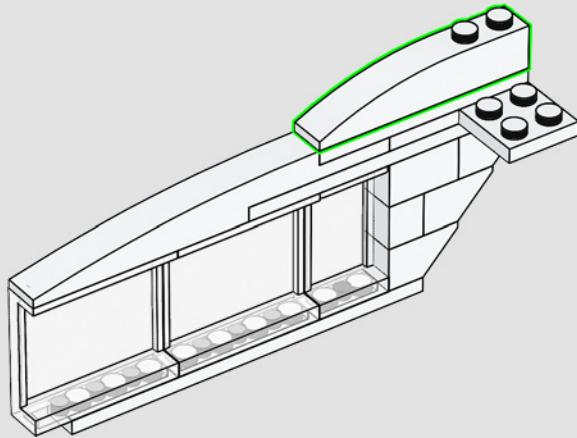


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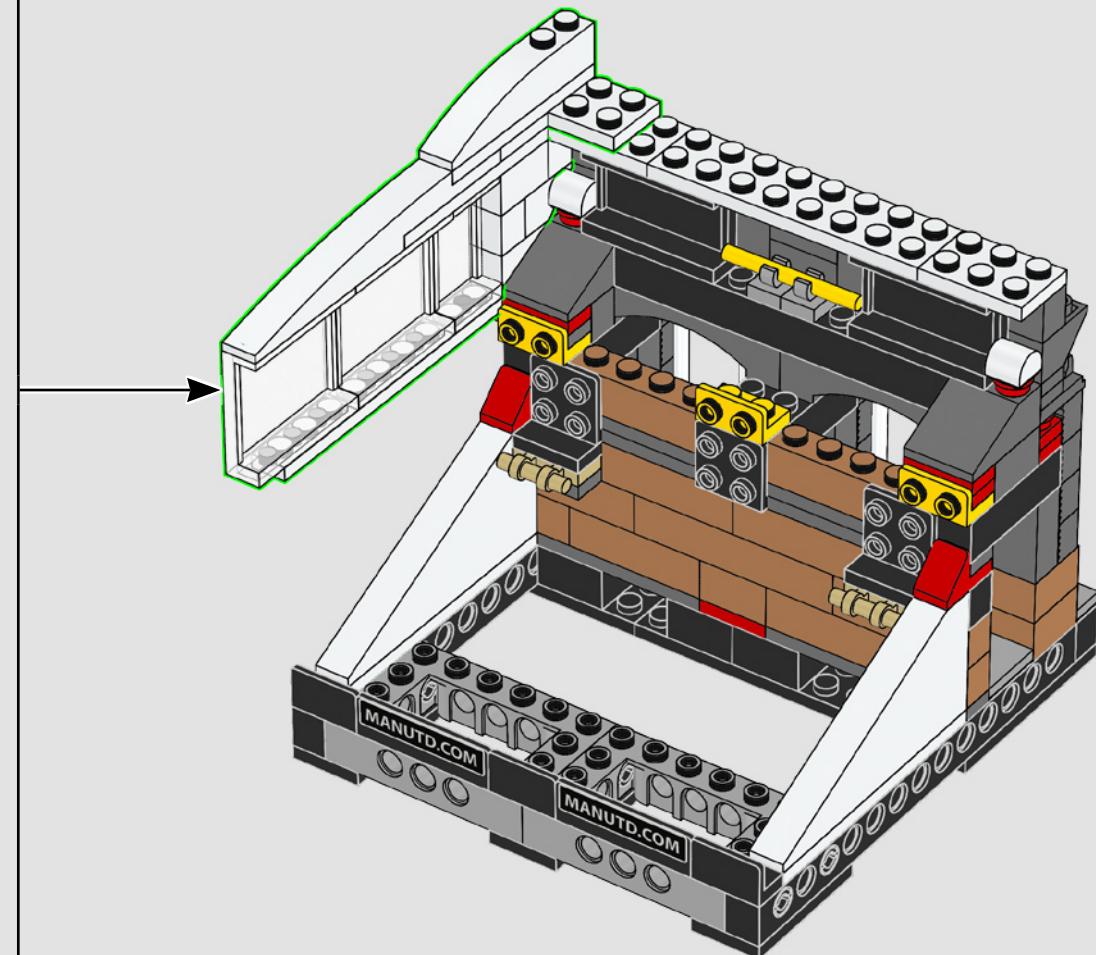


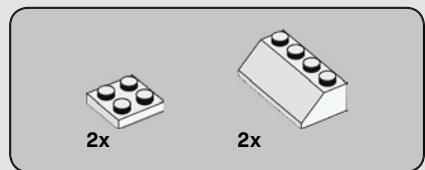


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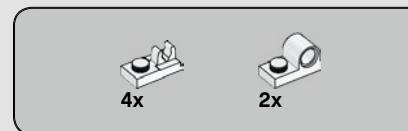
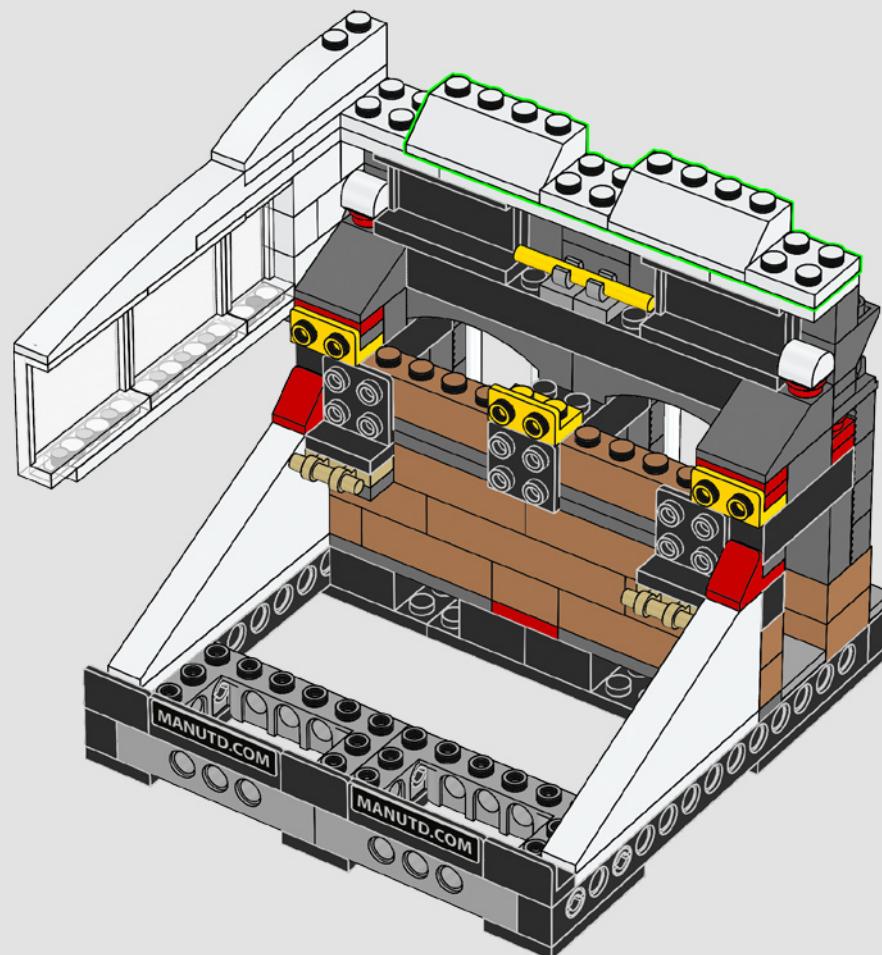


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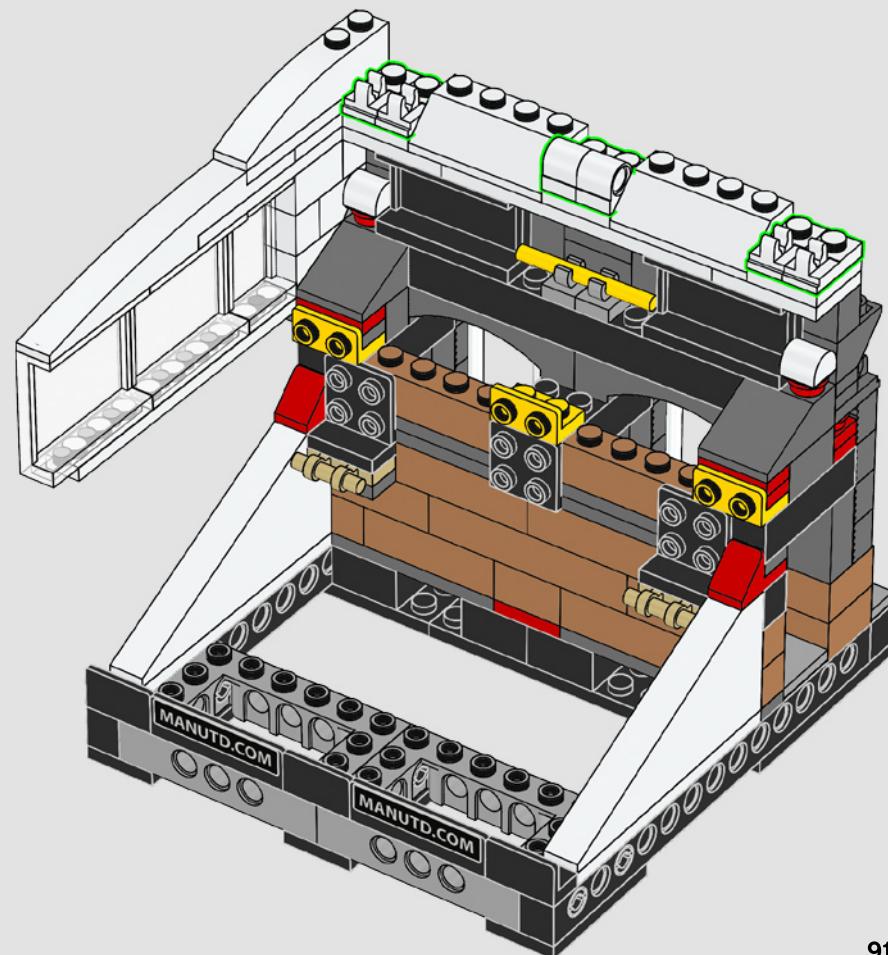




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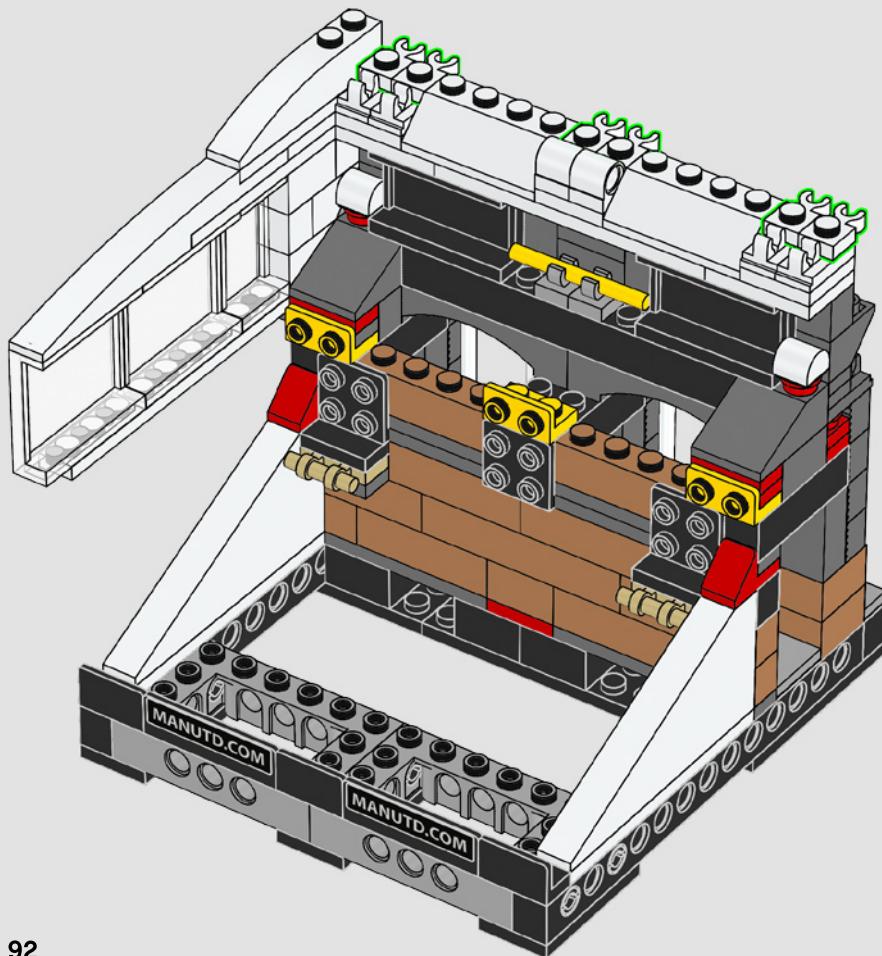


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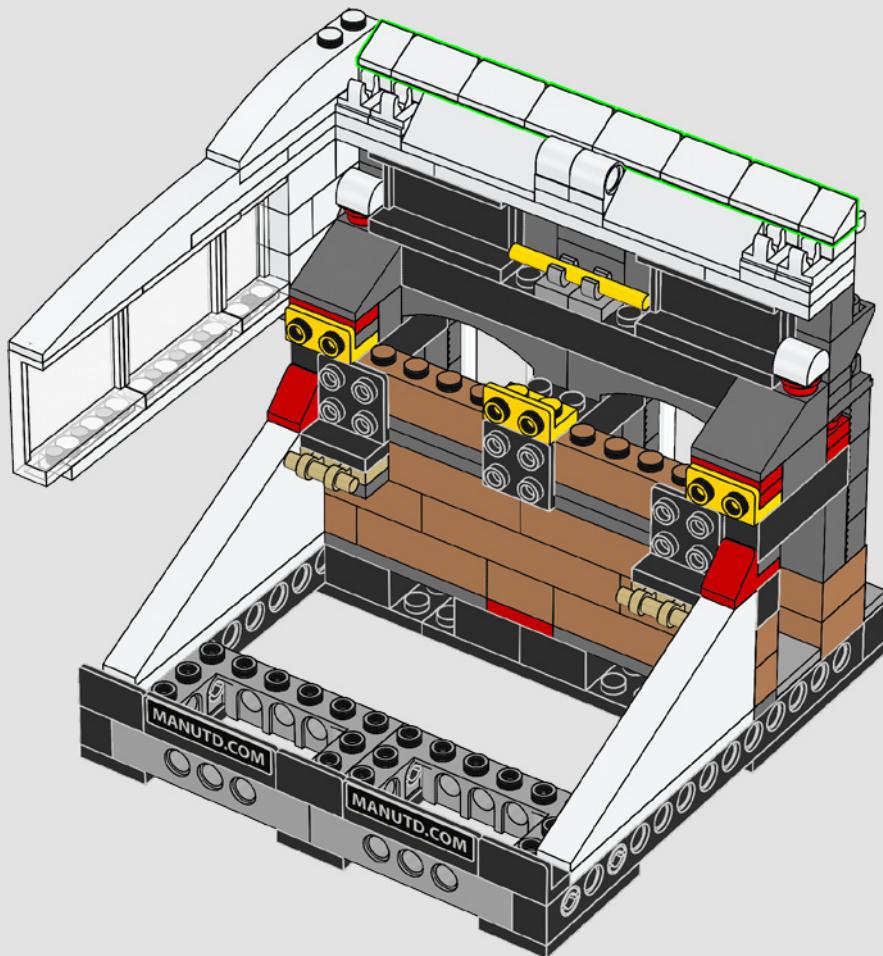




152



153

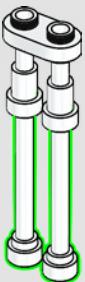




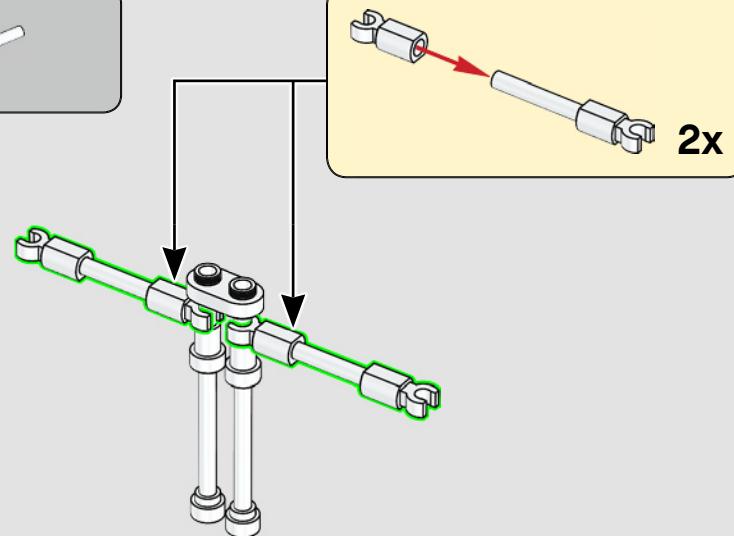
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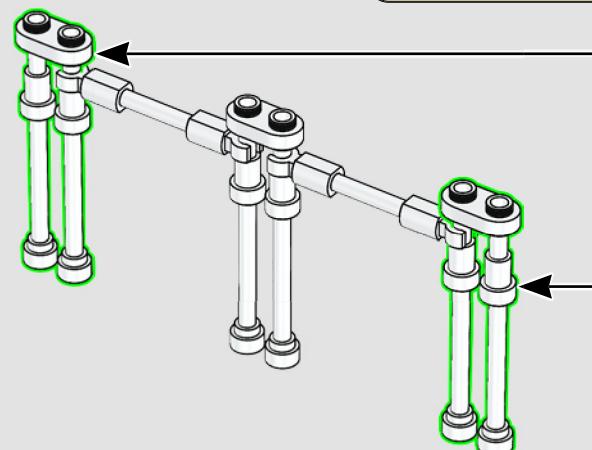
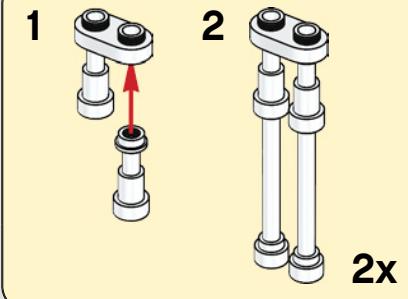
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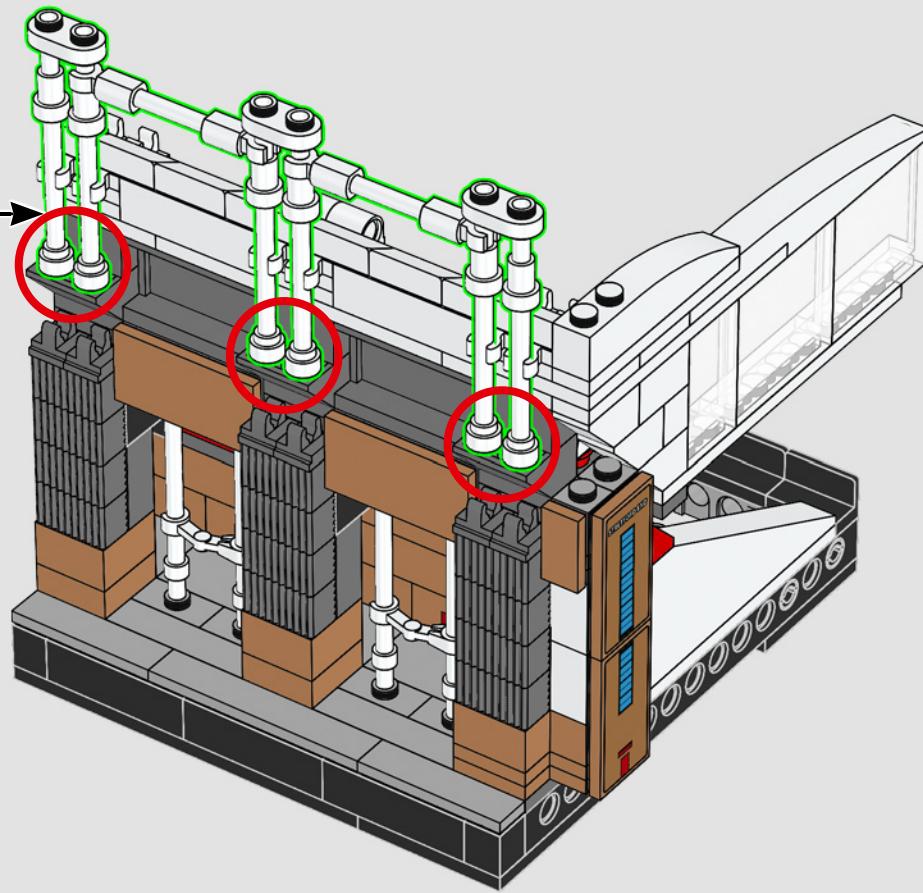
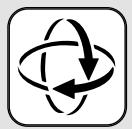
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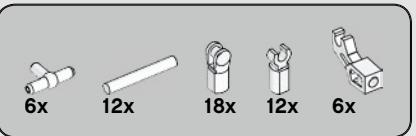
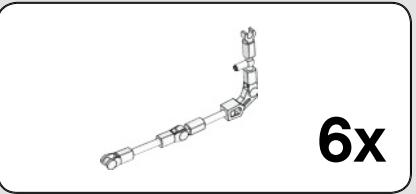


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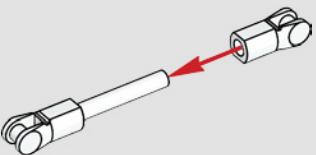
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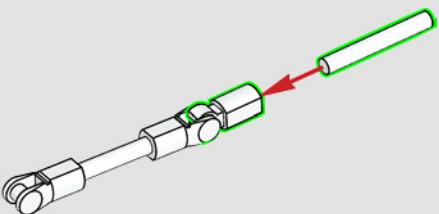


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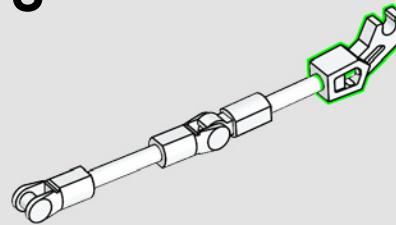
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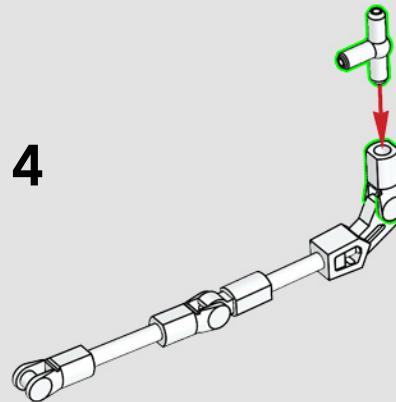
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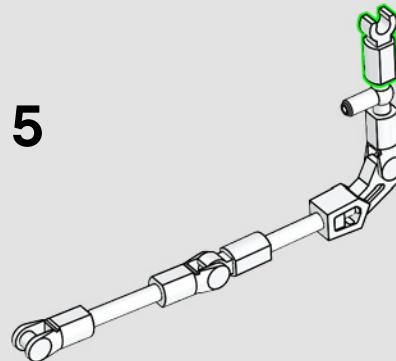
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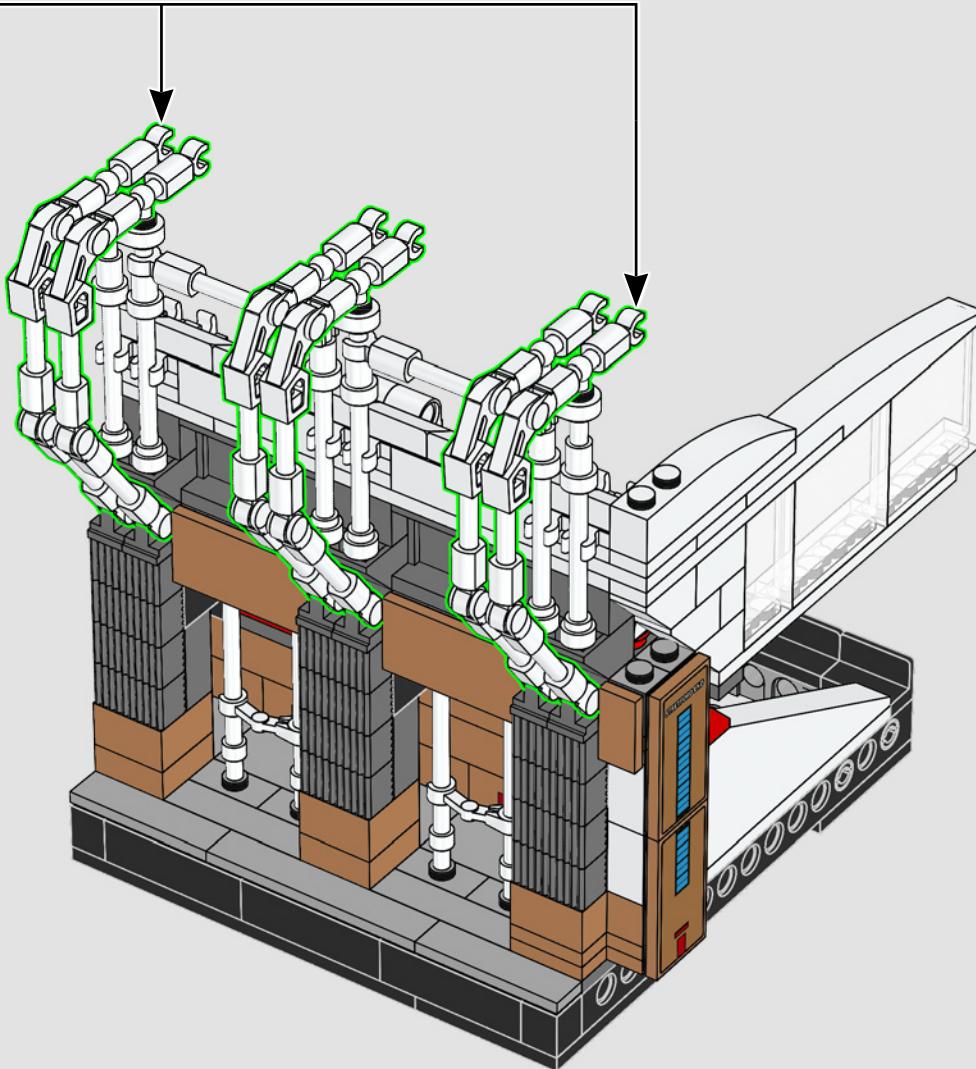
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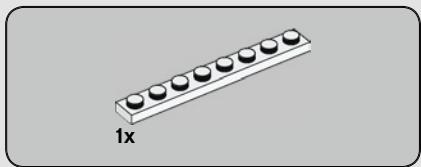
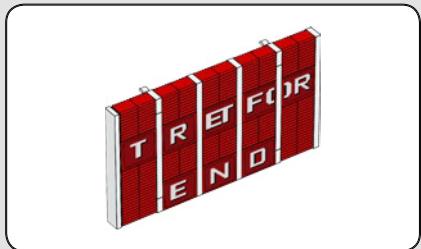
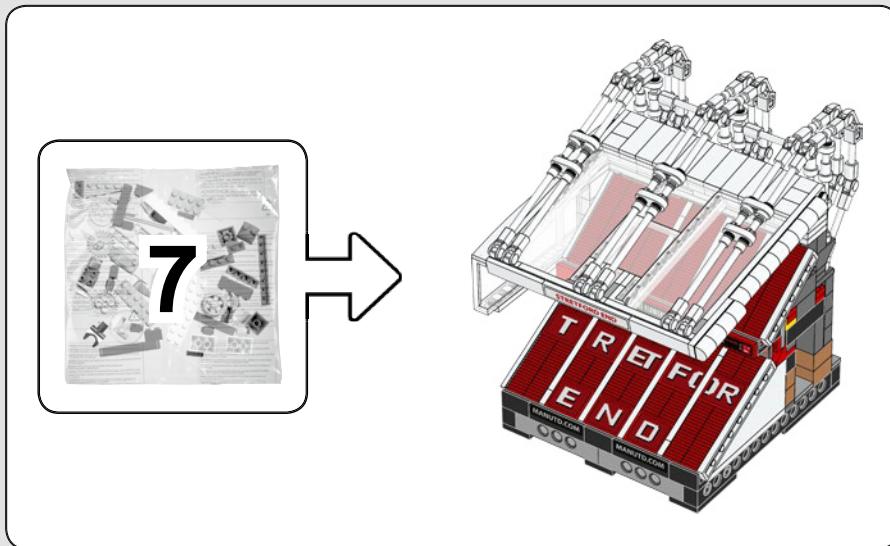


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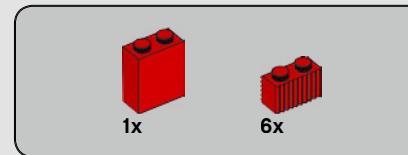
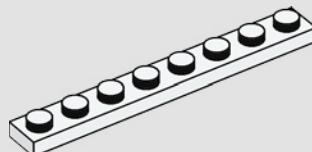


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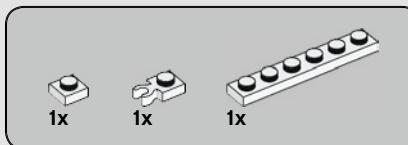
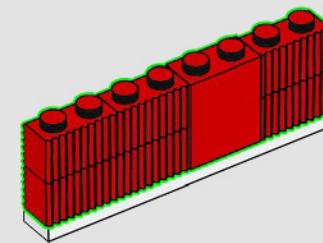




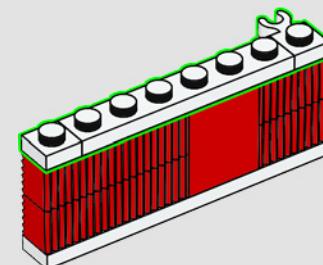
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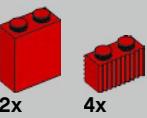
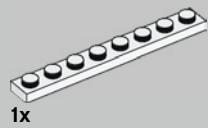


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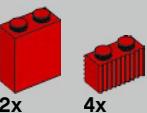
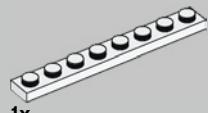
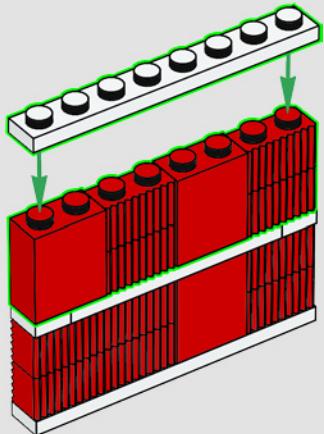


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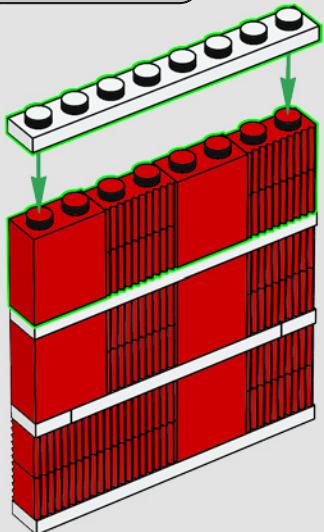




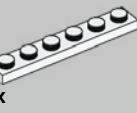
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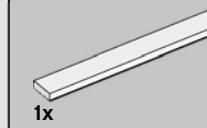
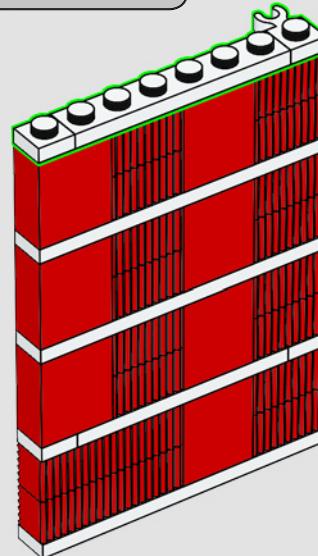
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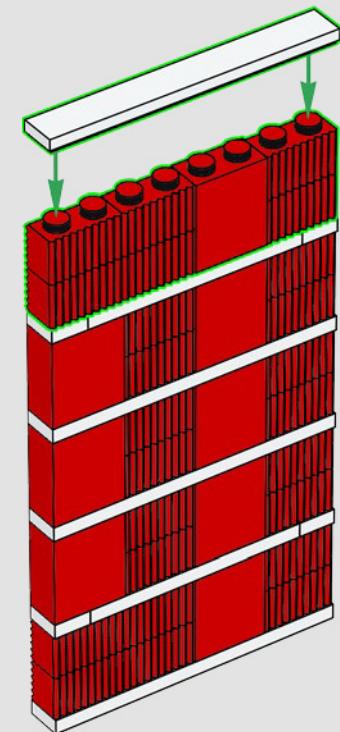
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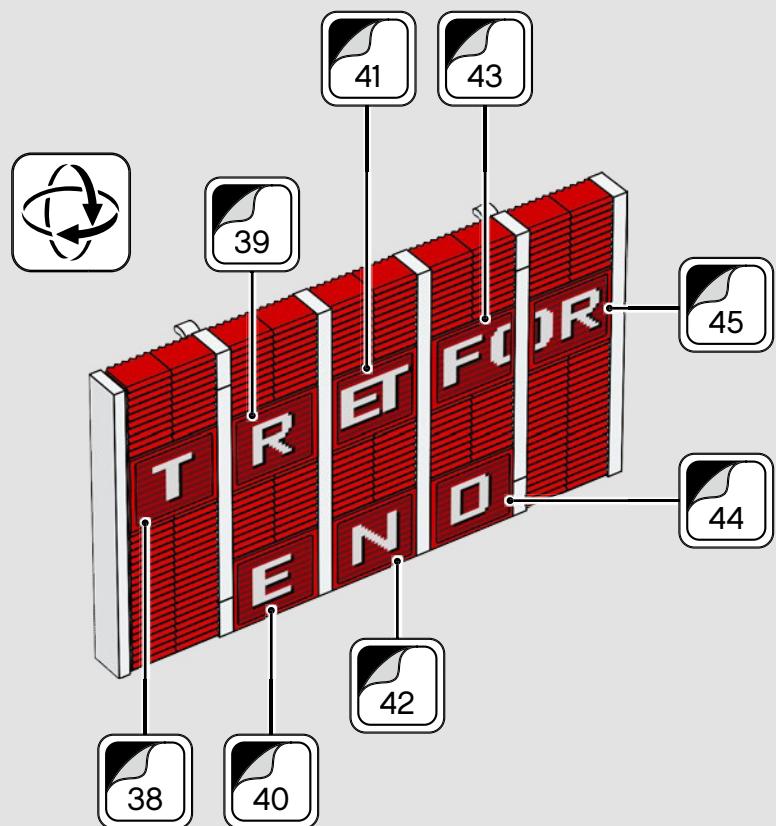
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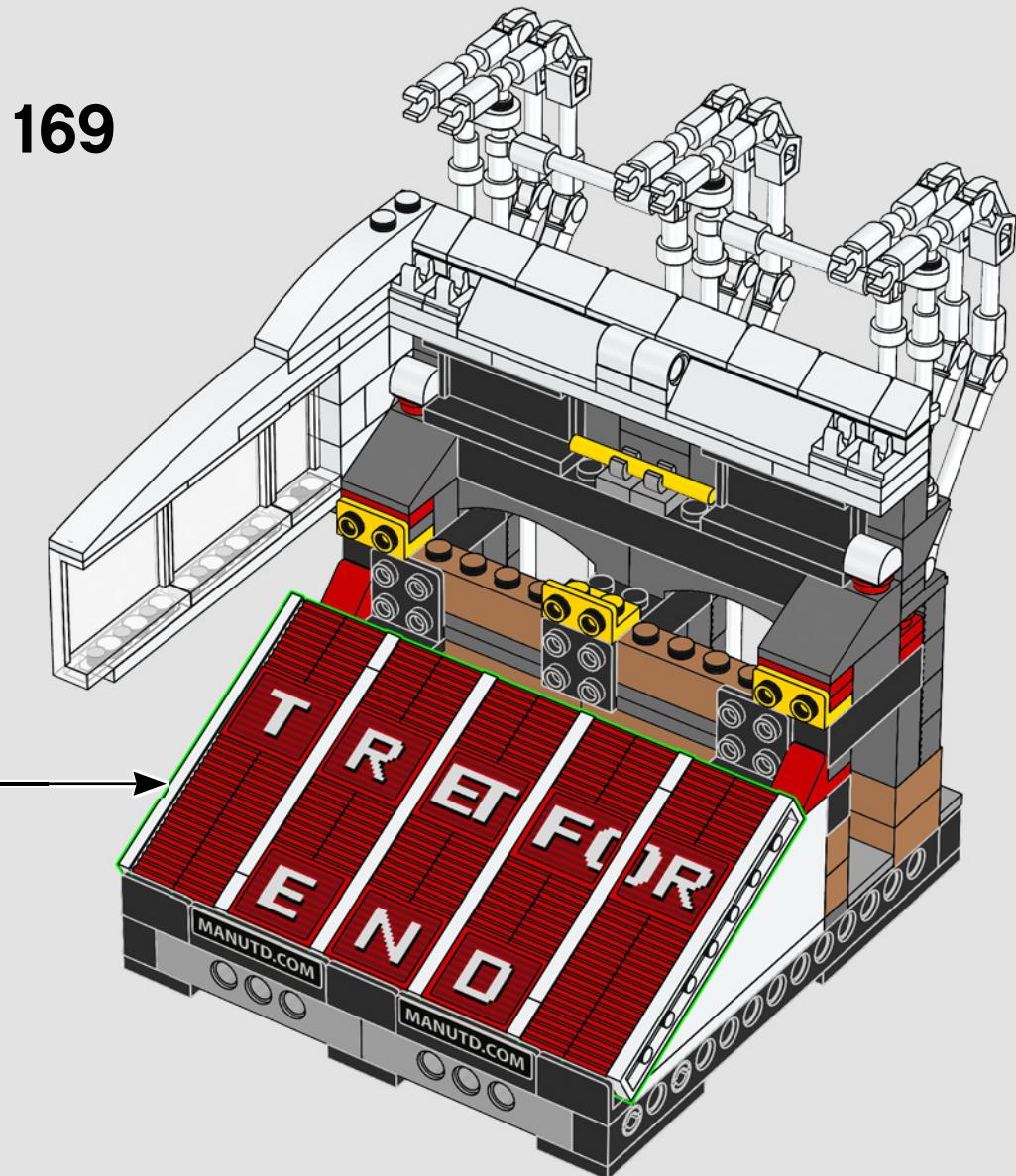
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**168**

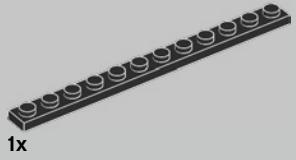
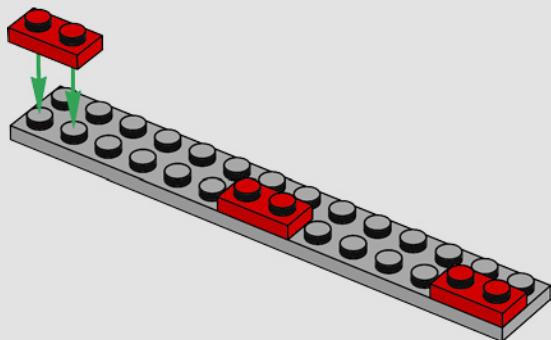
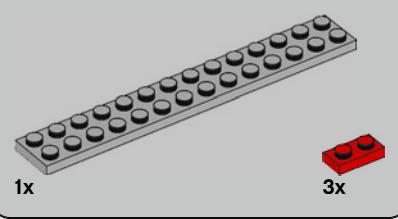


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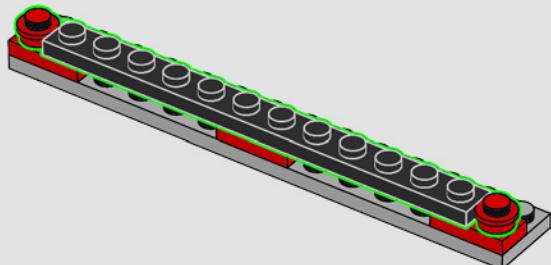




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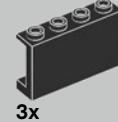
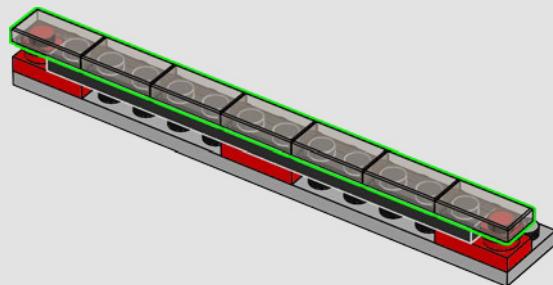


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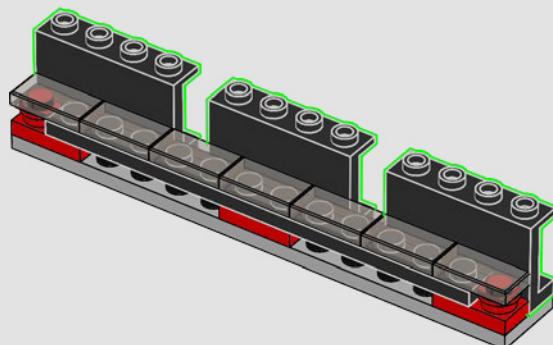
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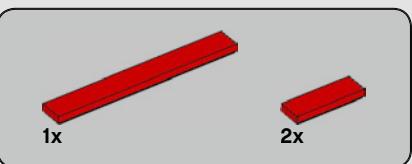
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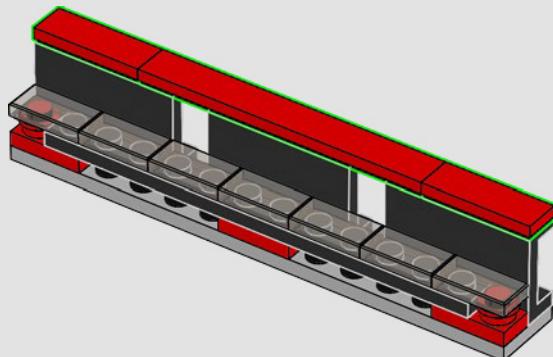
3x

173

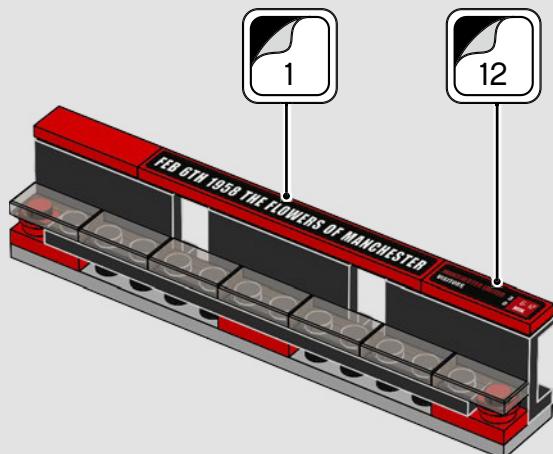




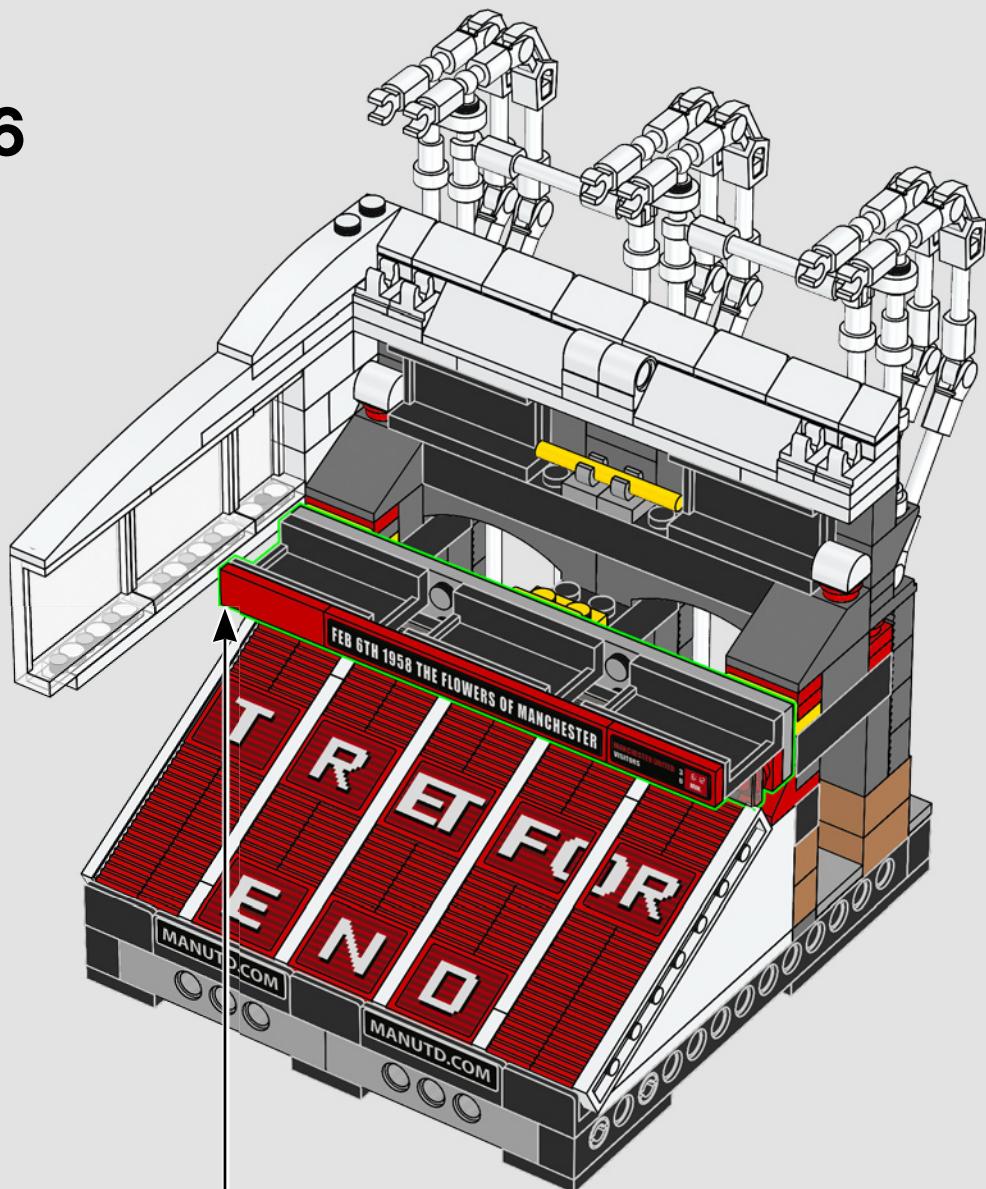
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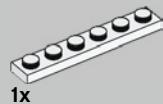
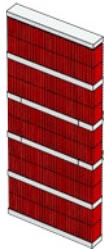


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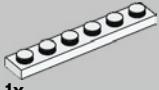
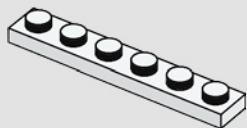


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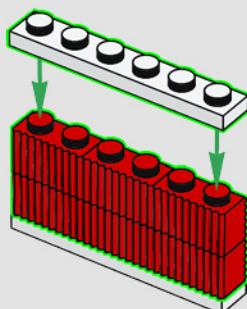




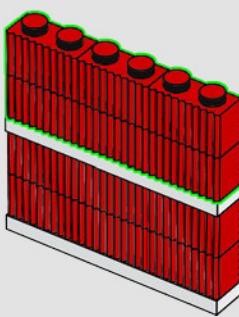
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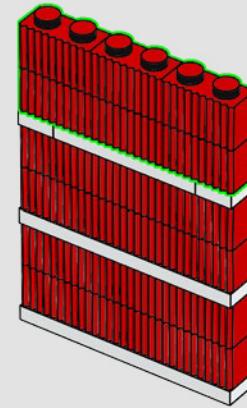
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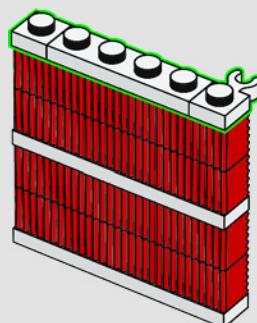
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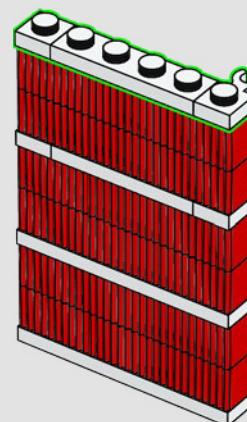
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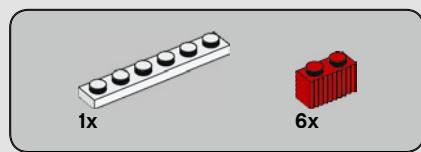


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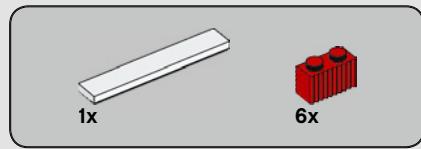
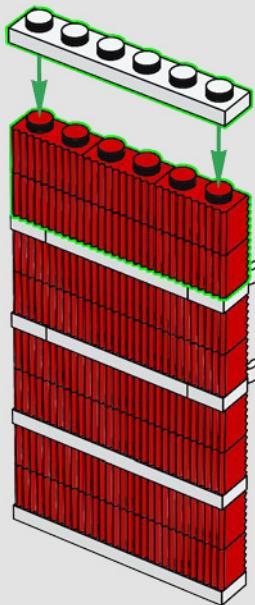


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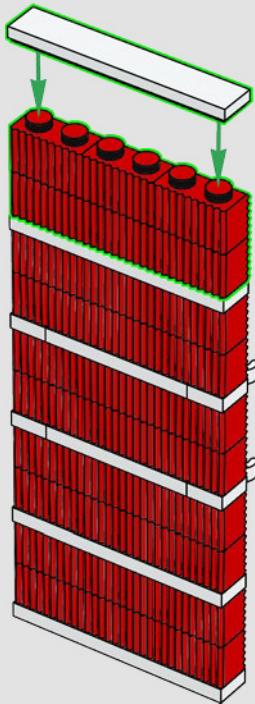




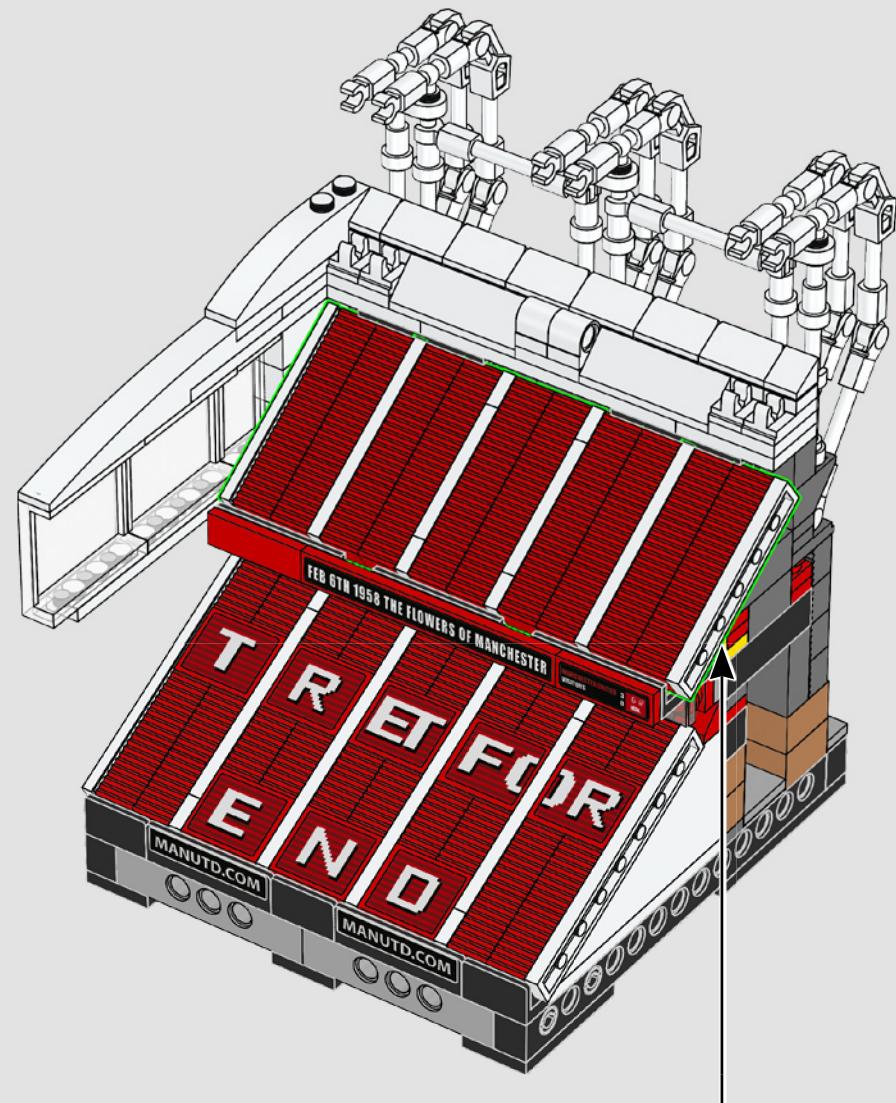
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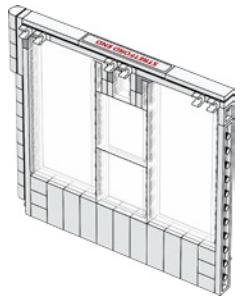


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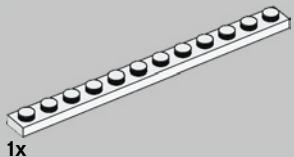


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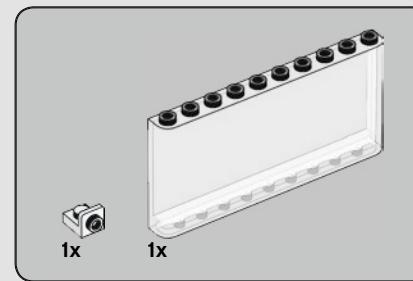
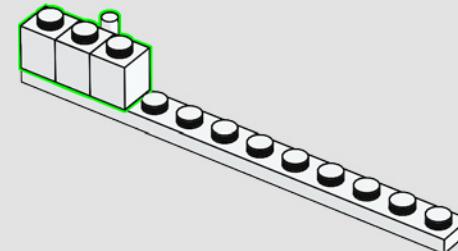




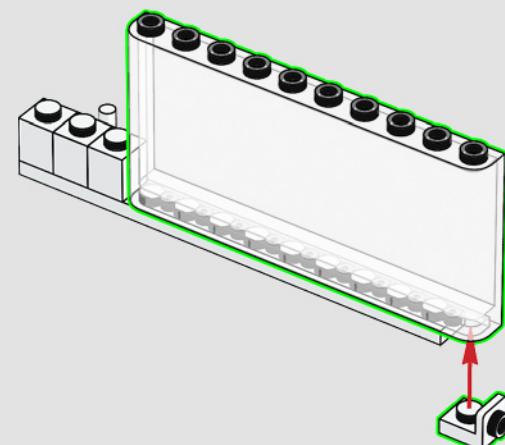
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187

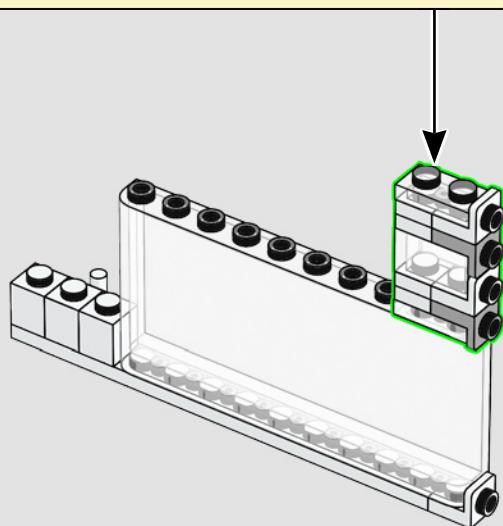
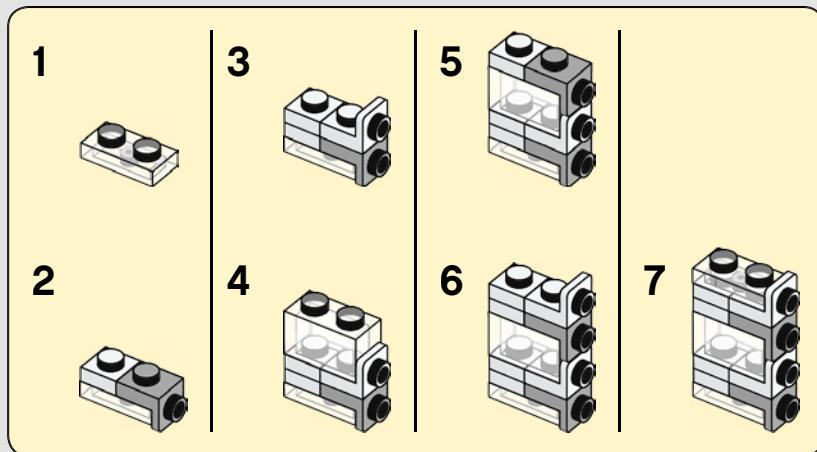


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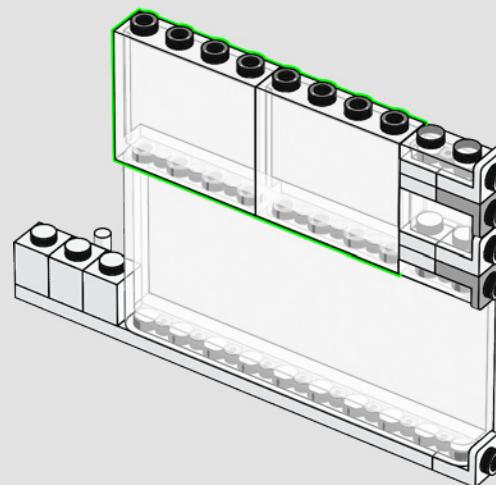


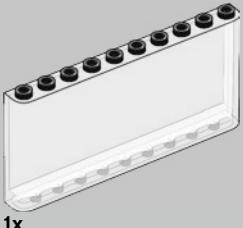


**189**



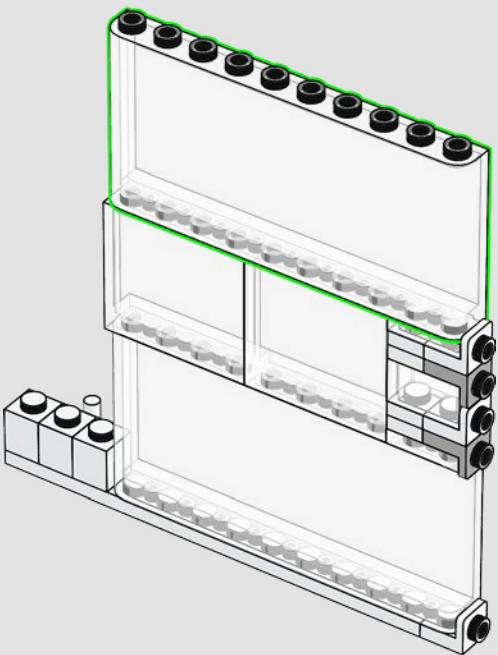
**190**





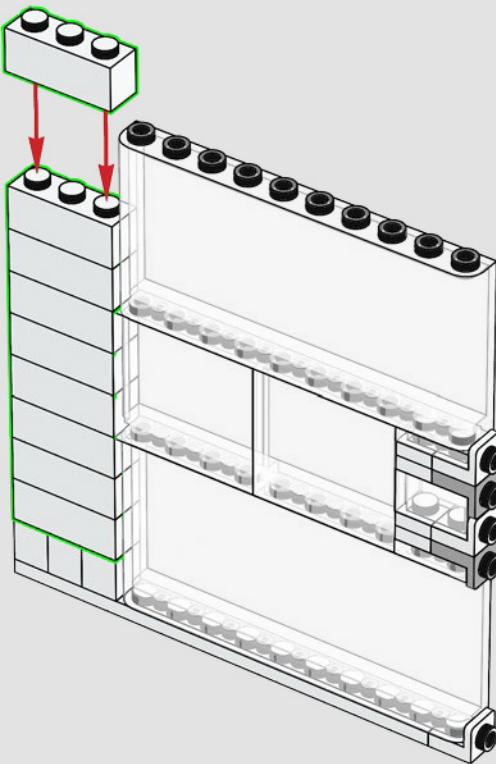
1x

**191**



9x

**192**

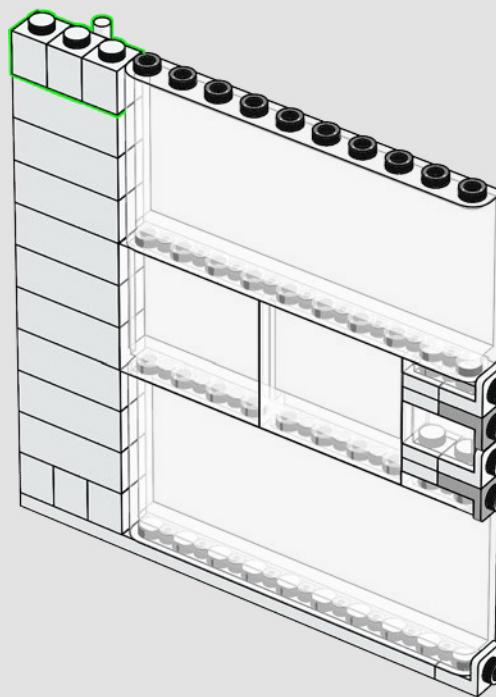


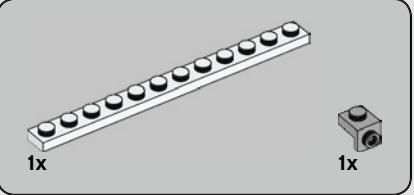
2x



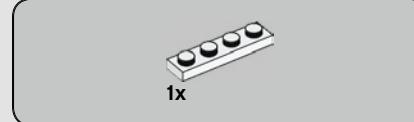
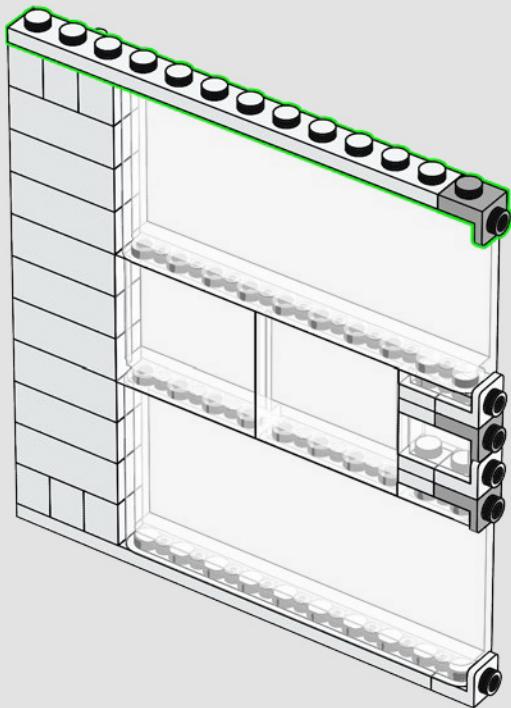
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**193**

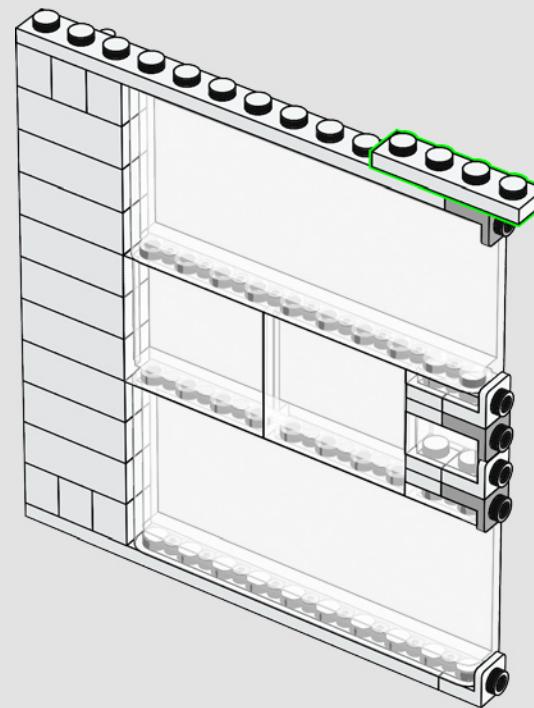




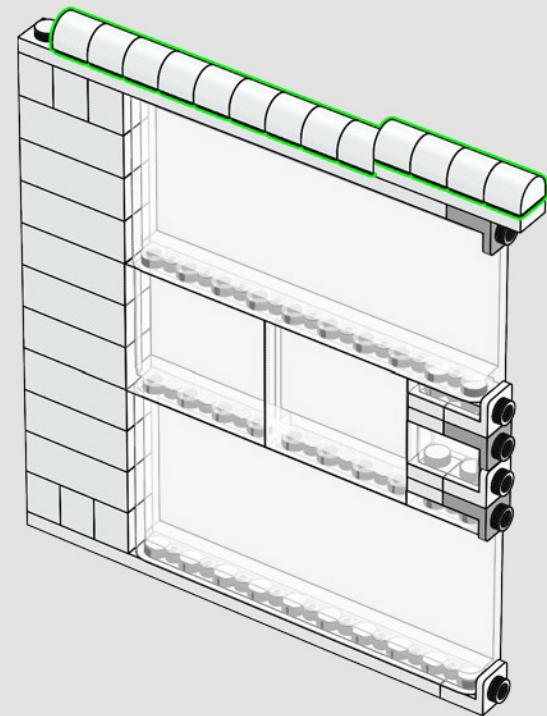
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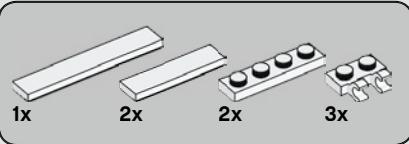


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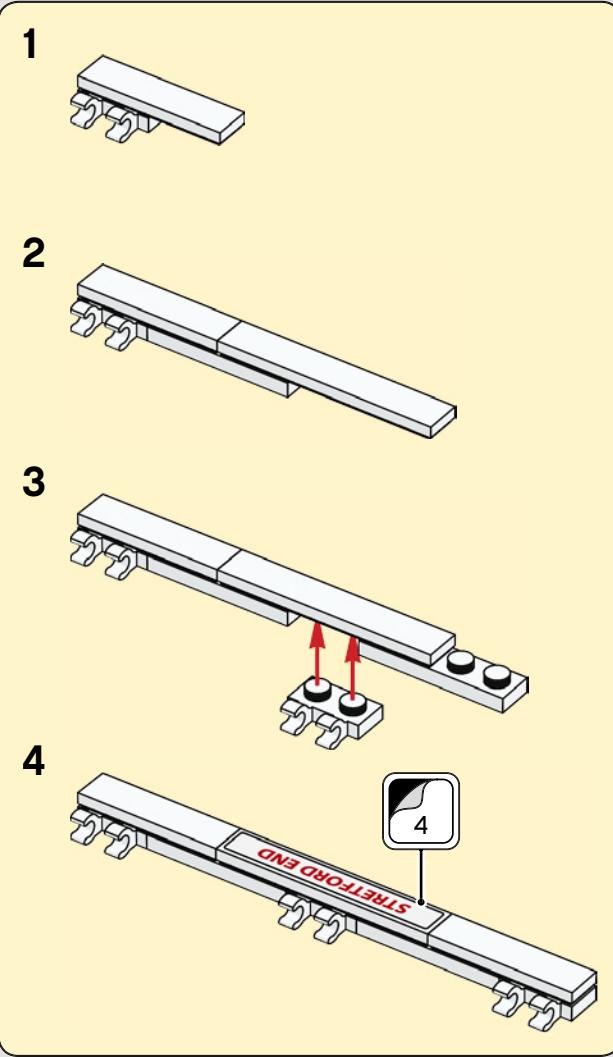
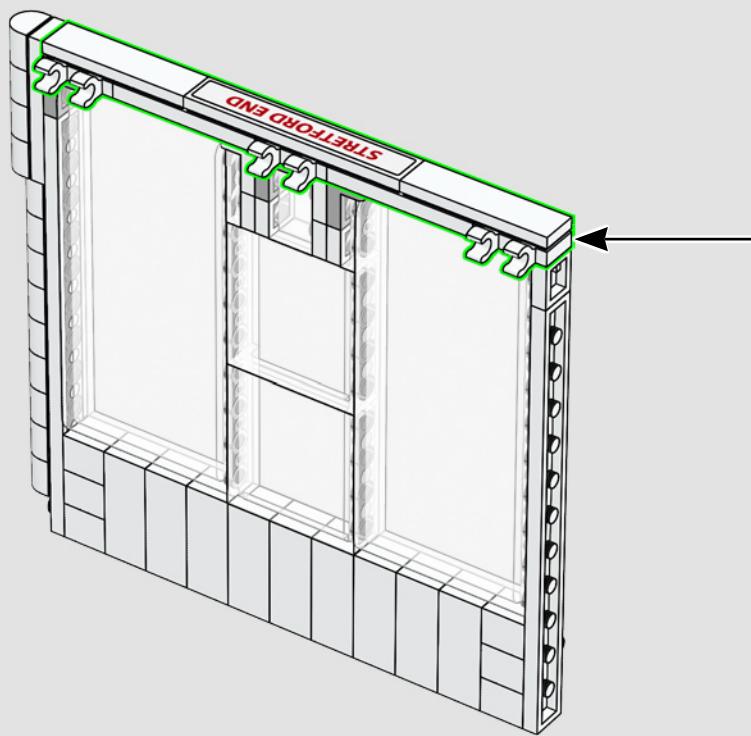


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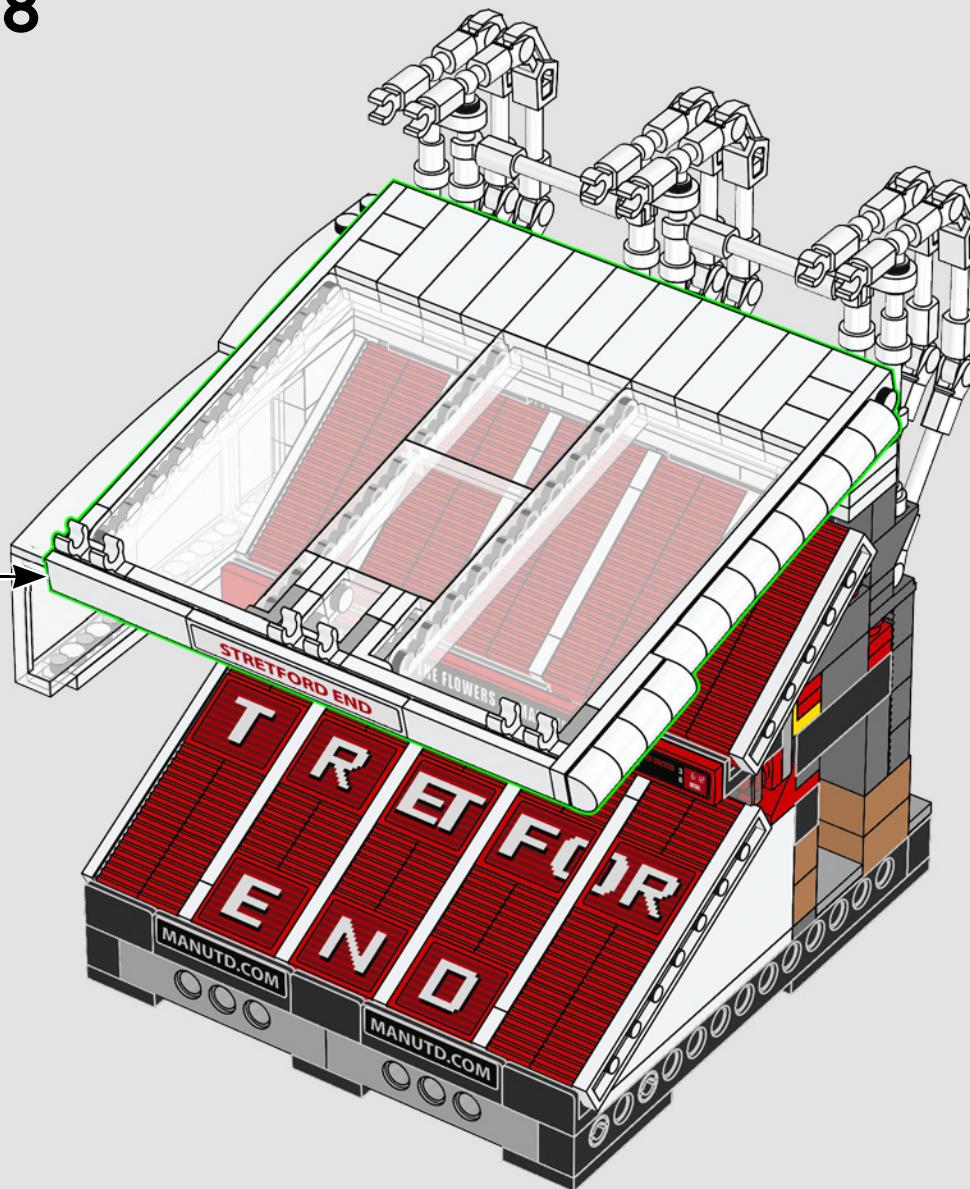




197



198





**3x**



**199**

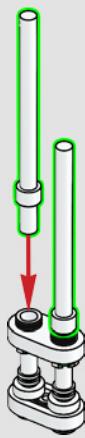
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**2**



**3**



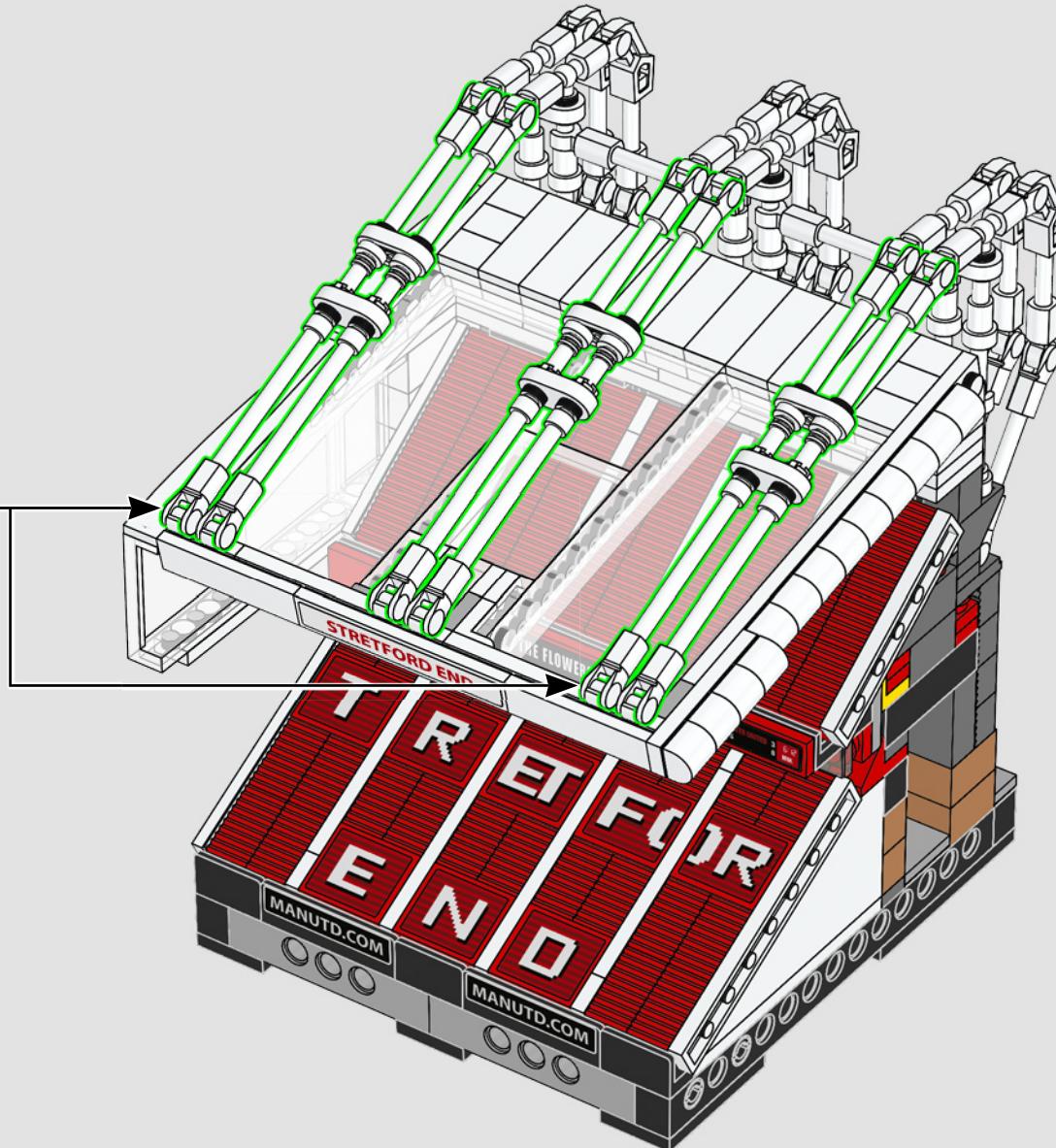
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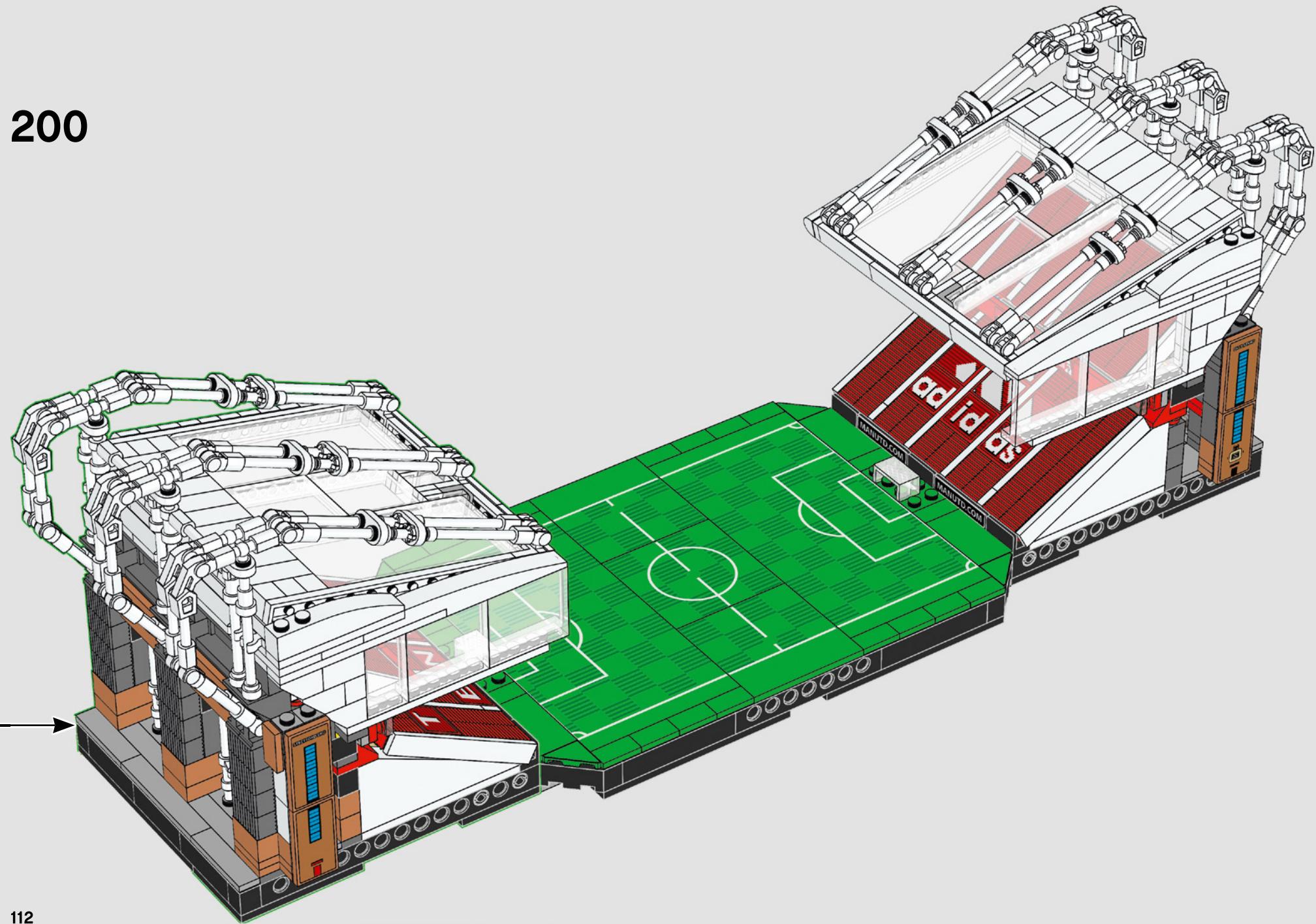
**5**



**3x**



200



## SIR ALEX FERGUSON STAND

With a capacity of 25,258, the Sir Alex Ferguson Stand is the largest of Old Trafford's four stands. Originally known as the North Stand, it was renamed in November 2011 to honor Sir Alex Ferguson's 25 years as manager. A 9 ft. statue of Sir Alex was erected outside the stand in 2012.

## TRIBUNE SIR ALEX FERGUSON

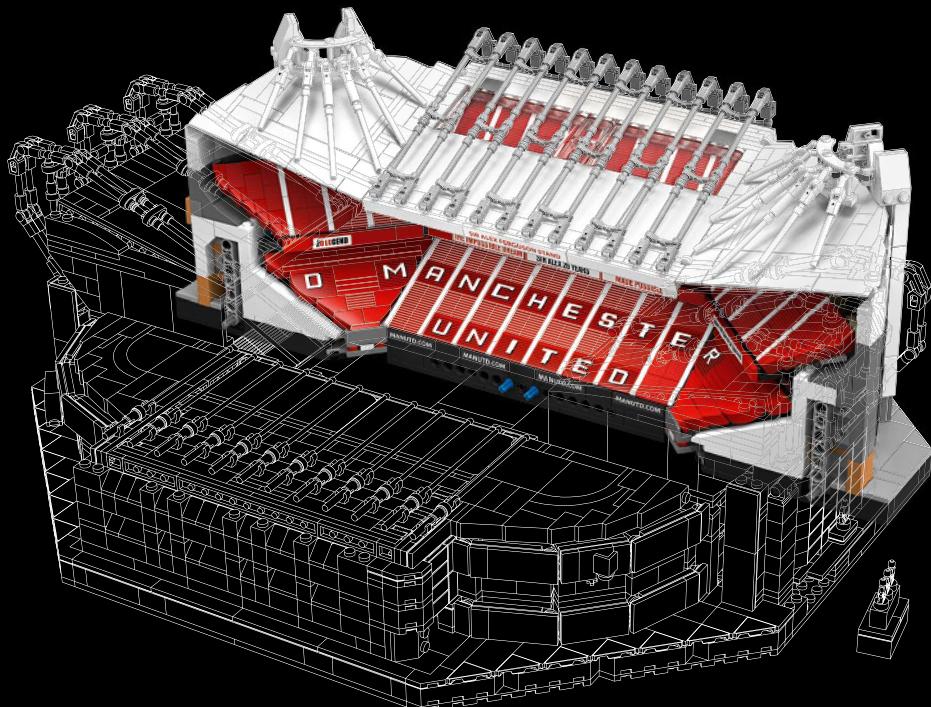
Avec une capacité de 25 258 places, la tribune Sir Alex Ferguson est la plus grande des quatre tribunes d'Old Trafford. Connue à l'origine sous le nom de tribune Nord, elle a été rebaptisée en novembre 2011 en l'honneur des 25 années de Sir Alex Ferguson en tant qu'entraîneur. Une statue de Sir Alex mesurant 2,7 m a été érigée à l'extérieur de la tribune en 2012.

### LE SAVIEZ-VOUS ?

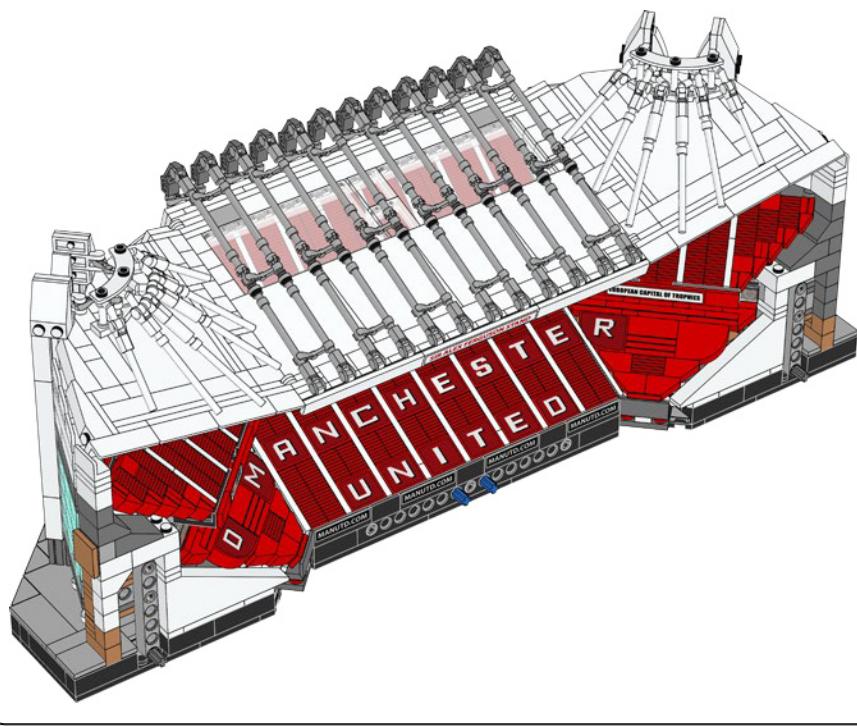
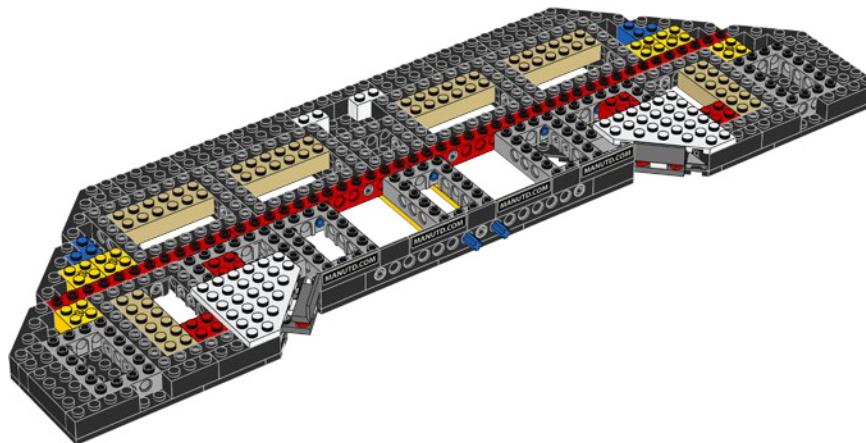
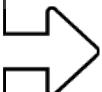
La tribune Sir Alex Ferguson abrite également le musée et la salle des trophées de Manchester United, visités par plus de 330 000 personnes chaque année.

### DID YOU KNOW?

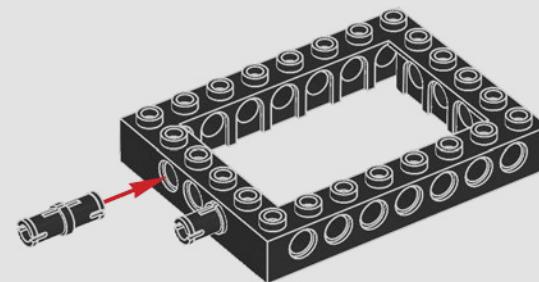
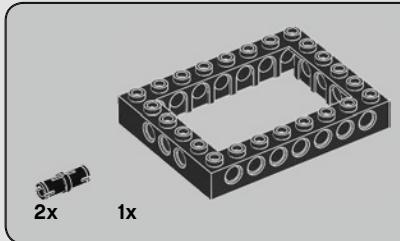
The Sir Alex Ferguson Stand is also home to Manchester United's museum and trophy room, visited by over 330,000 guests every year.

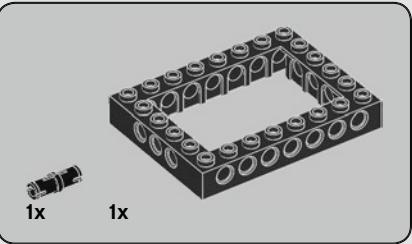


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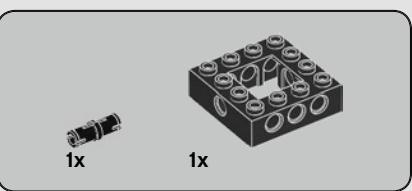
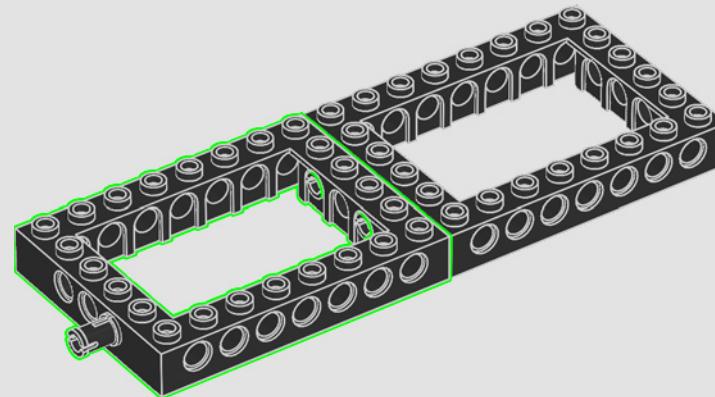


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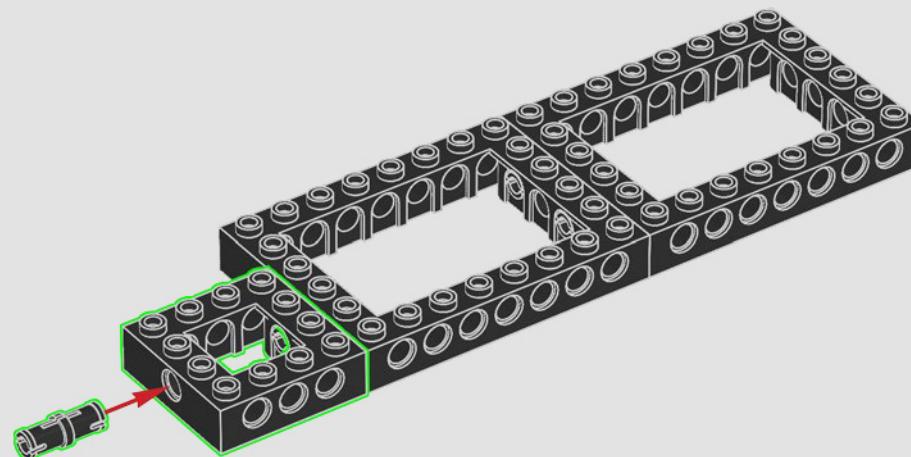


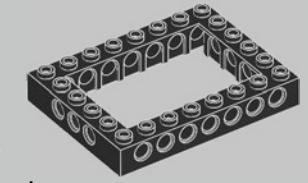


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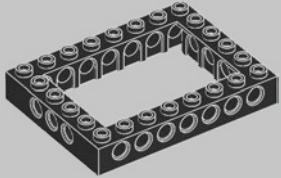
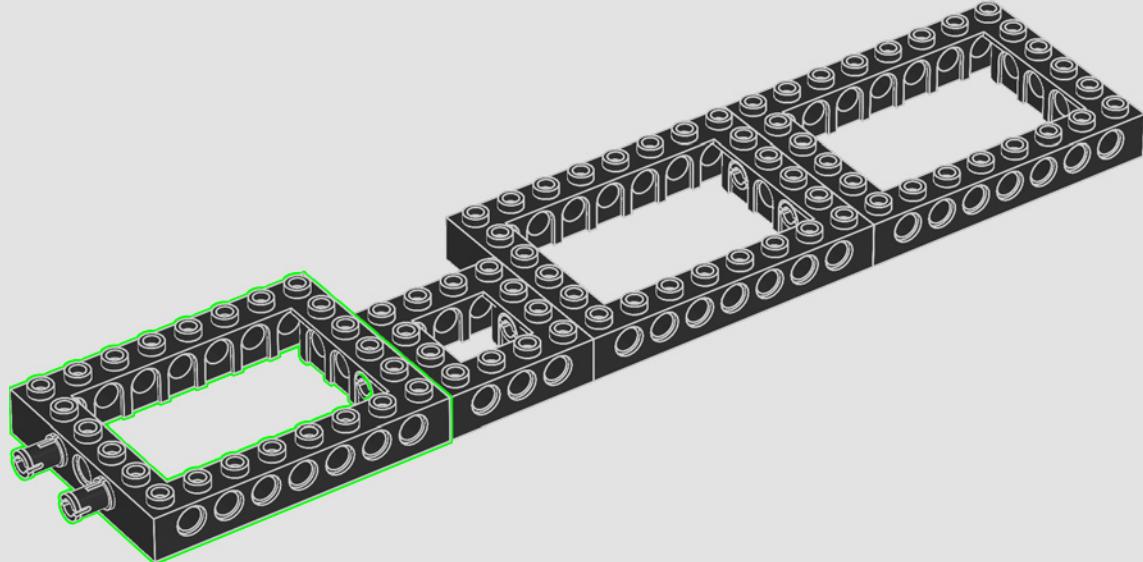


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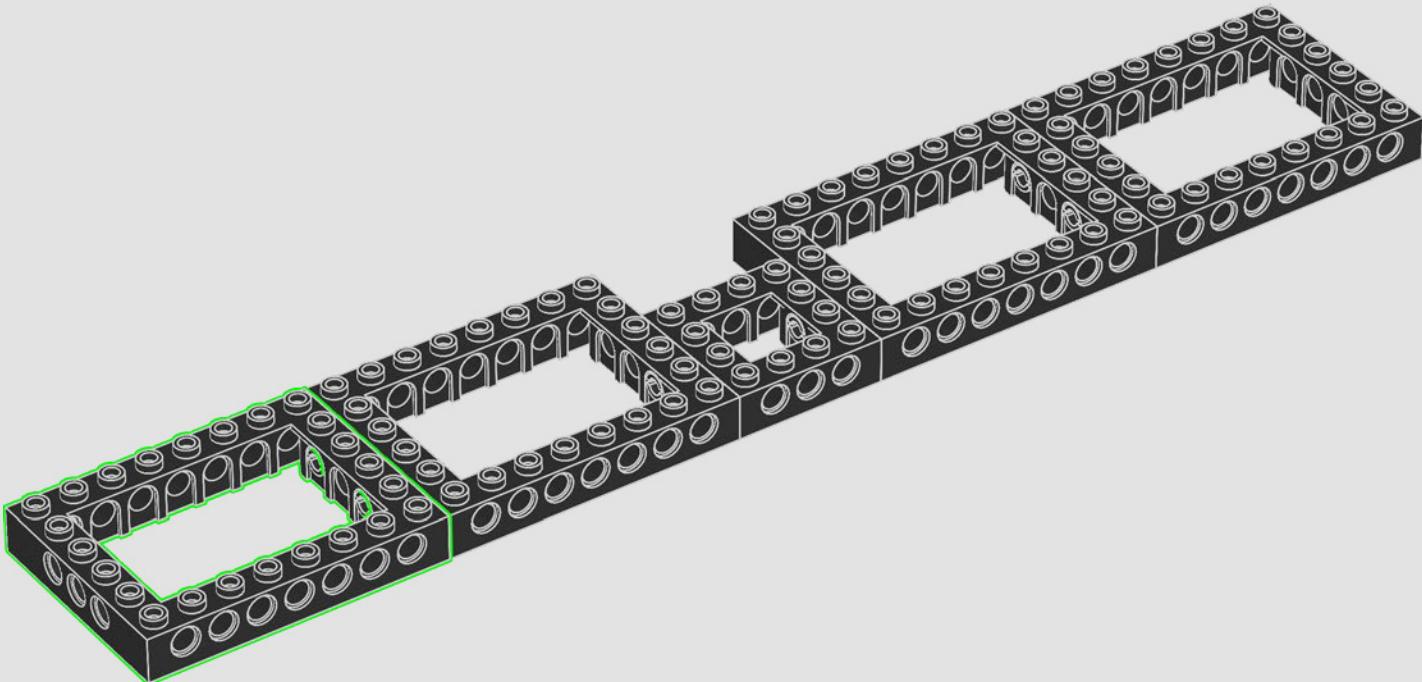




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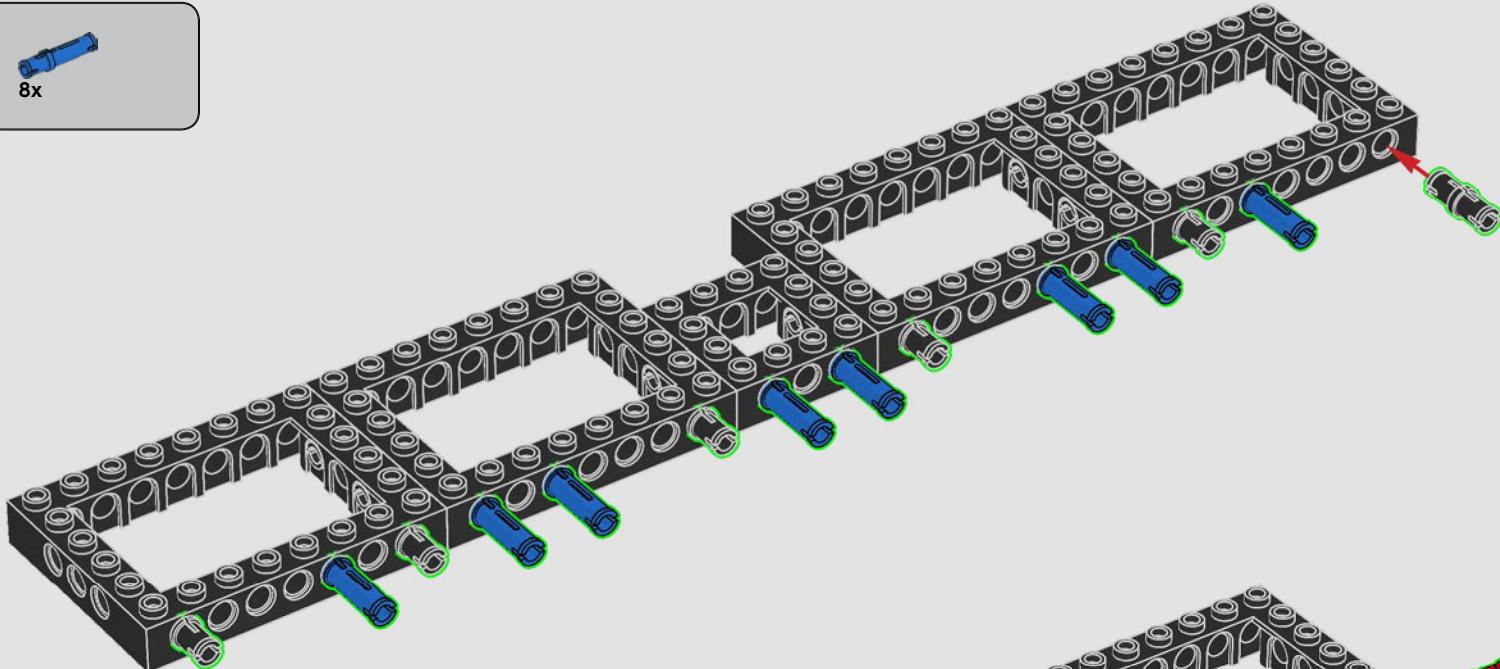


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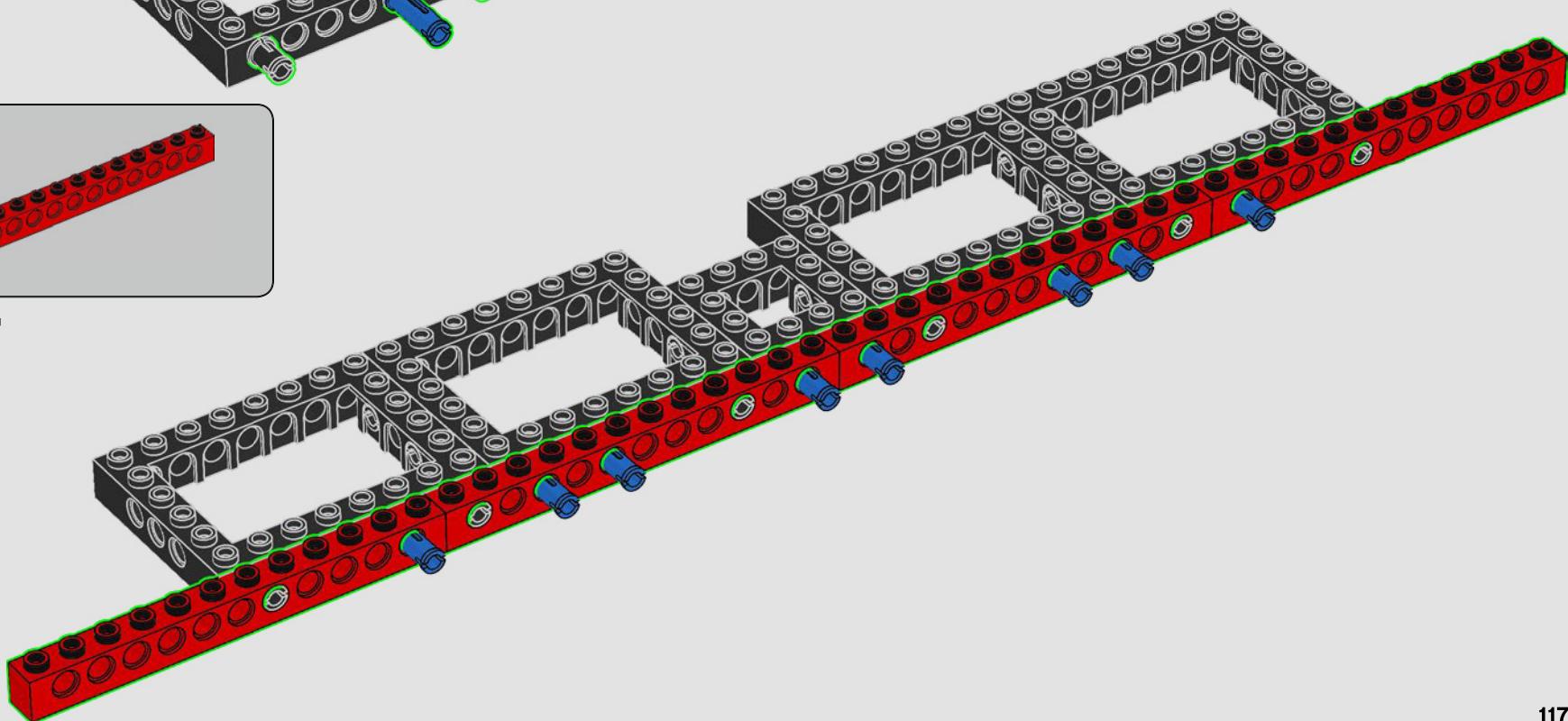




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207



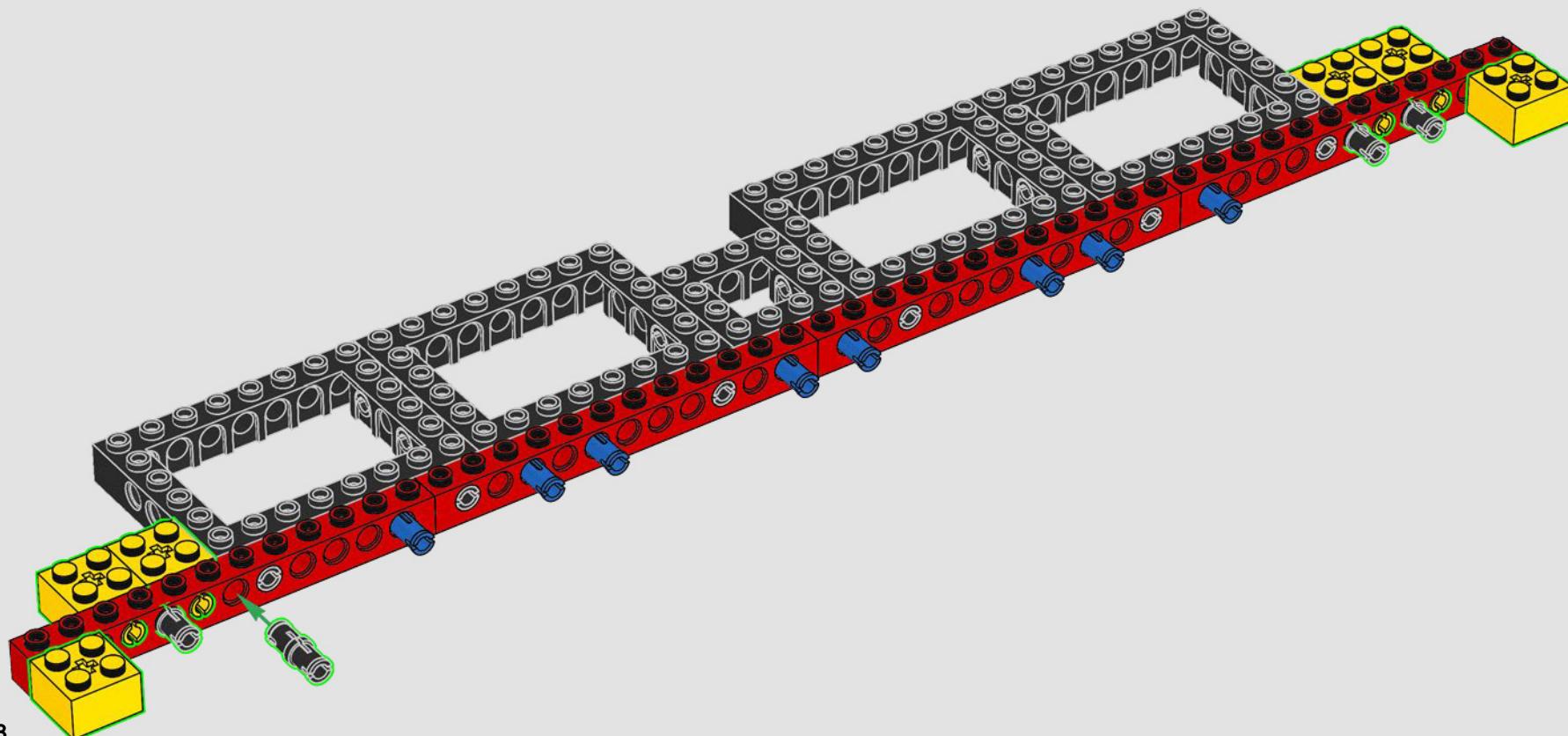


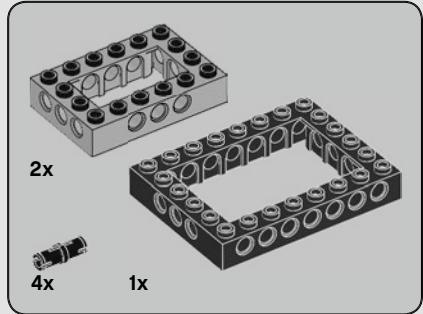
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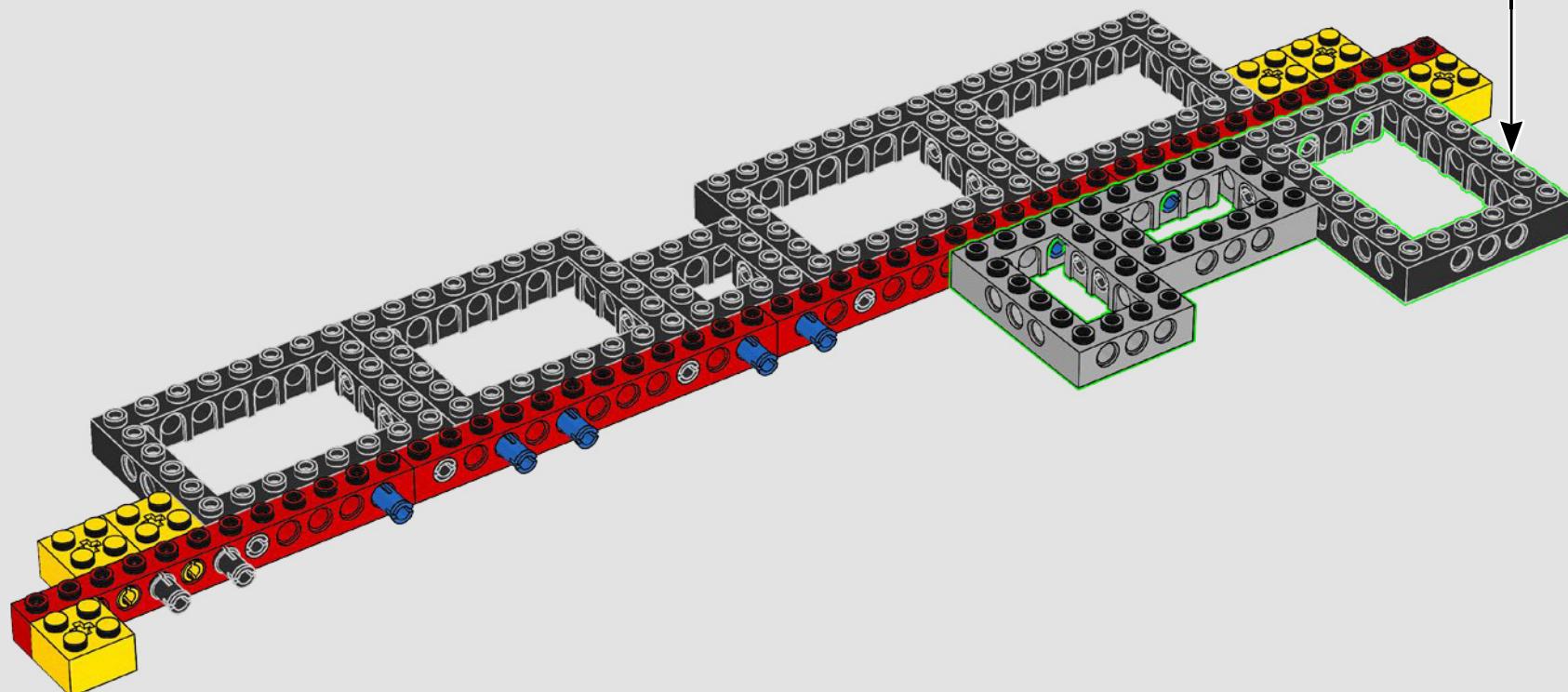
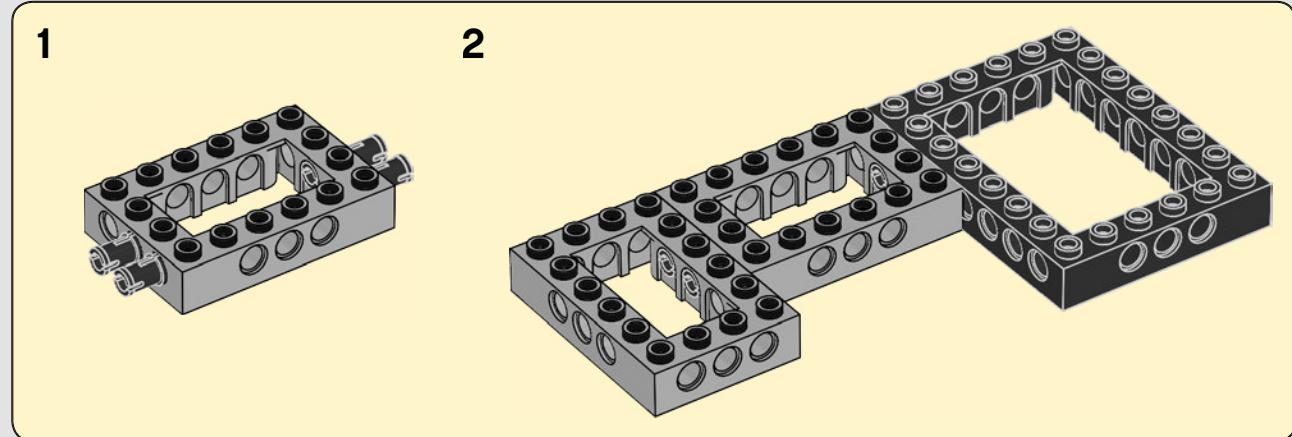
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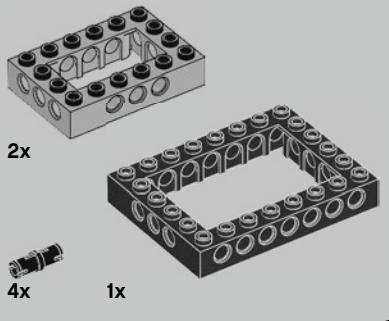
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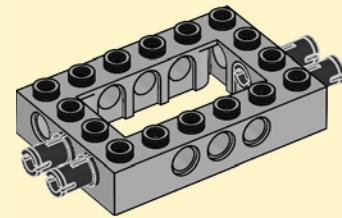


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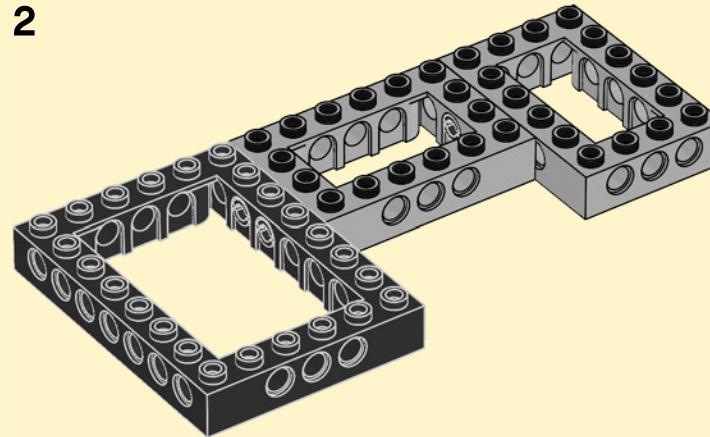




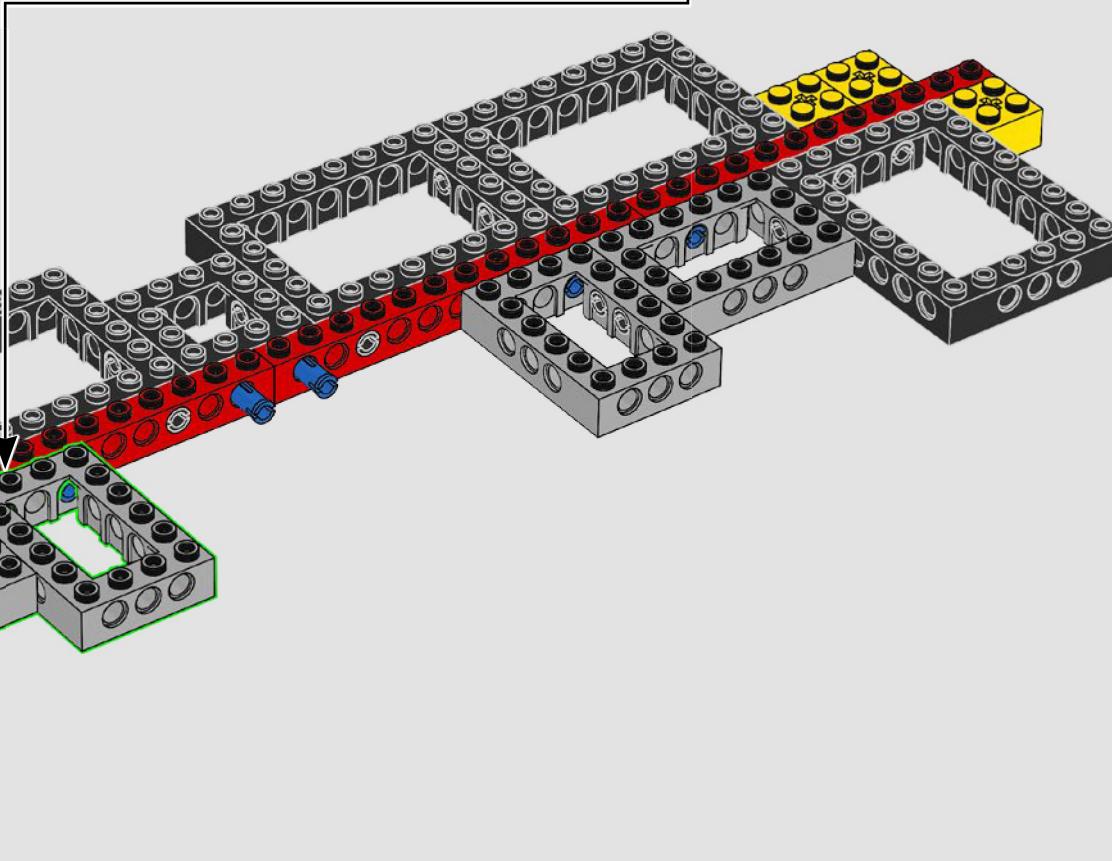
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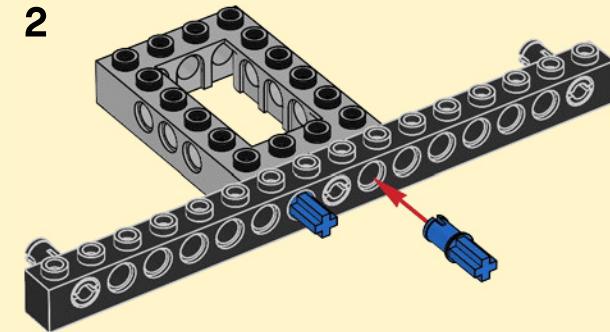
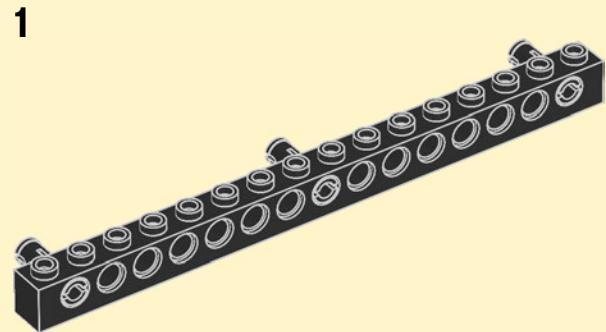
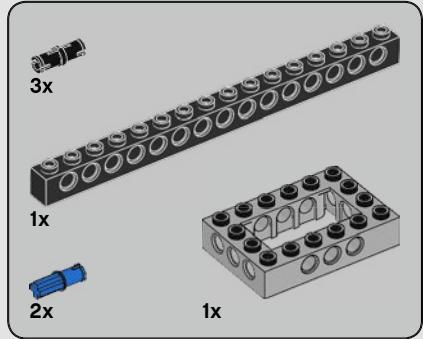


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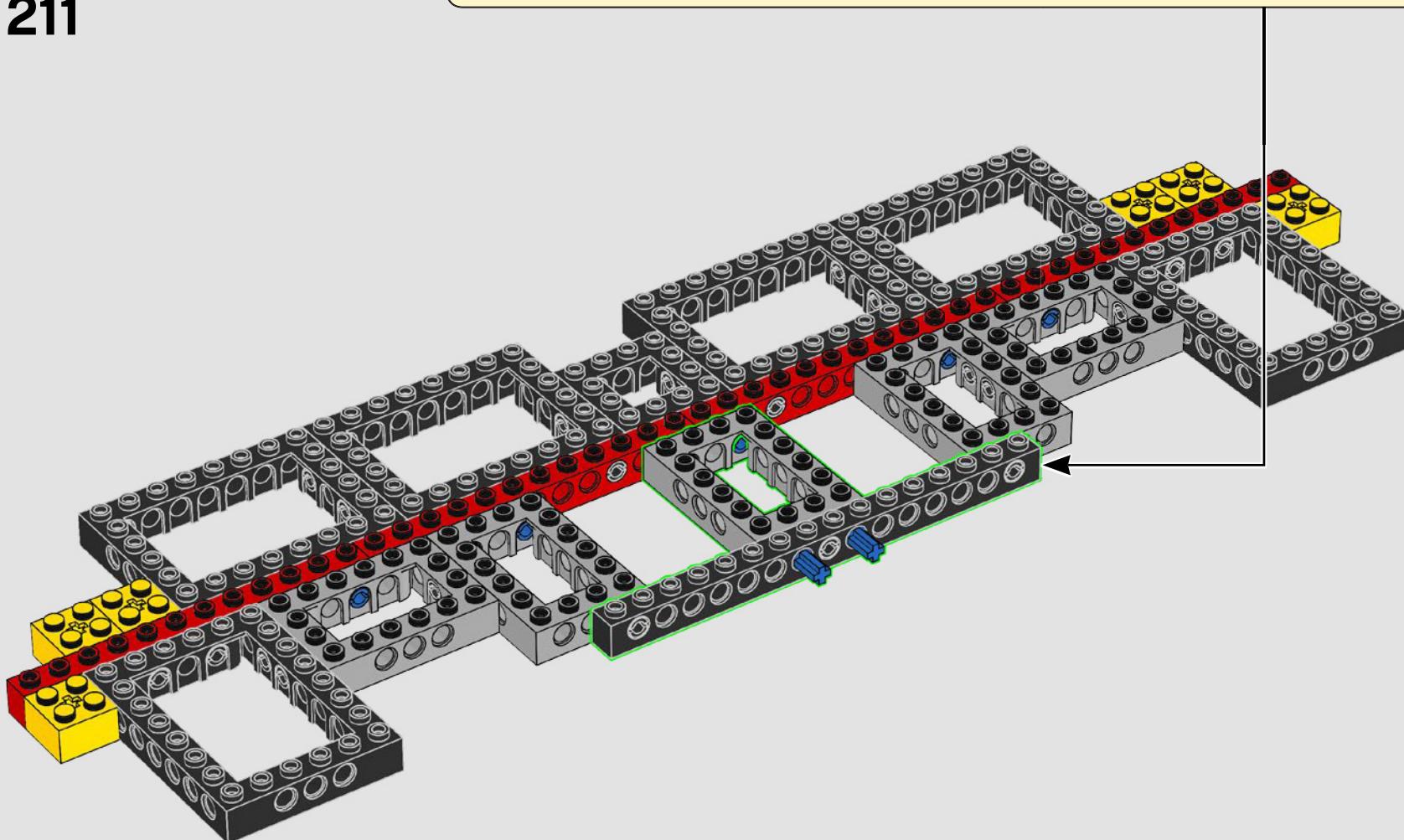


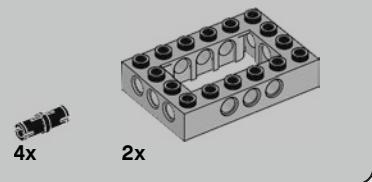
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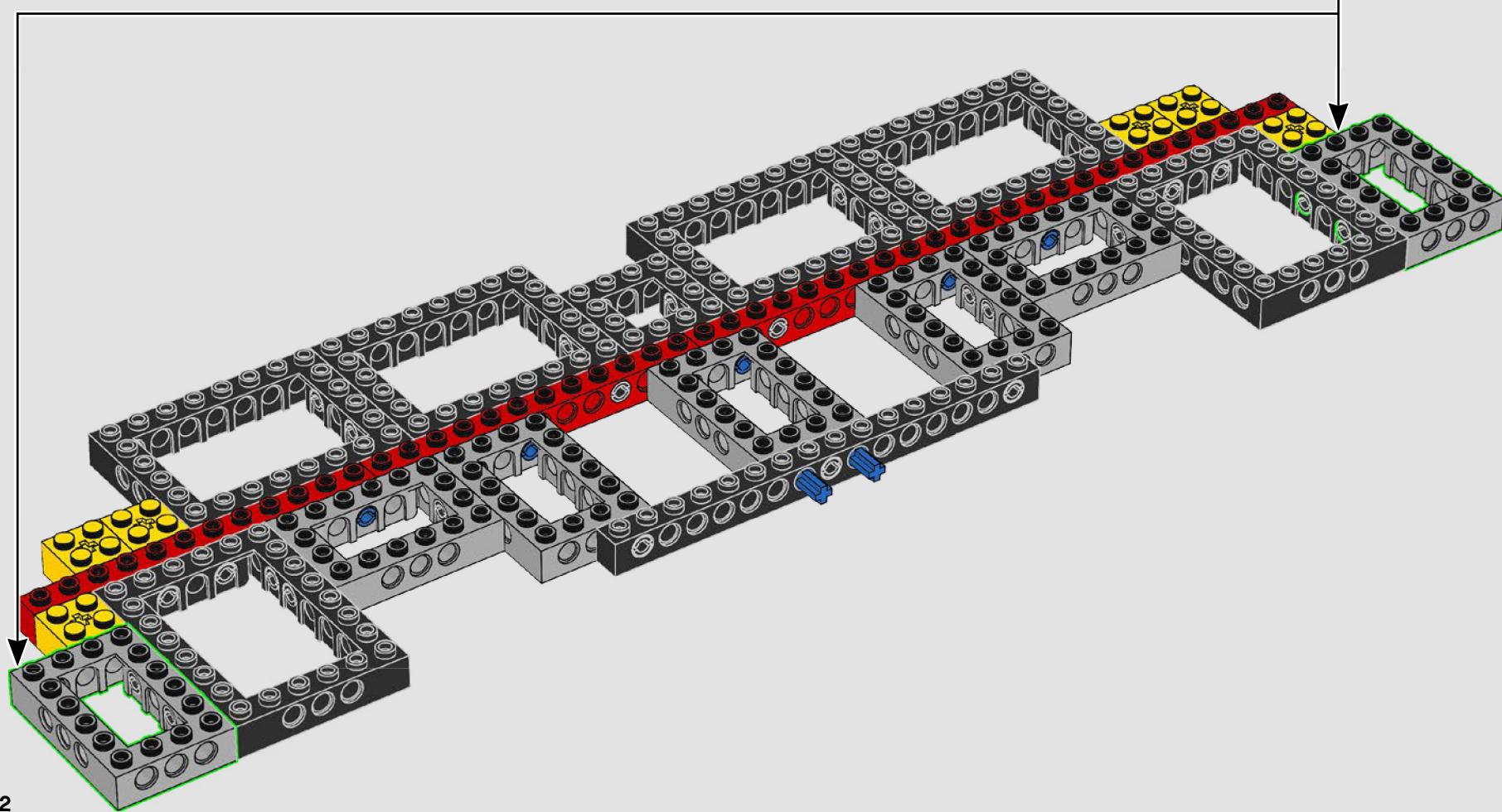
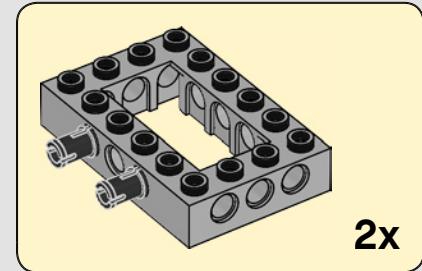


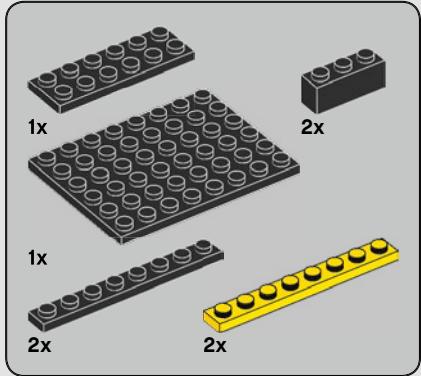
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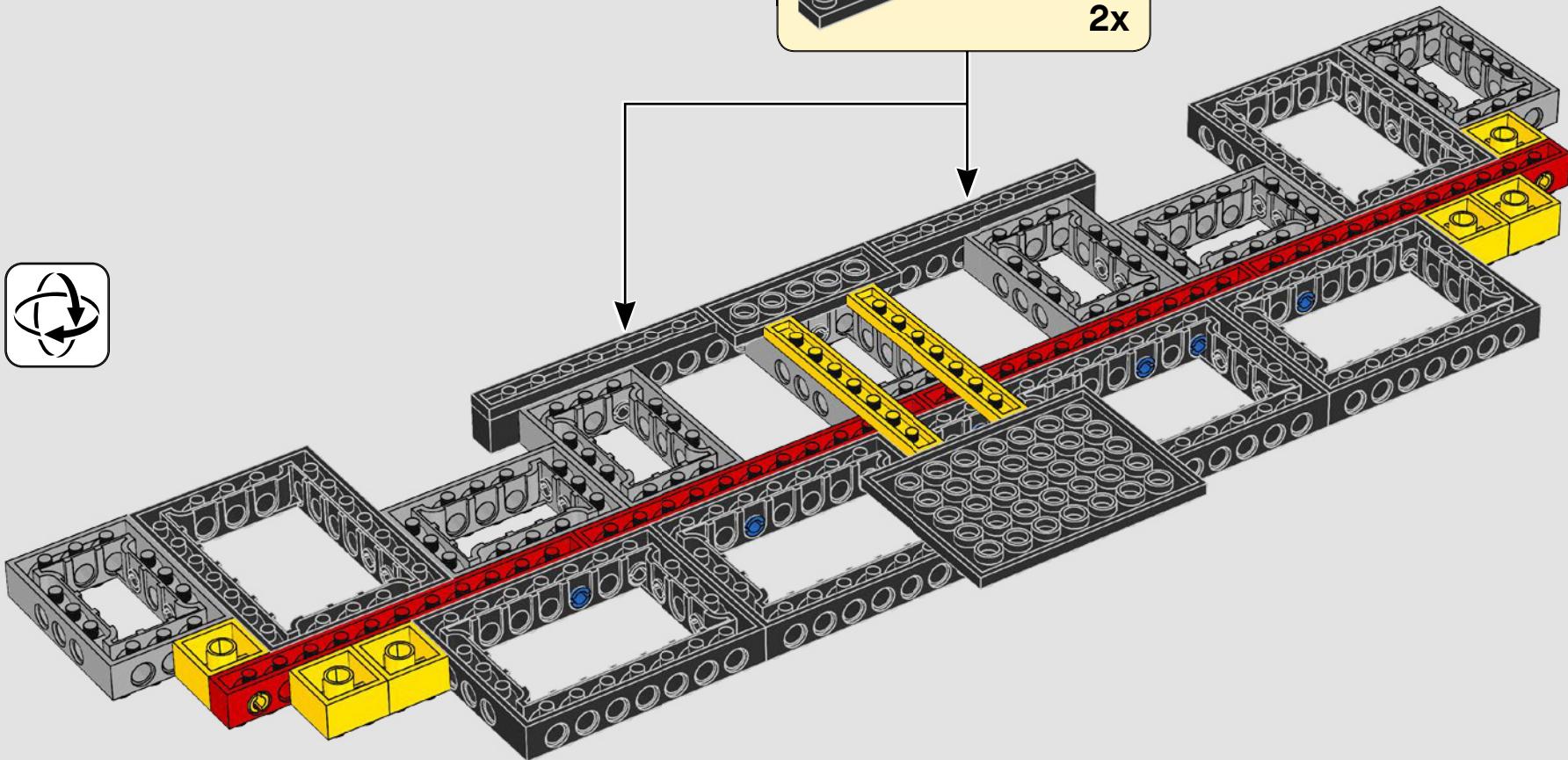
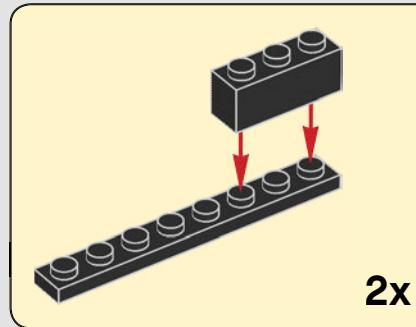


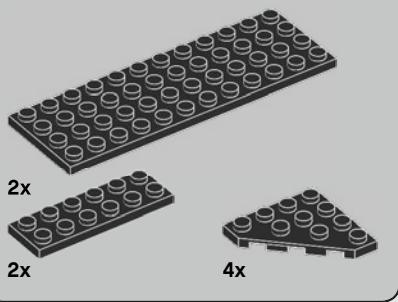
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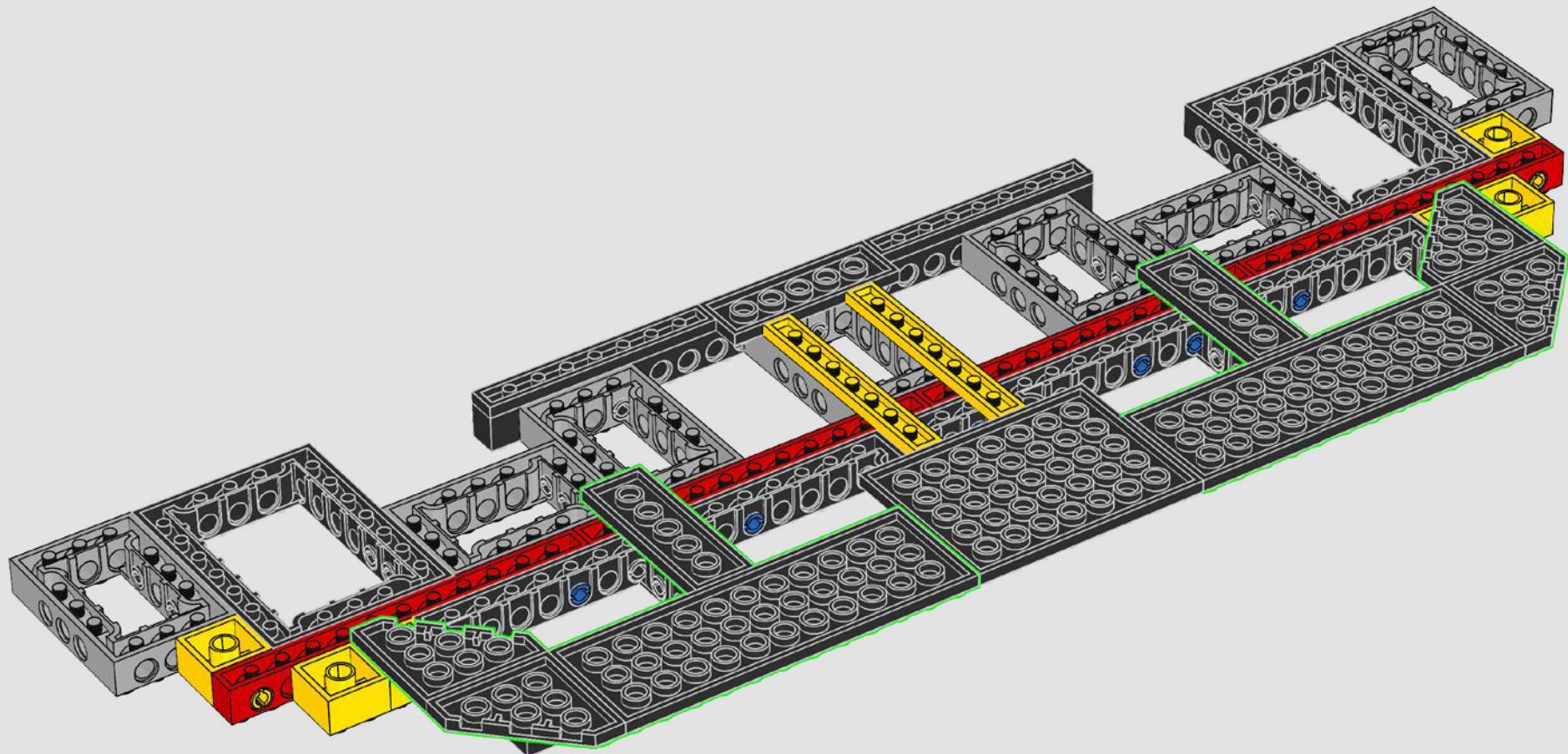


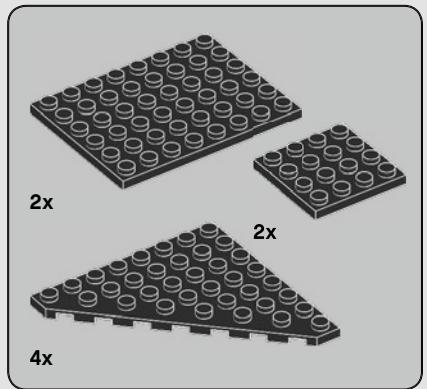
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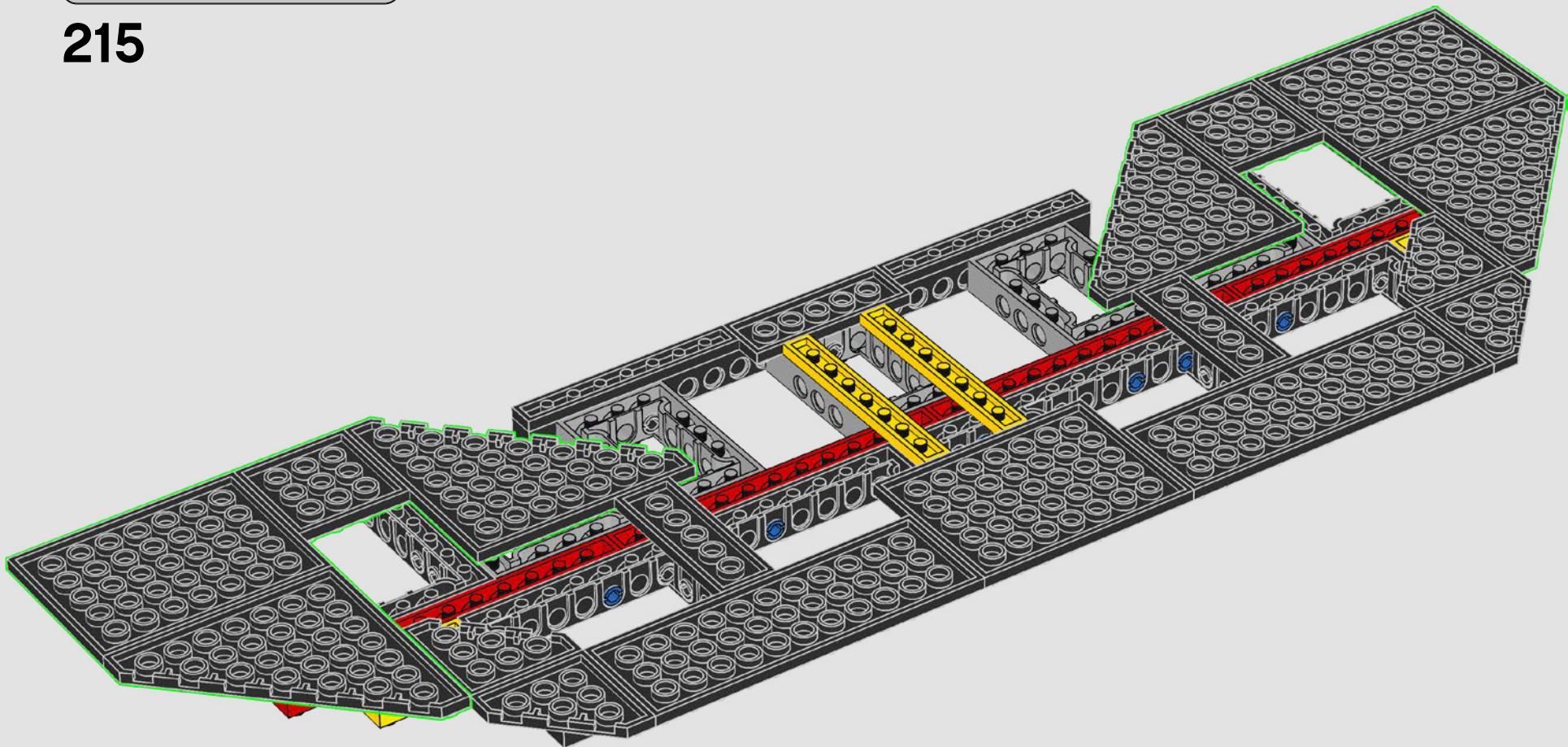


214





215





4x



2x

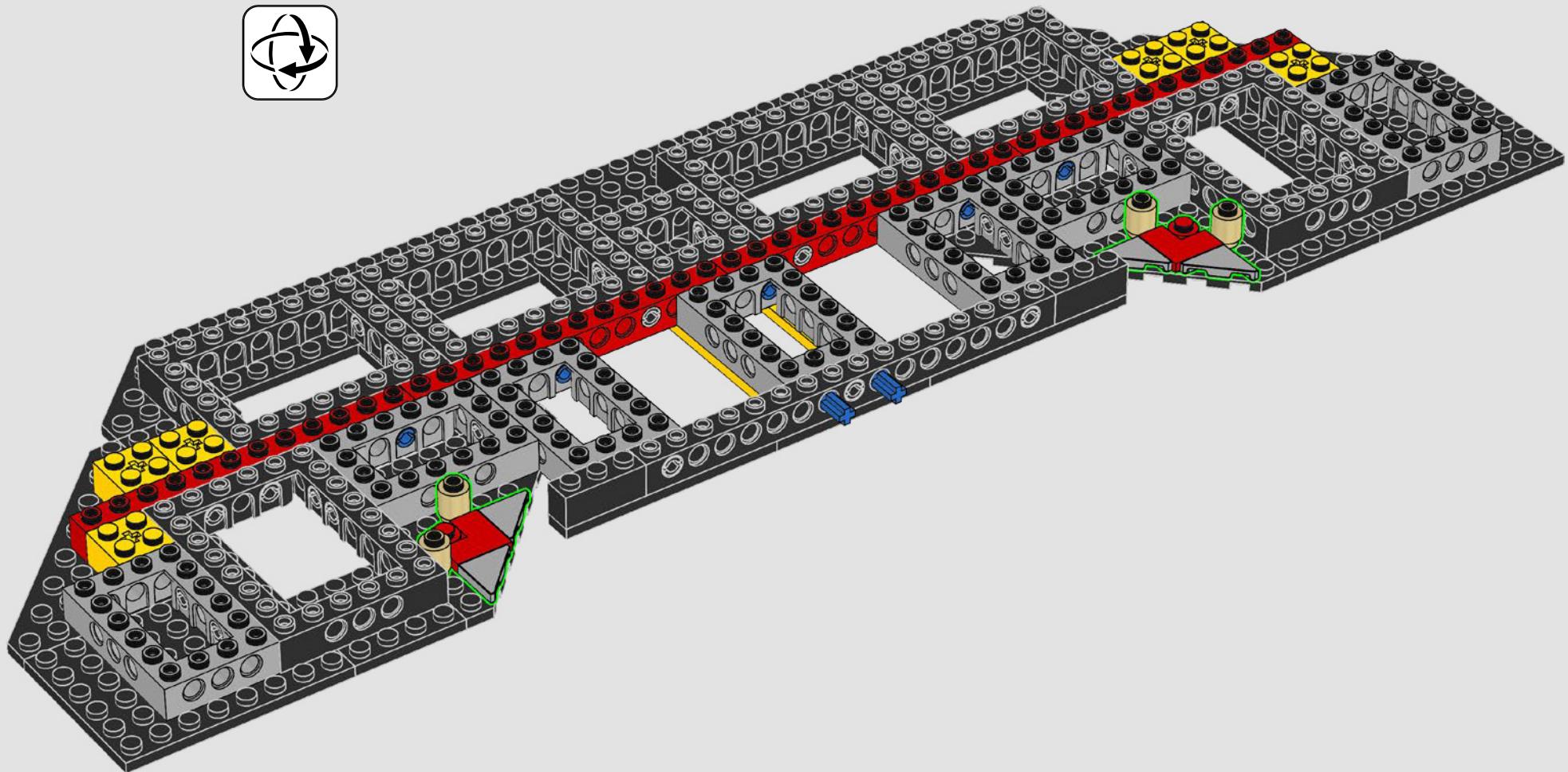
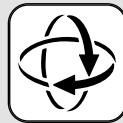


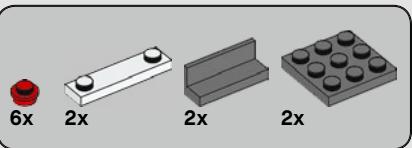
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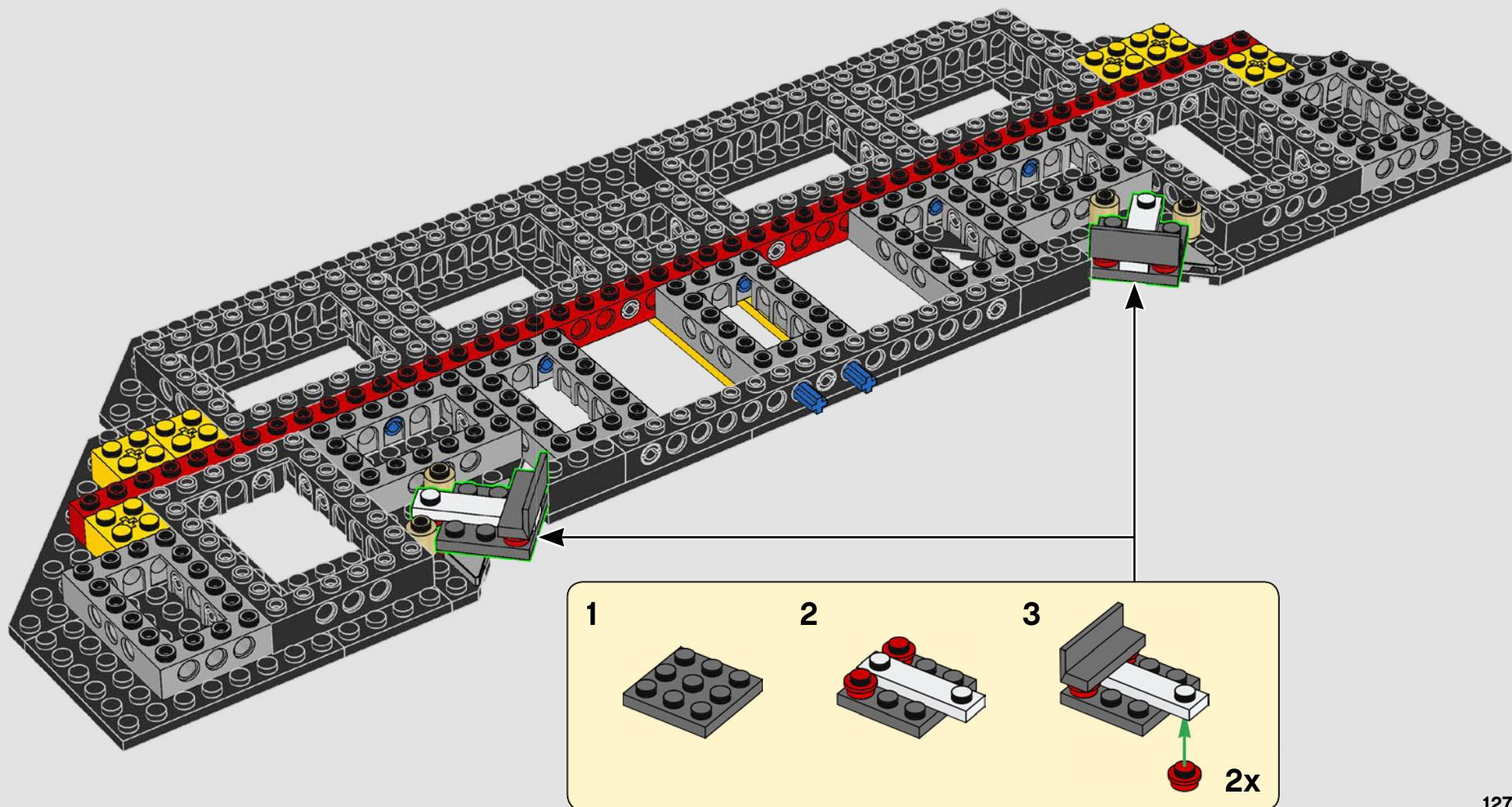
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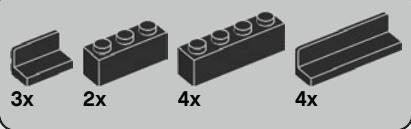
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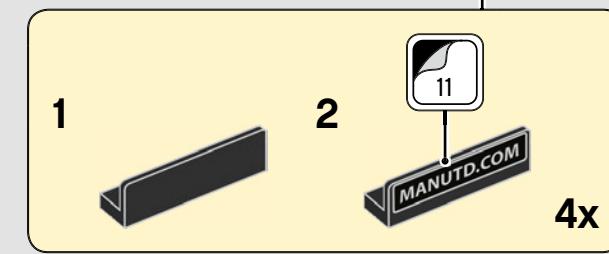
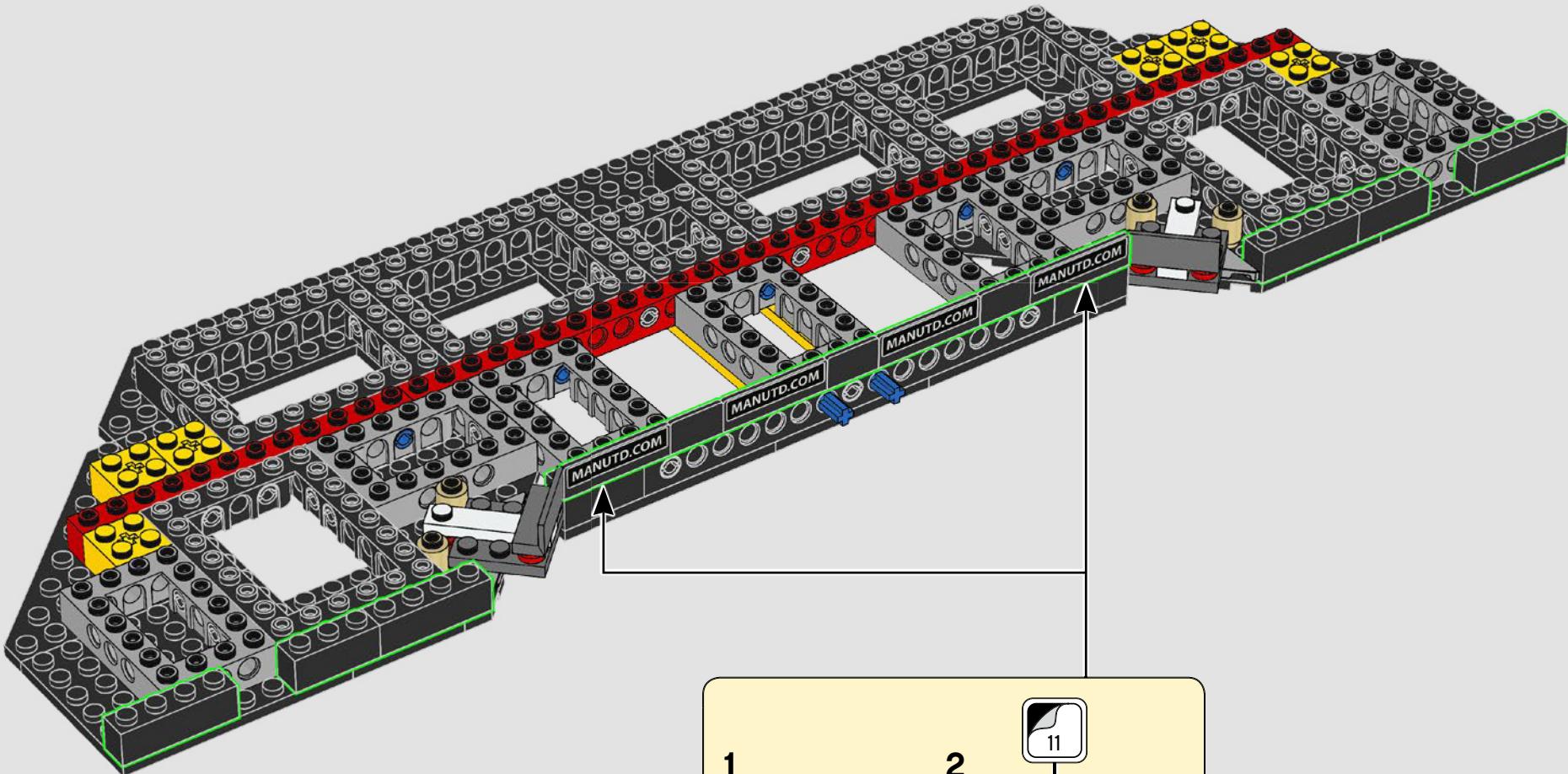


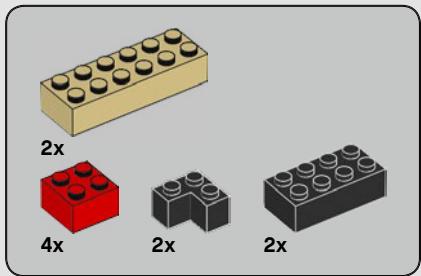
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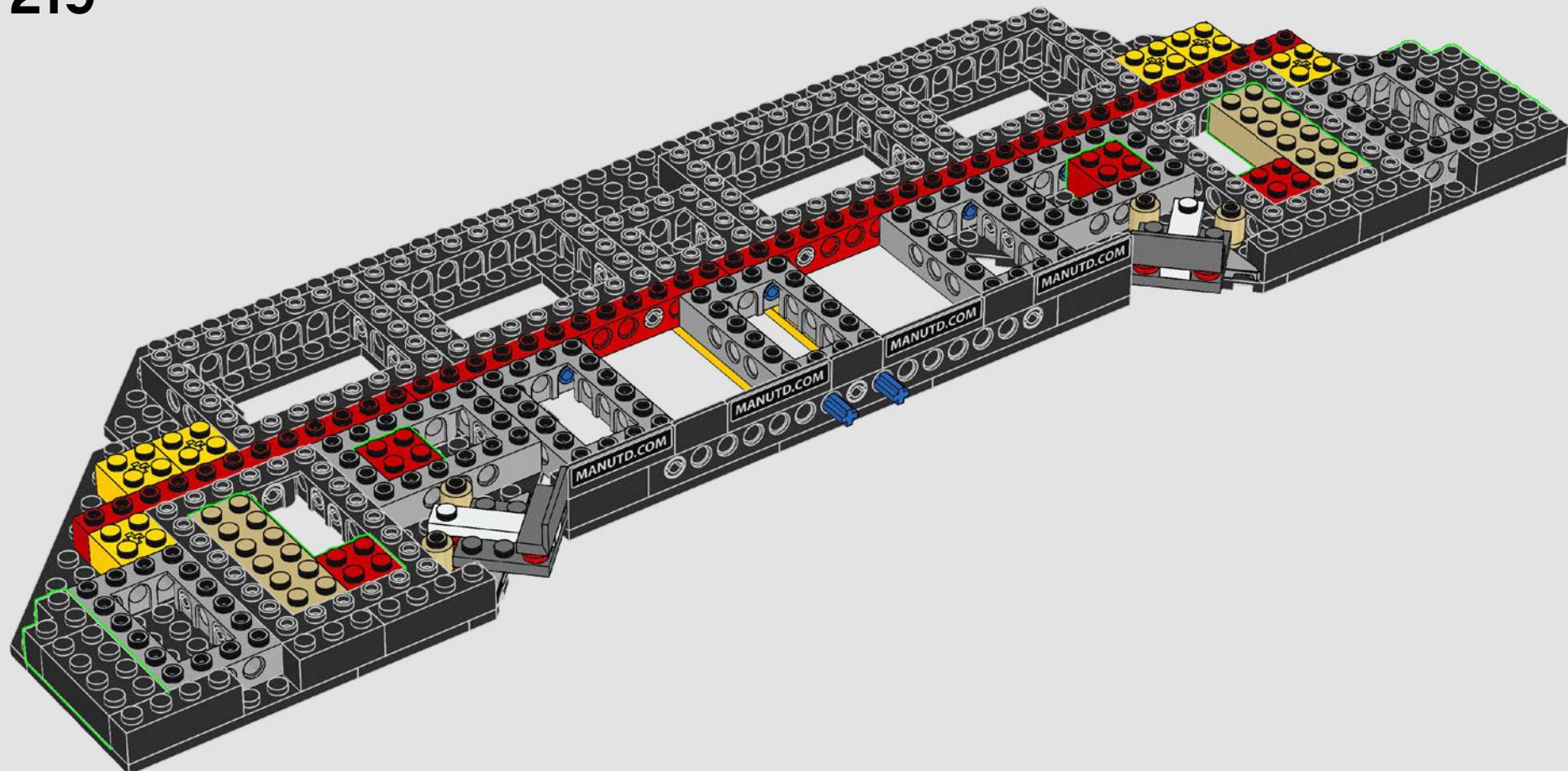


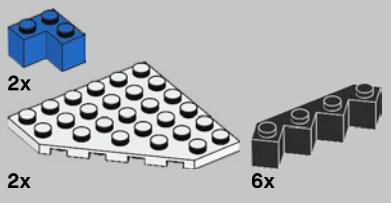
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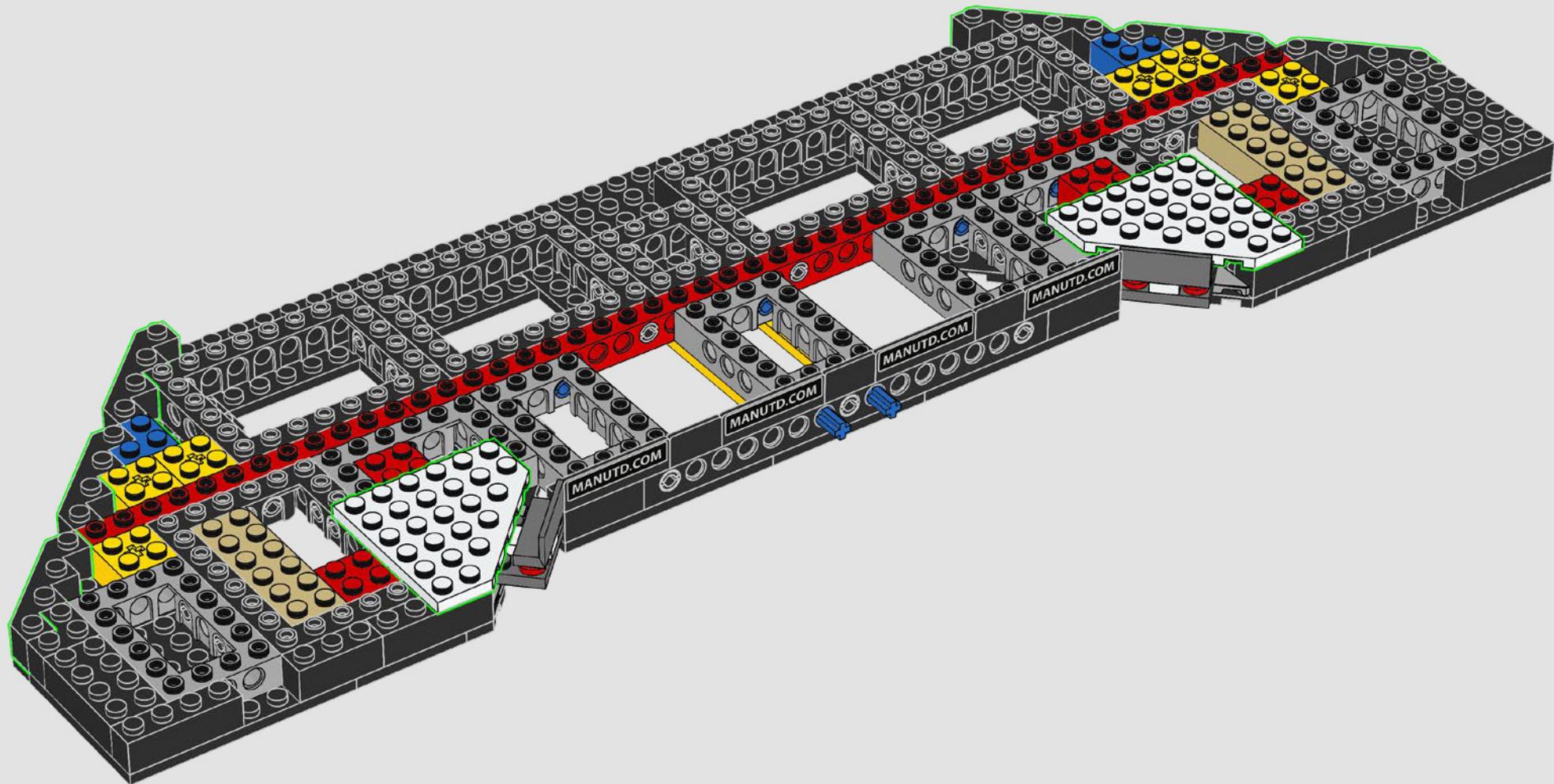


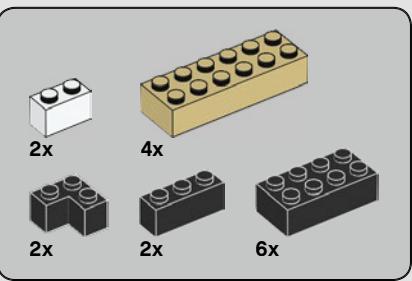
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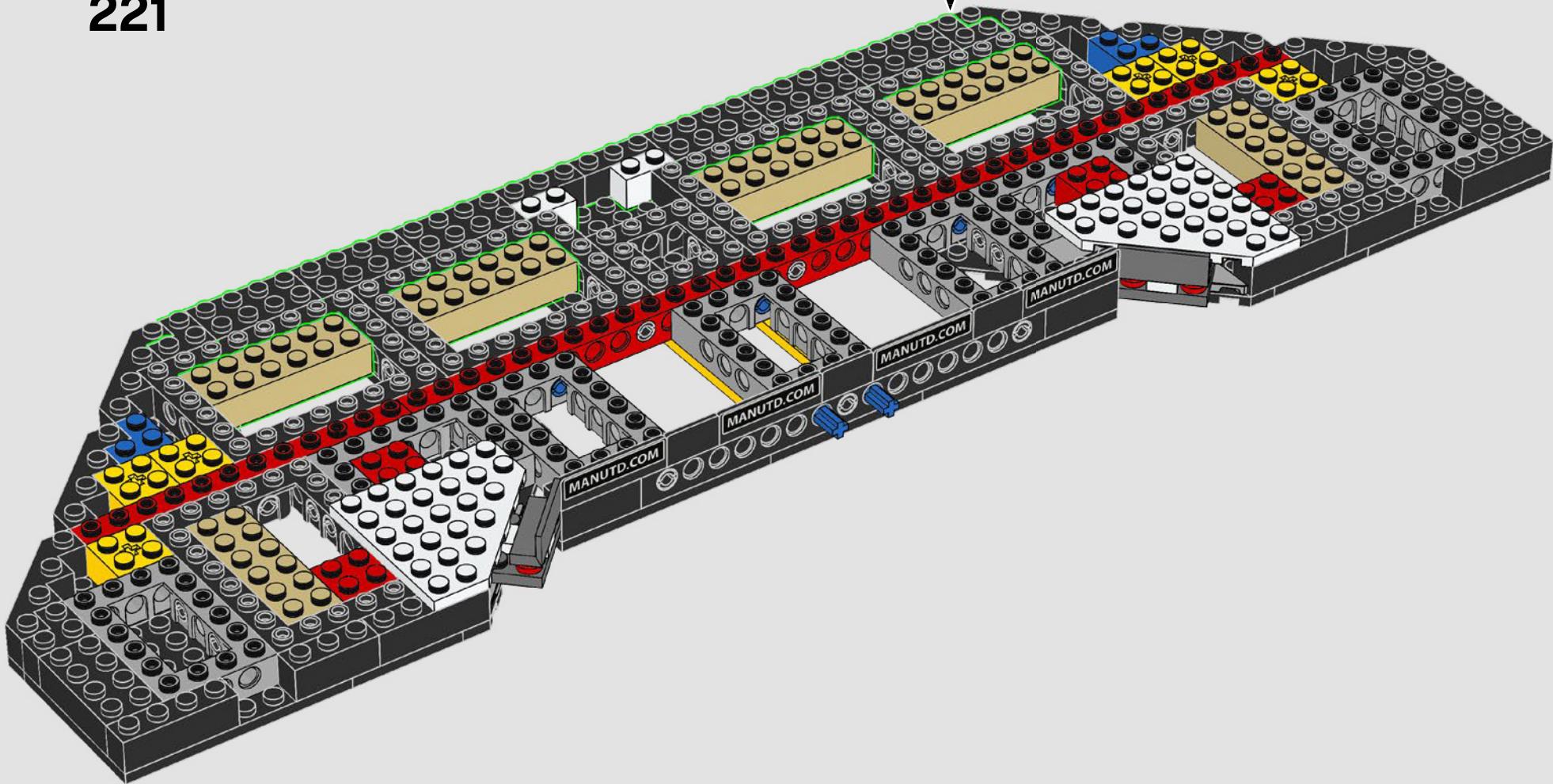
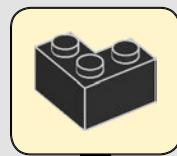


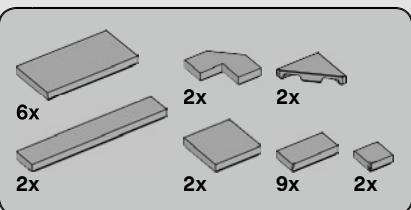
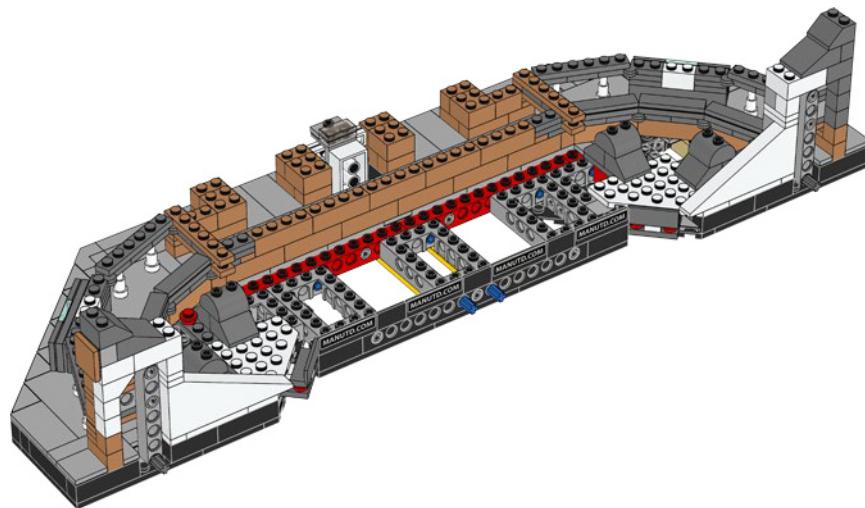
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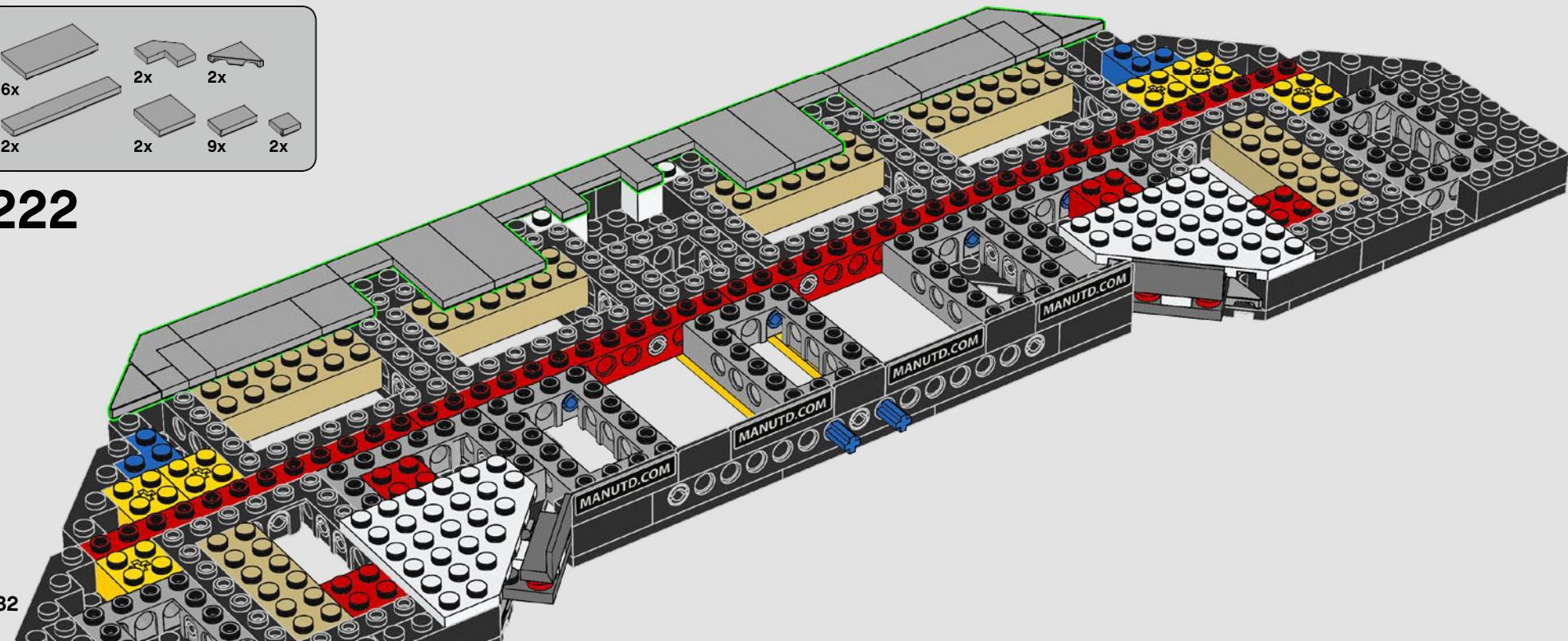


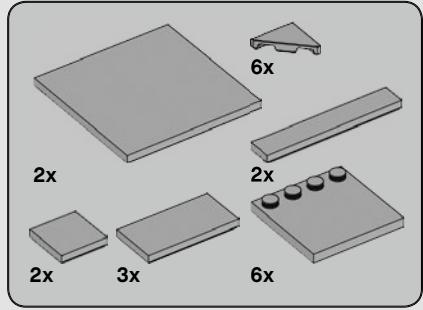
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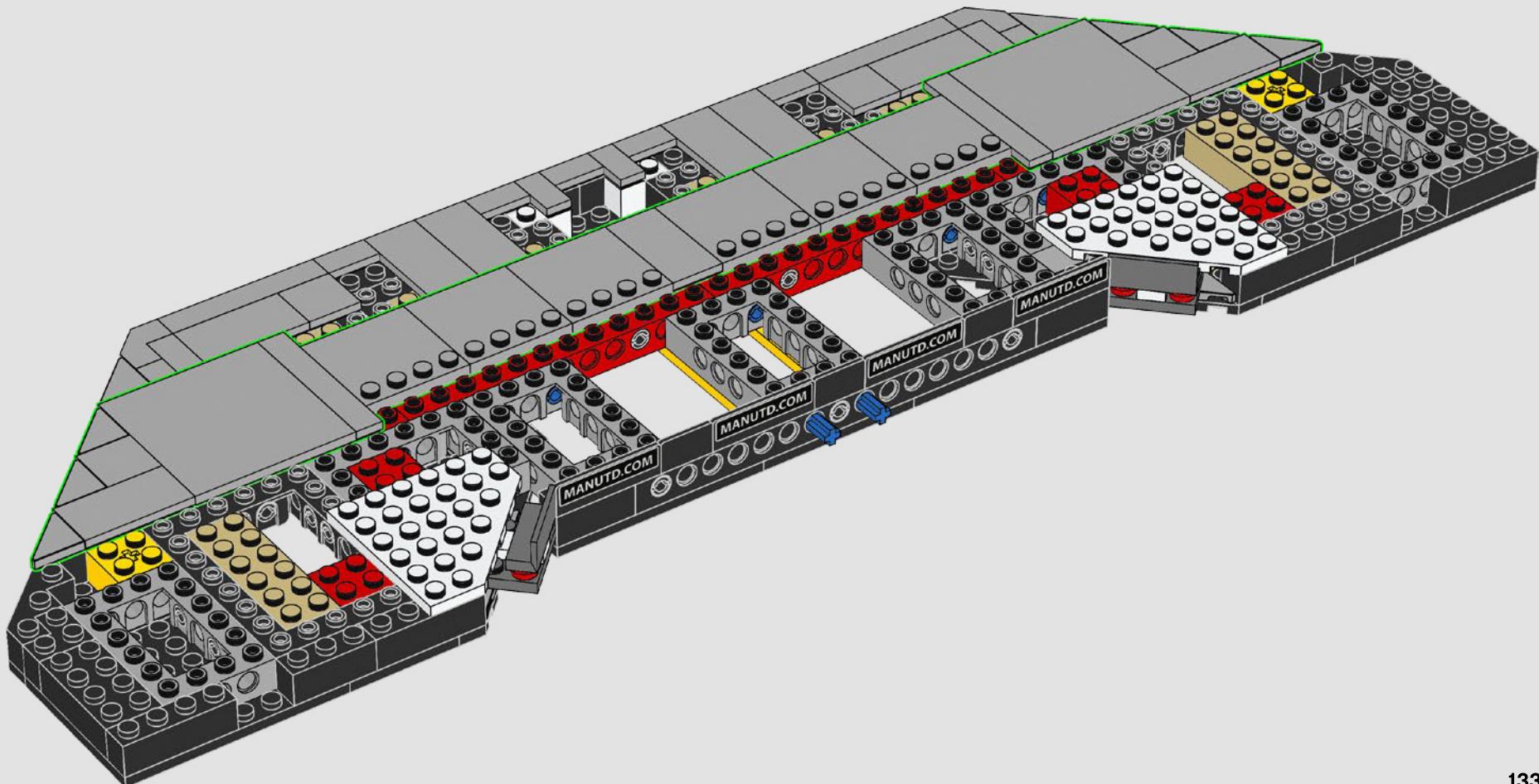


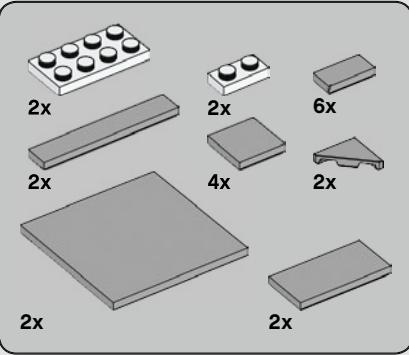
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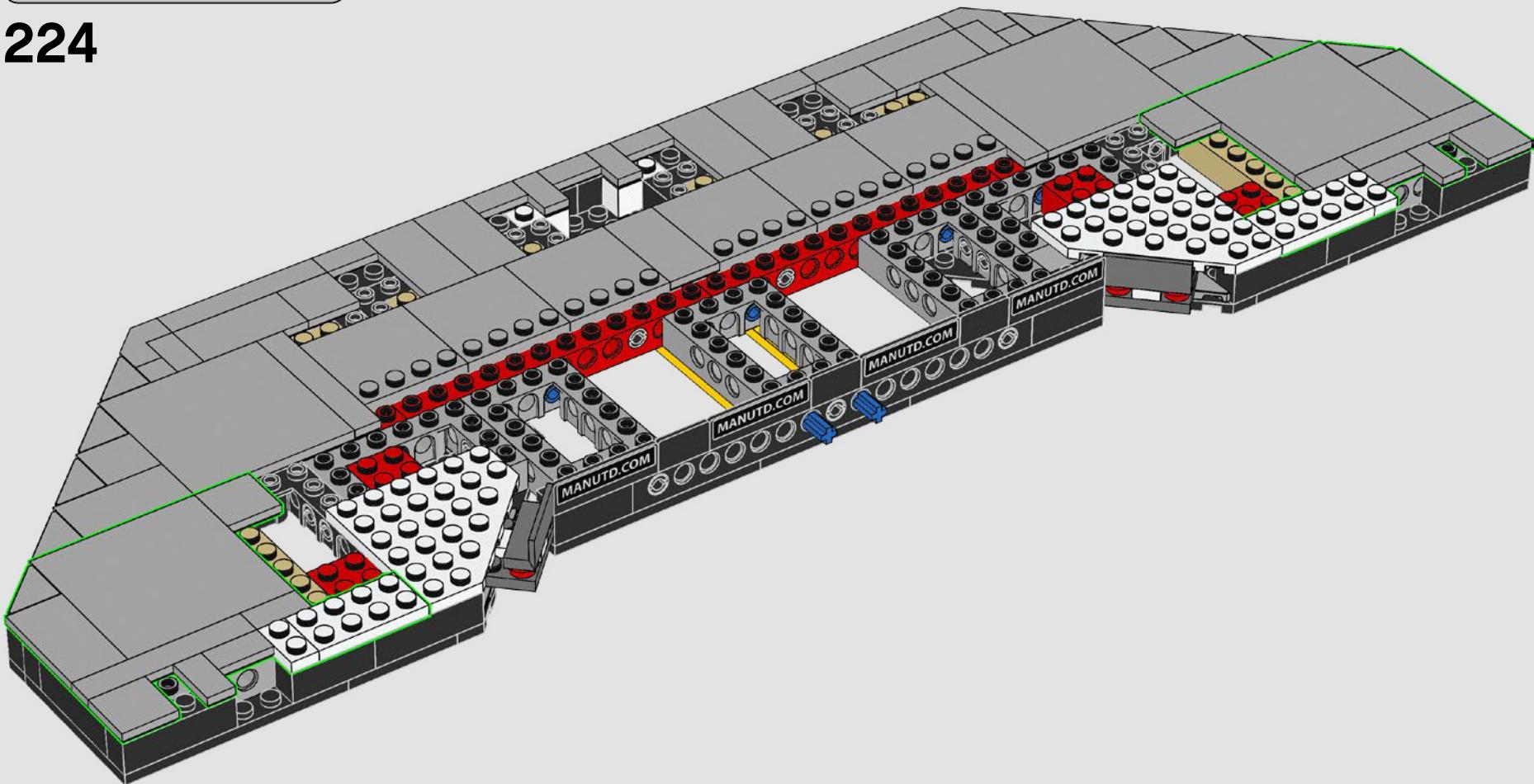


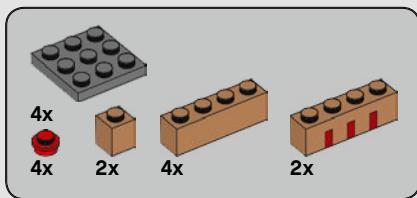
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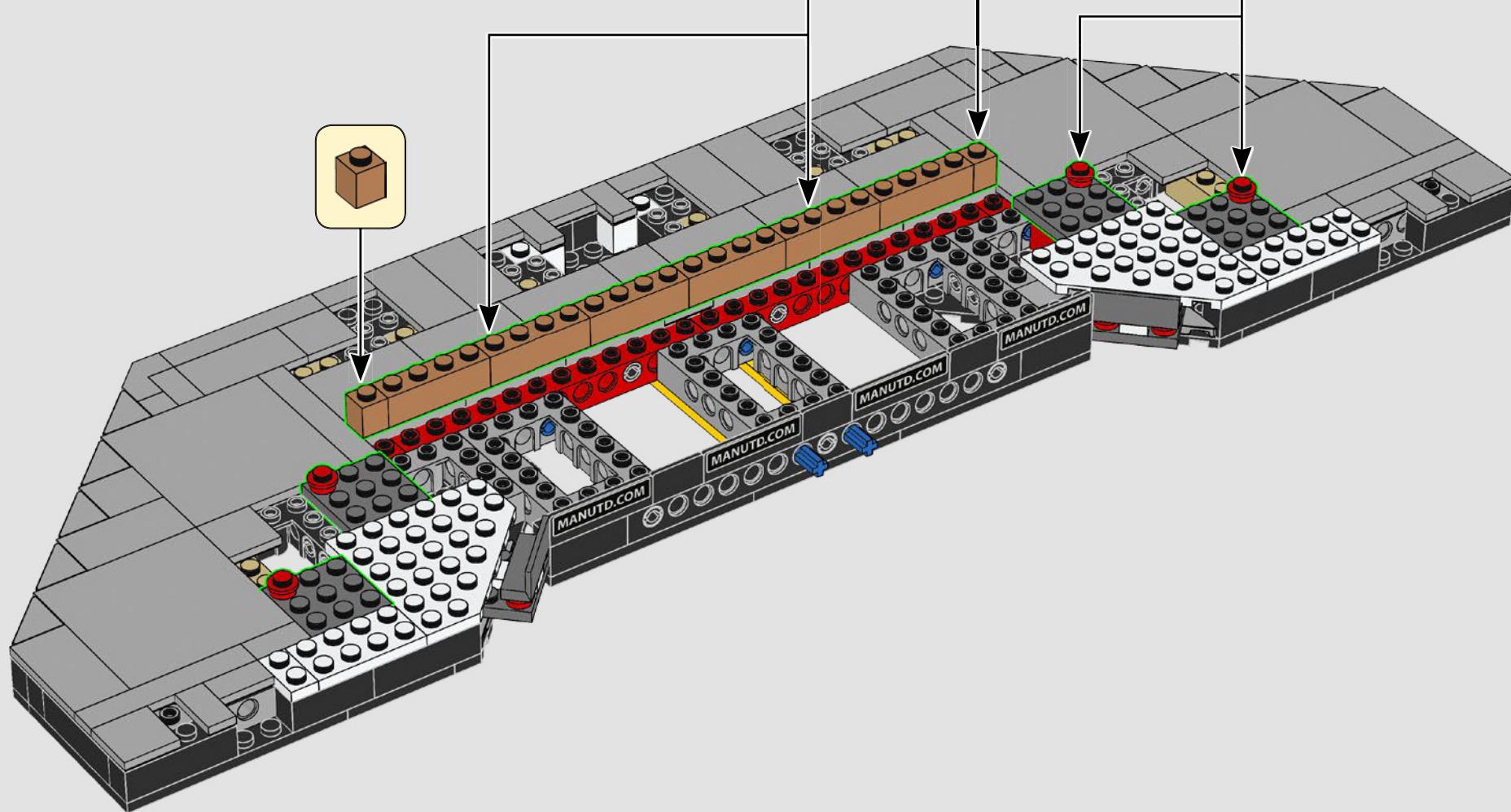


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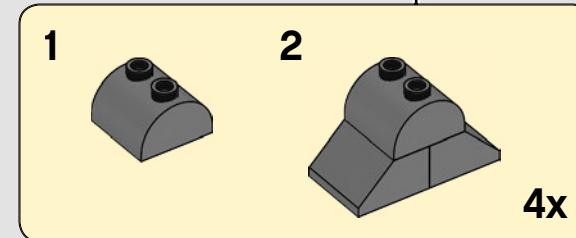
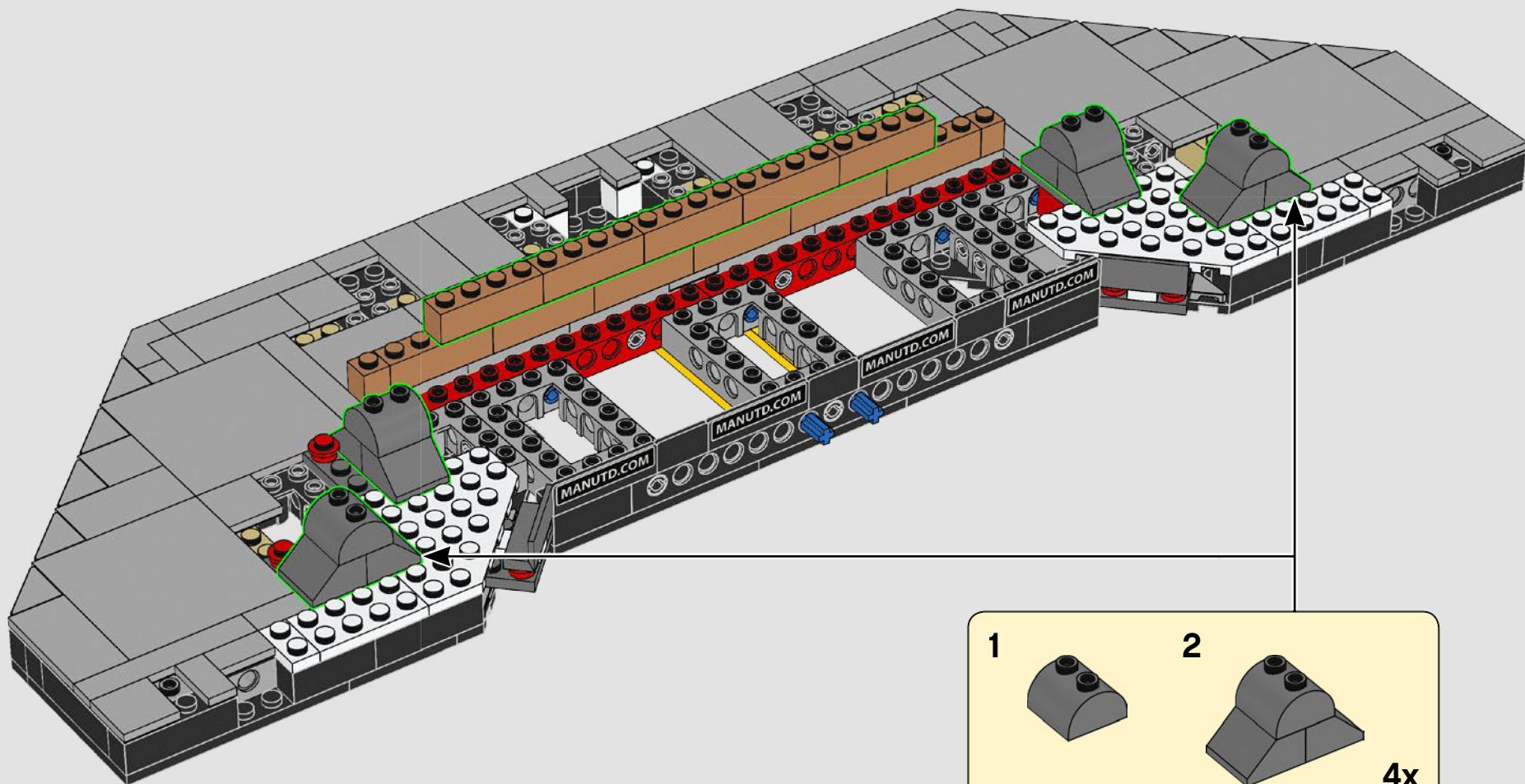


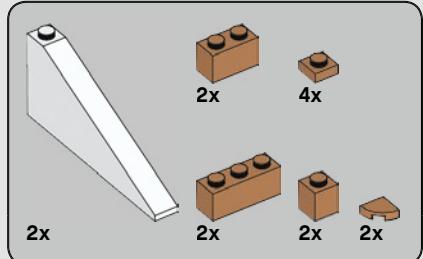
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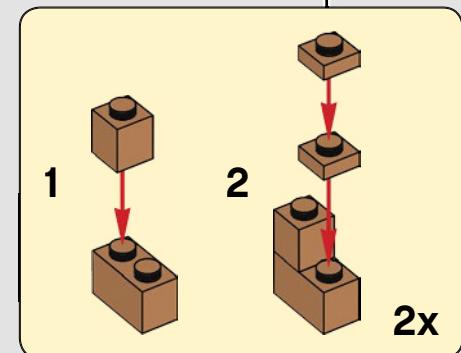
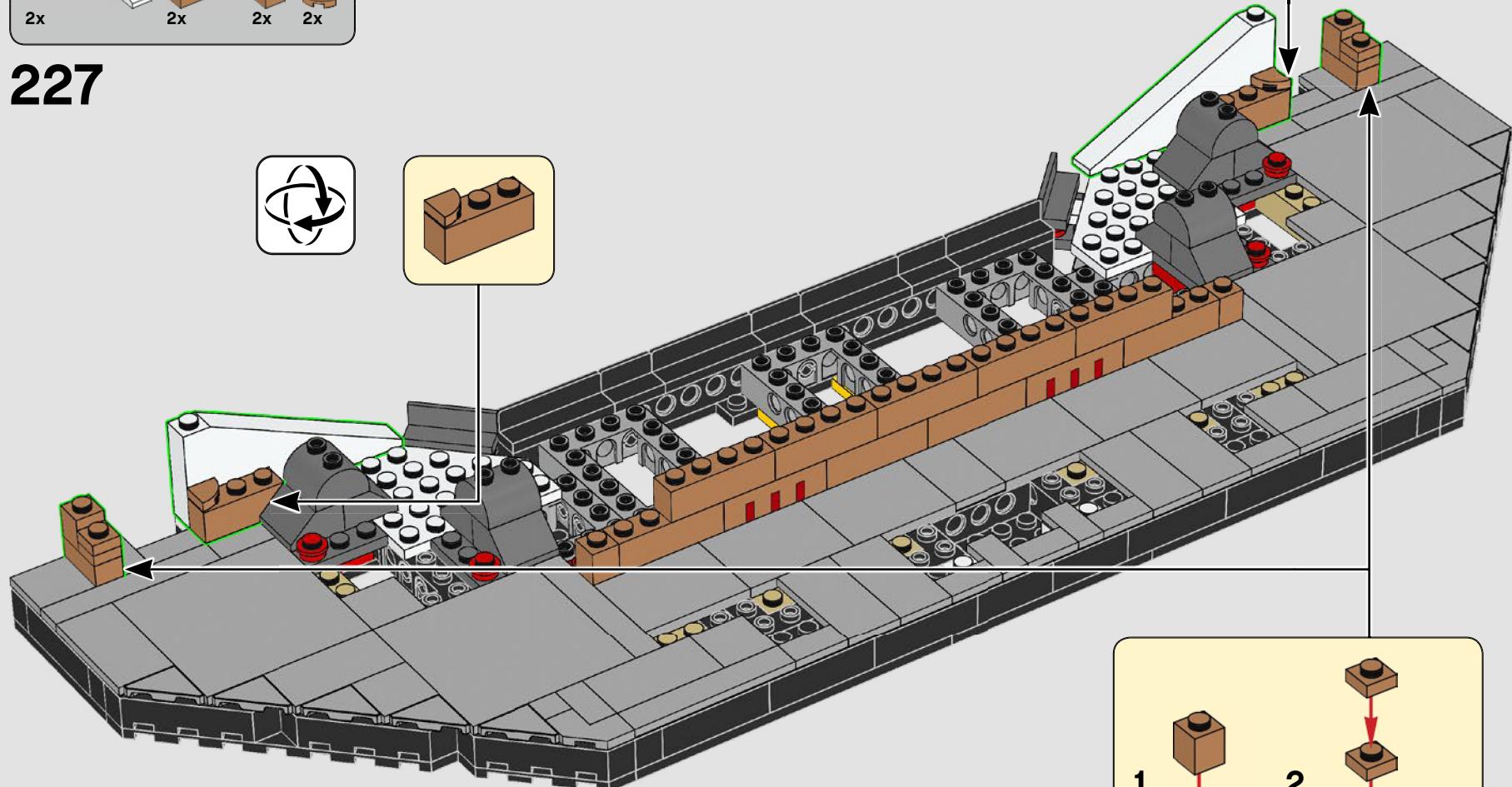


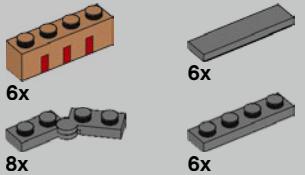
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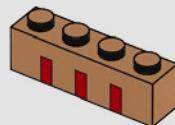
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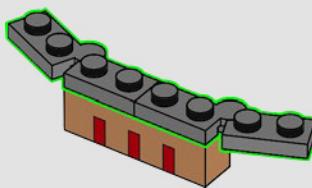


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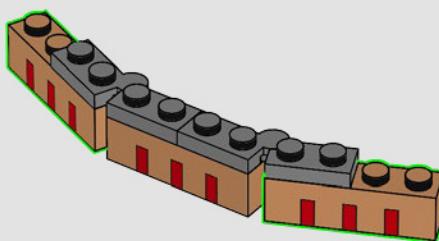
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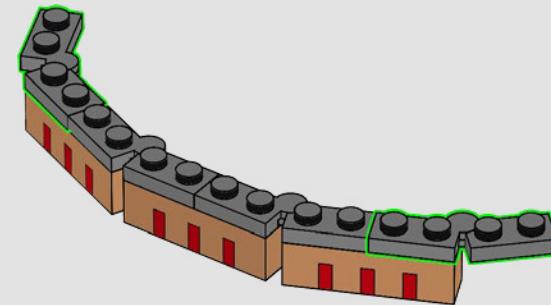
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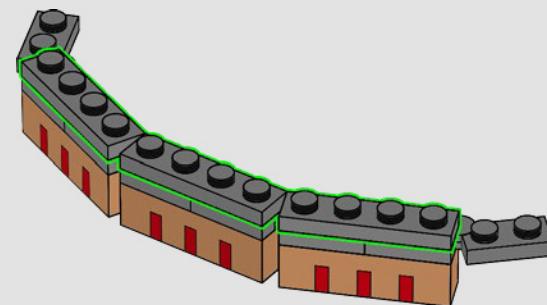
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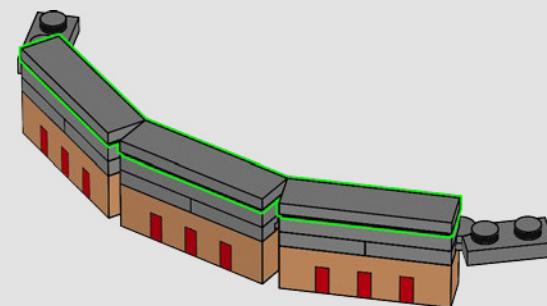
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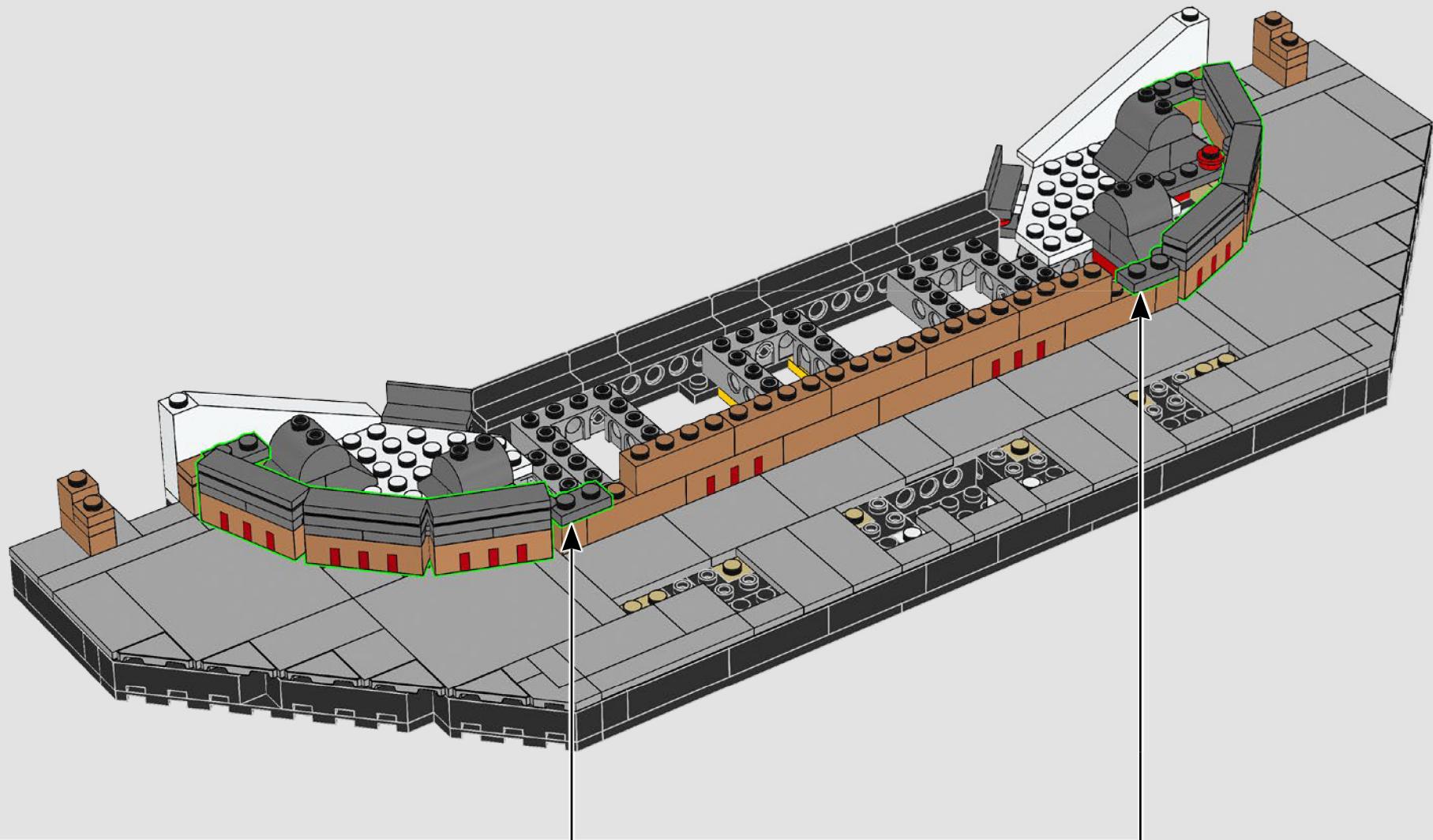
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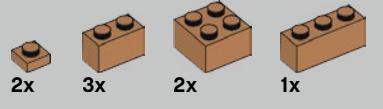


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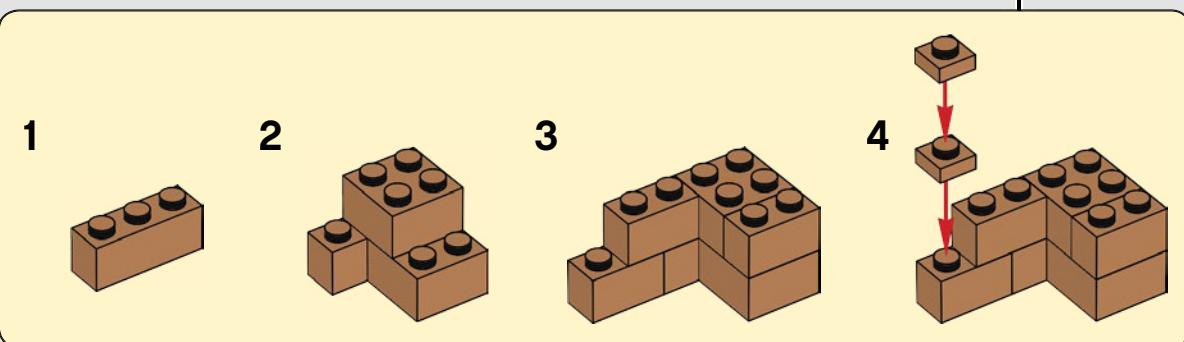
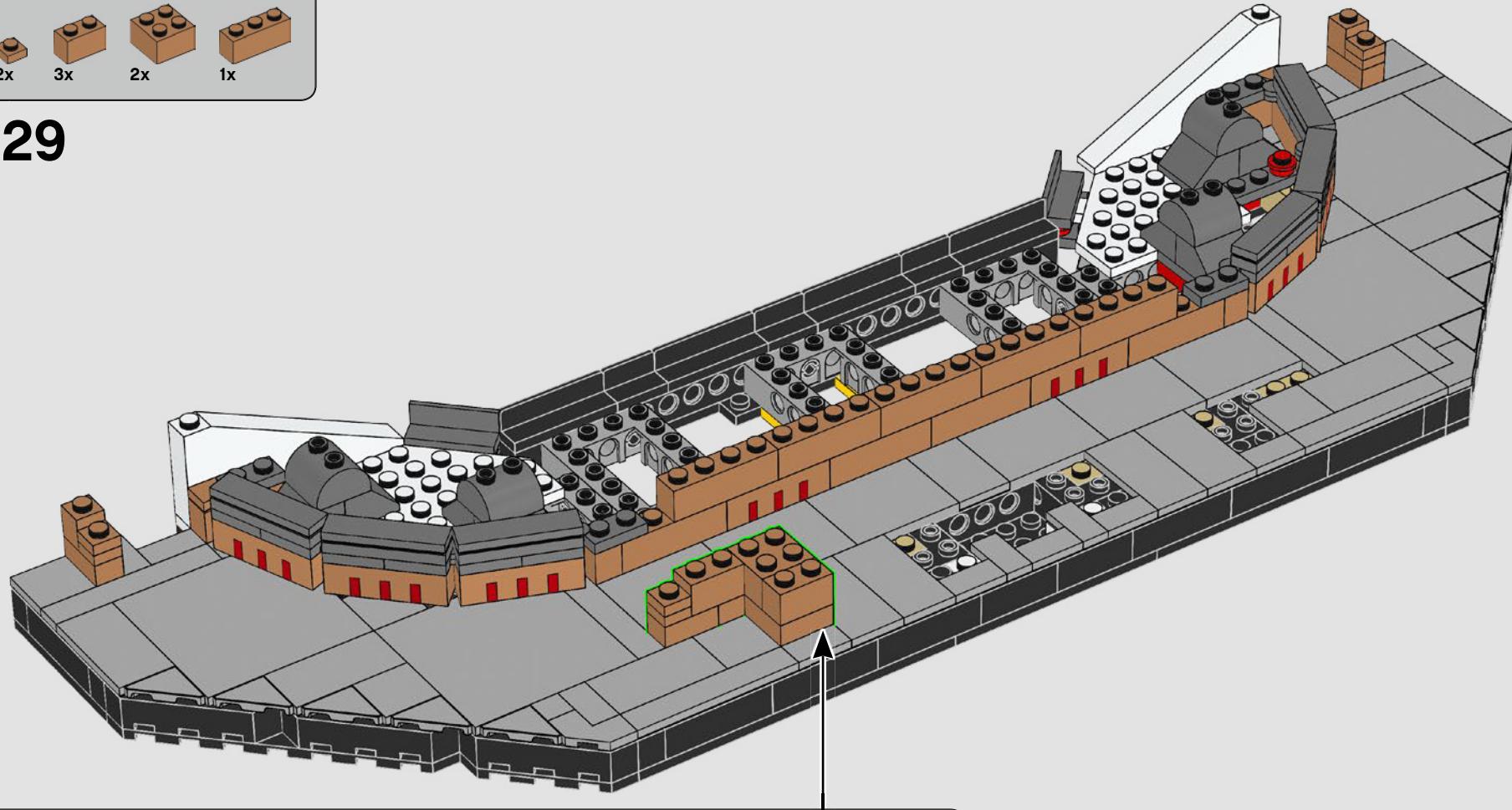


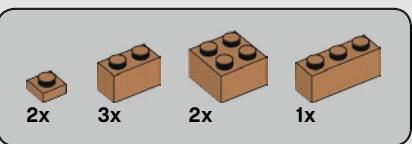
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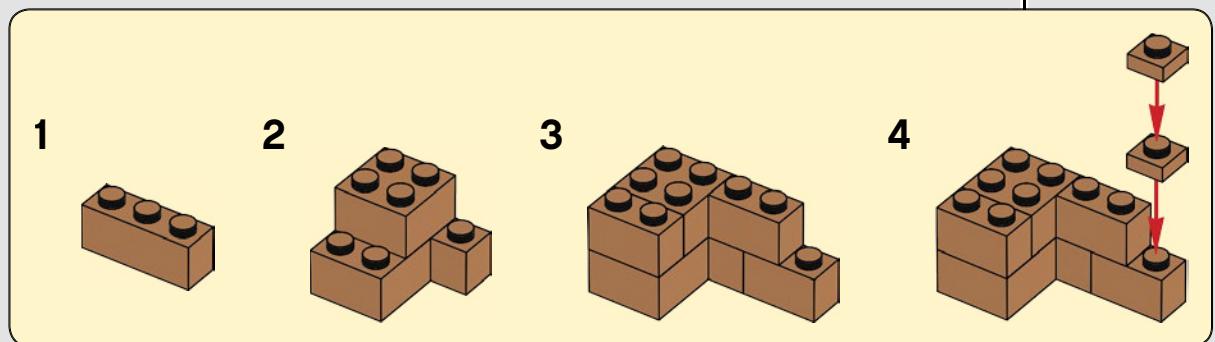
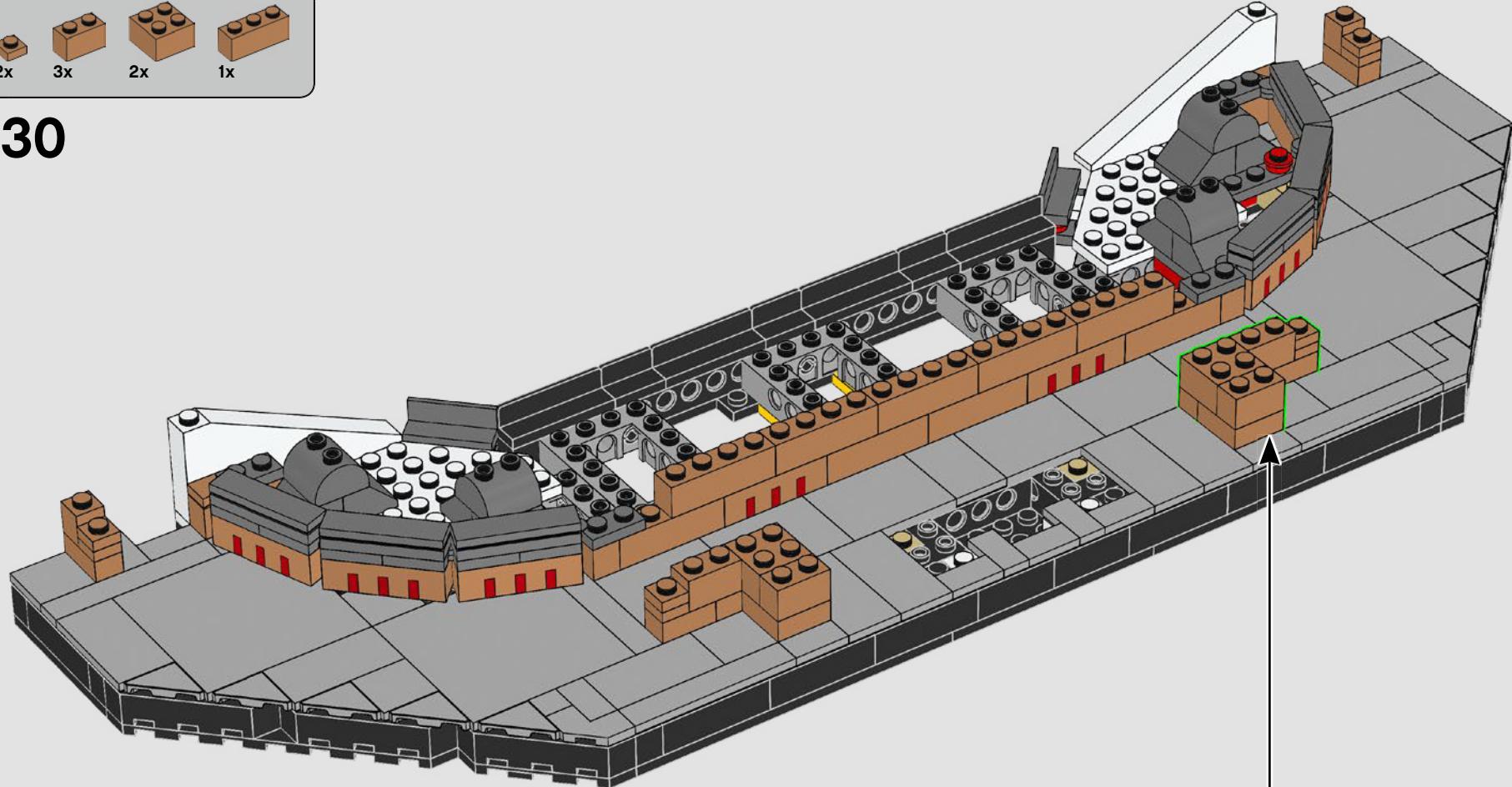


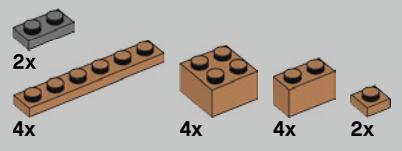
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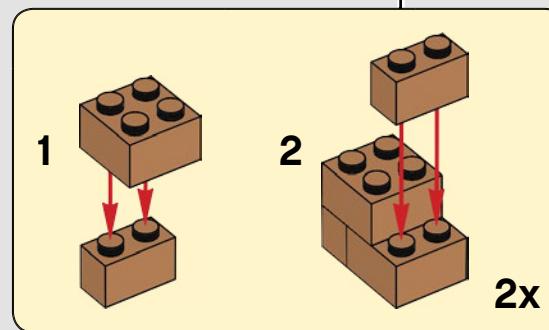
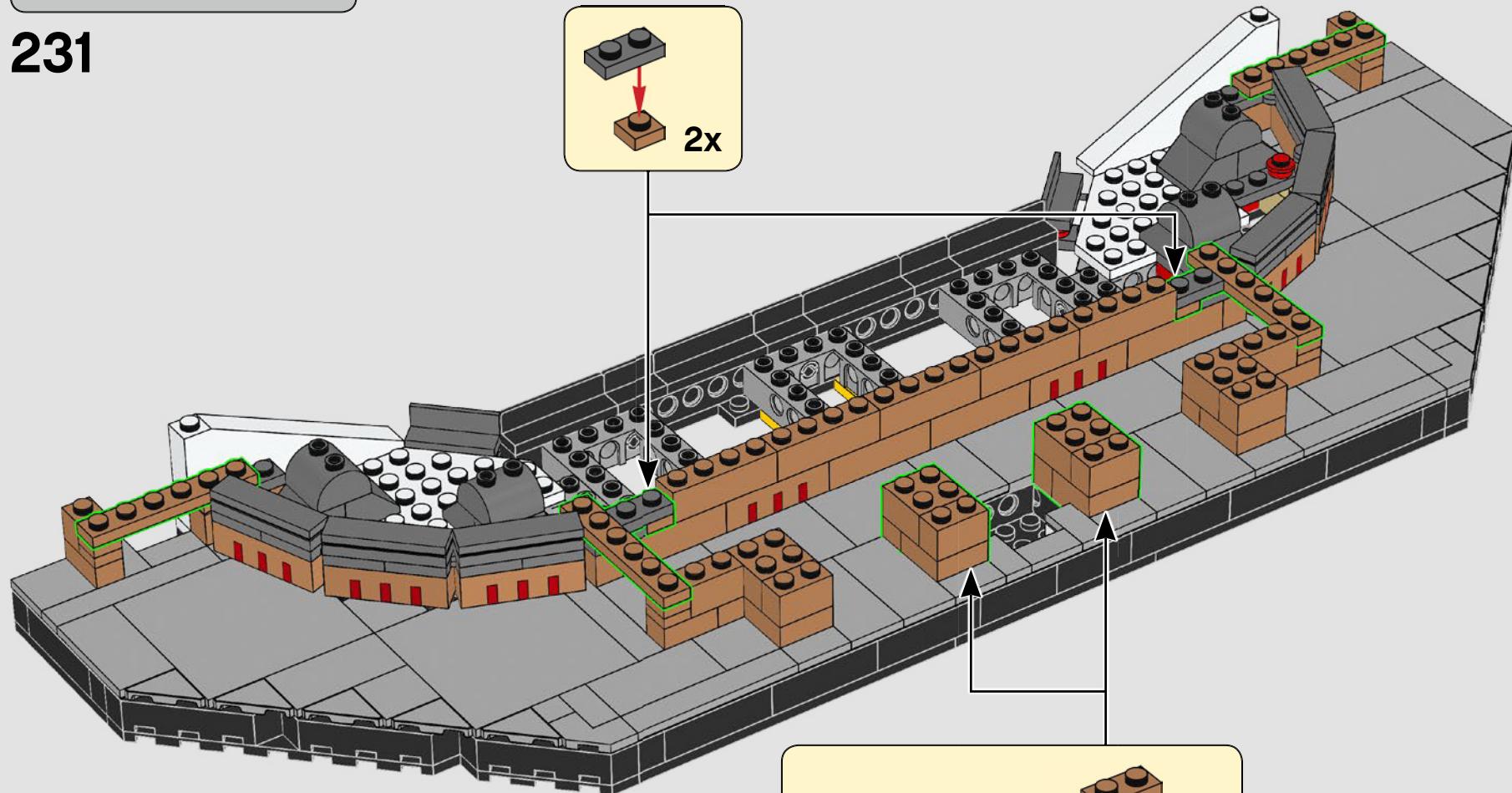


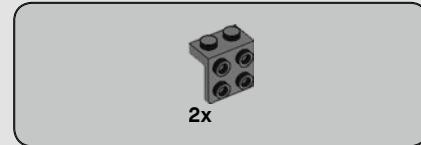
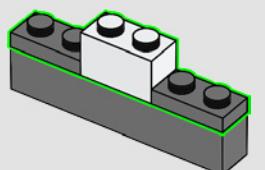
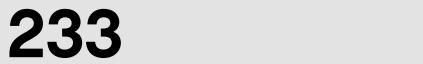
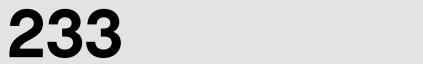
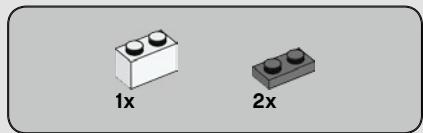
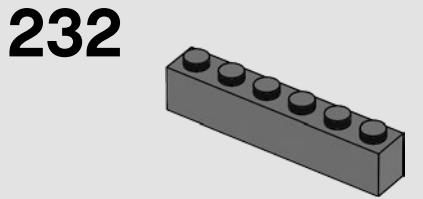
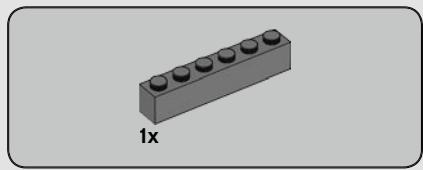
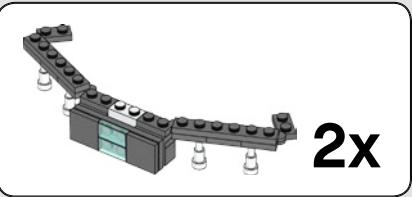
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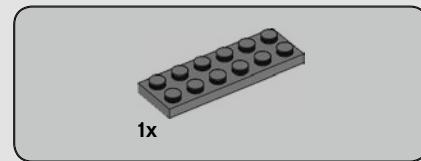
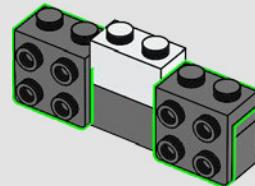


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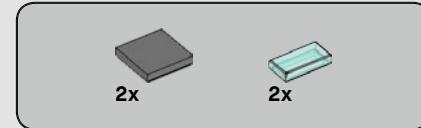
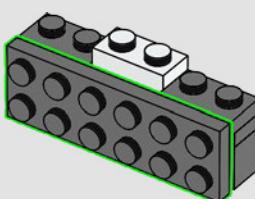




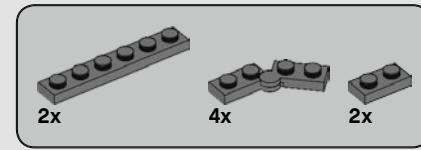
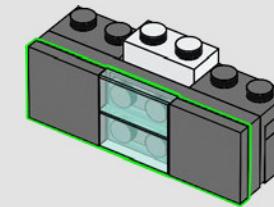
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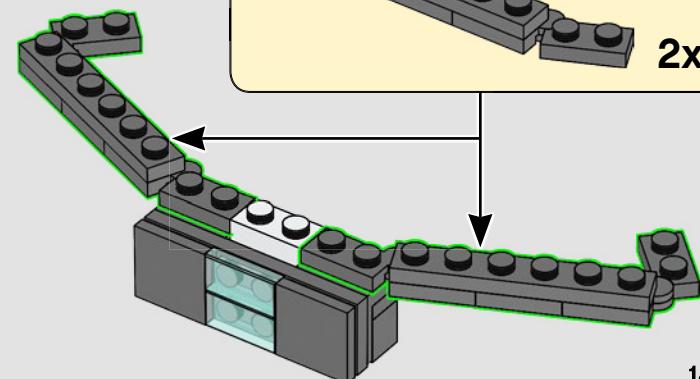
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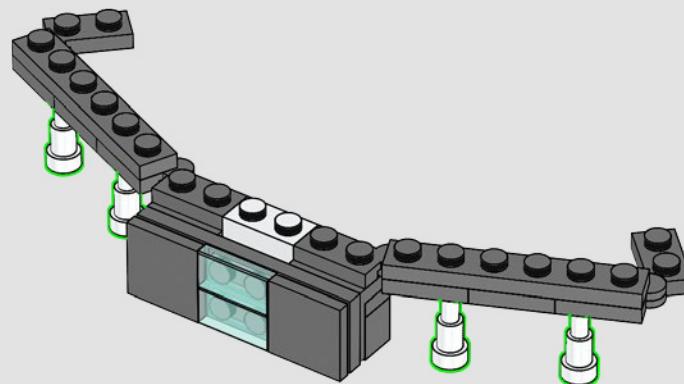
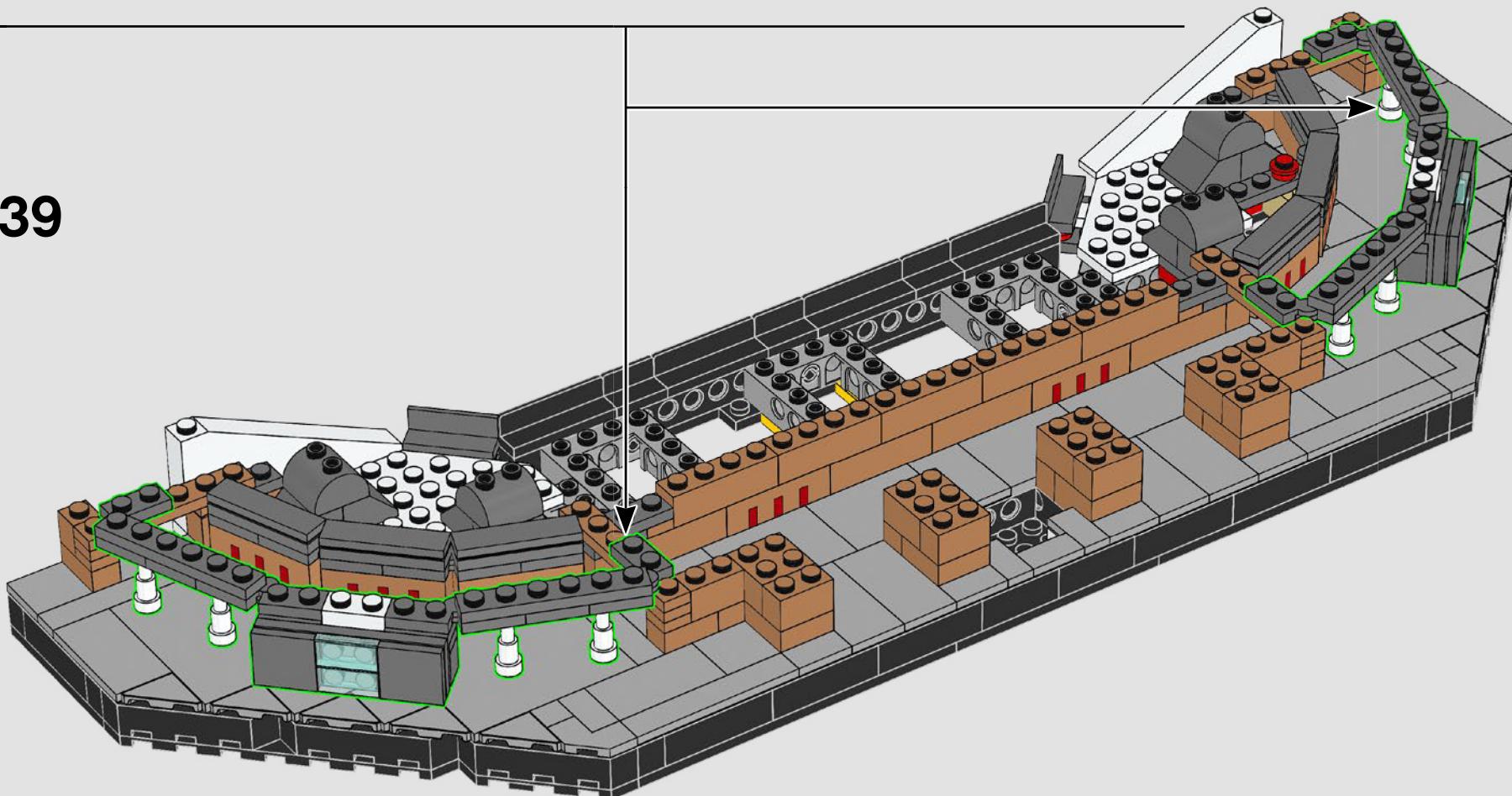


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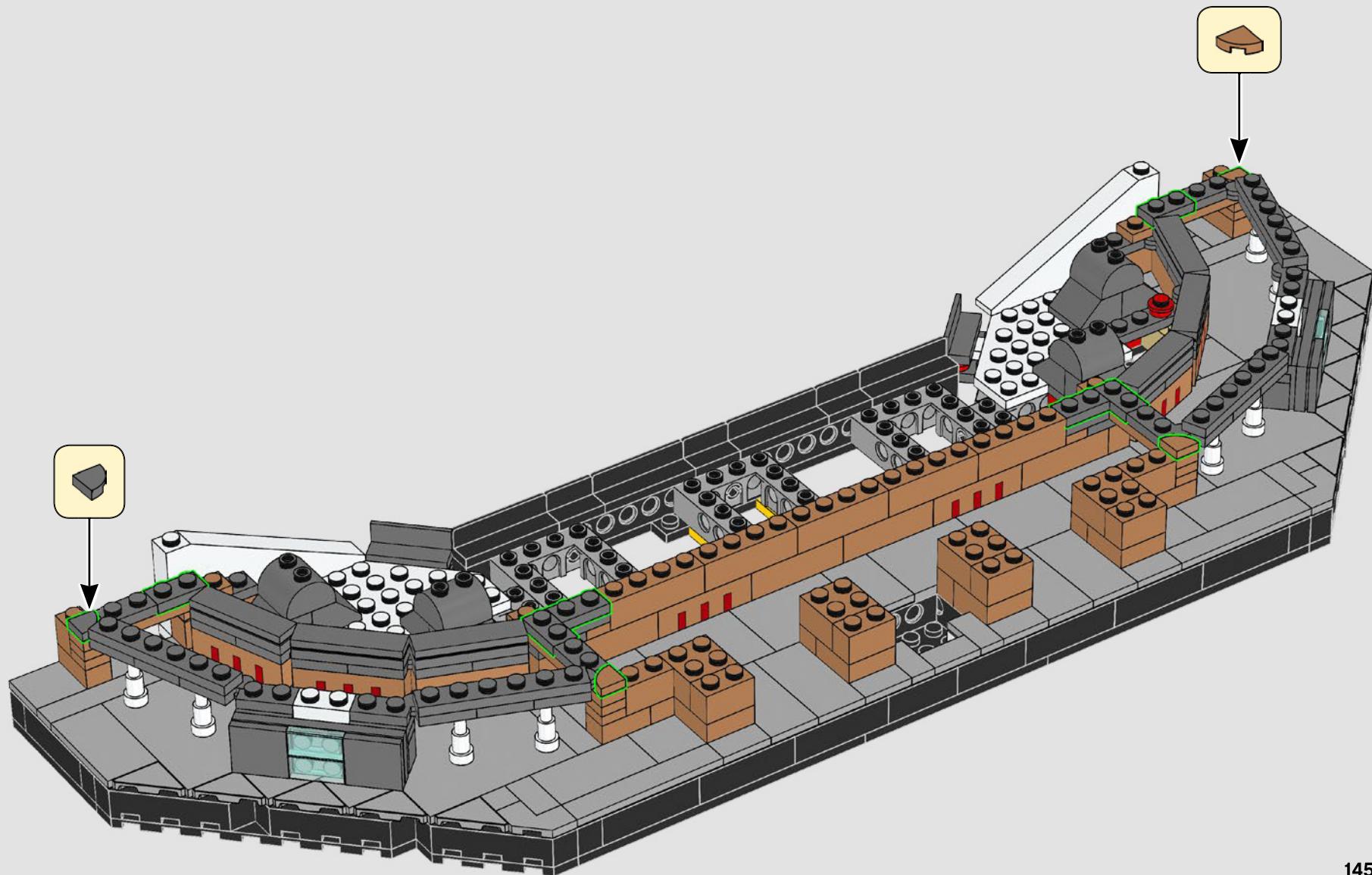


4x

**238****2x****239**

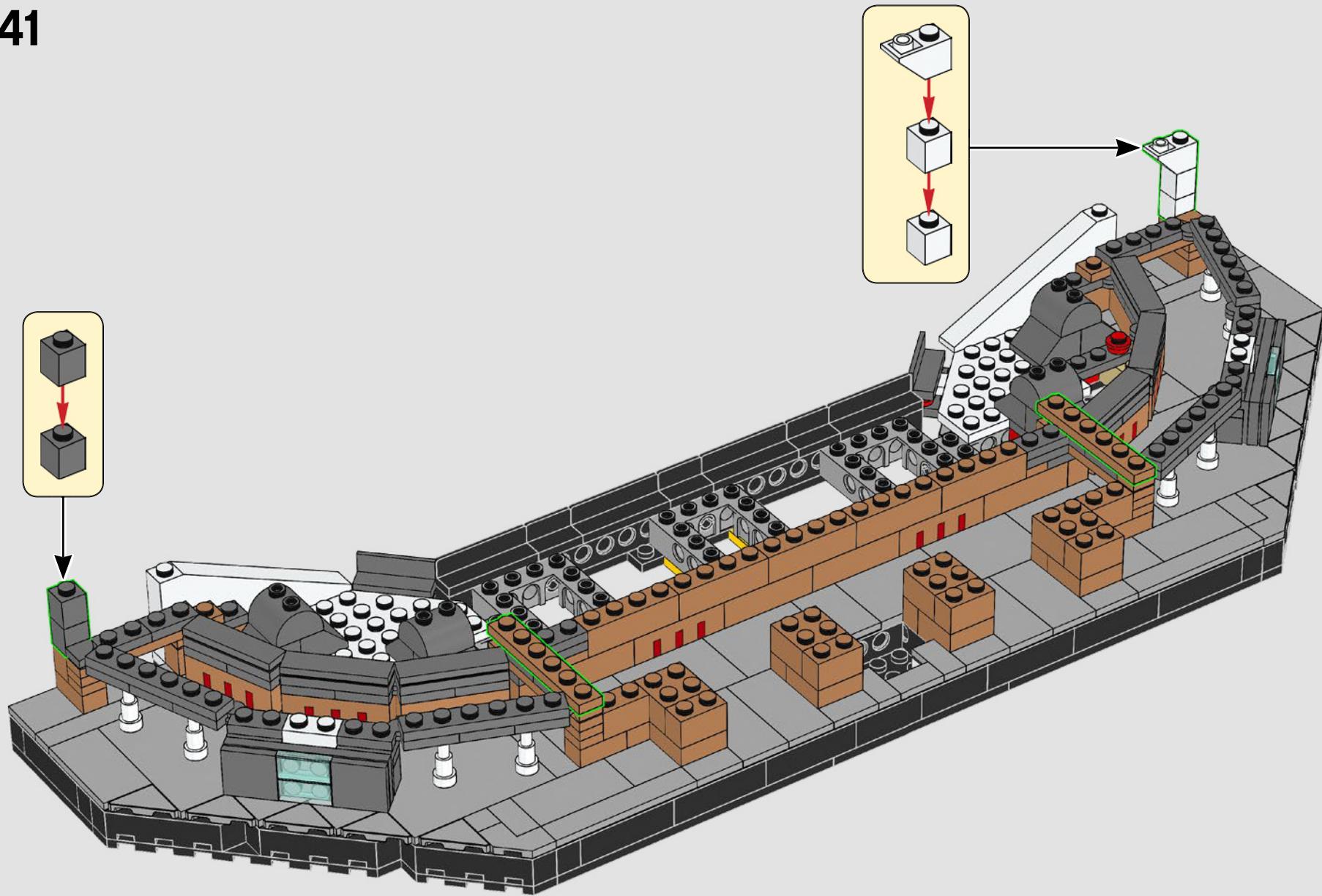


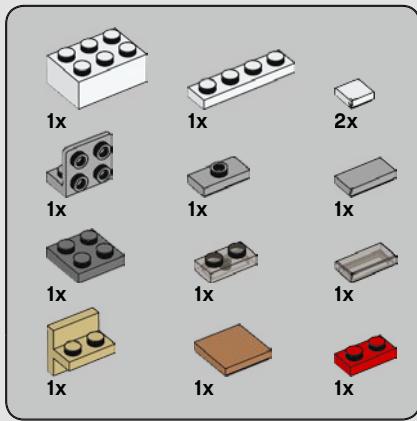
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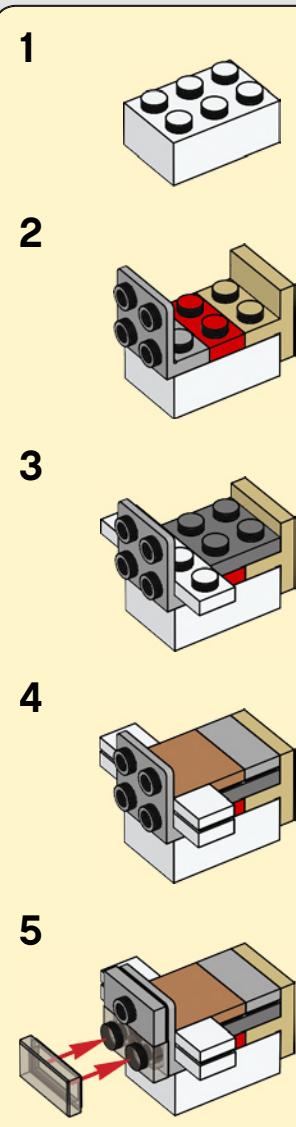
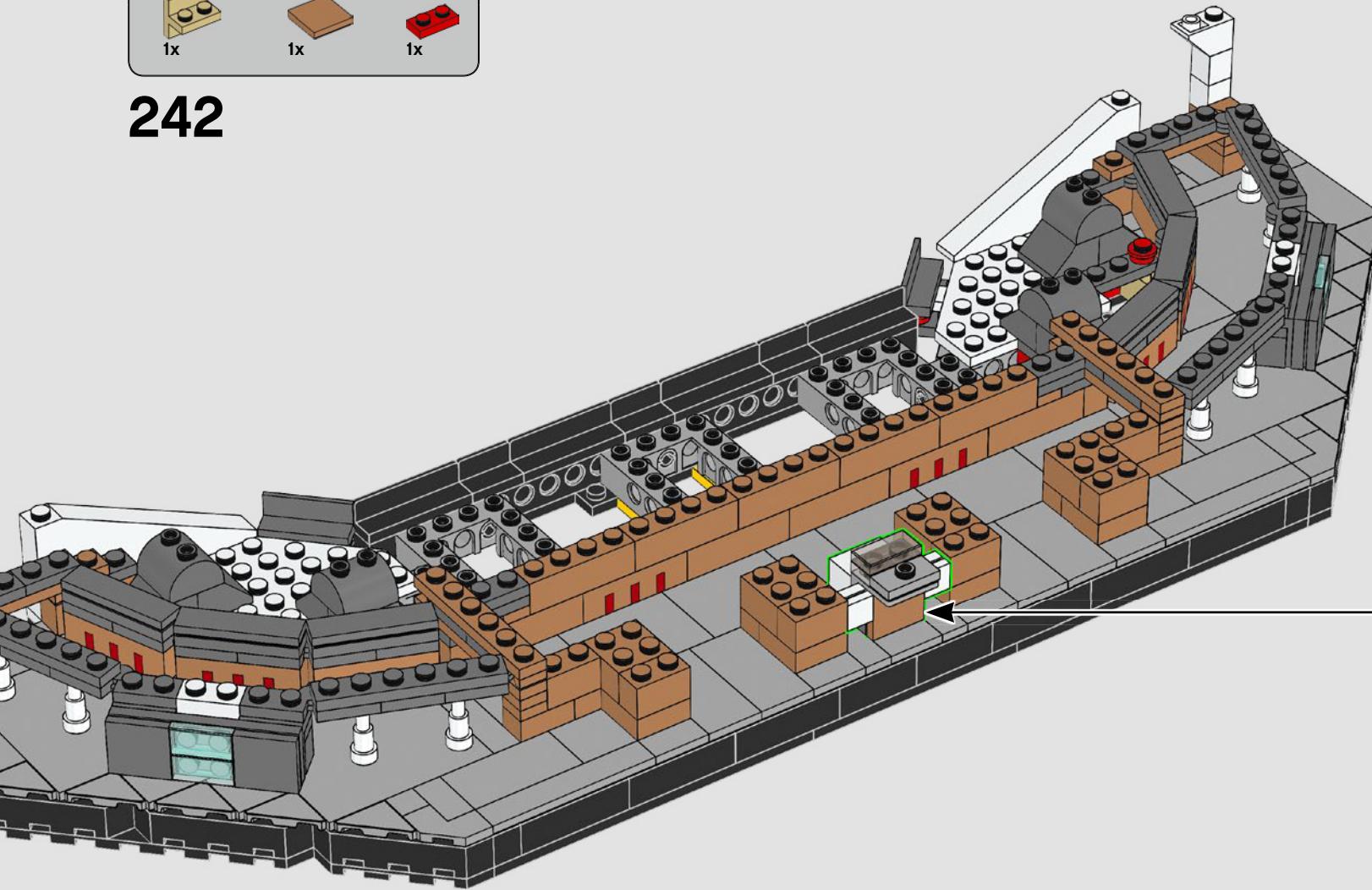


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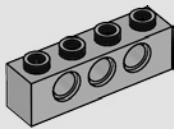


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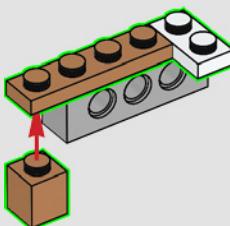




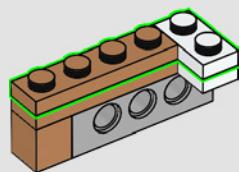
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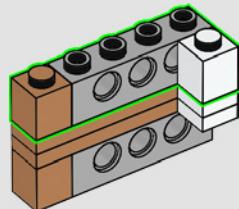
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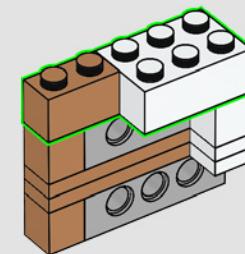
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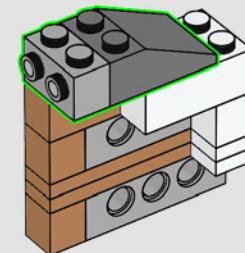
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247

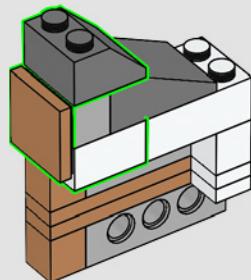


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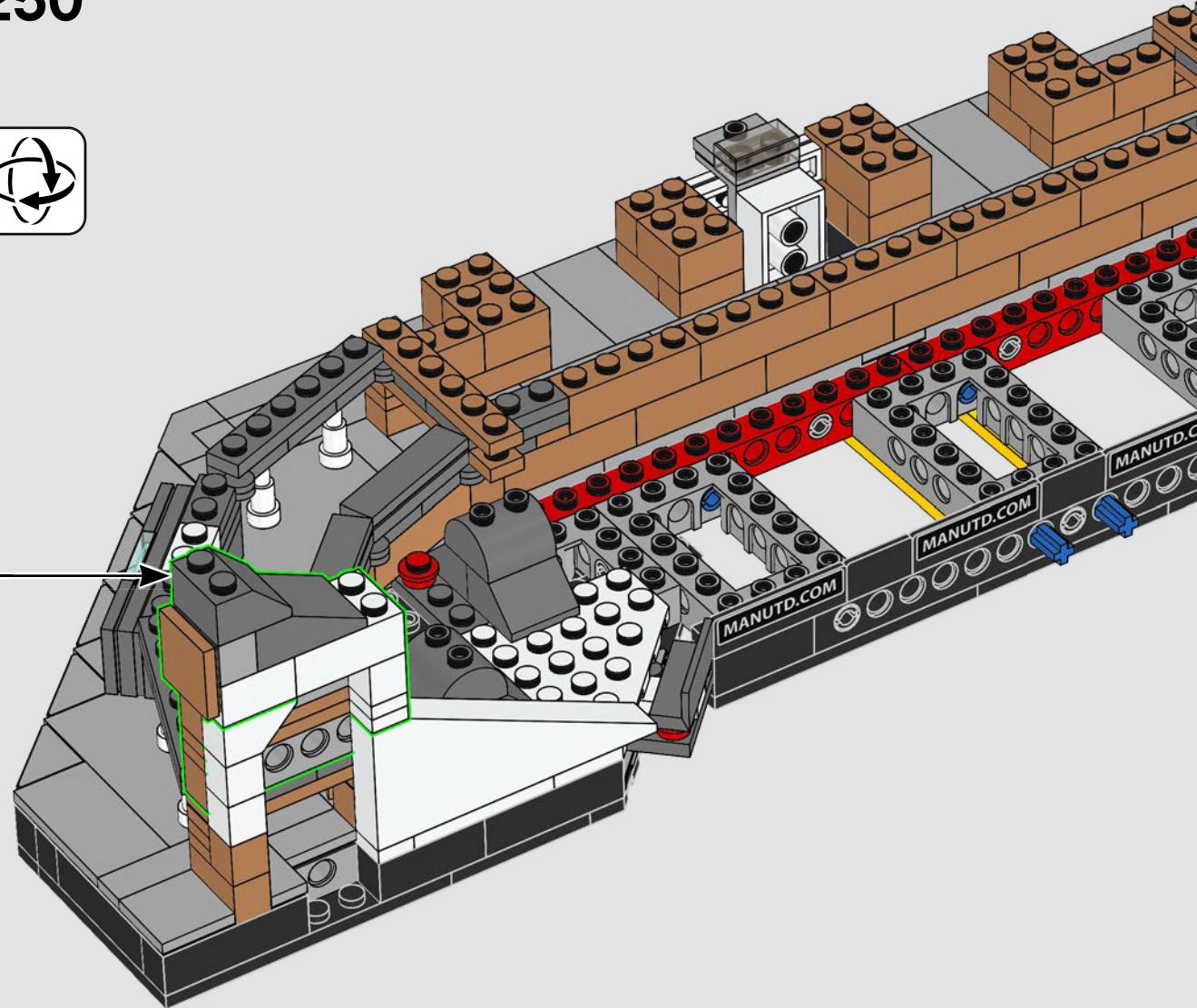
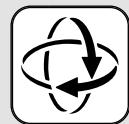


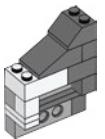


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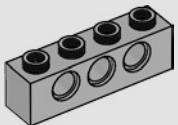


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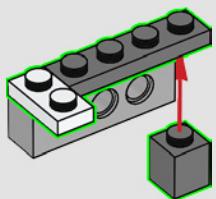


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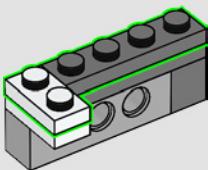
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1x

**252**



**253**

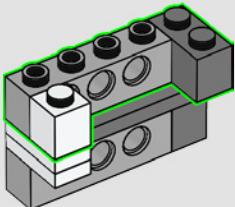


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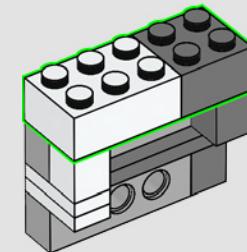
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1x

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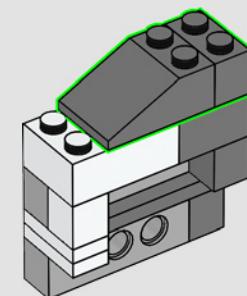
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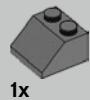


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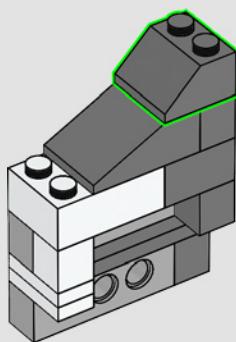
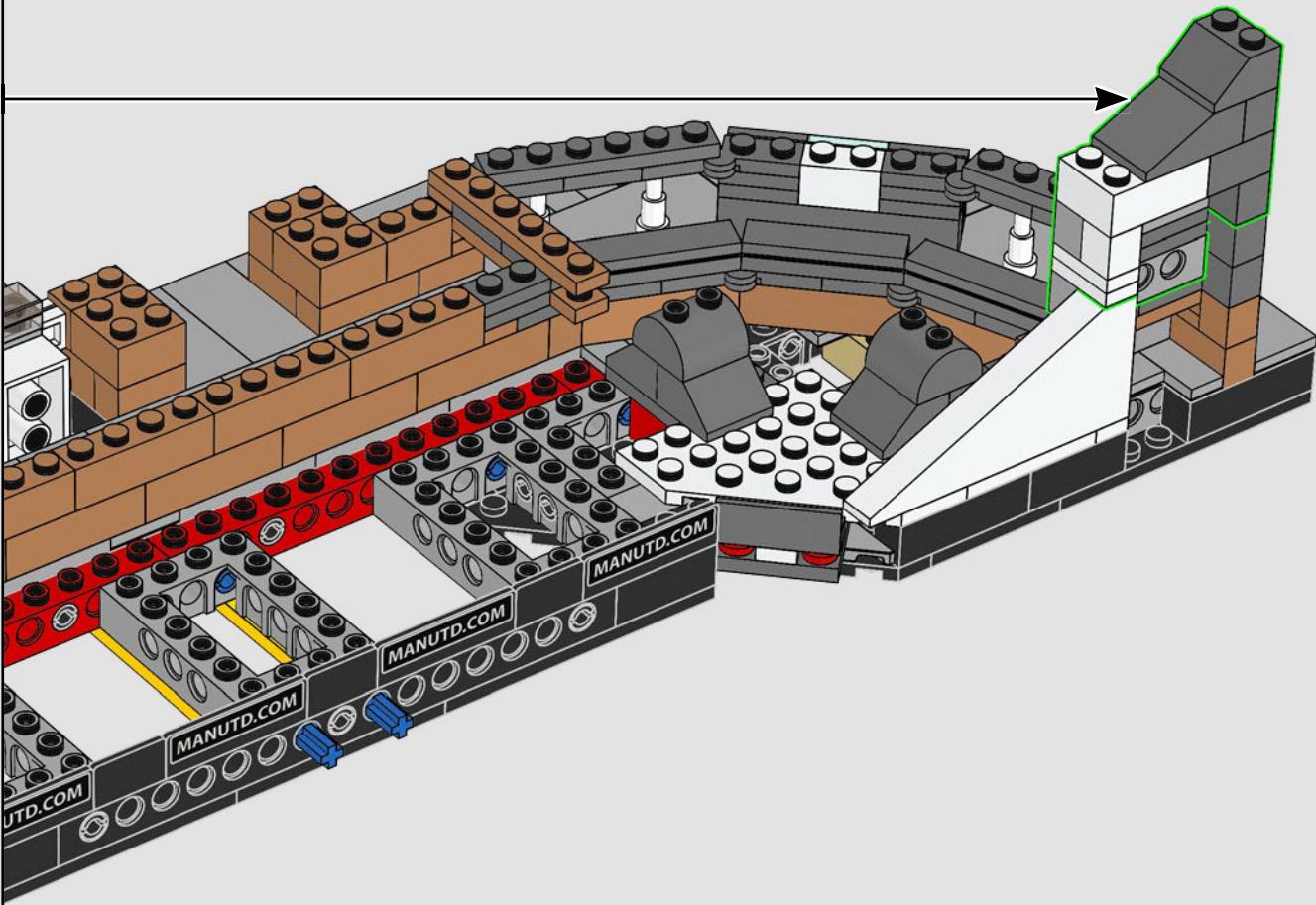
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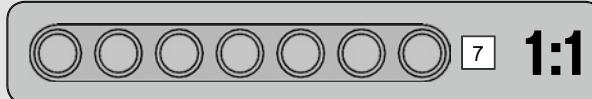
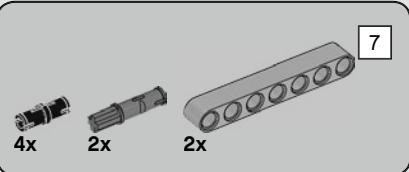
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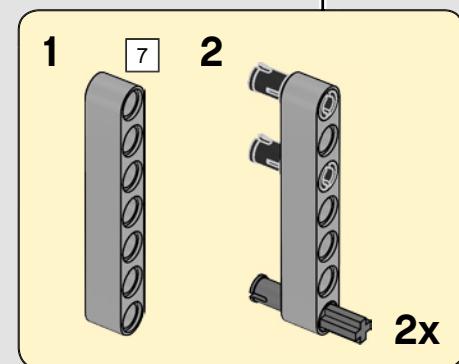
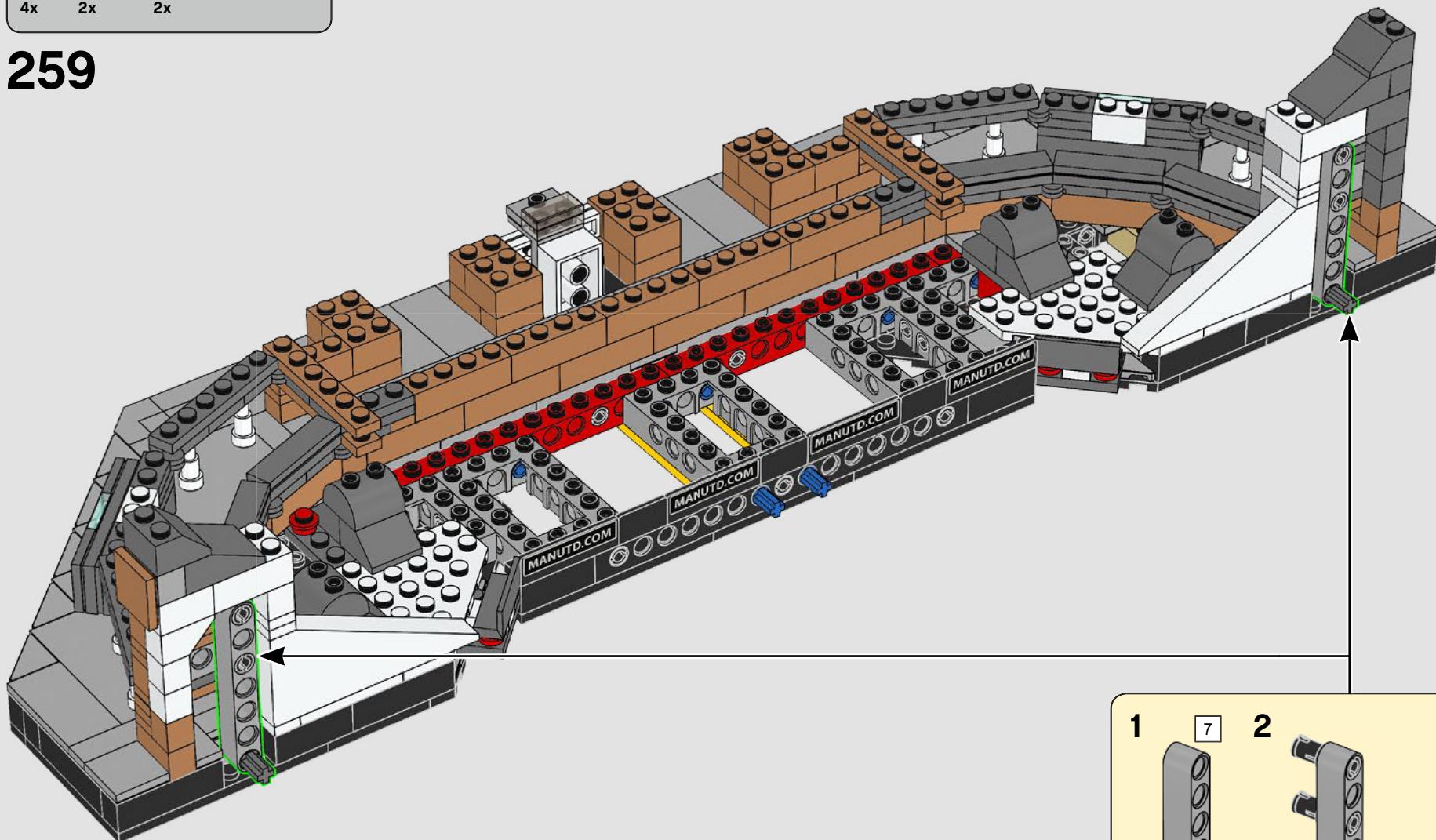


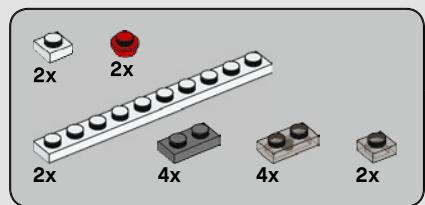
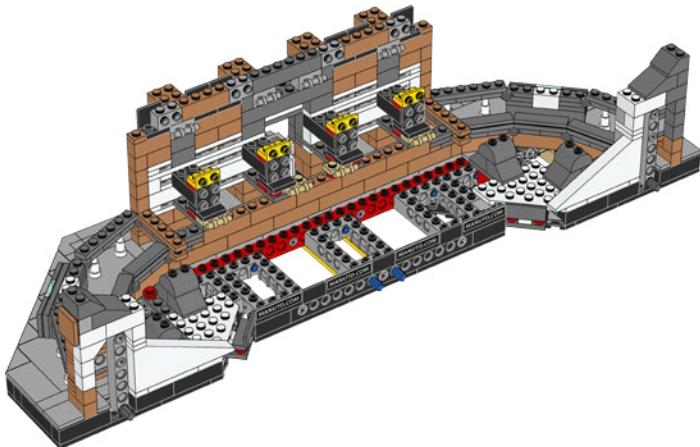
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**257****258**

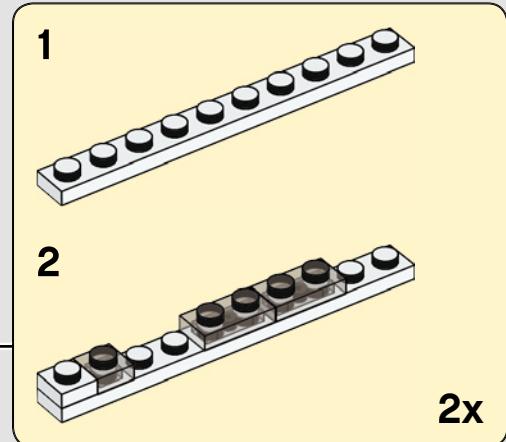
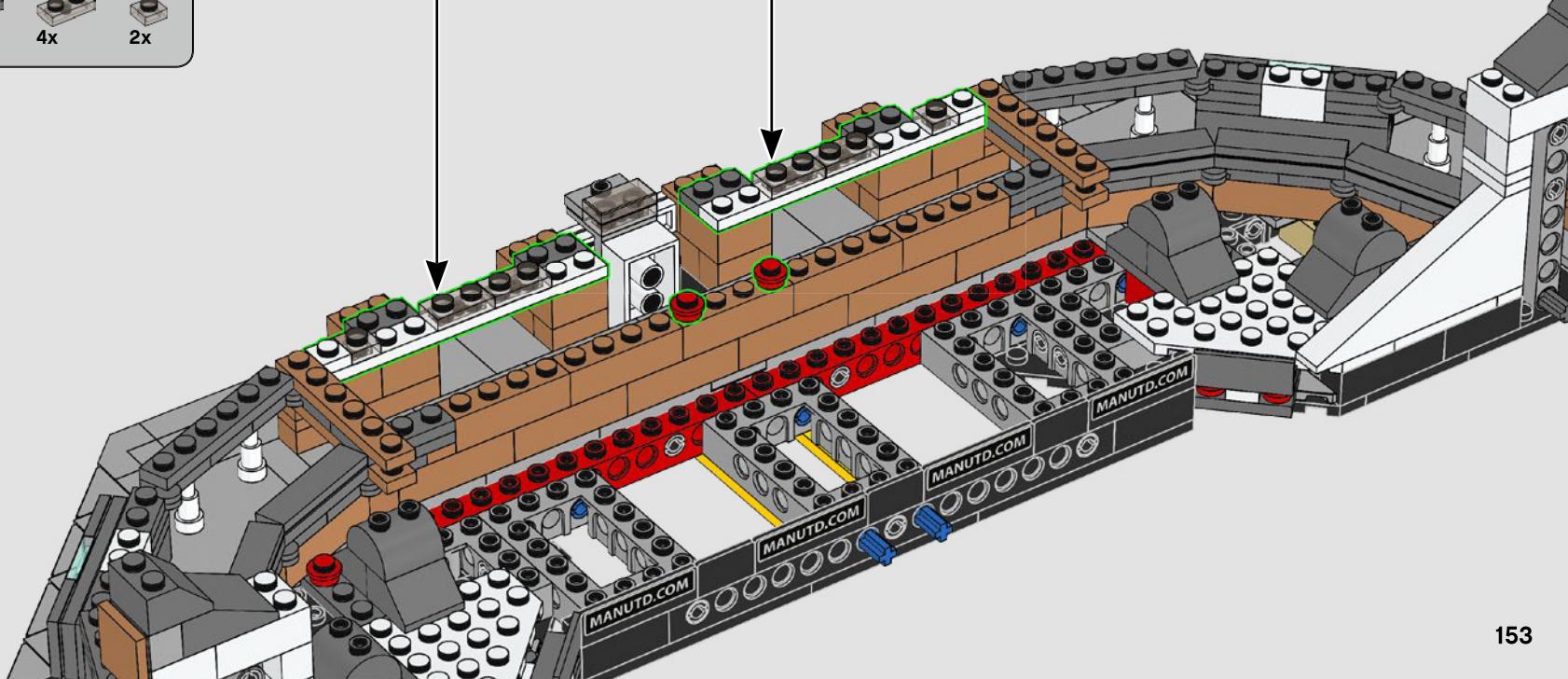


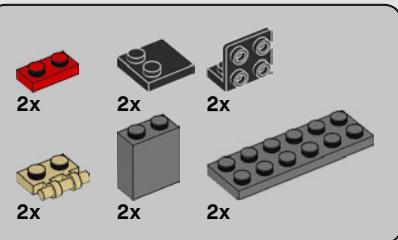
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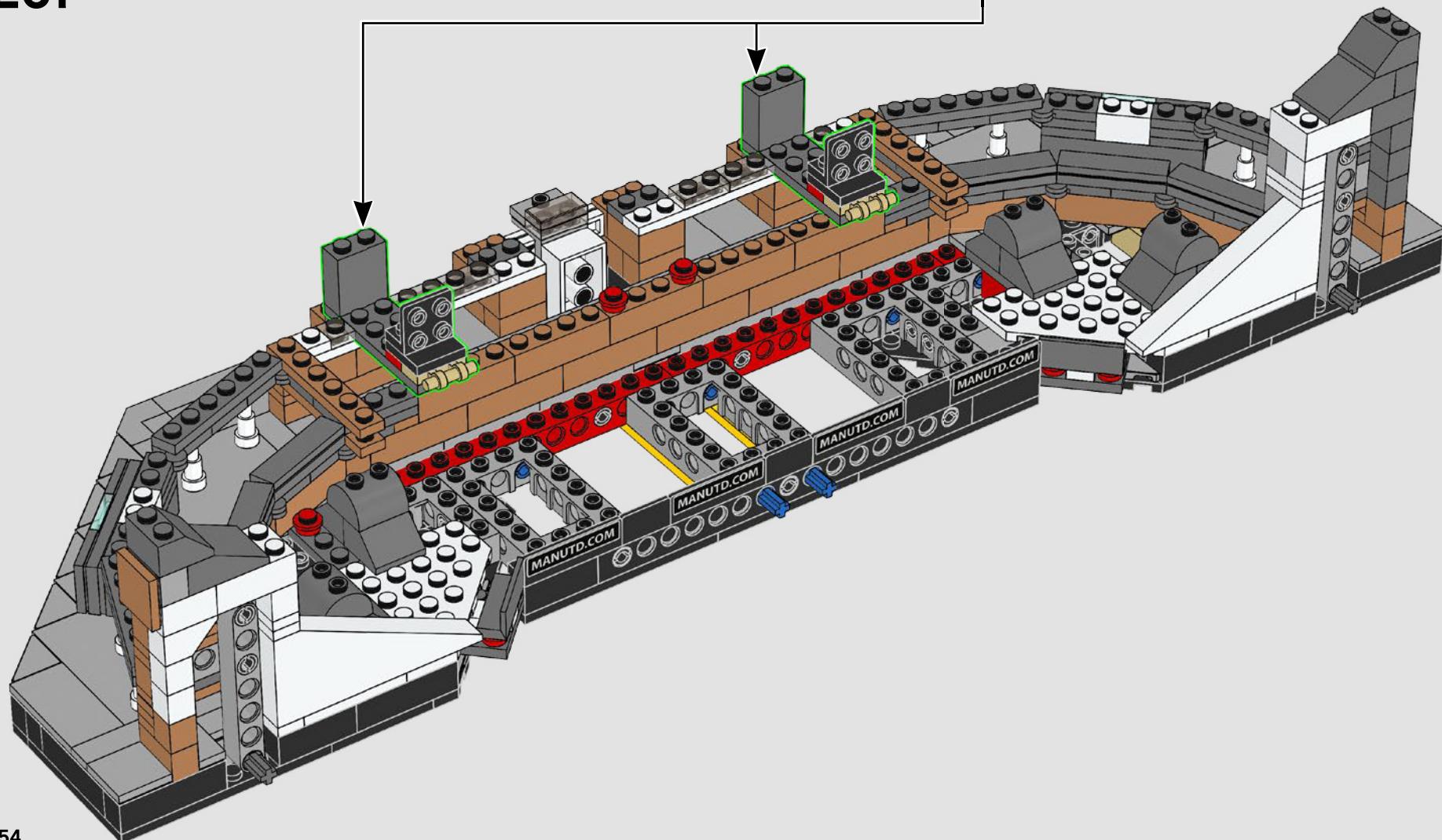
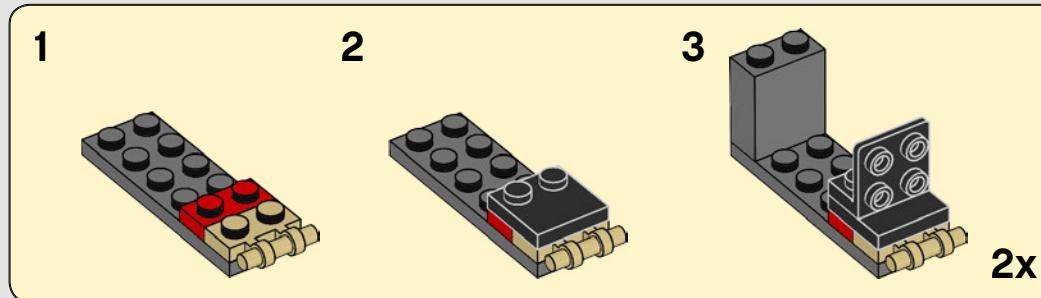


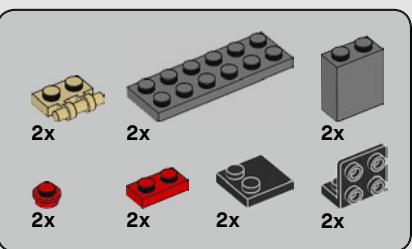
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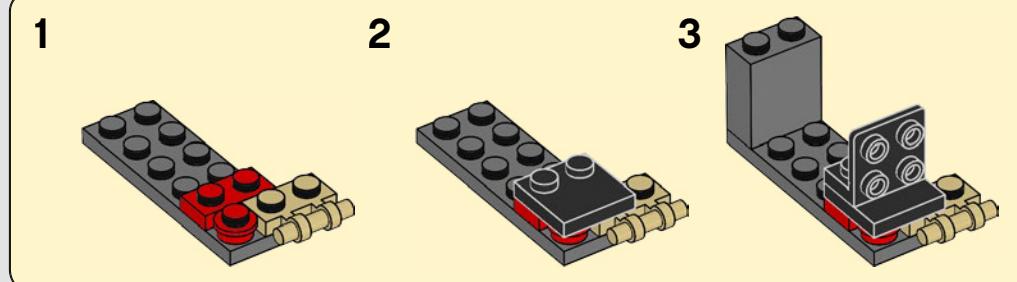
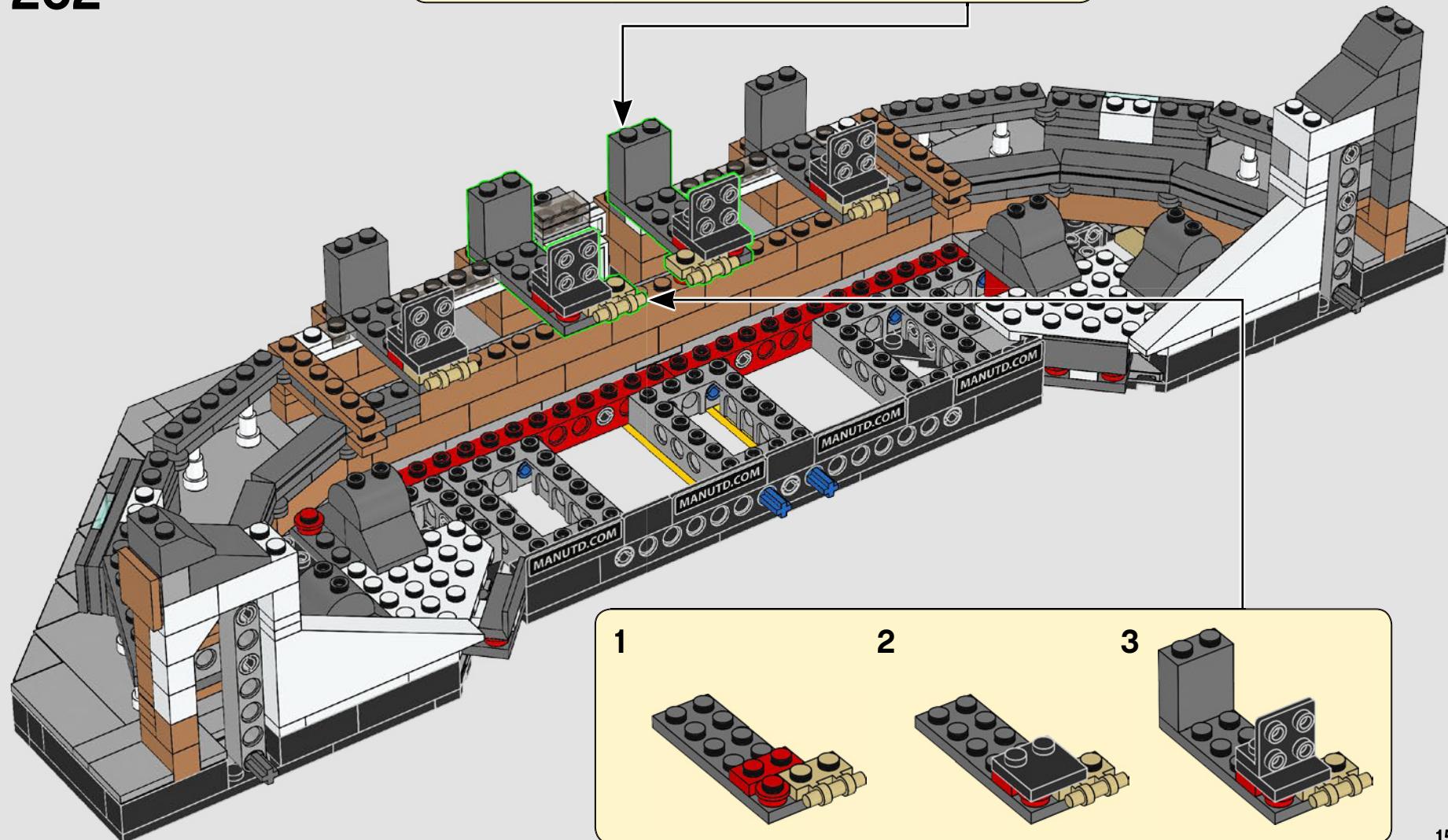
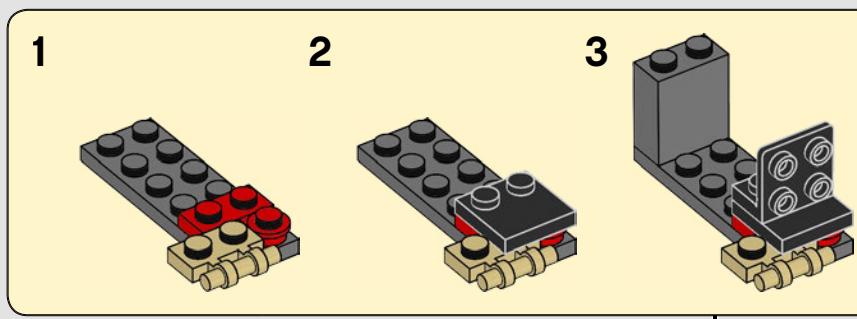


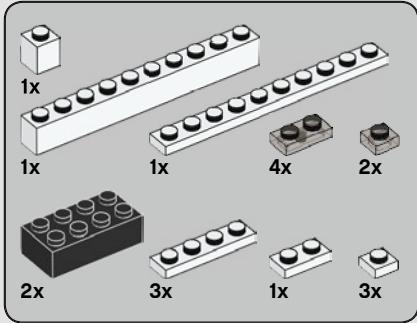
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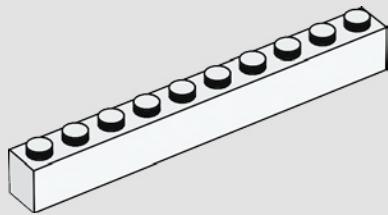
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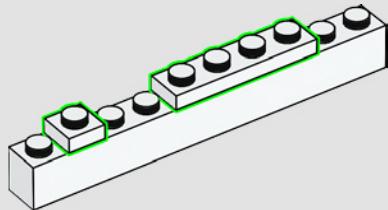


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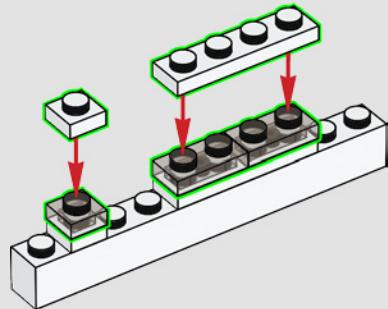
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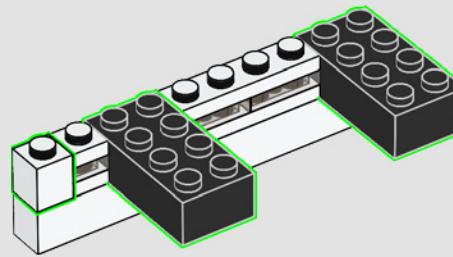
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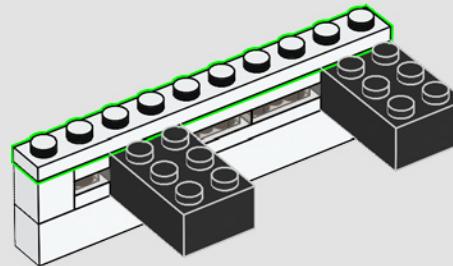
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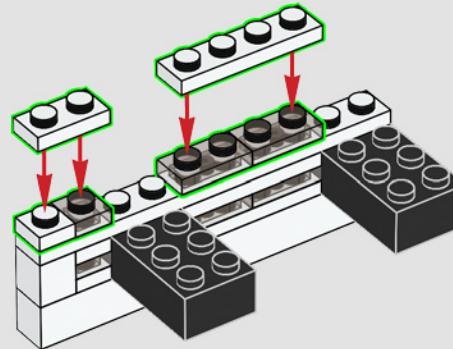
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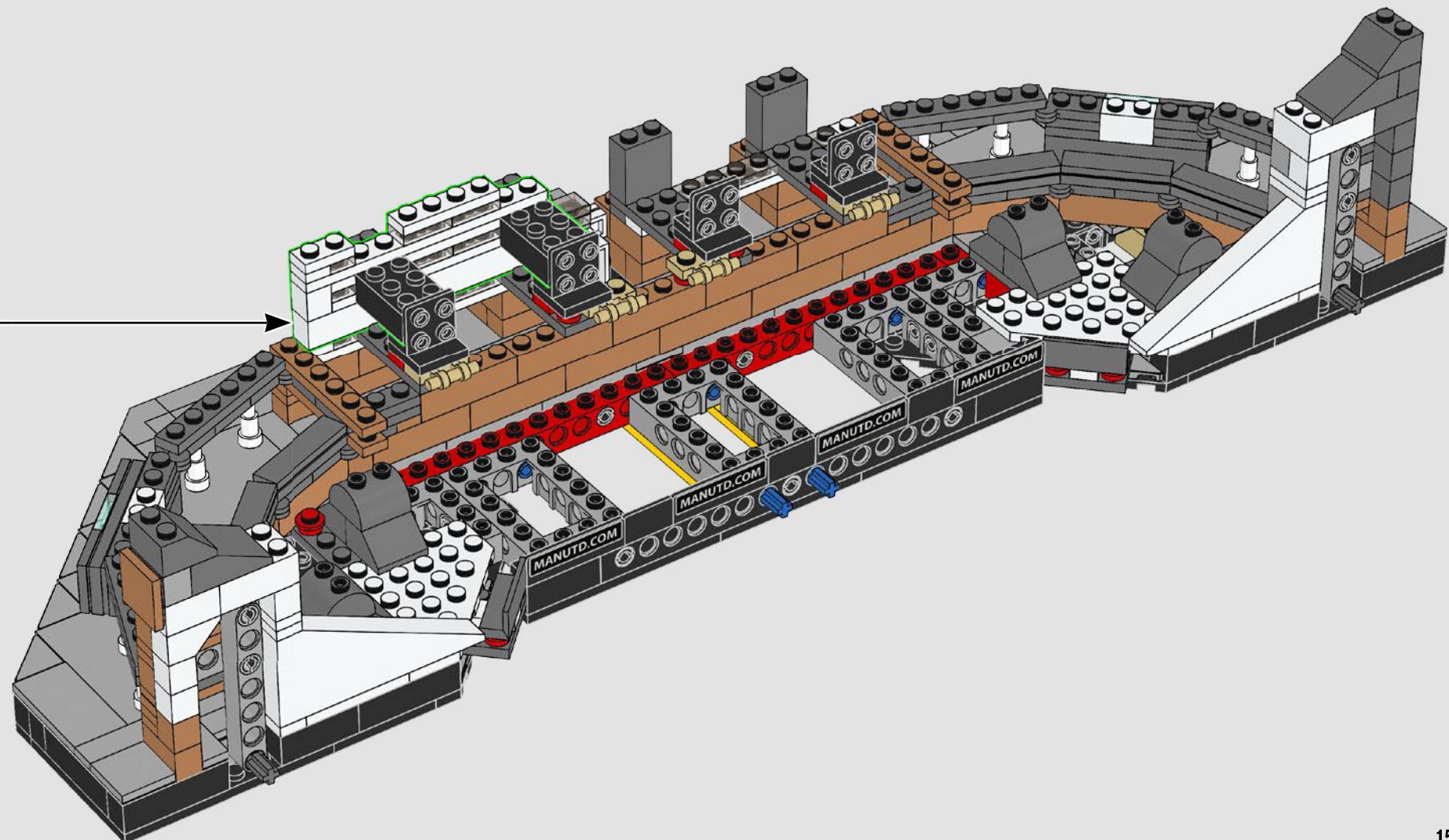


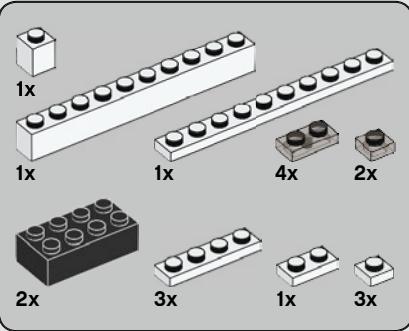
**5**



**6**

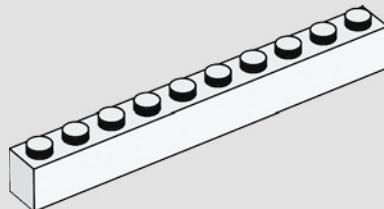




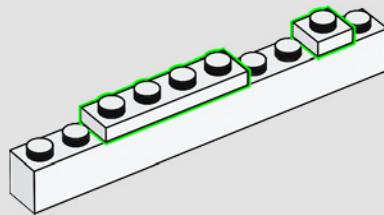


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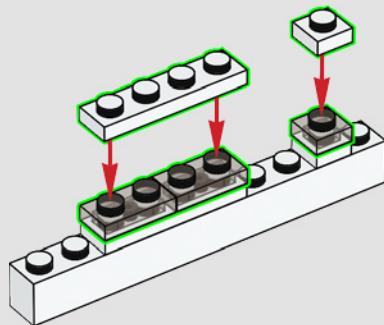
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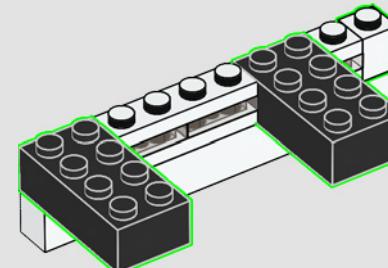
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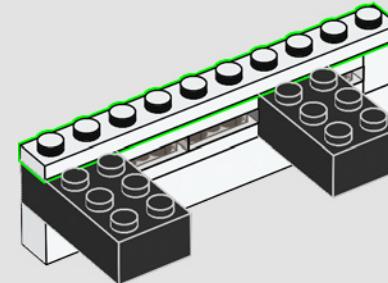
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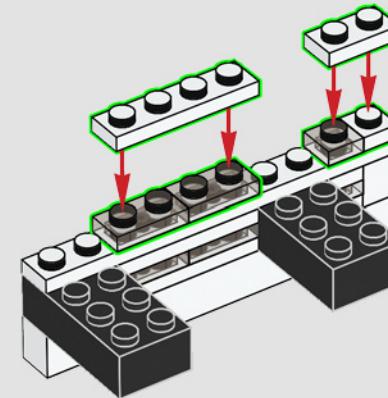
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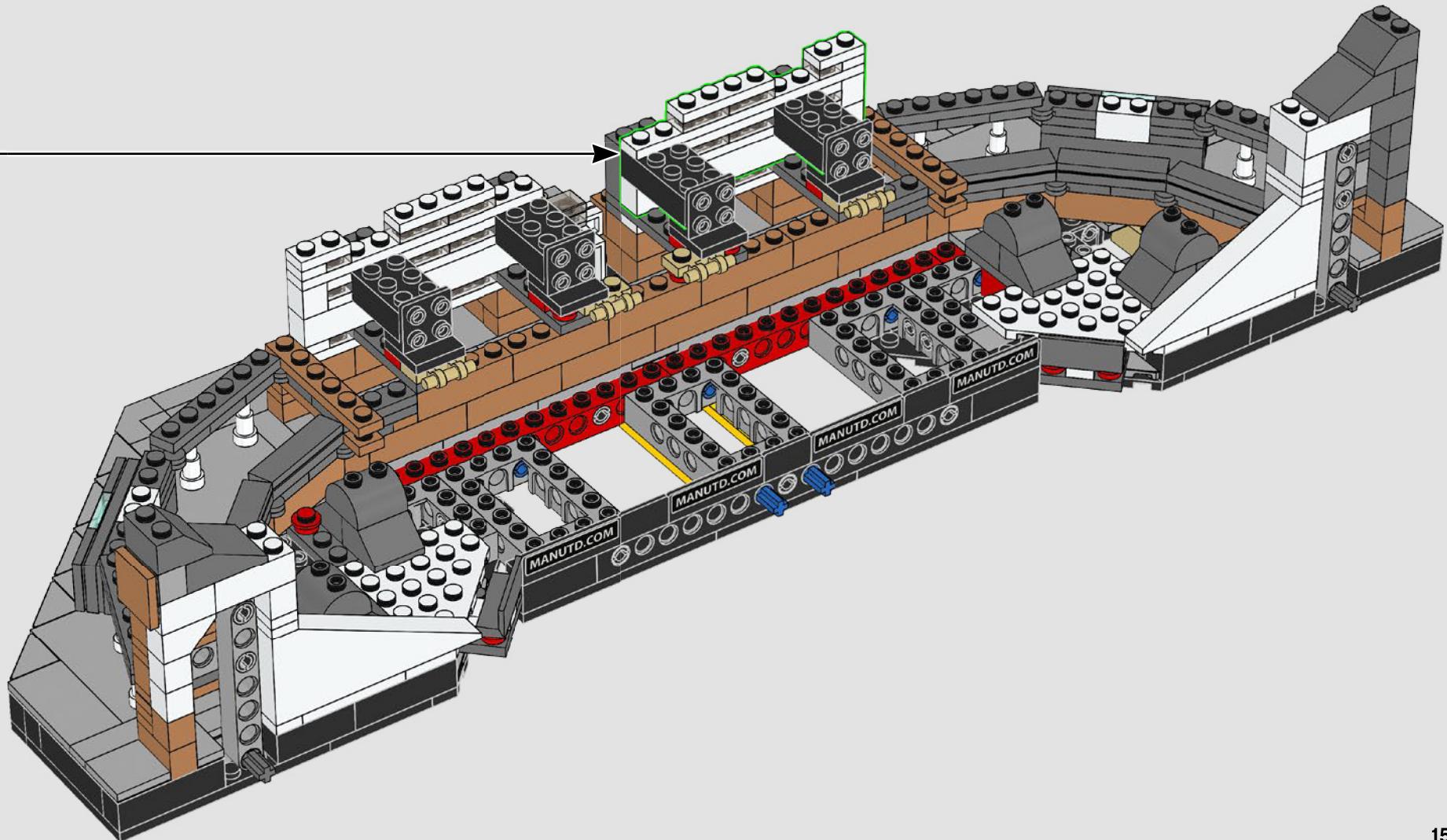


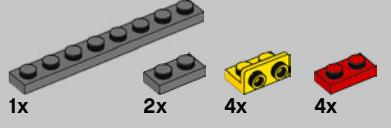
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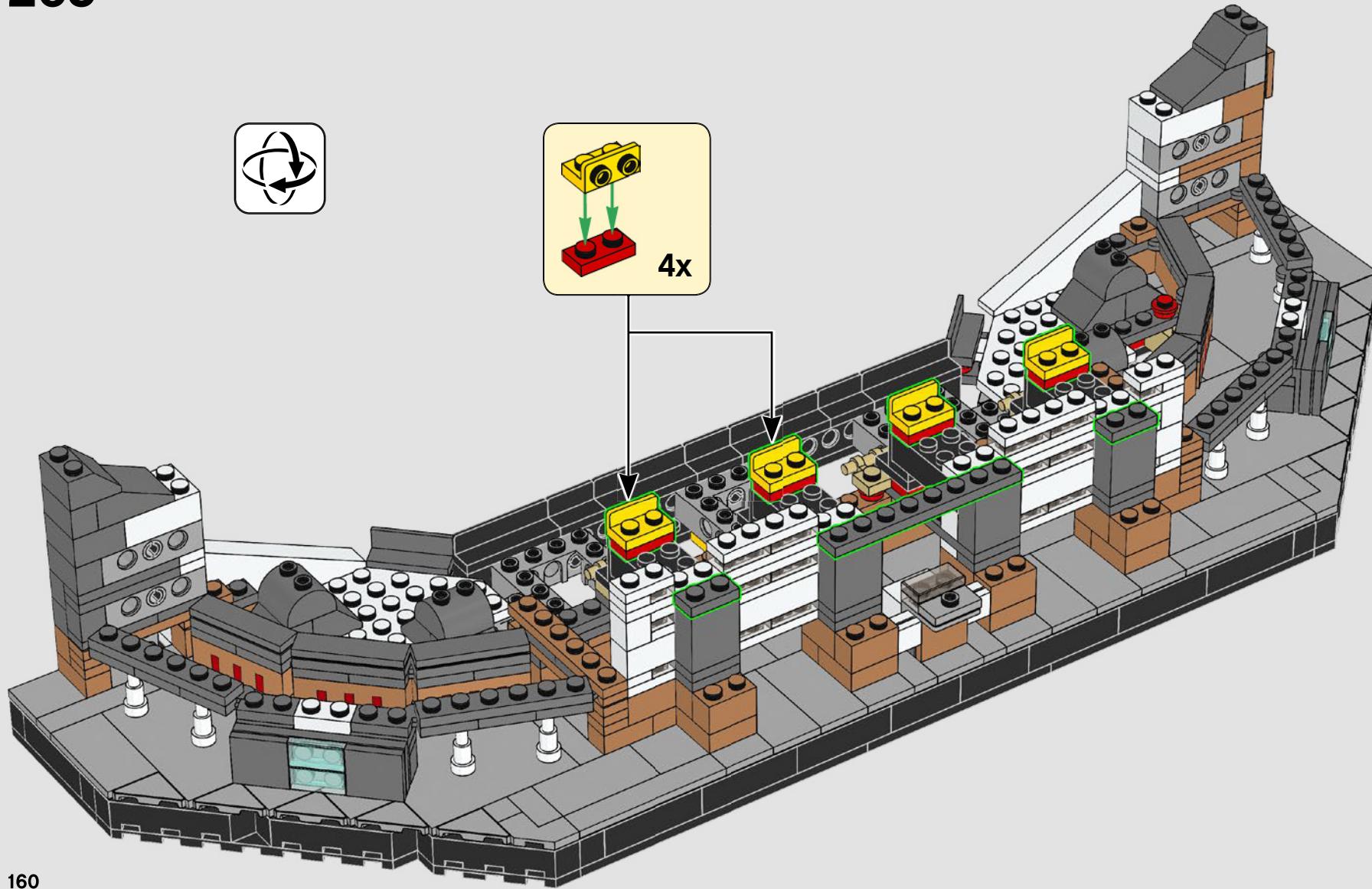
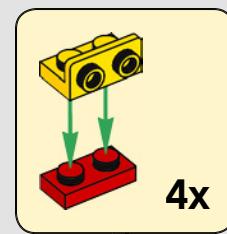
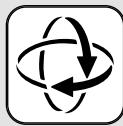
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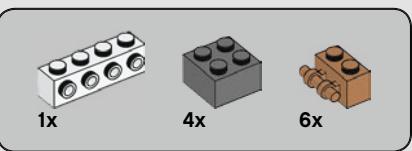




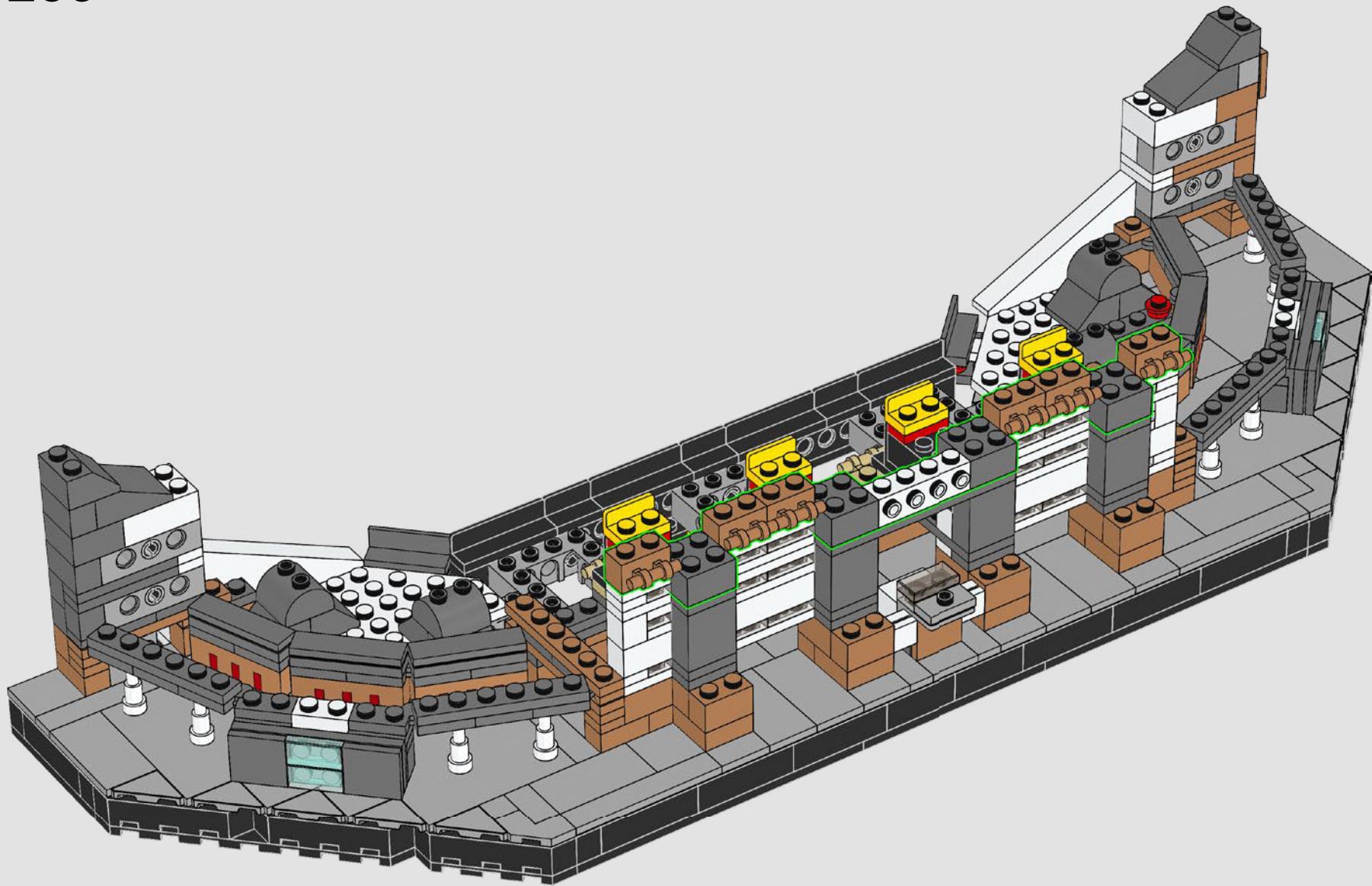


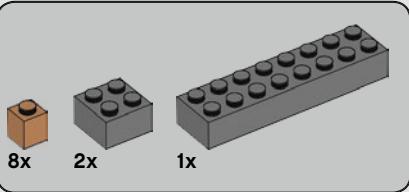
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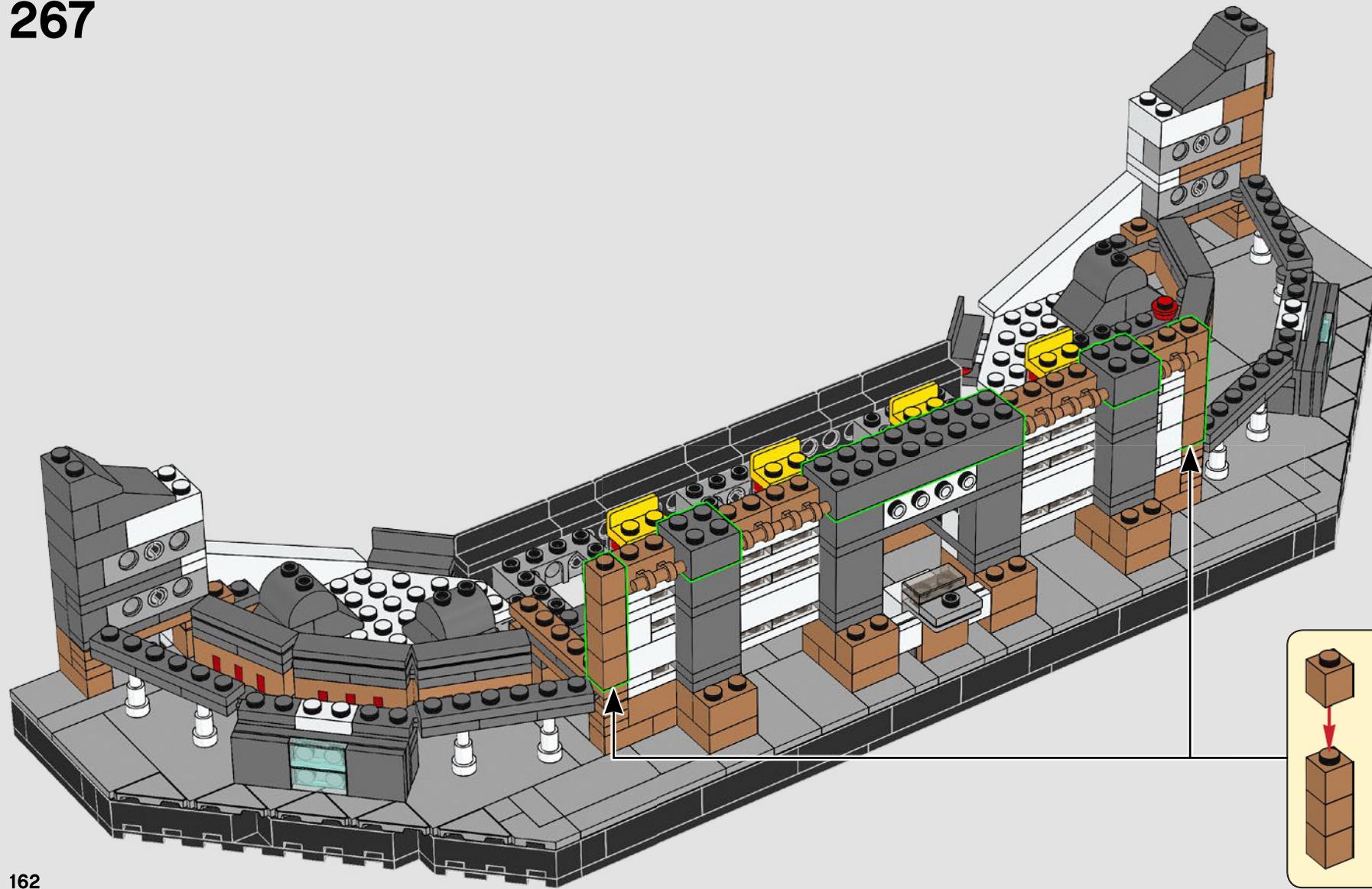


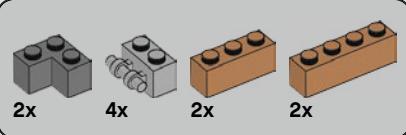
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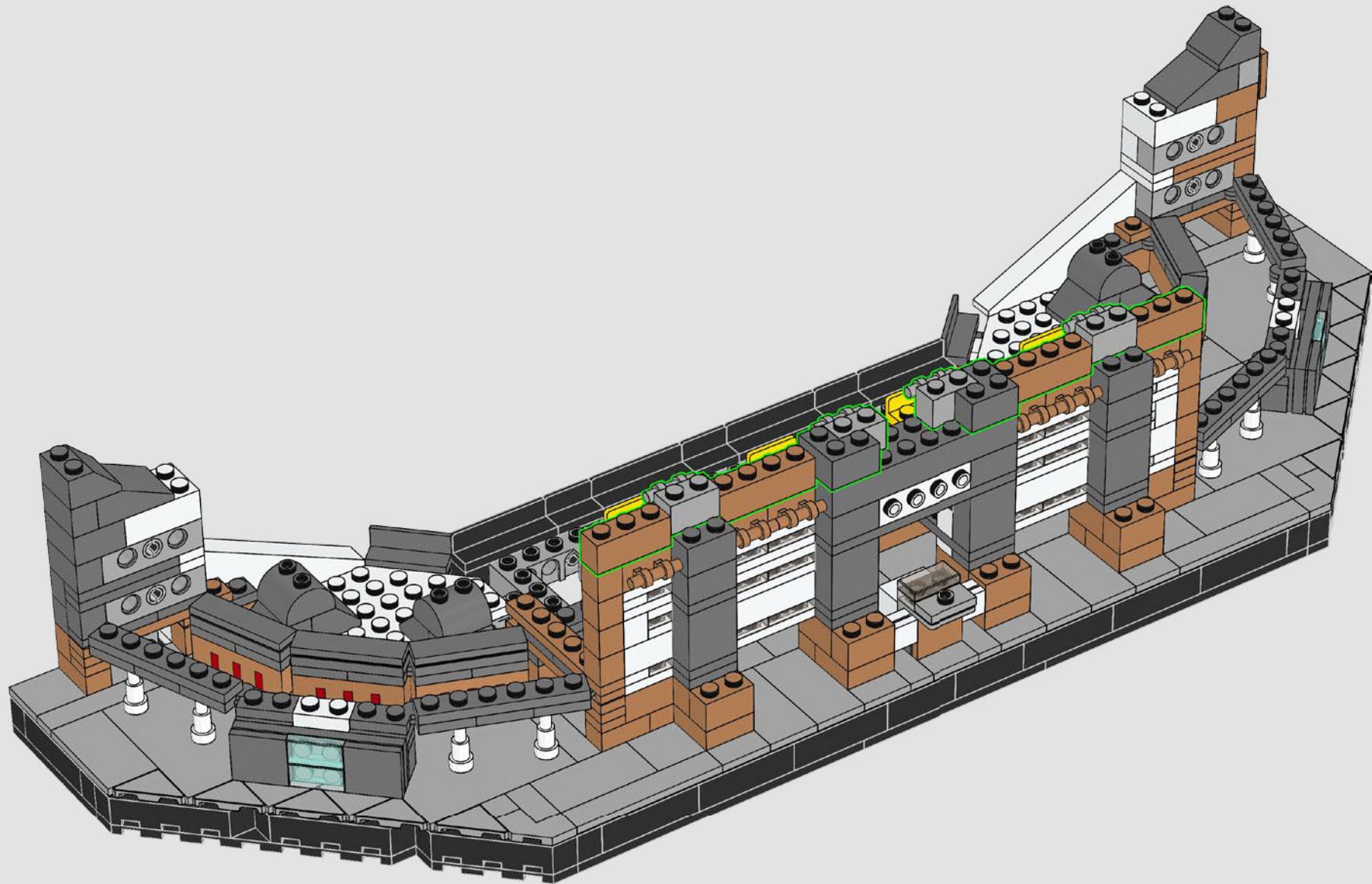


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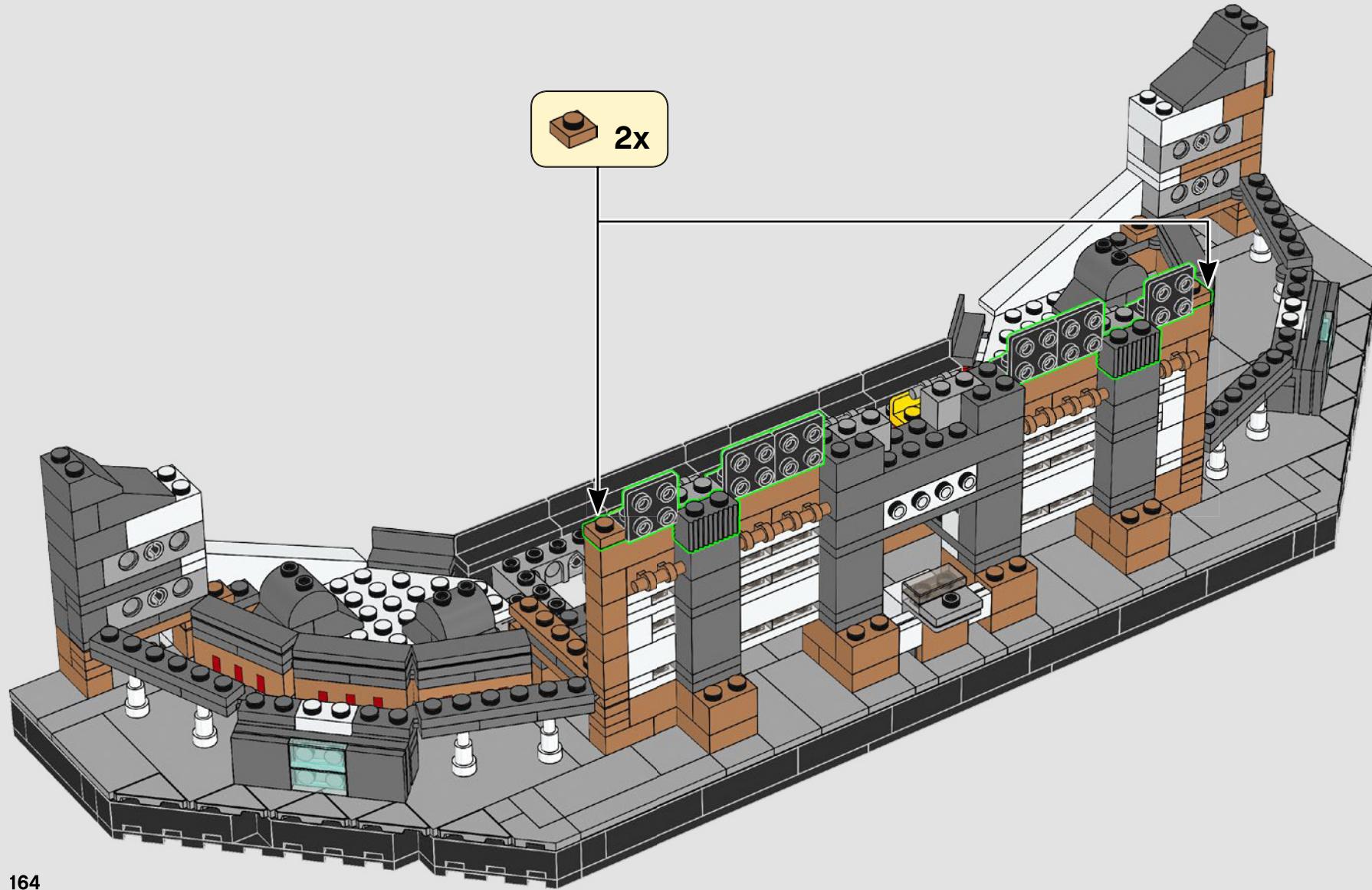
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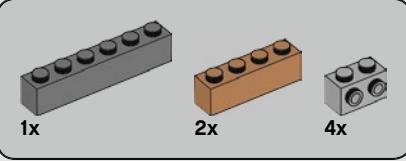




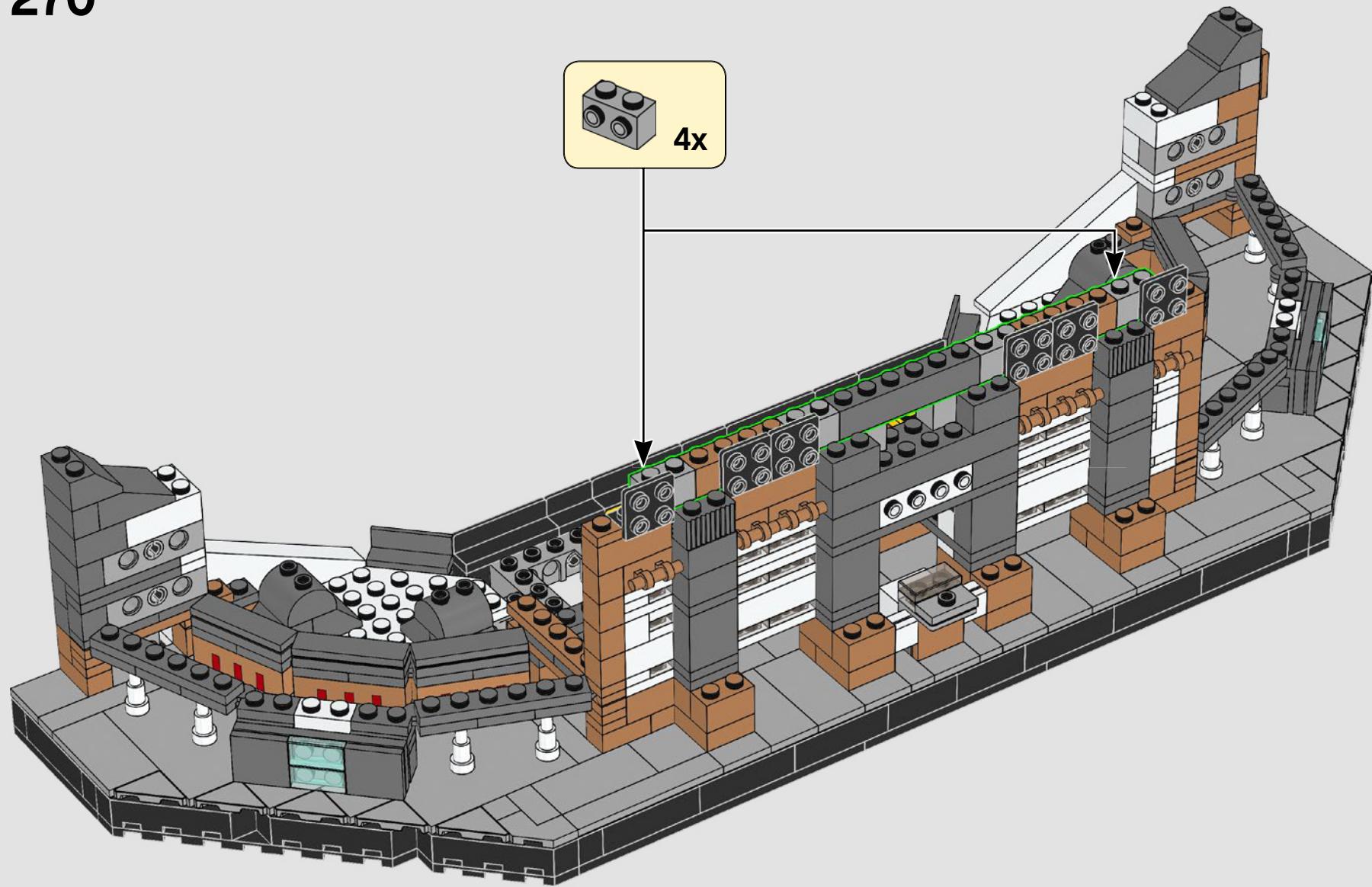
269

2x



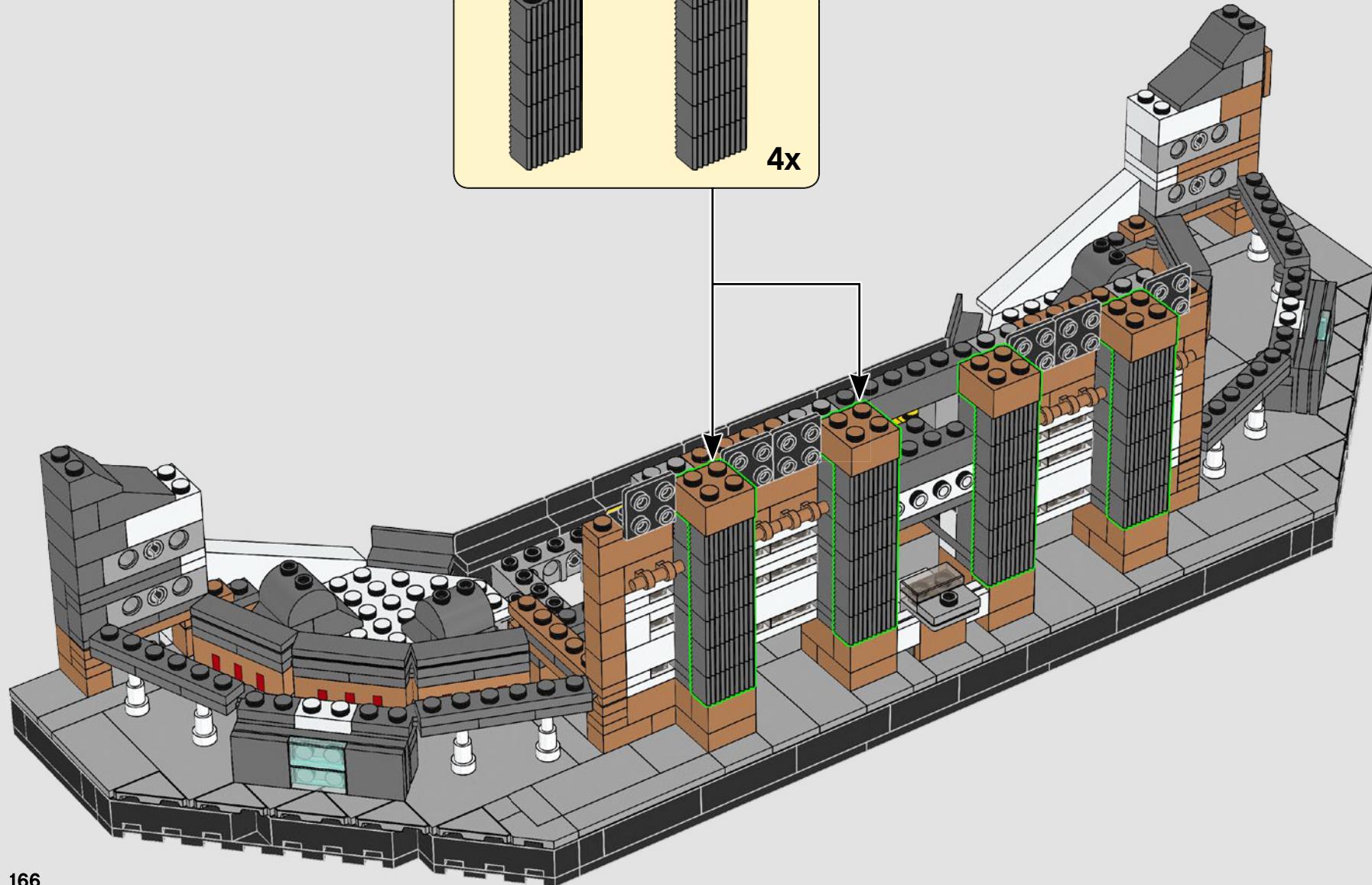
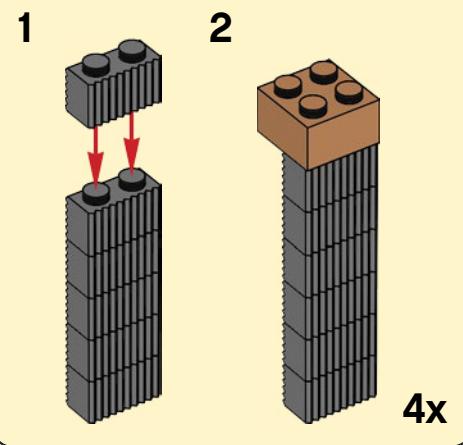


270

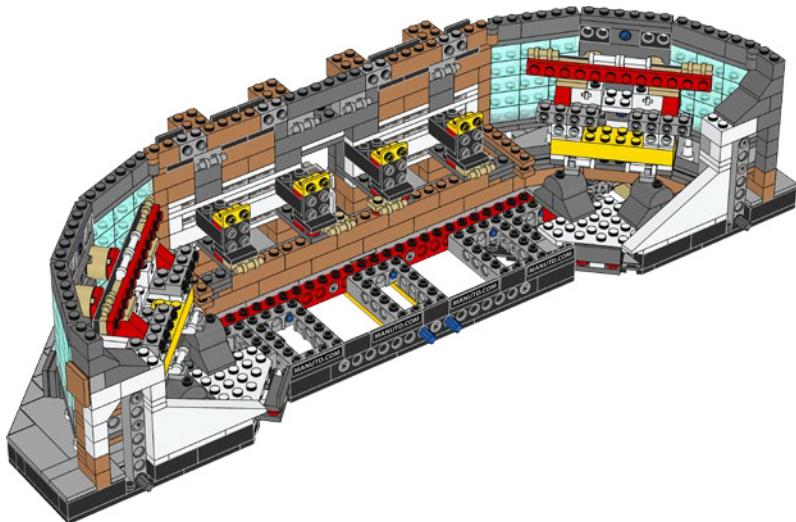




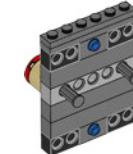
271



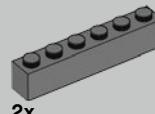
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**272**

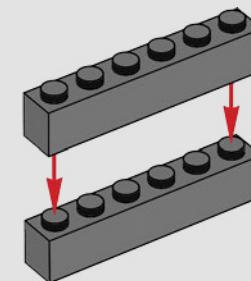


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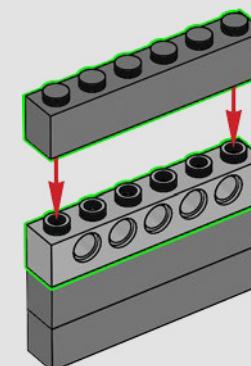
**2x**

**273**



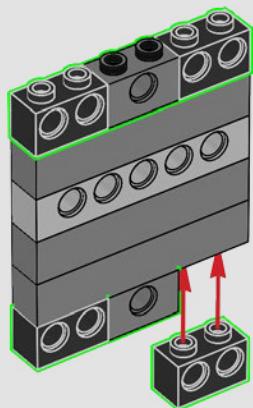
**1x**

**1x**

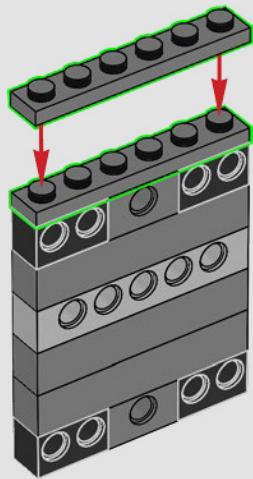




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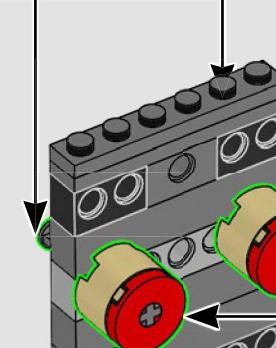
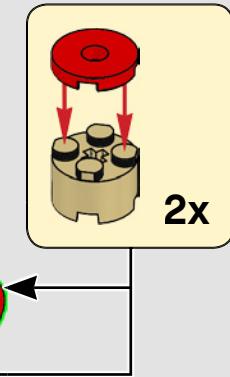
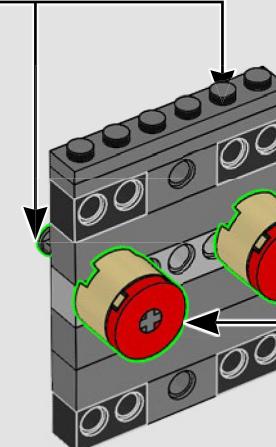
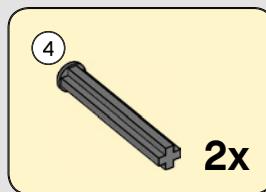


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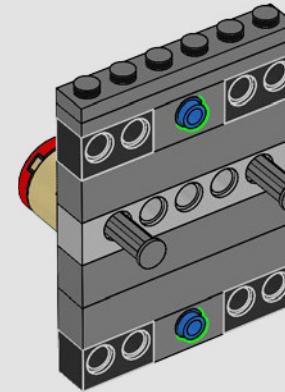
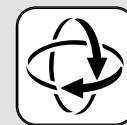


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276

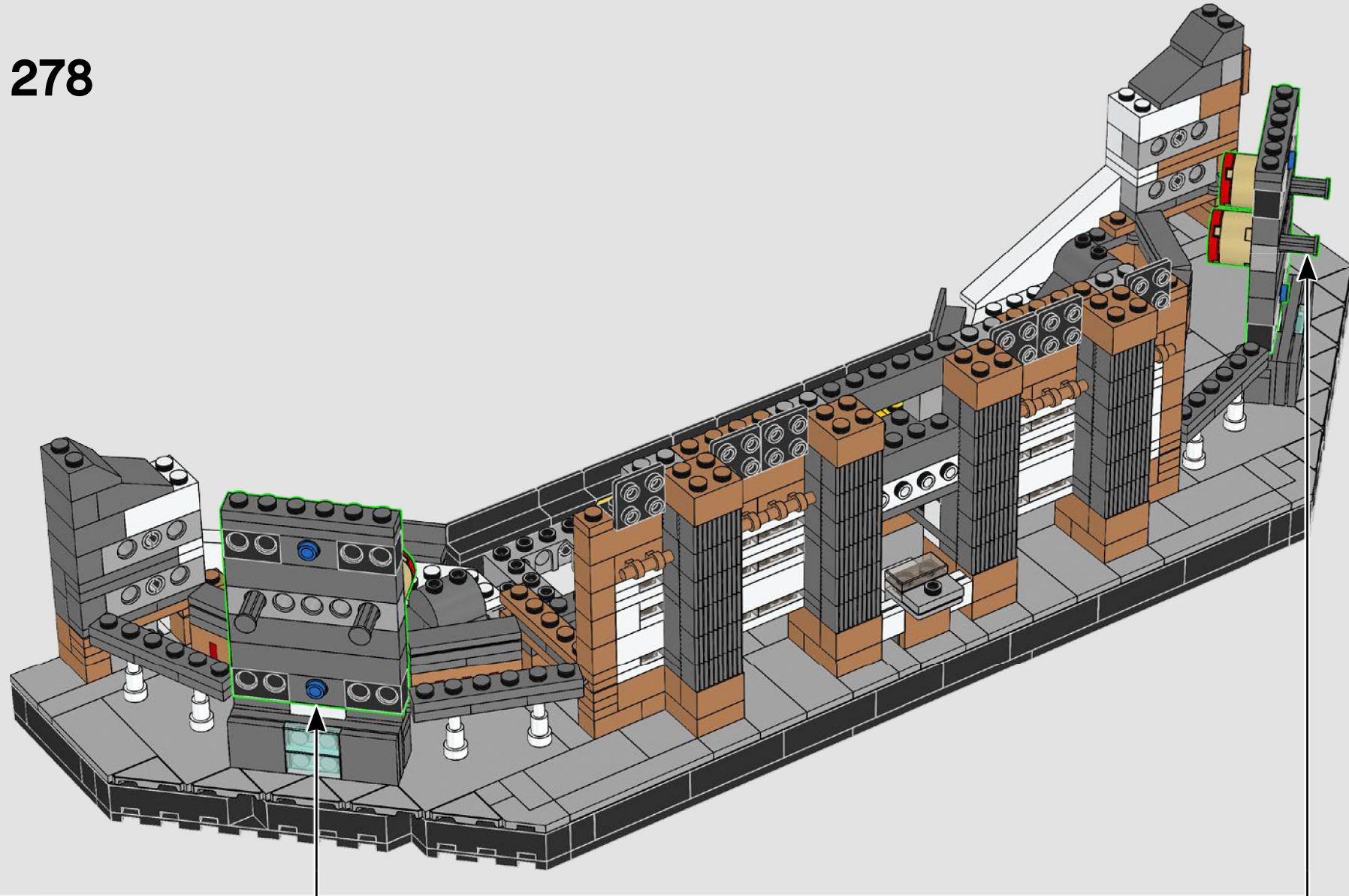


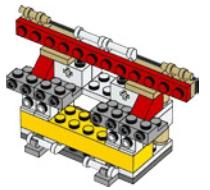
277



2x

278



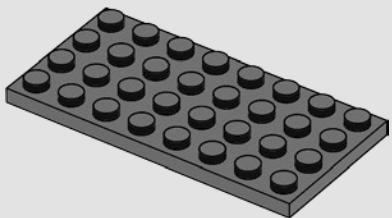


**2x**



**1x**

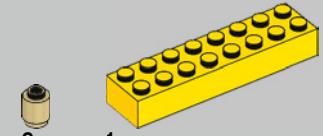
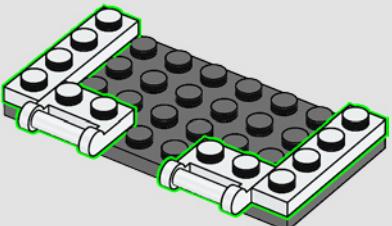
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**2x**

**2x**

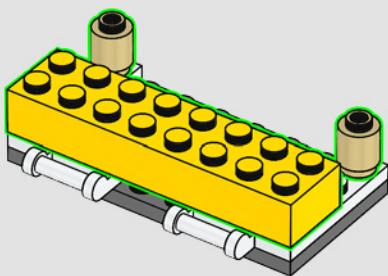
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**2x**

**1x**

**281**



**2x**

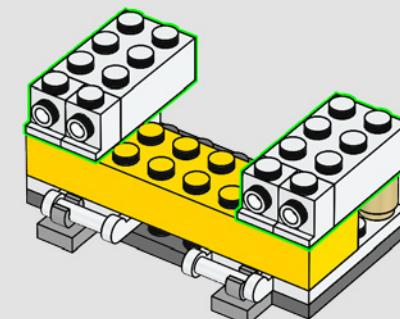


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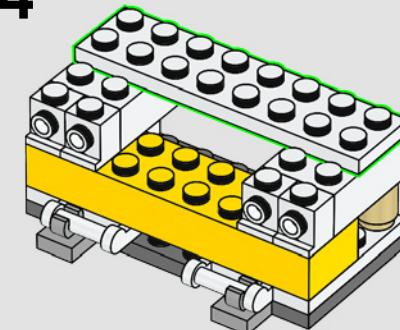
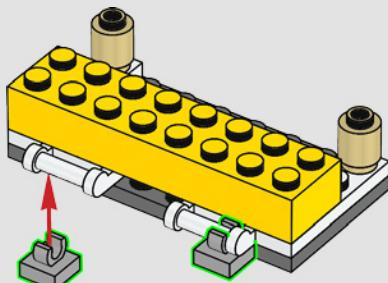
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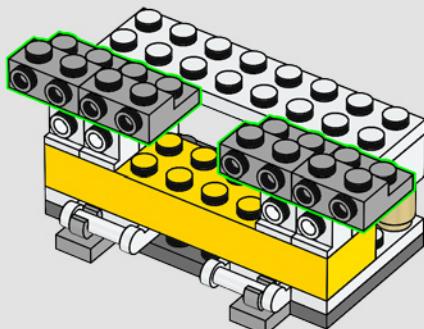
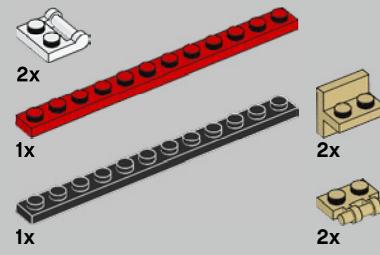
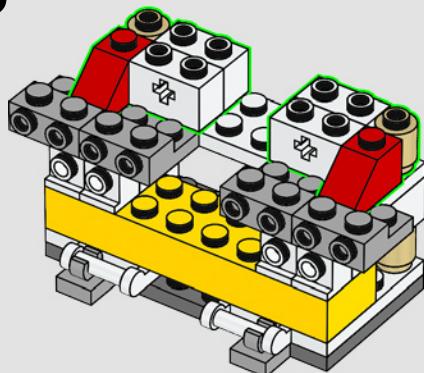
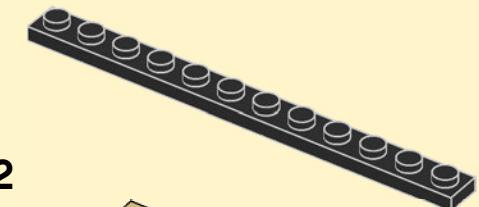
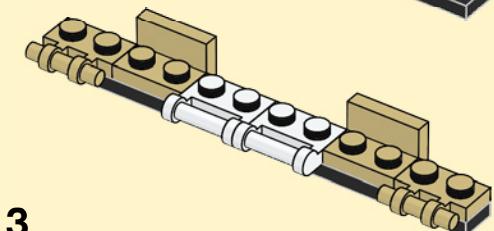
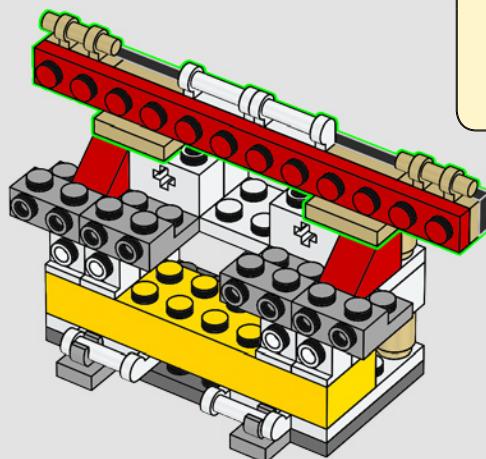
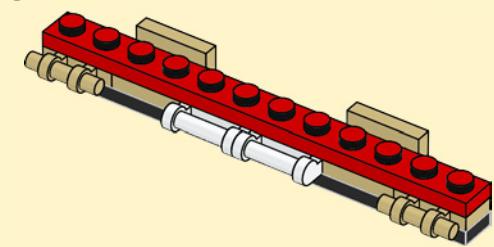
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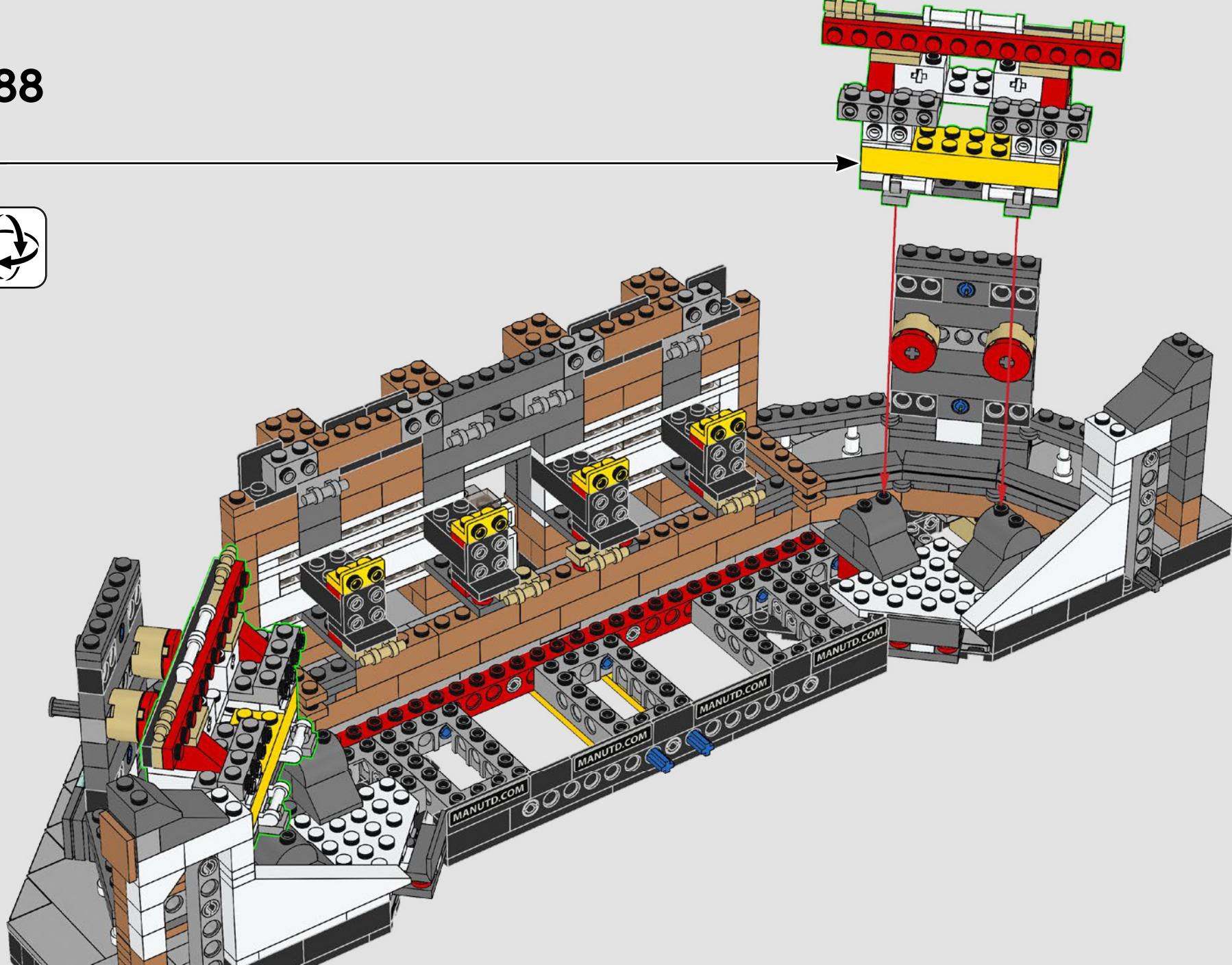




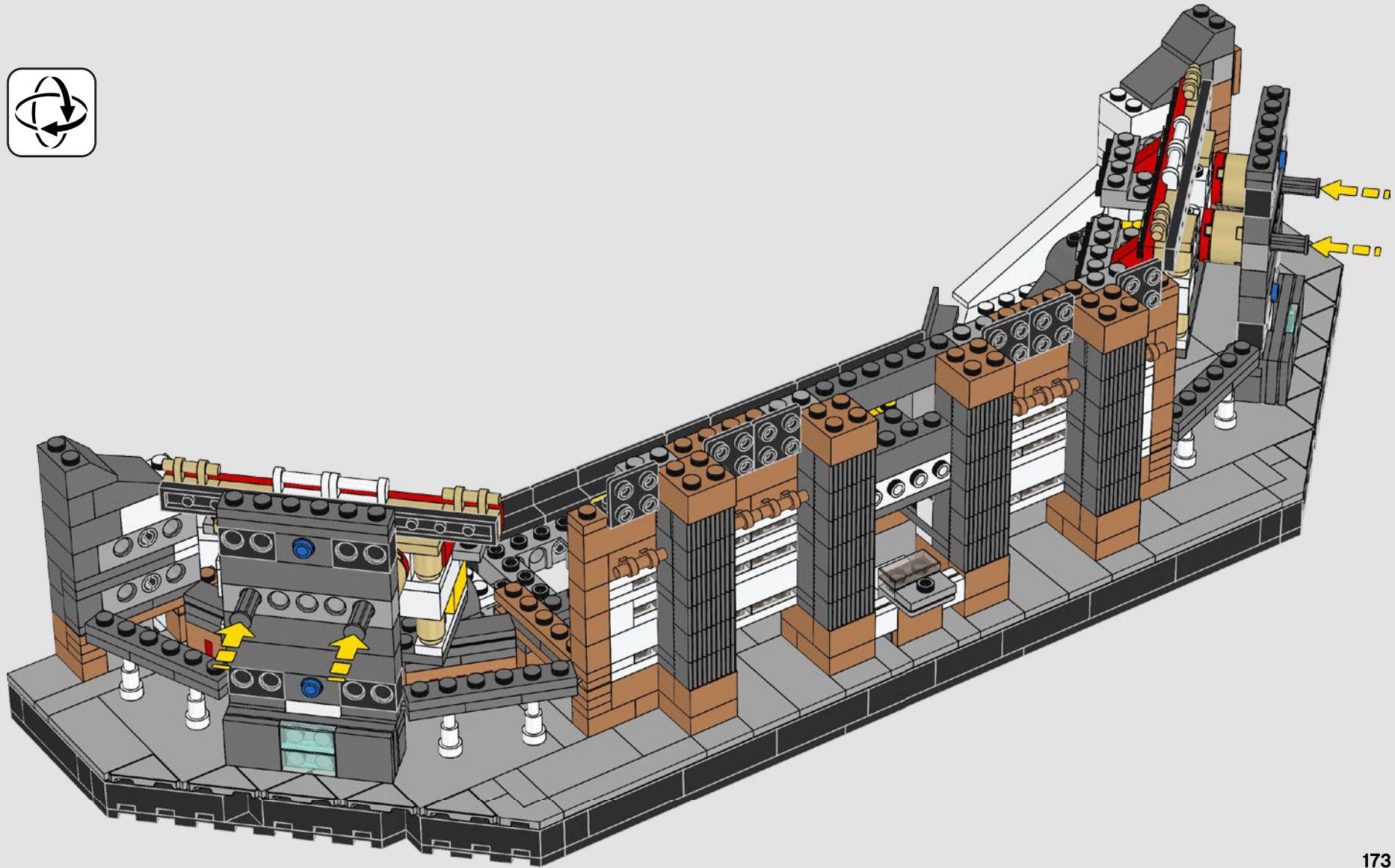
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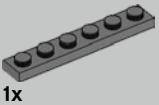
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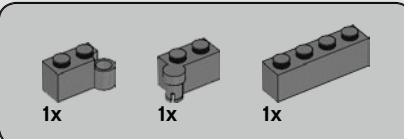
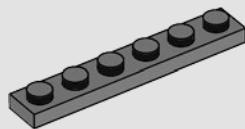


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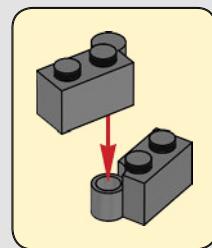
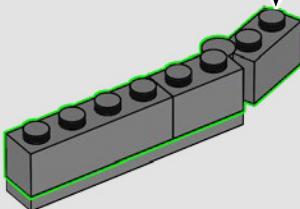




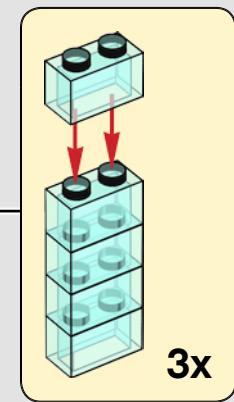
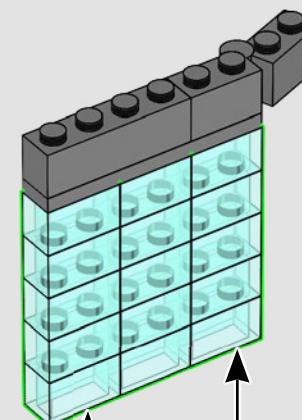
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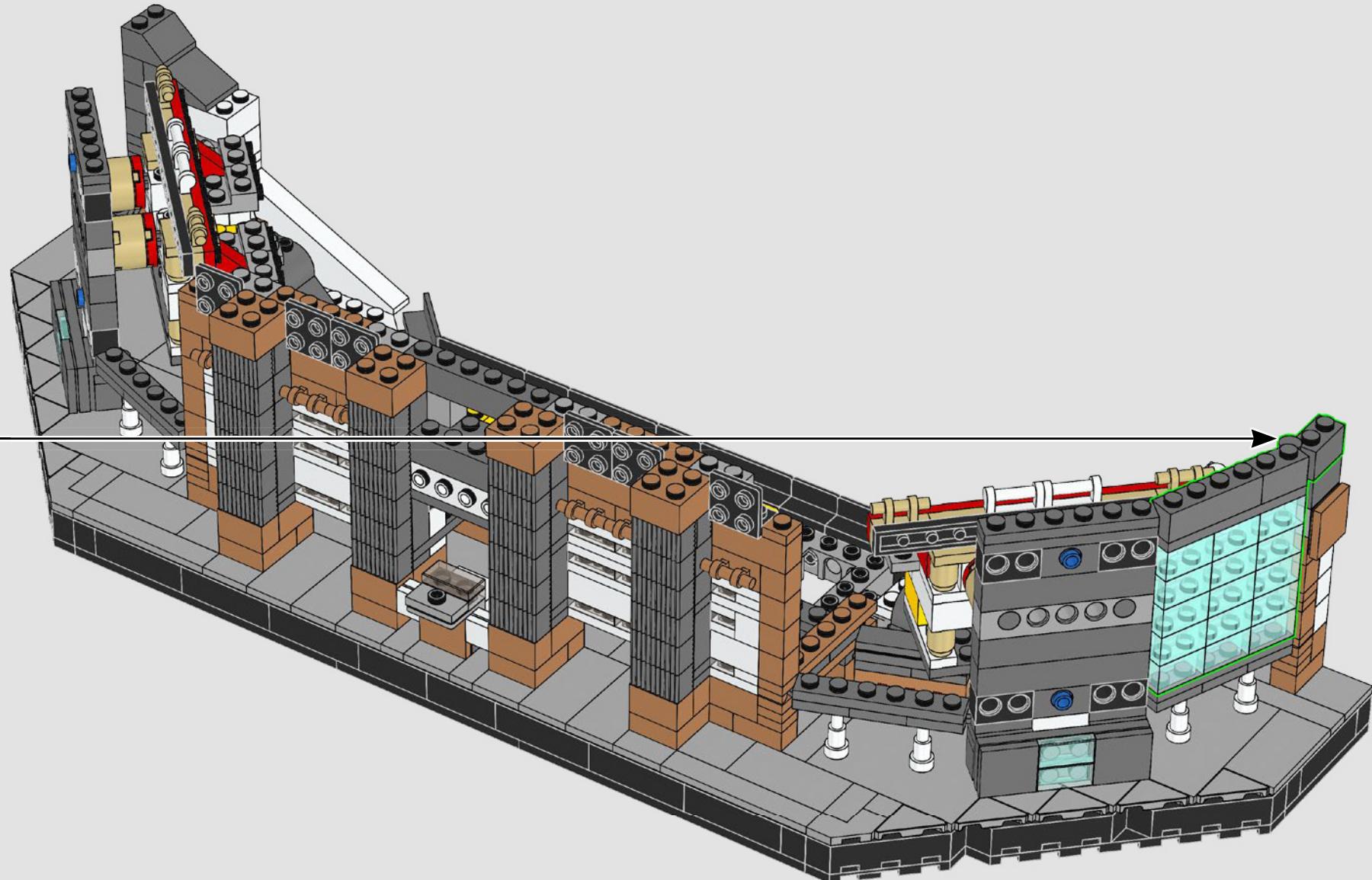
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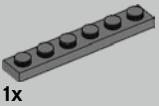


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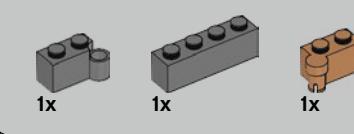
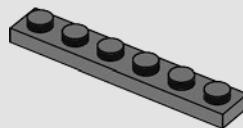


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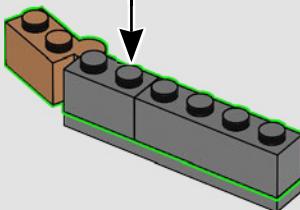
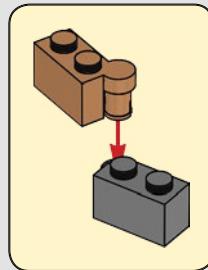




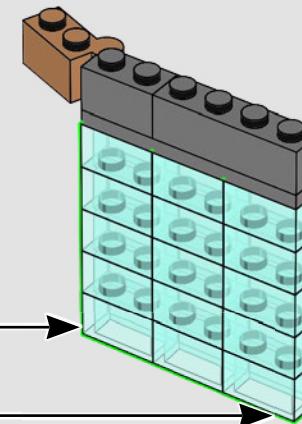
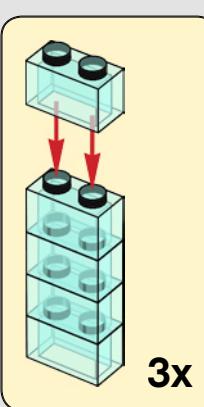
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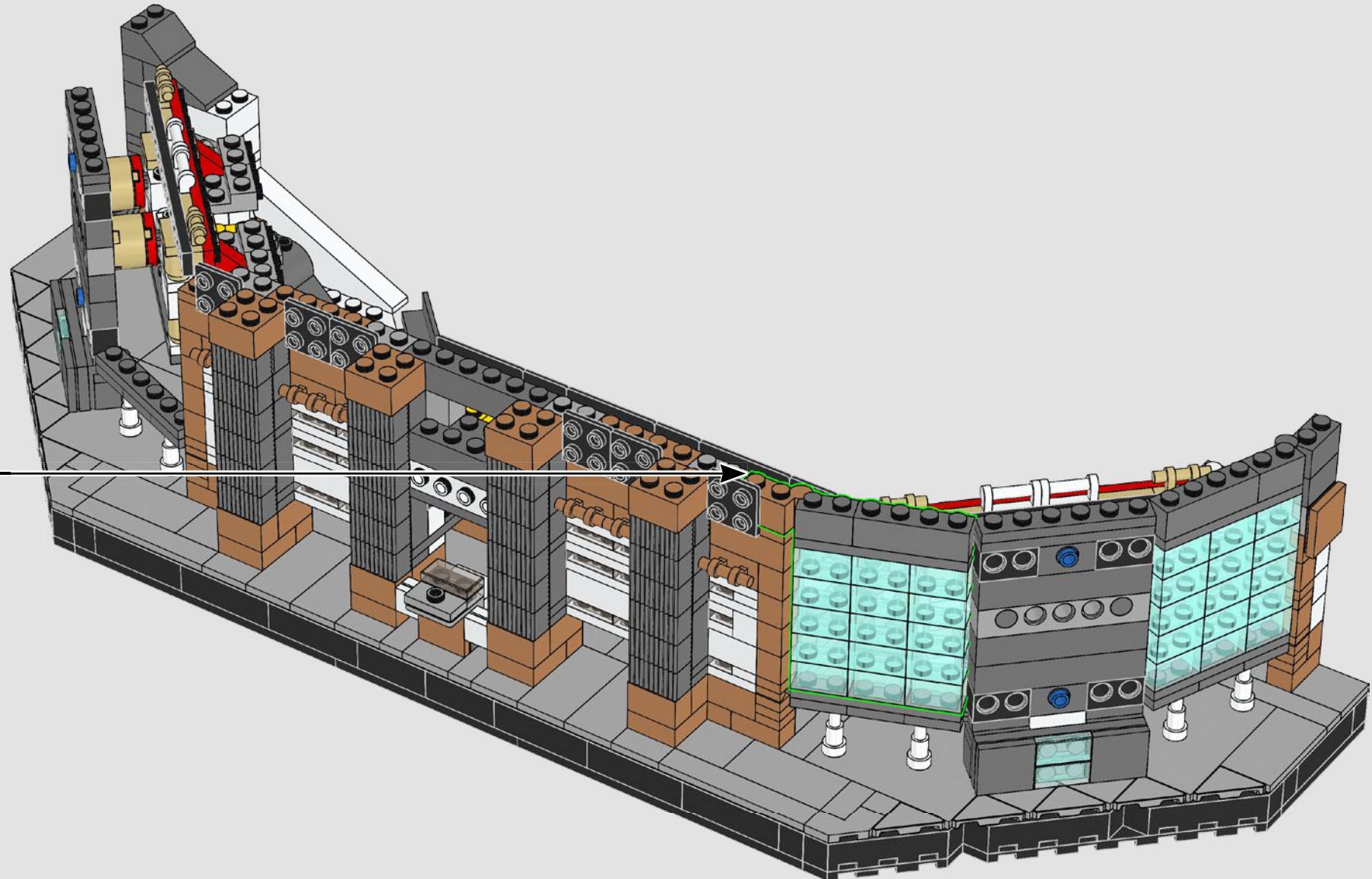
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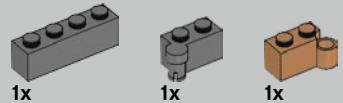
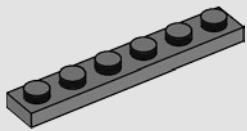


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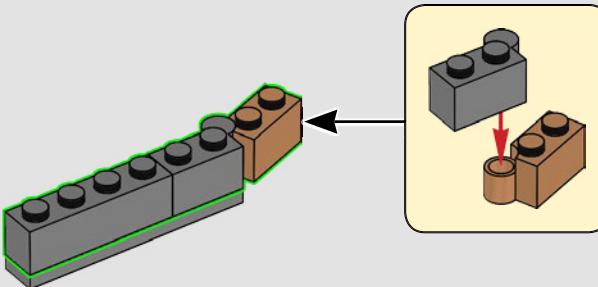




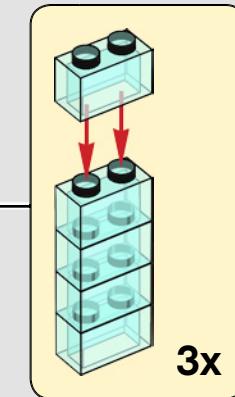
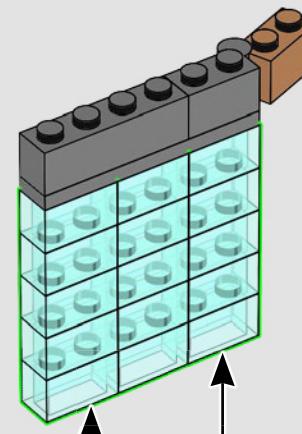
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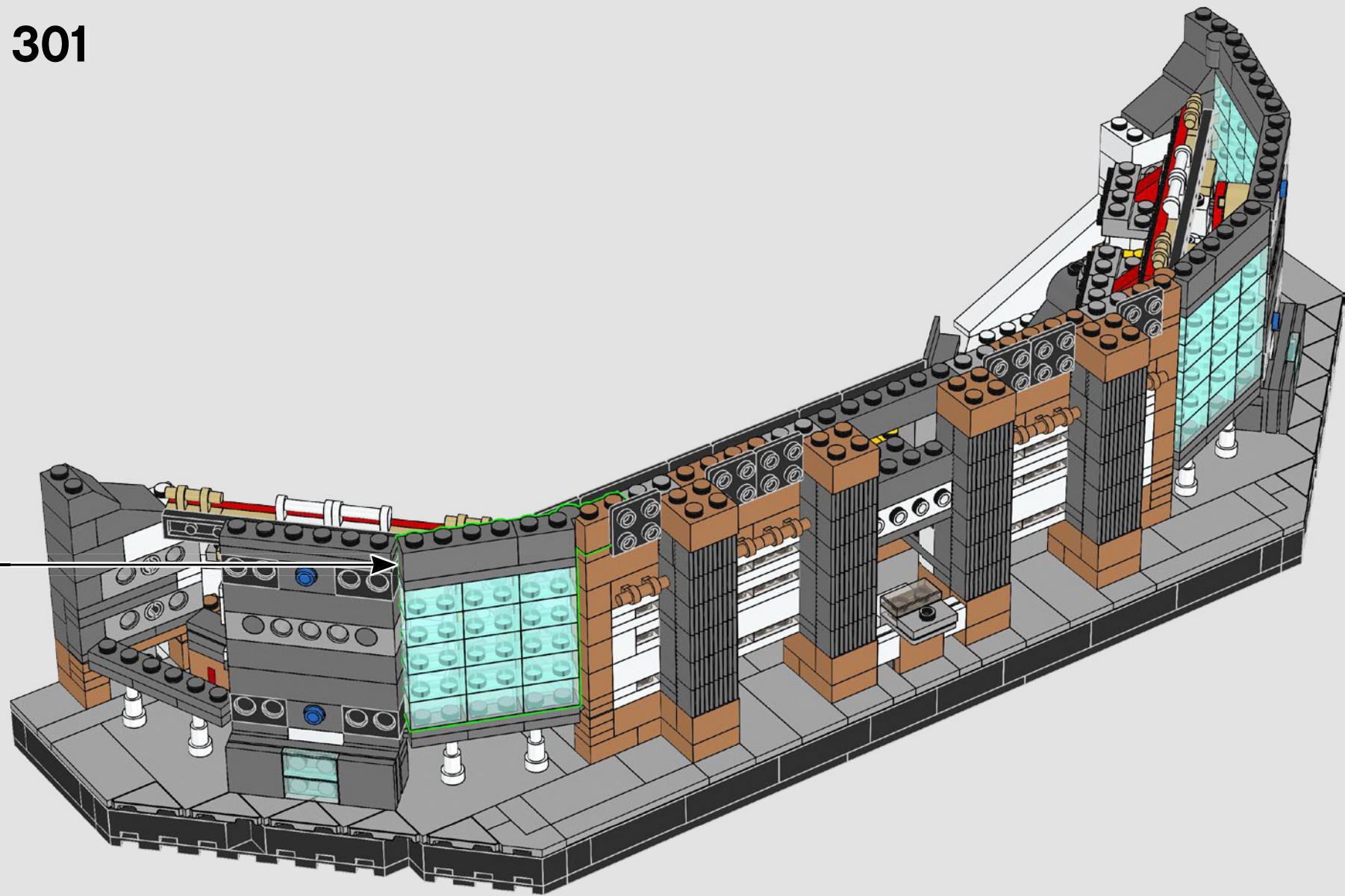
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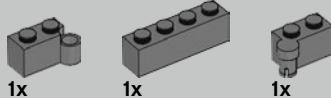
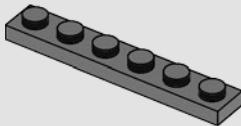


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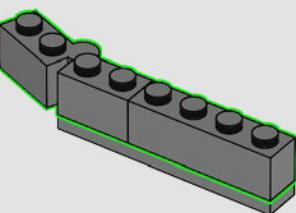
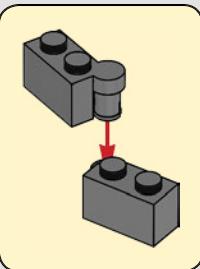




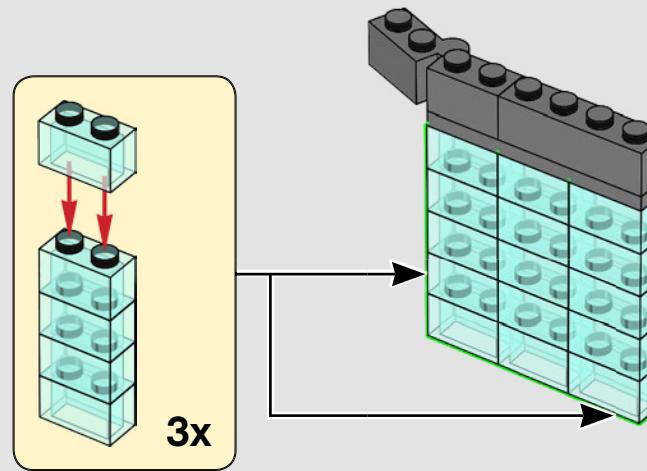
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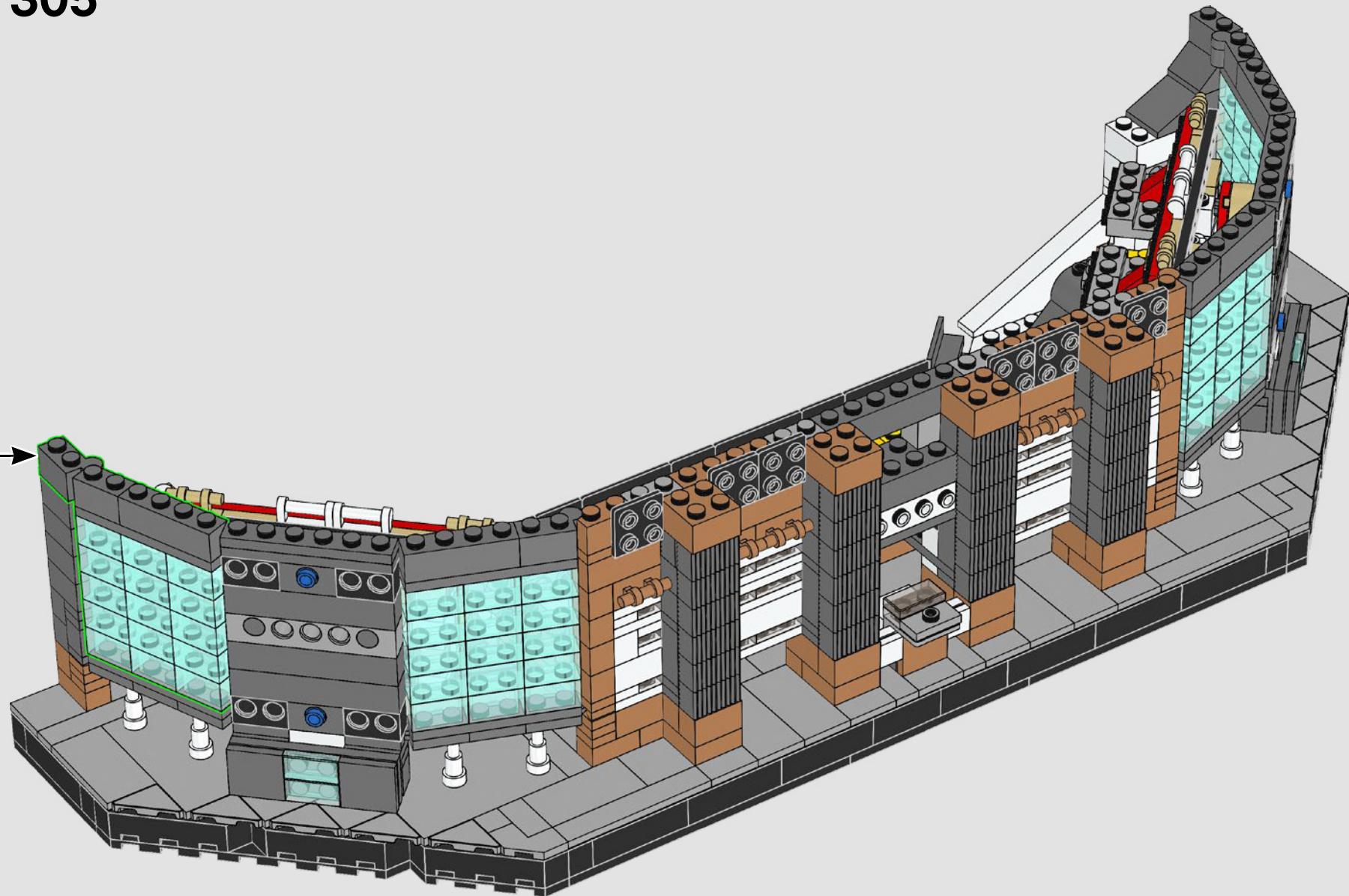
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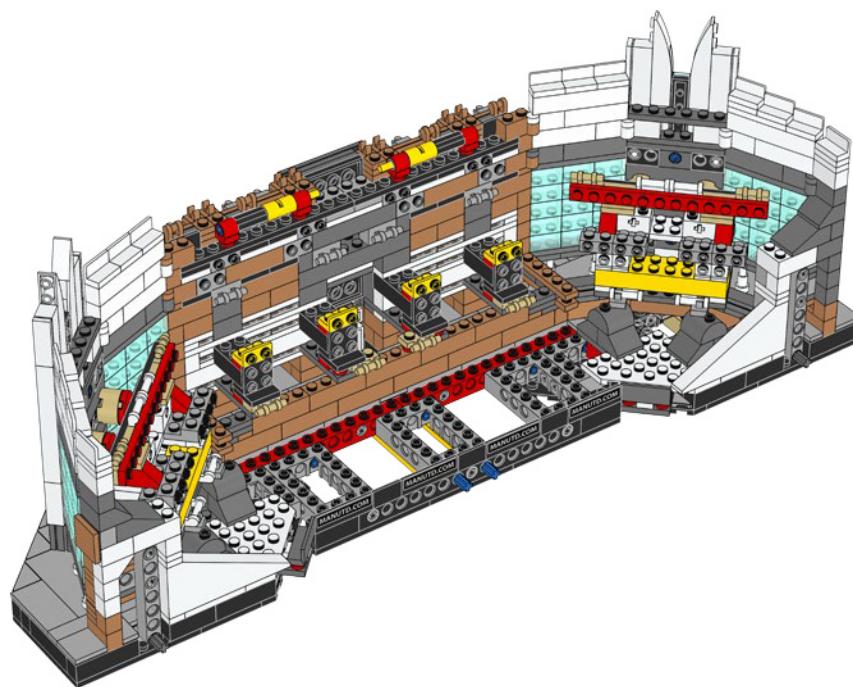


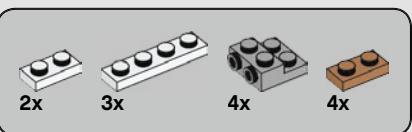
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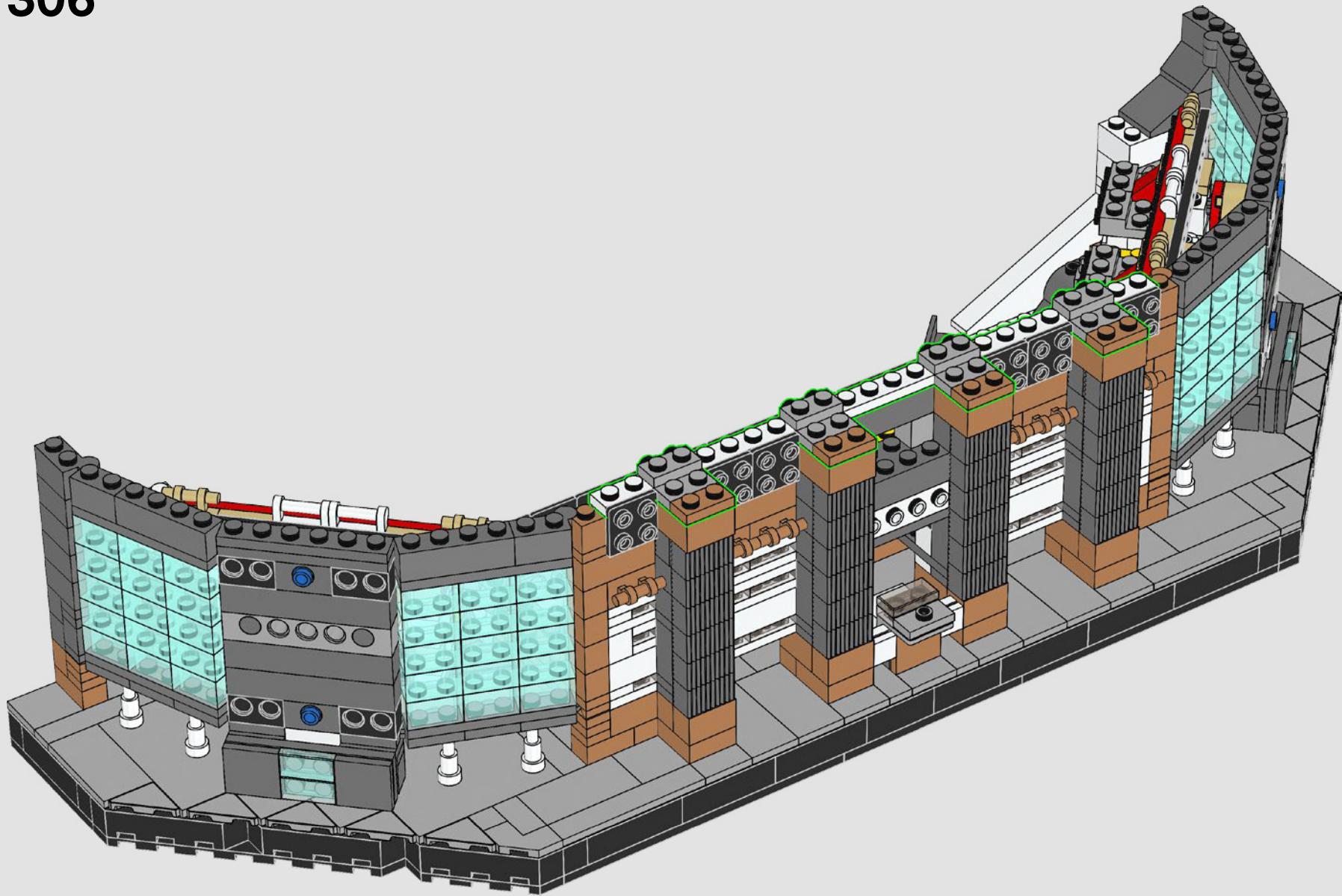
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306



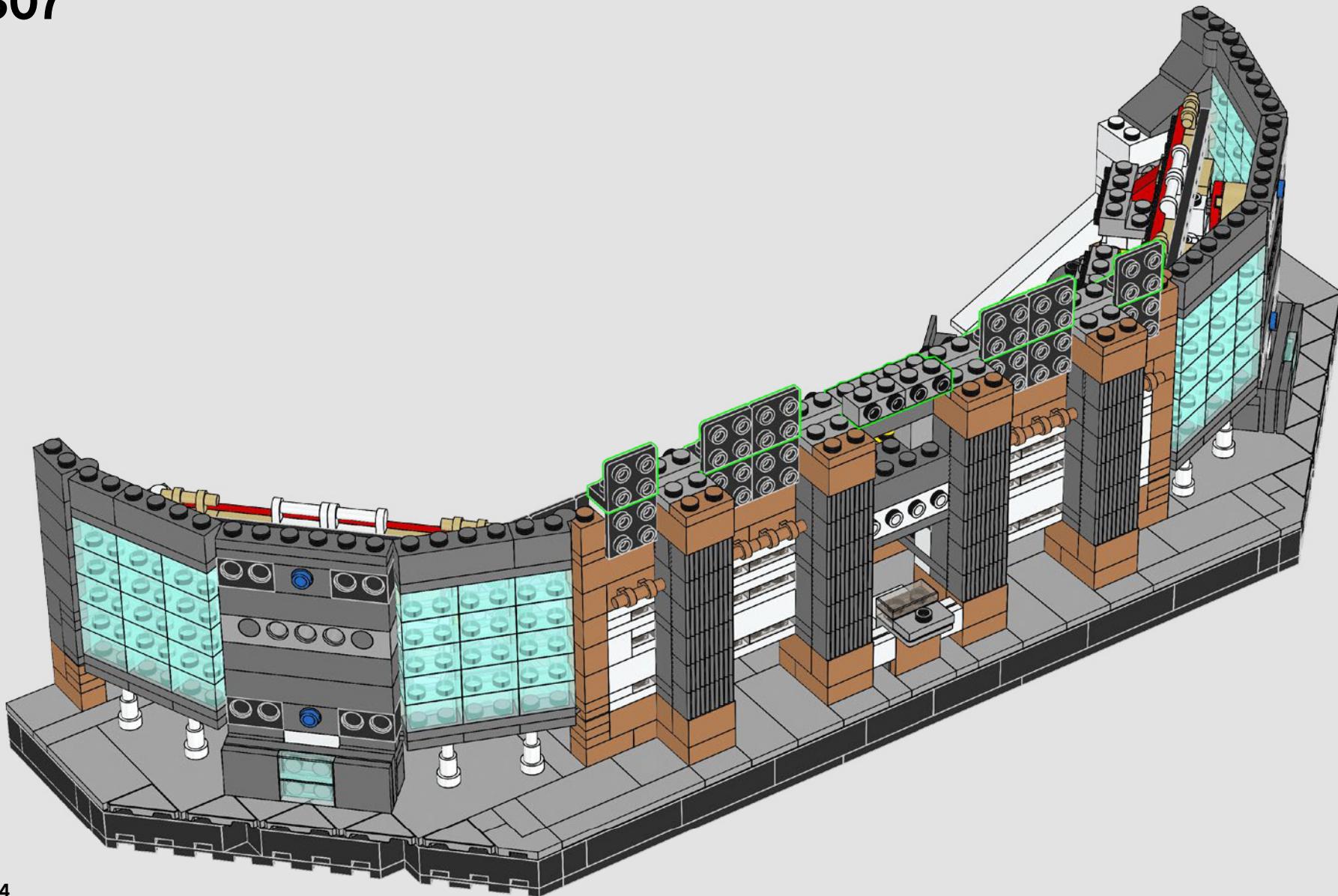


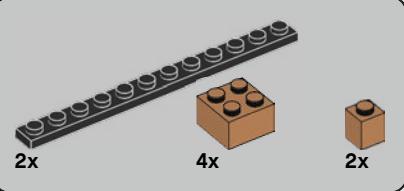
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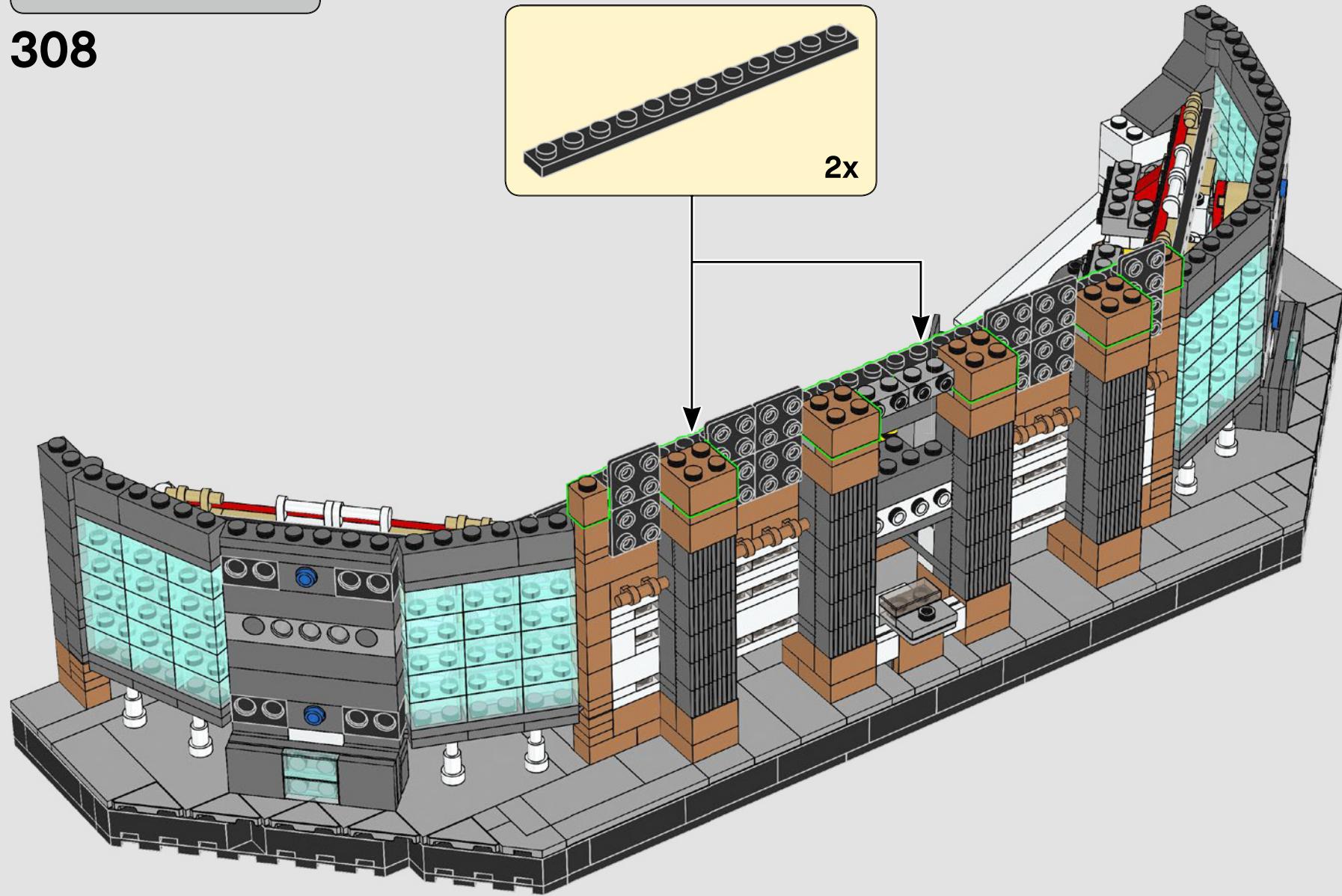
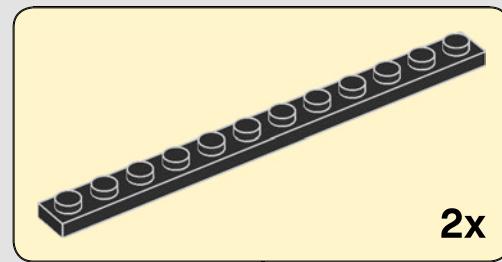
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307





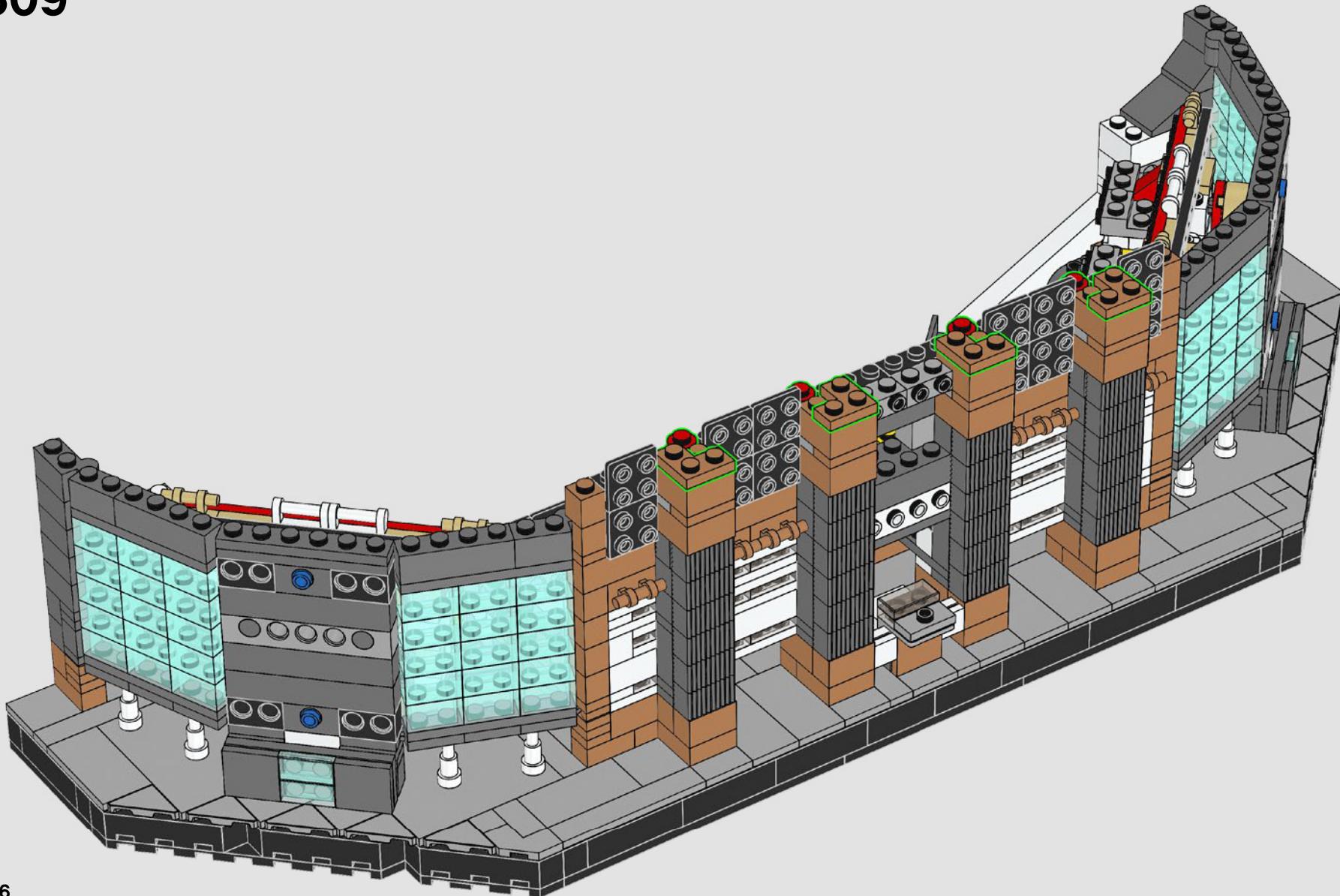
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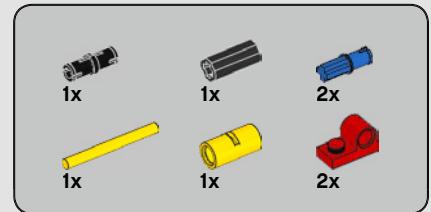


4x

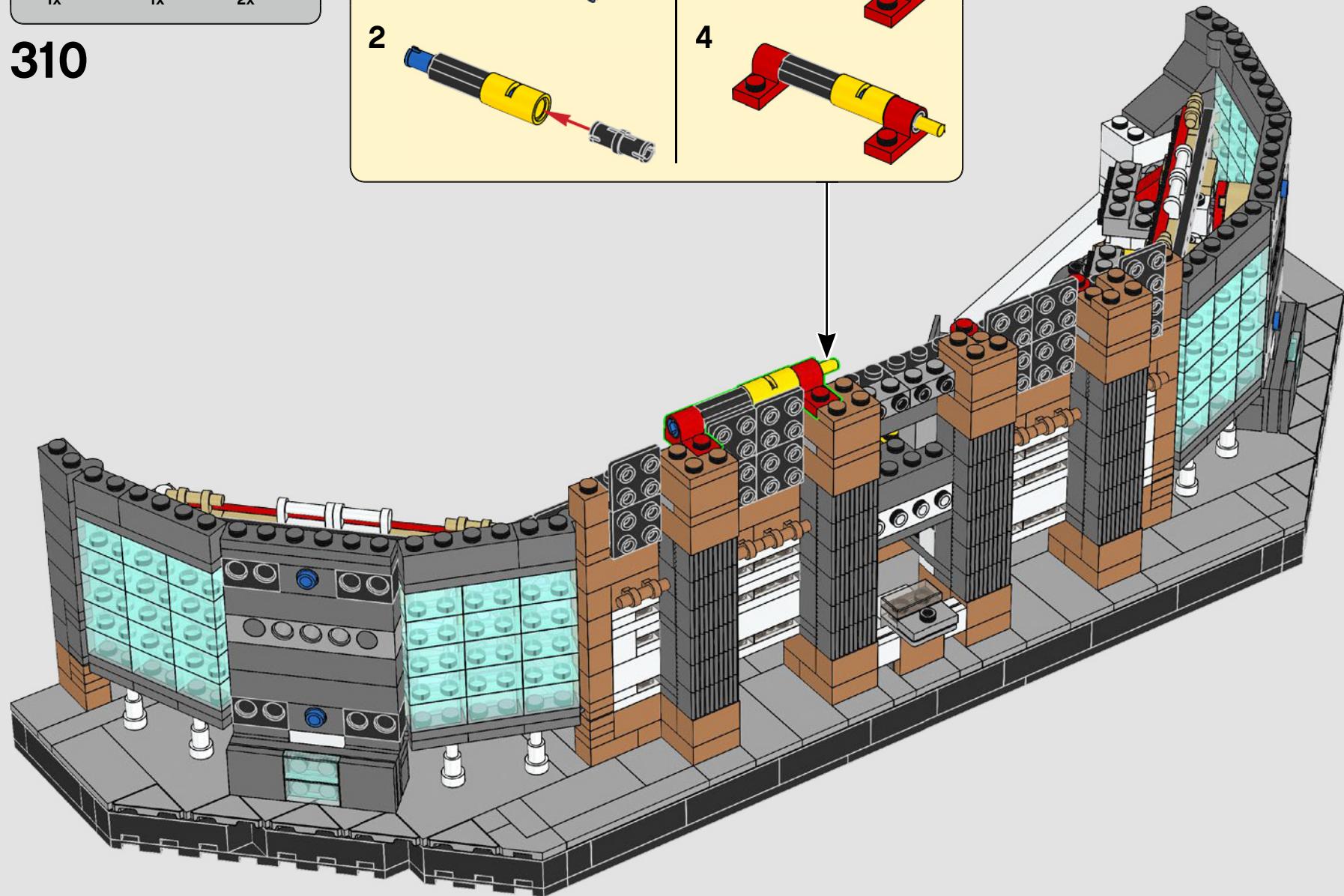
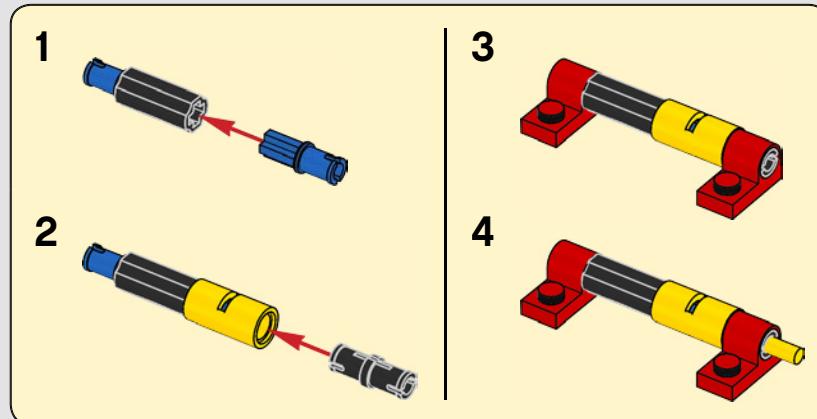


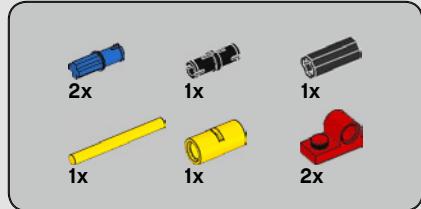
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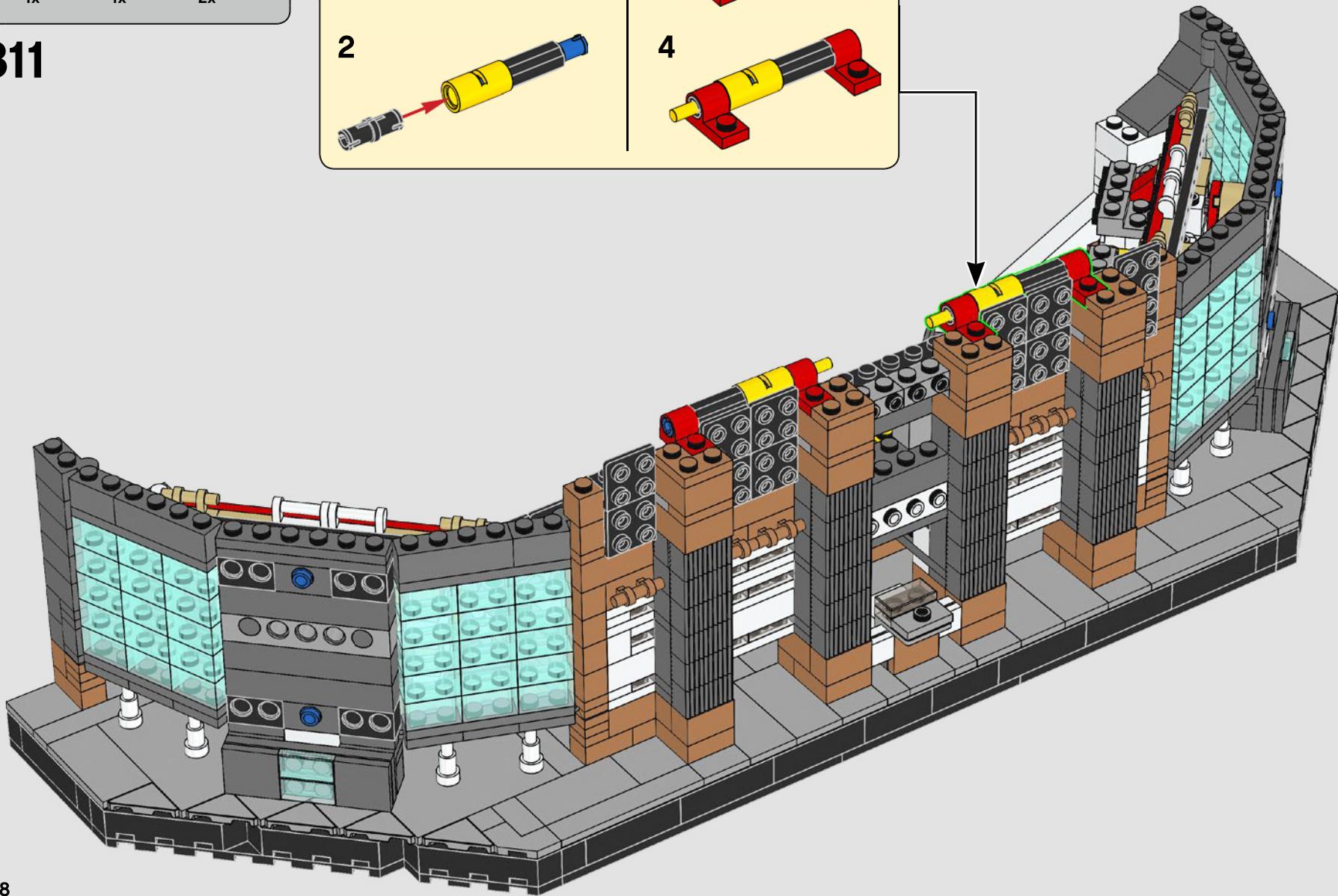
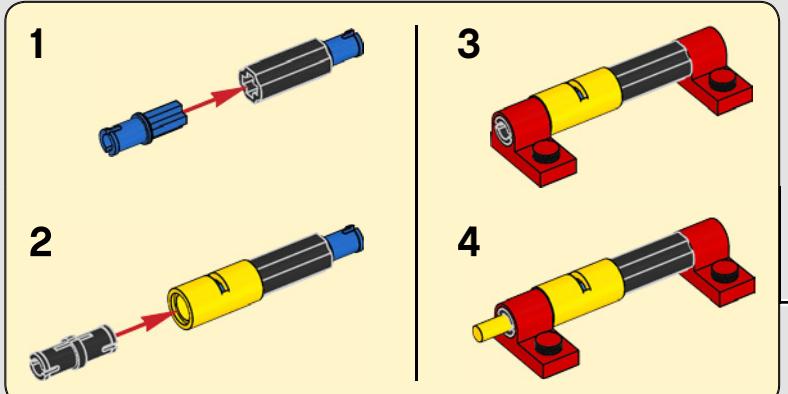


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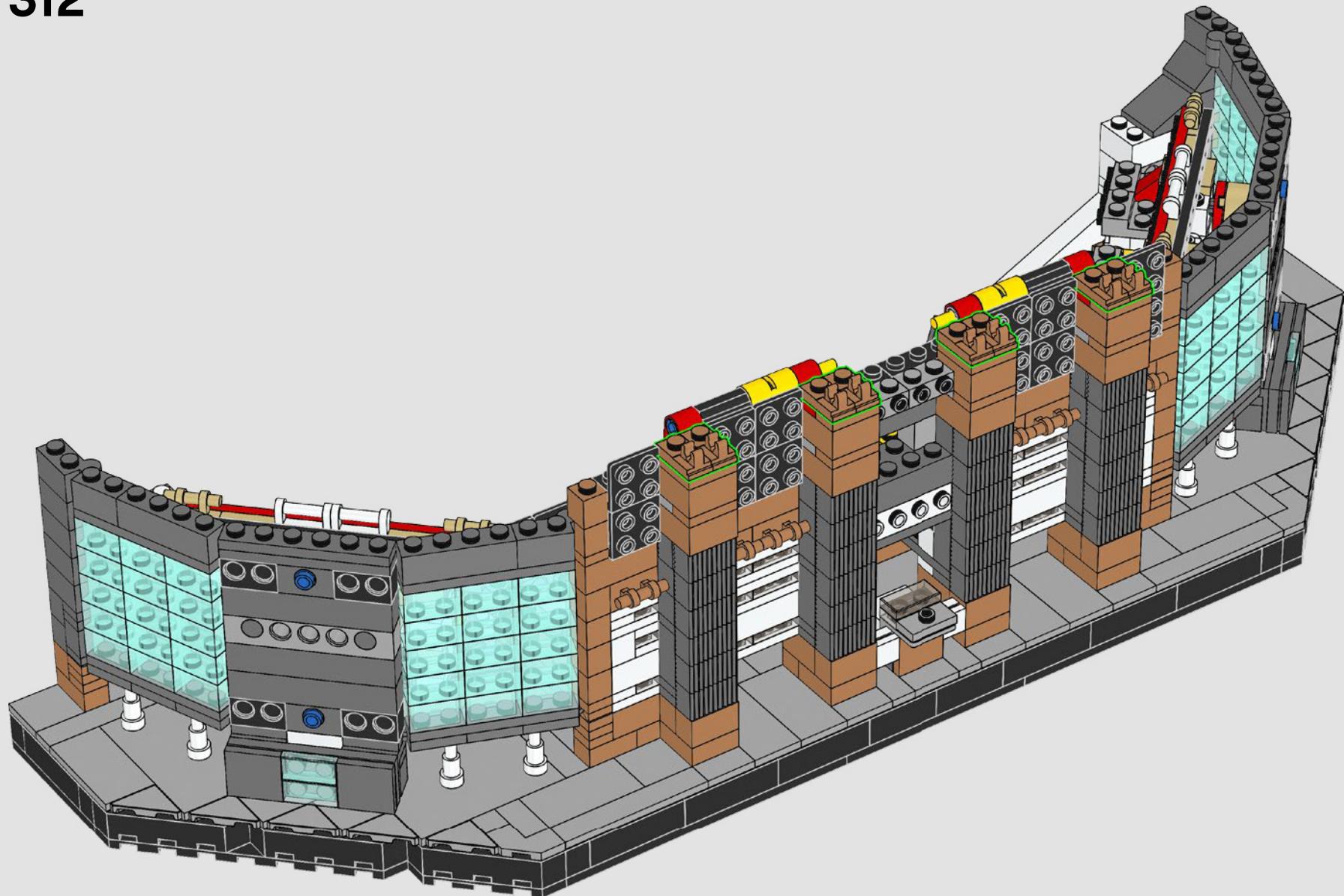
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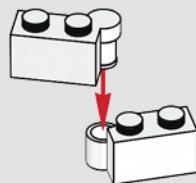
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312

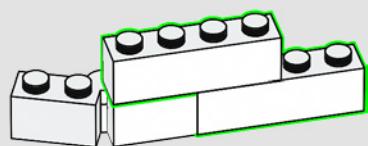




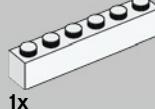
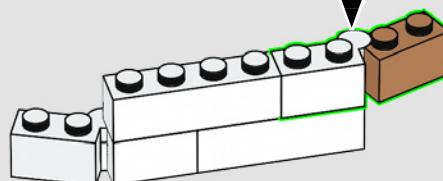
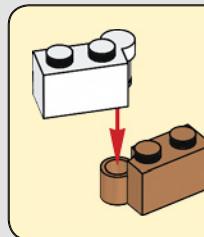
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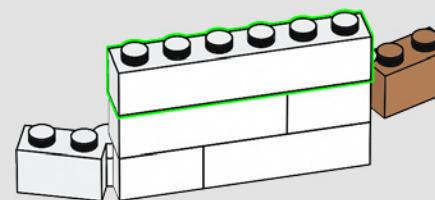
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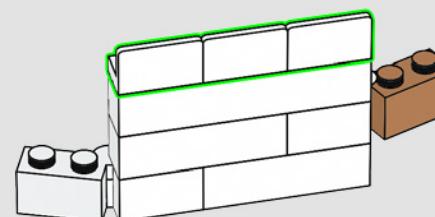
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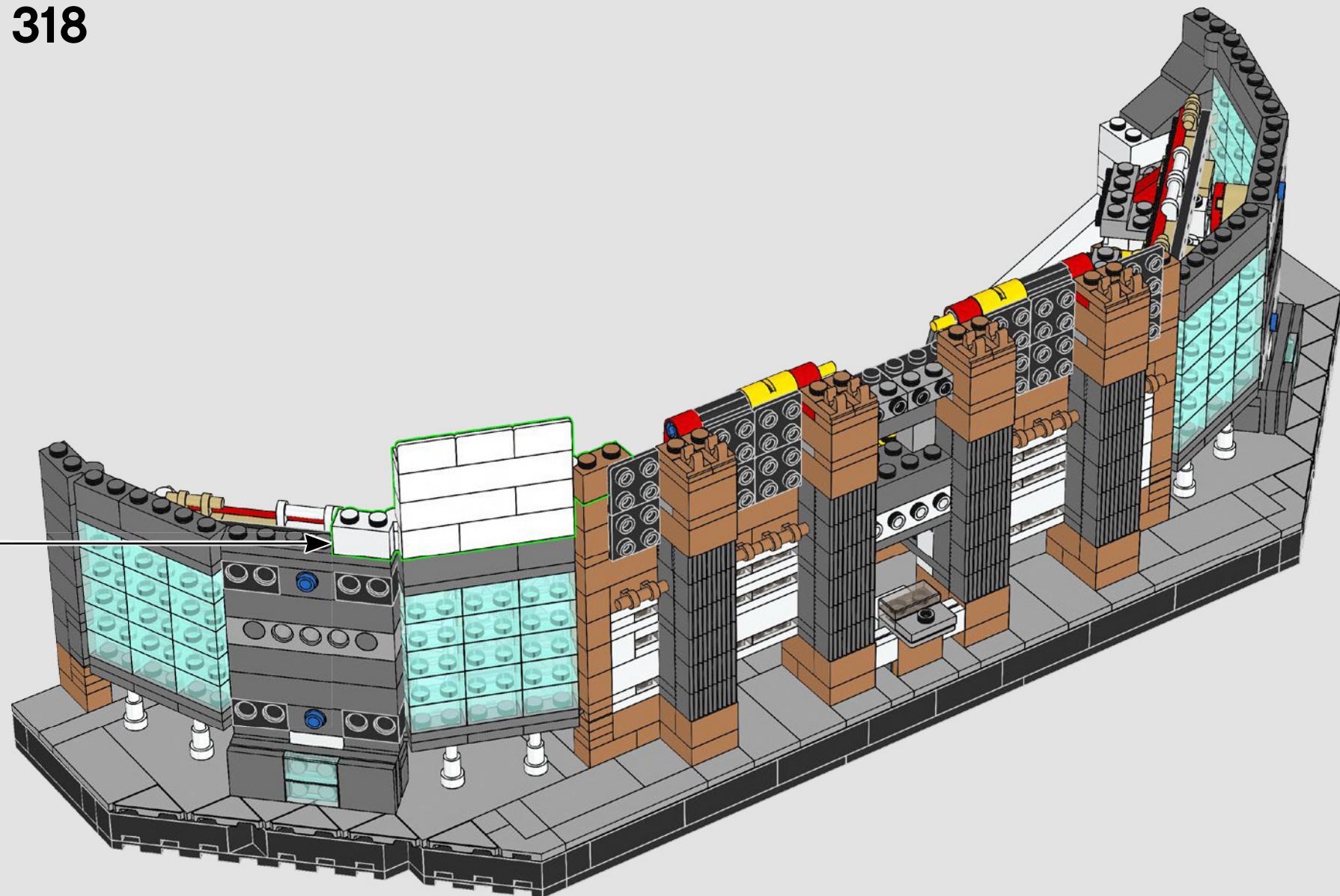
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**317**

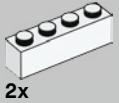
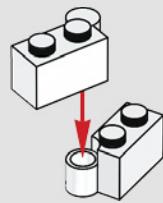


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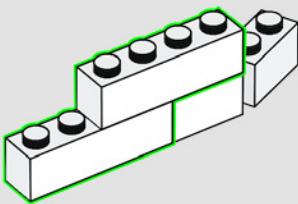




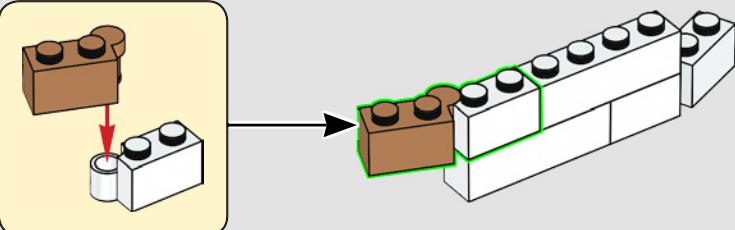
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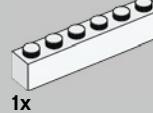
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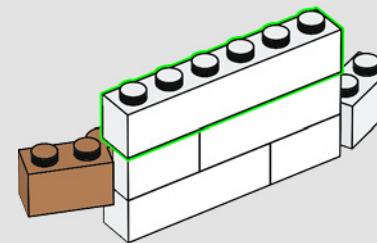
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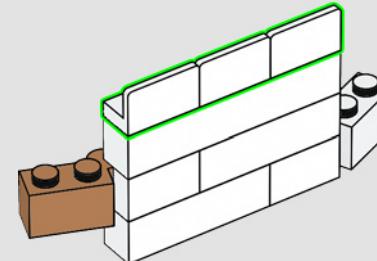
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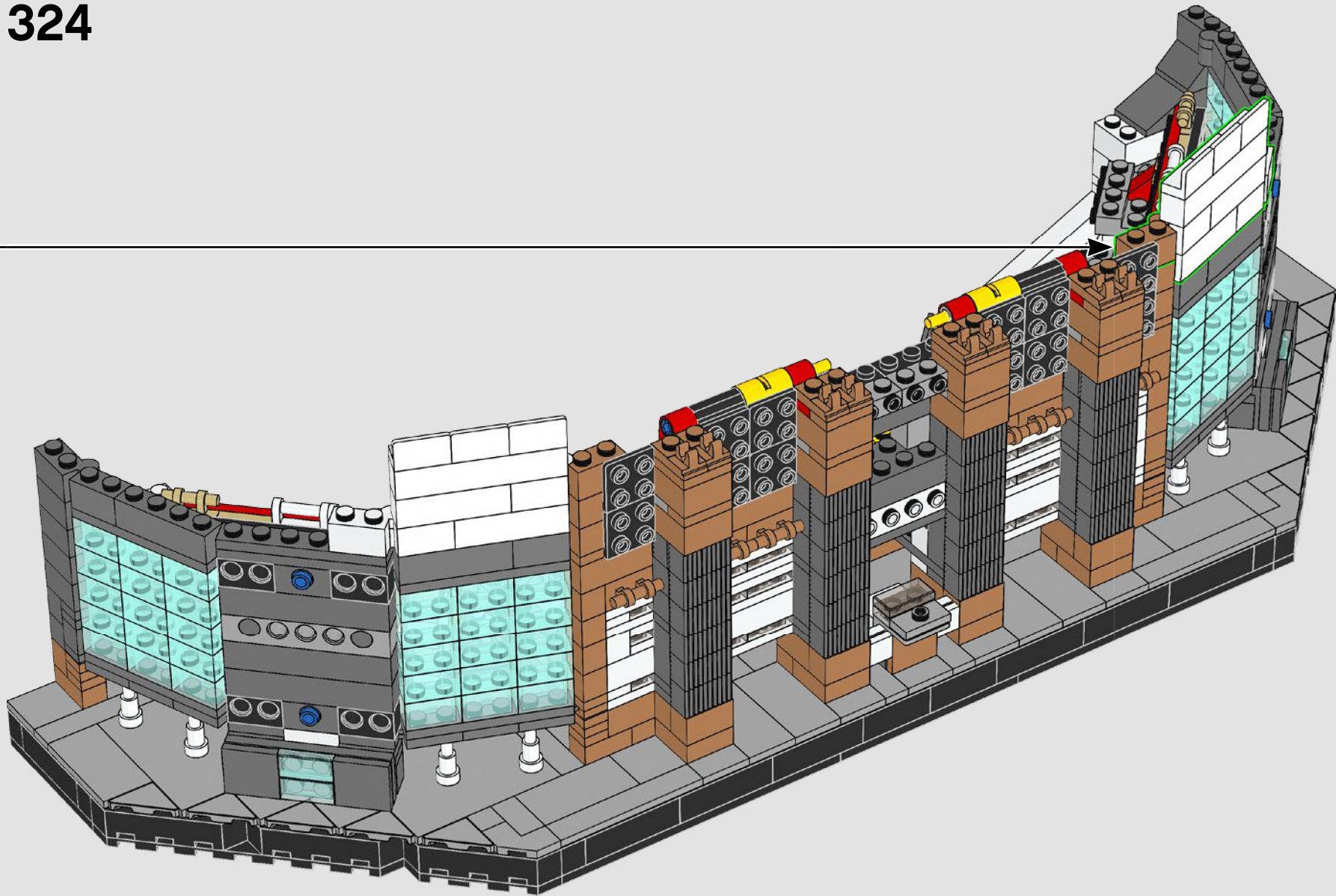
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323

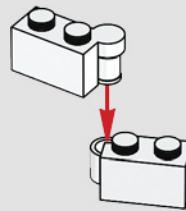


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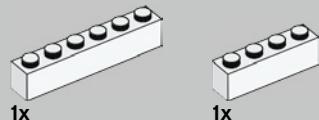
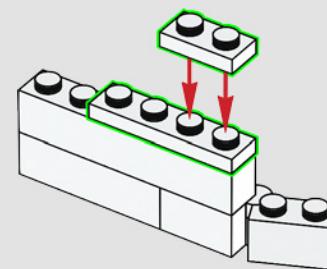




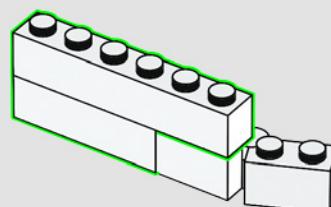
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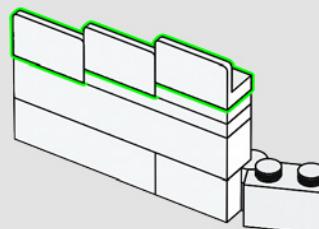
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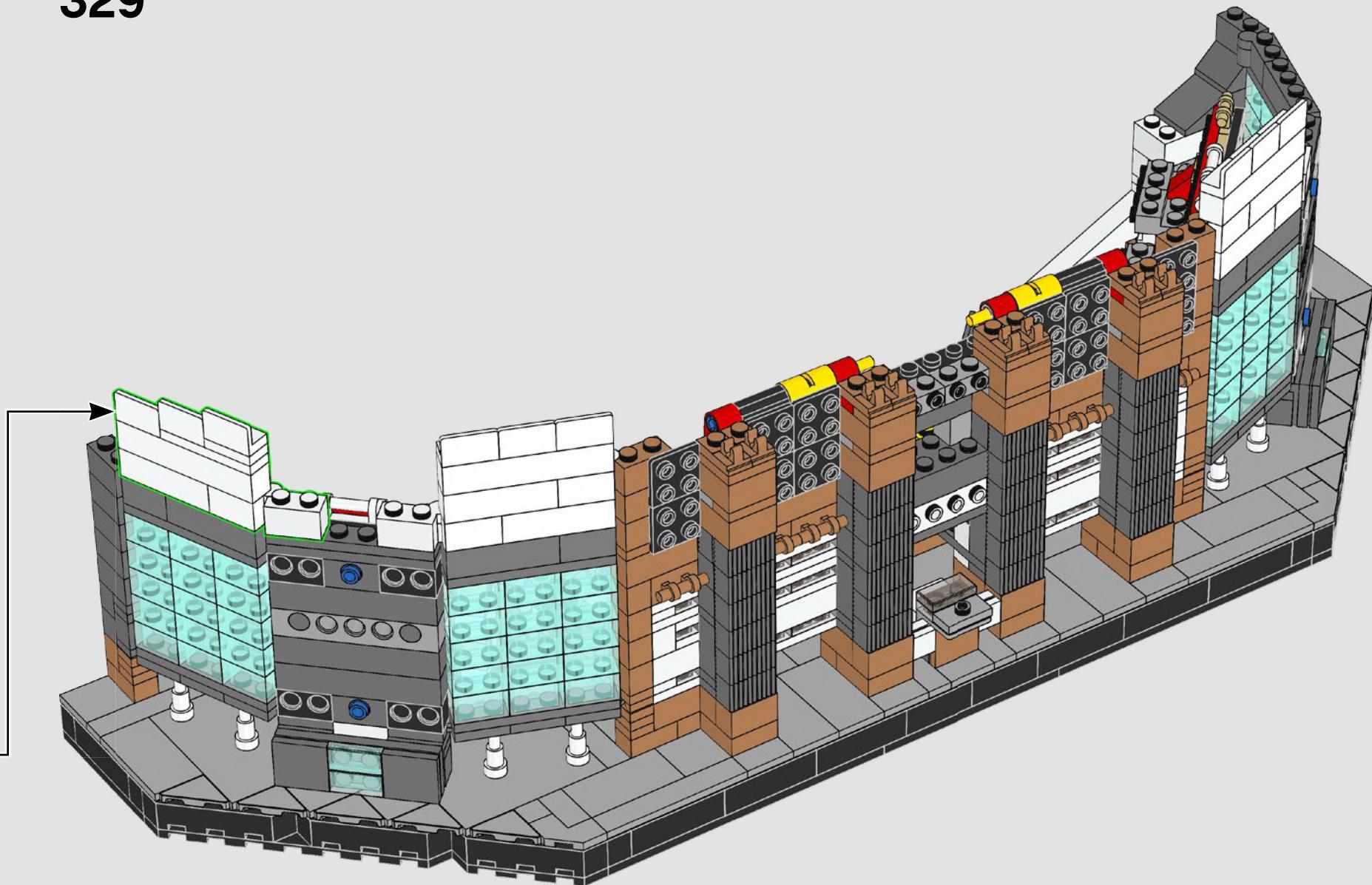
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328

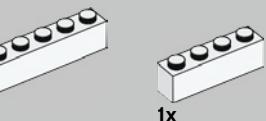
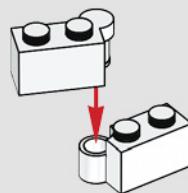


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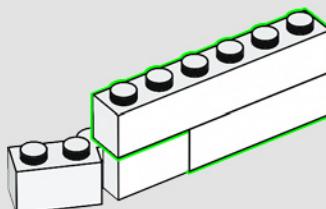




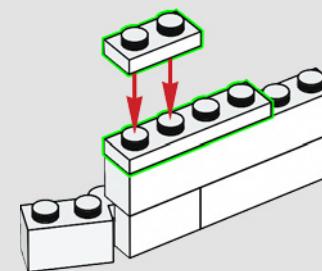
**330**



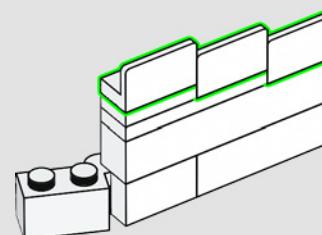
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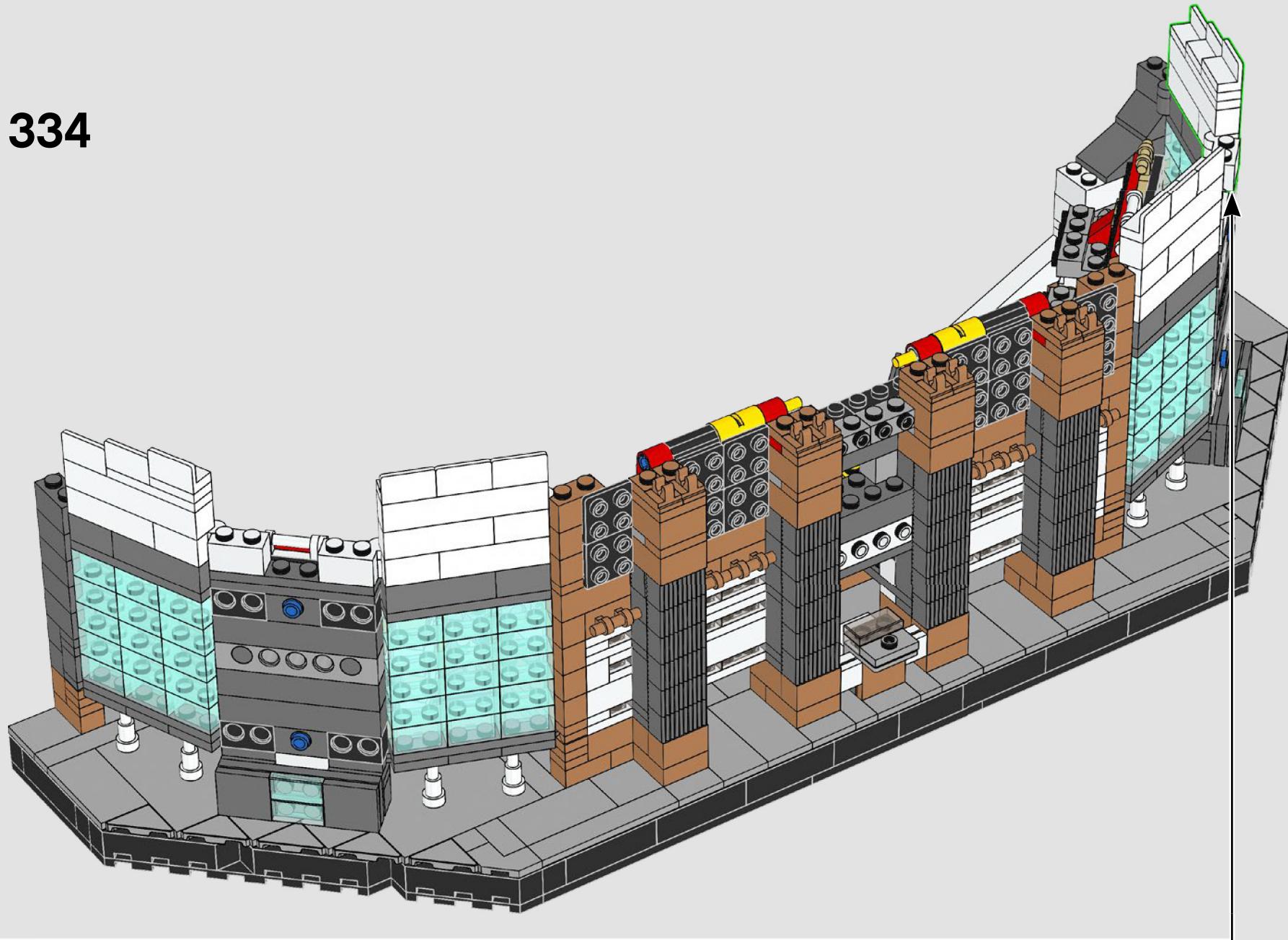
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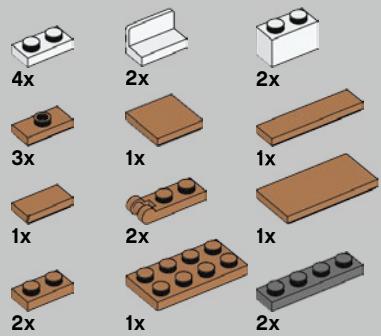


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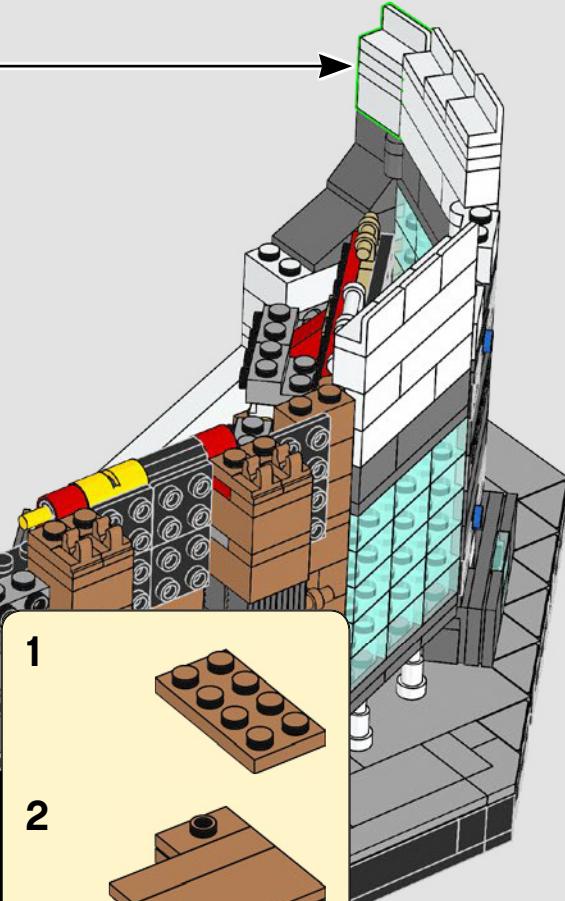
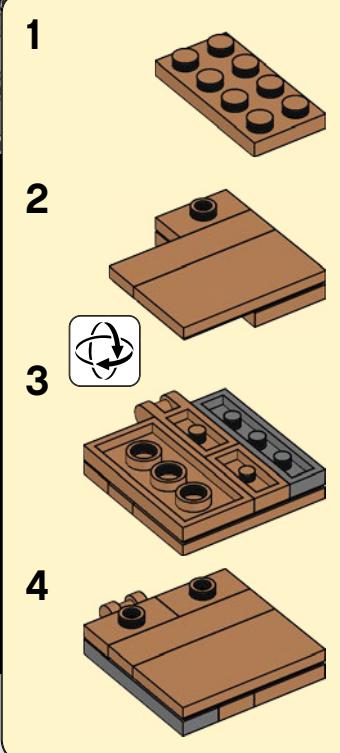
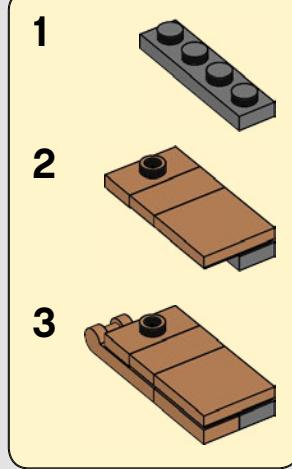
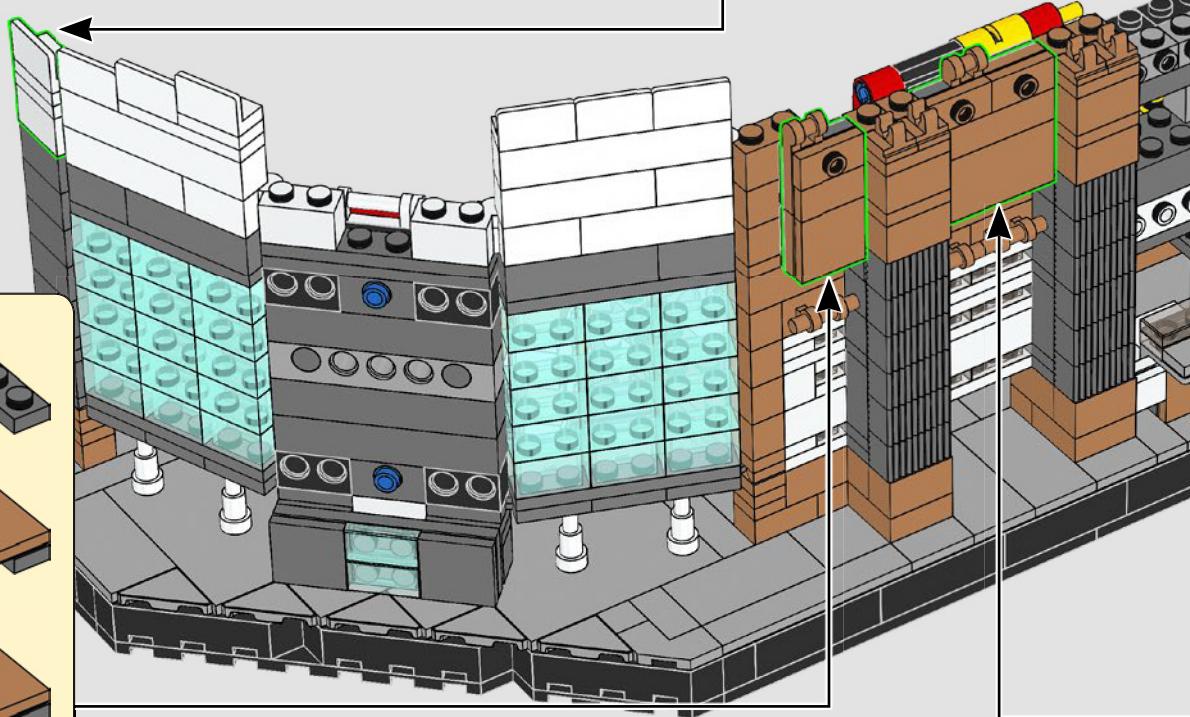
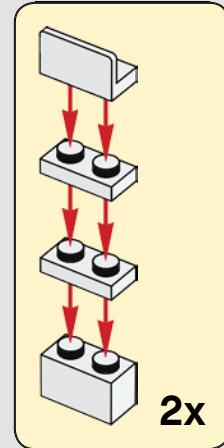


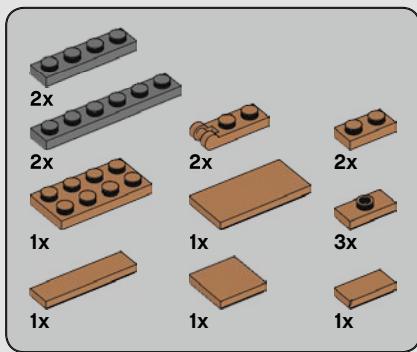
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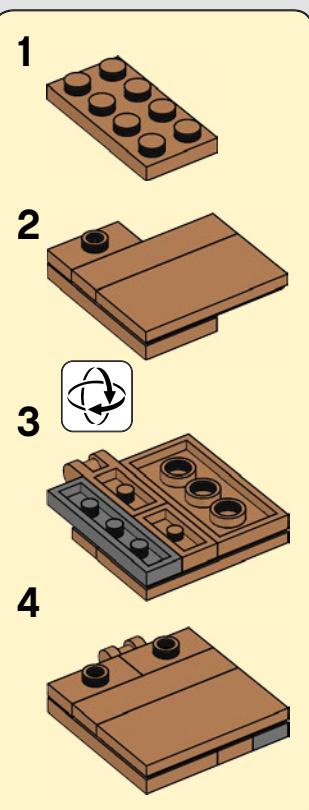
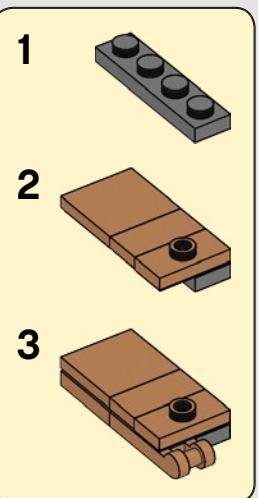
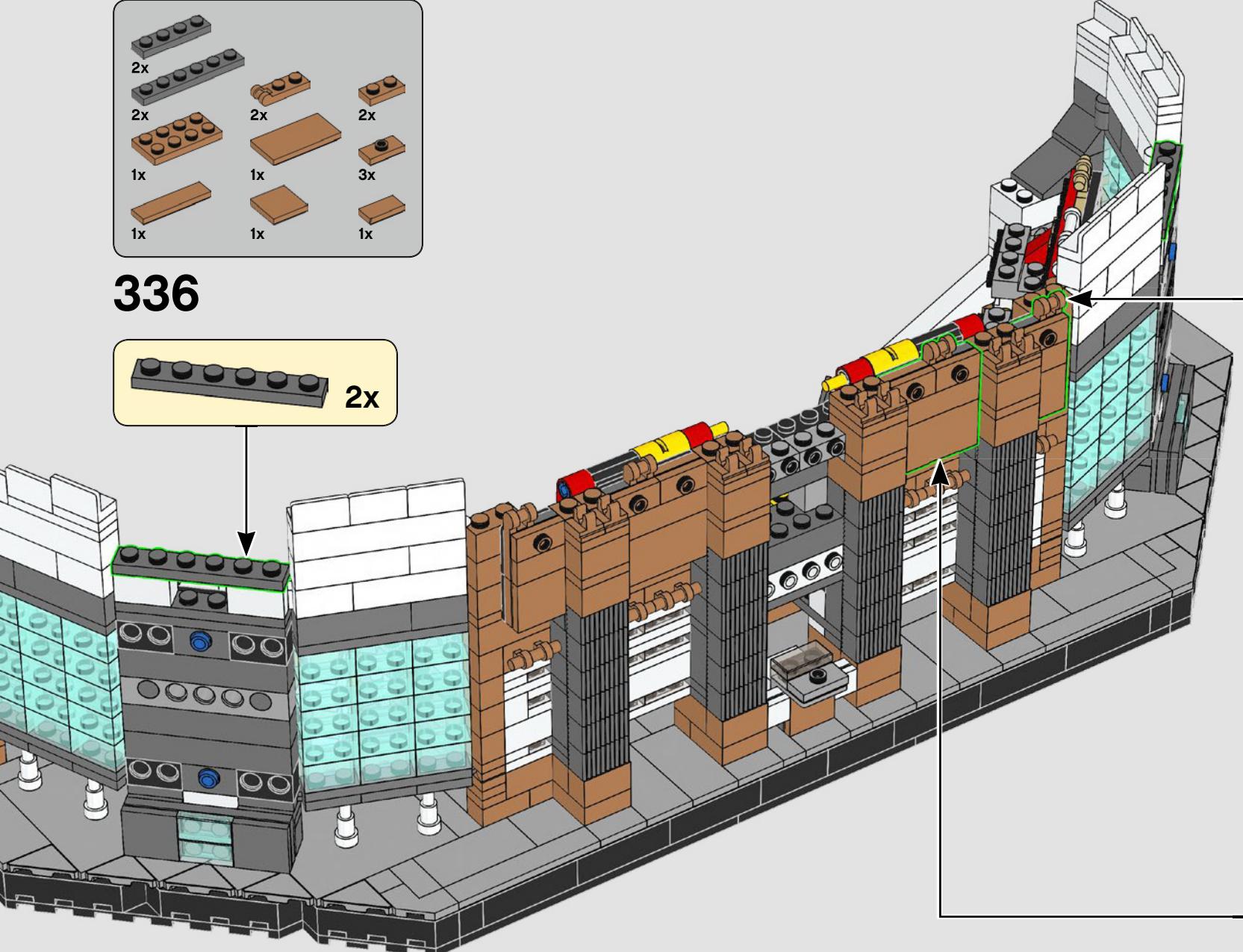


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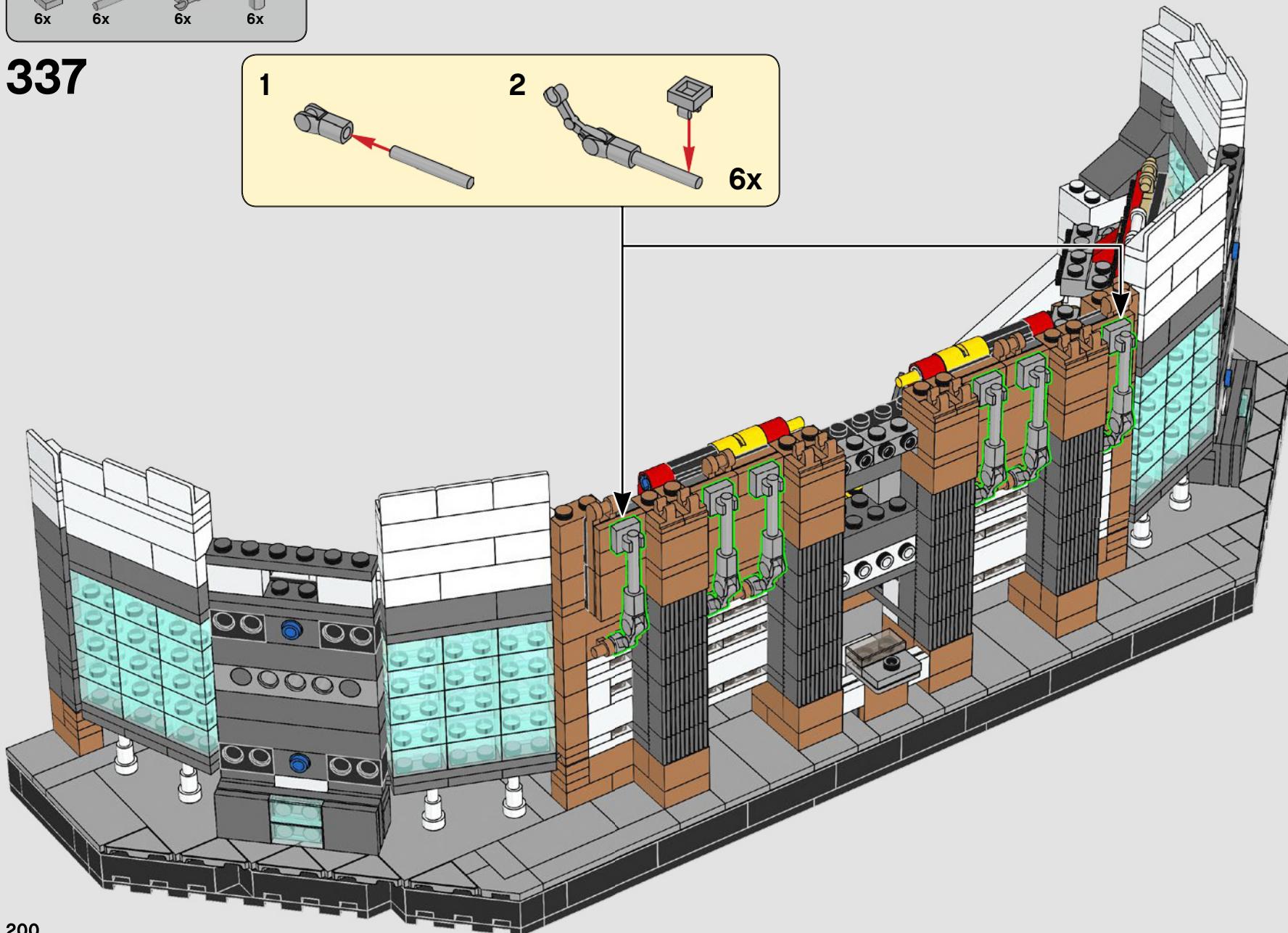
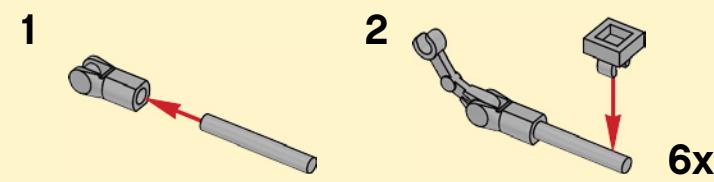


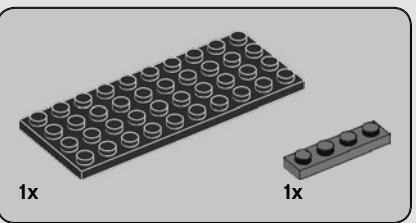
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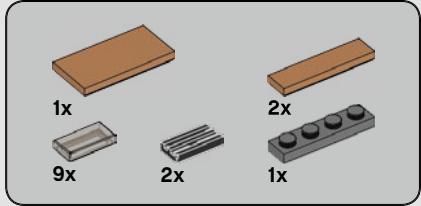
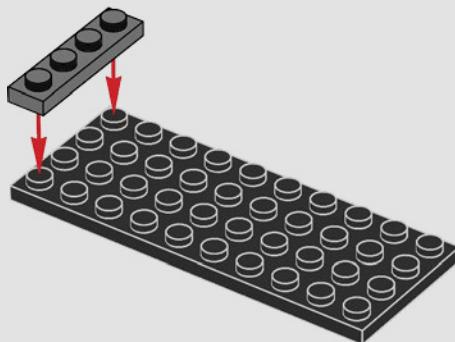


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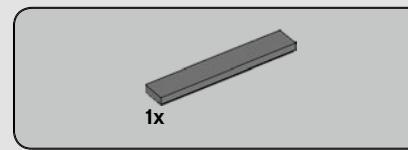
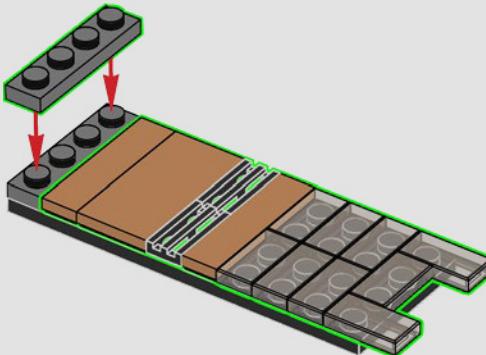




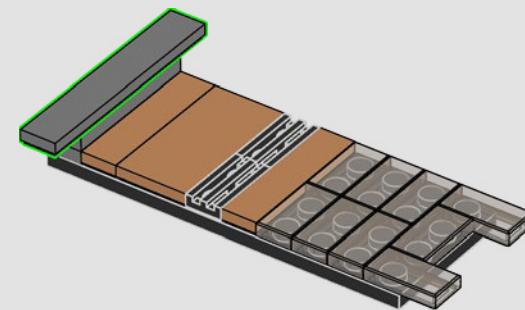
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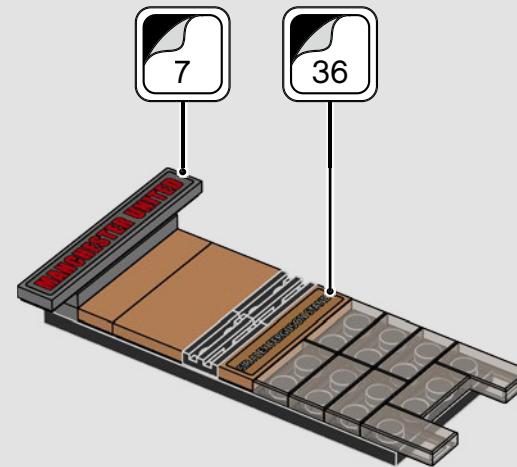
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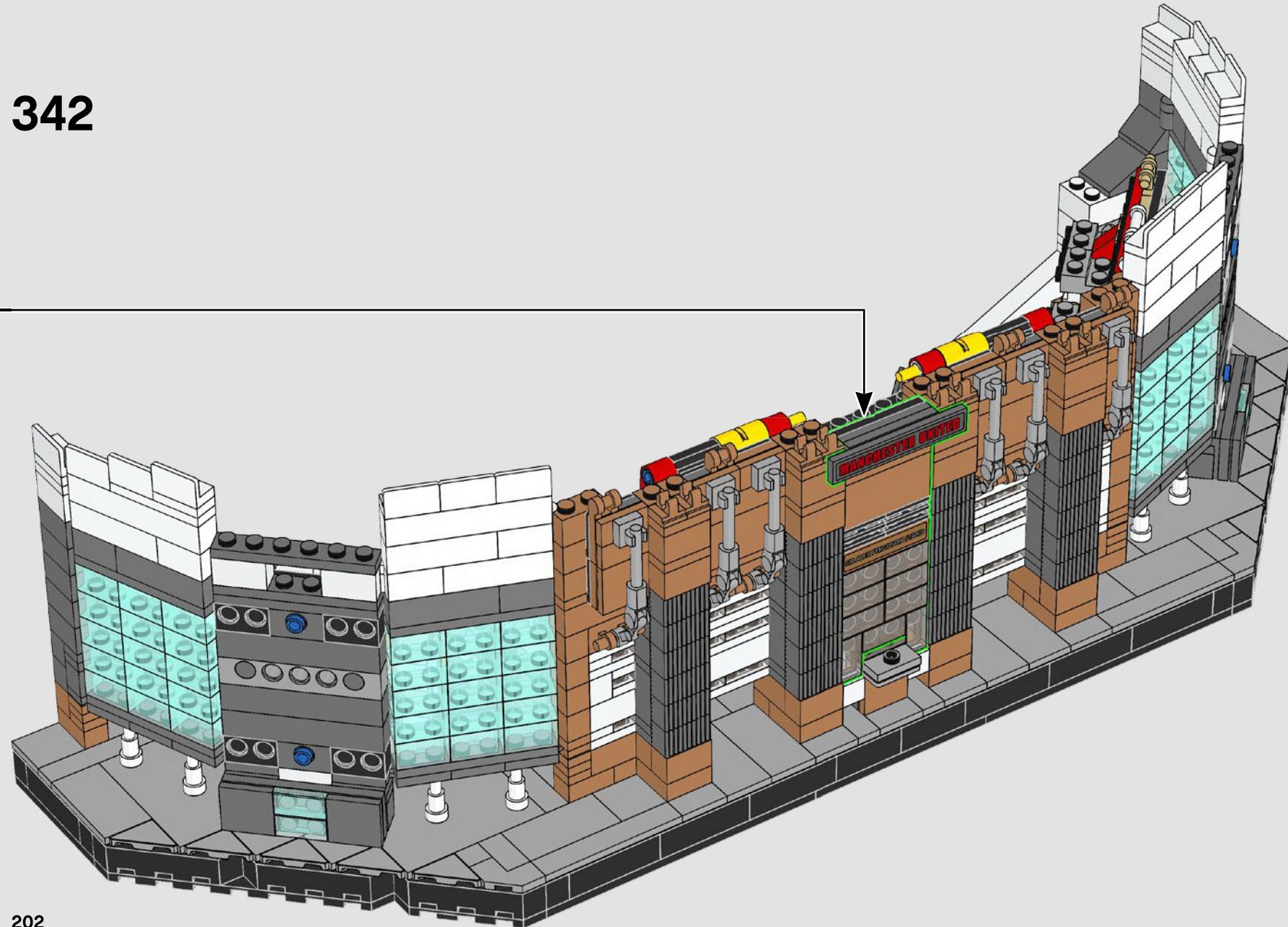
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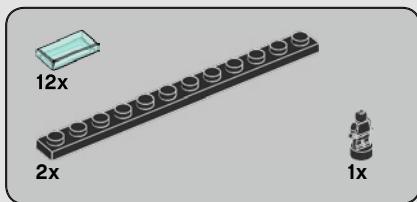


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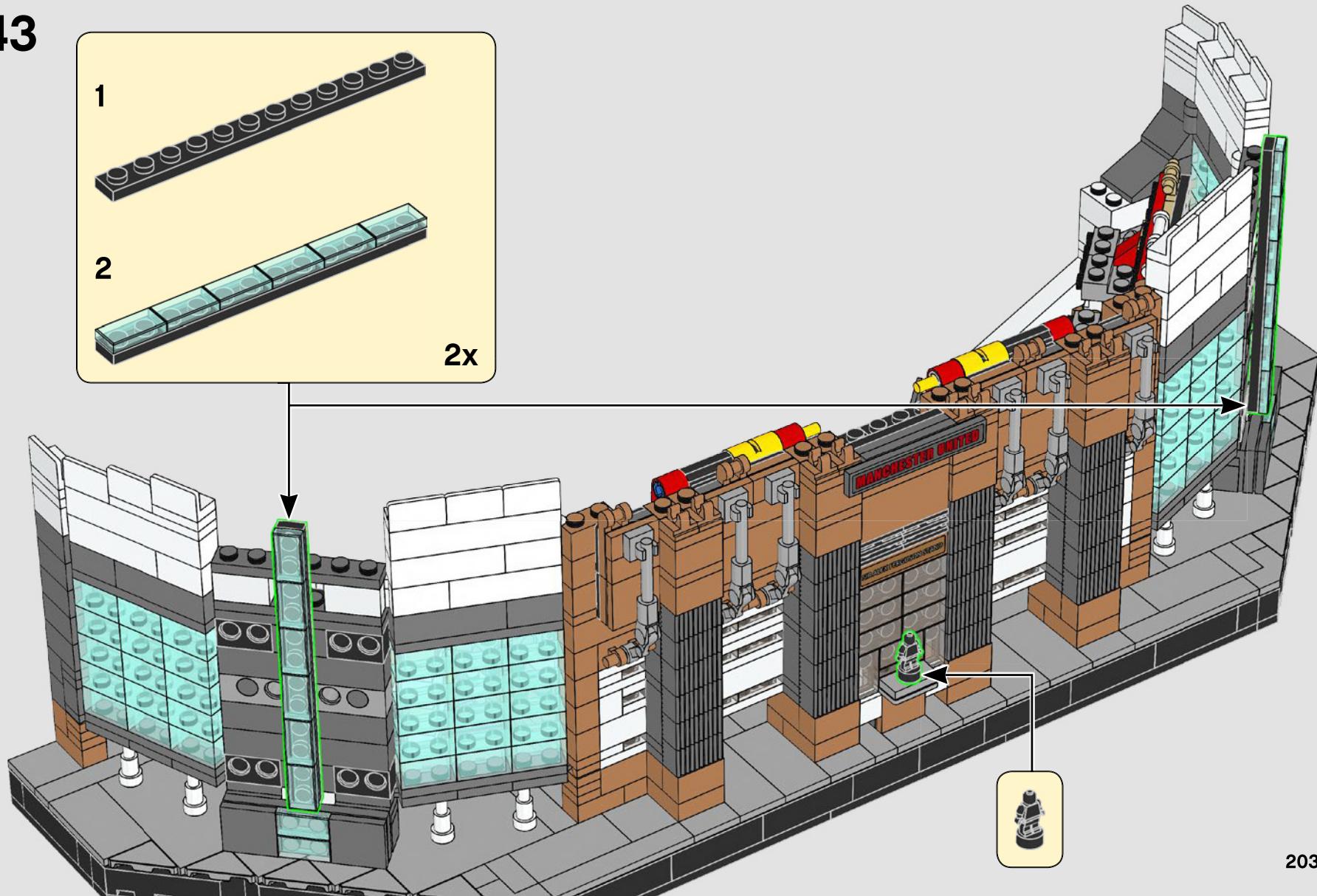
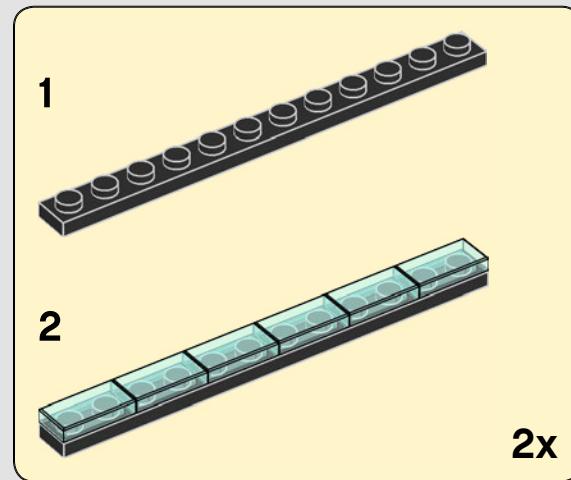


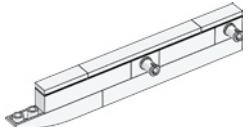
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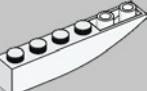


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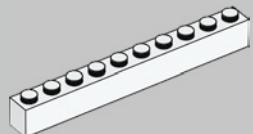




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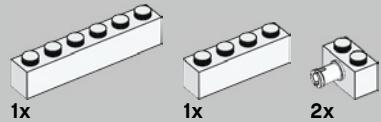
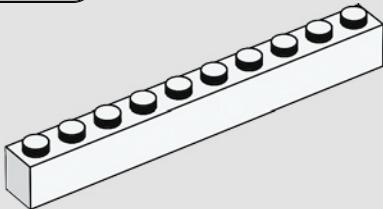


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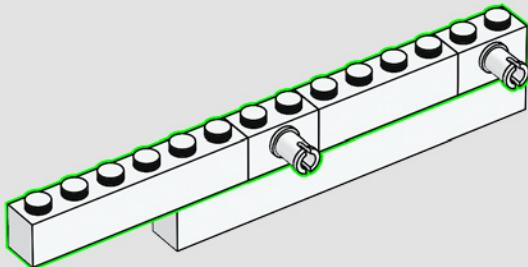


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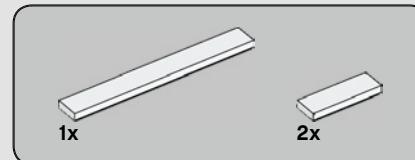
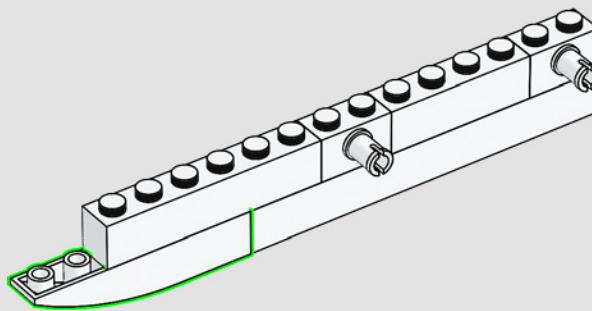
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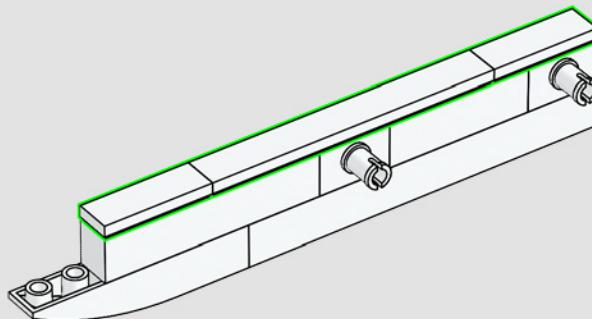
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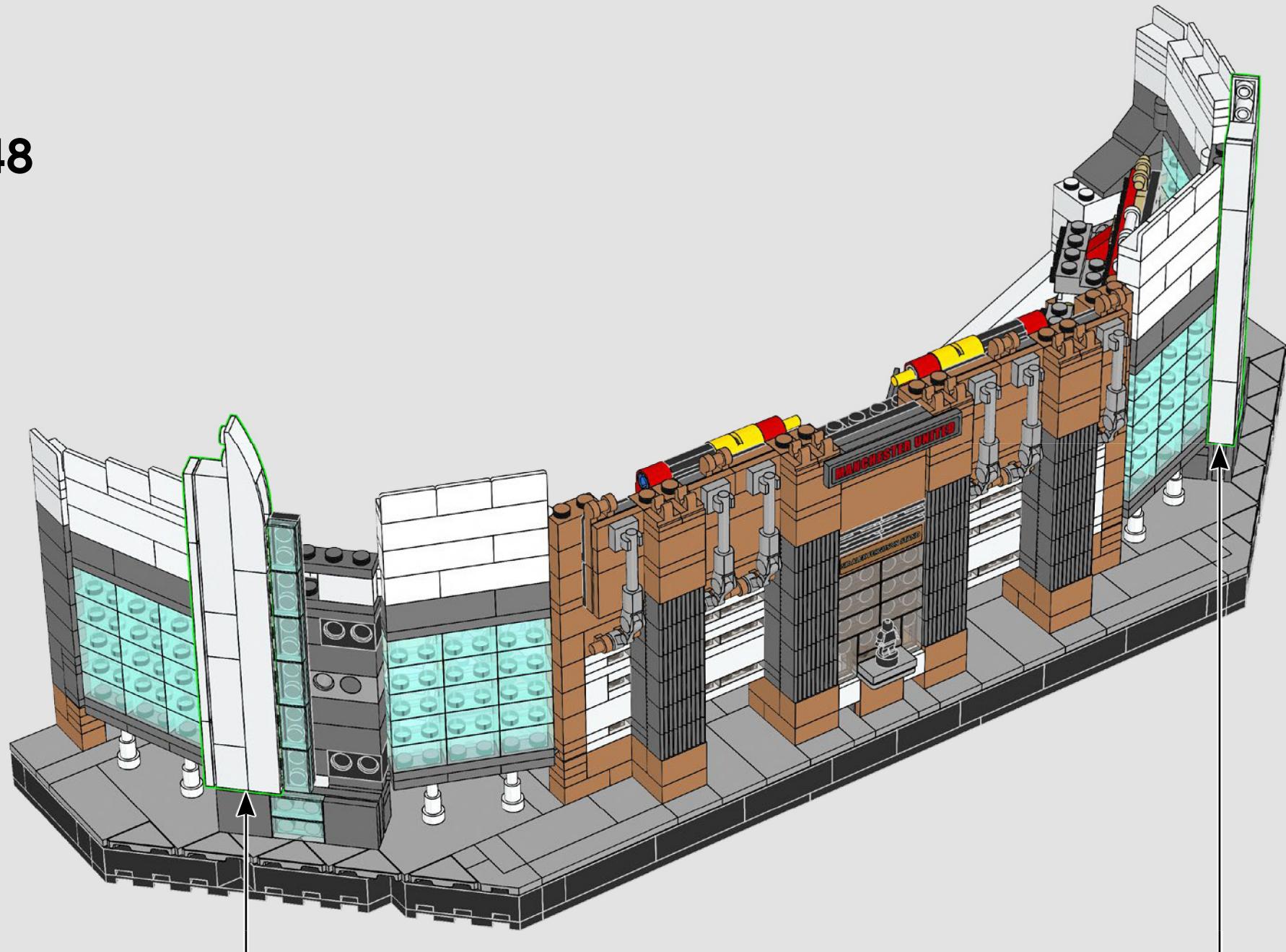


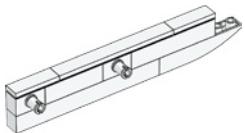
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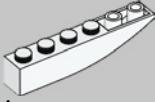
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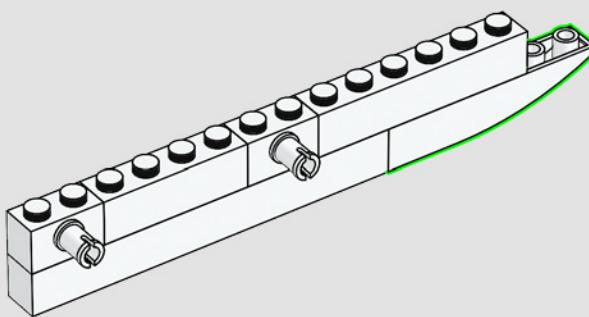


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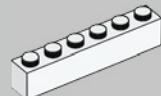
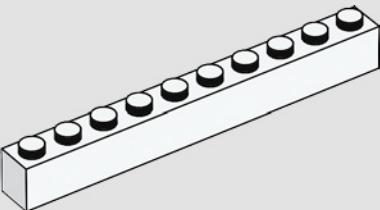


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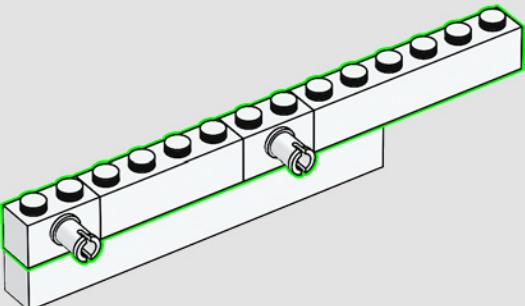


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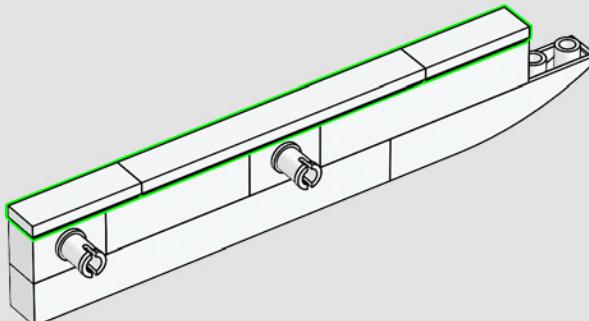


**1x**      **1x**      **2x**

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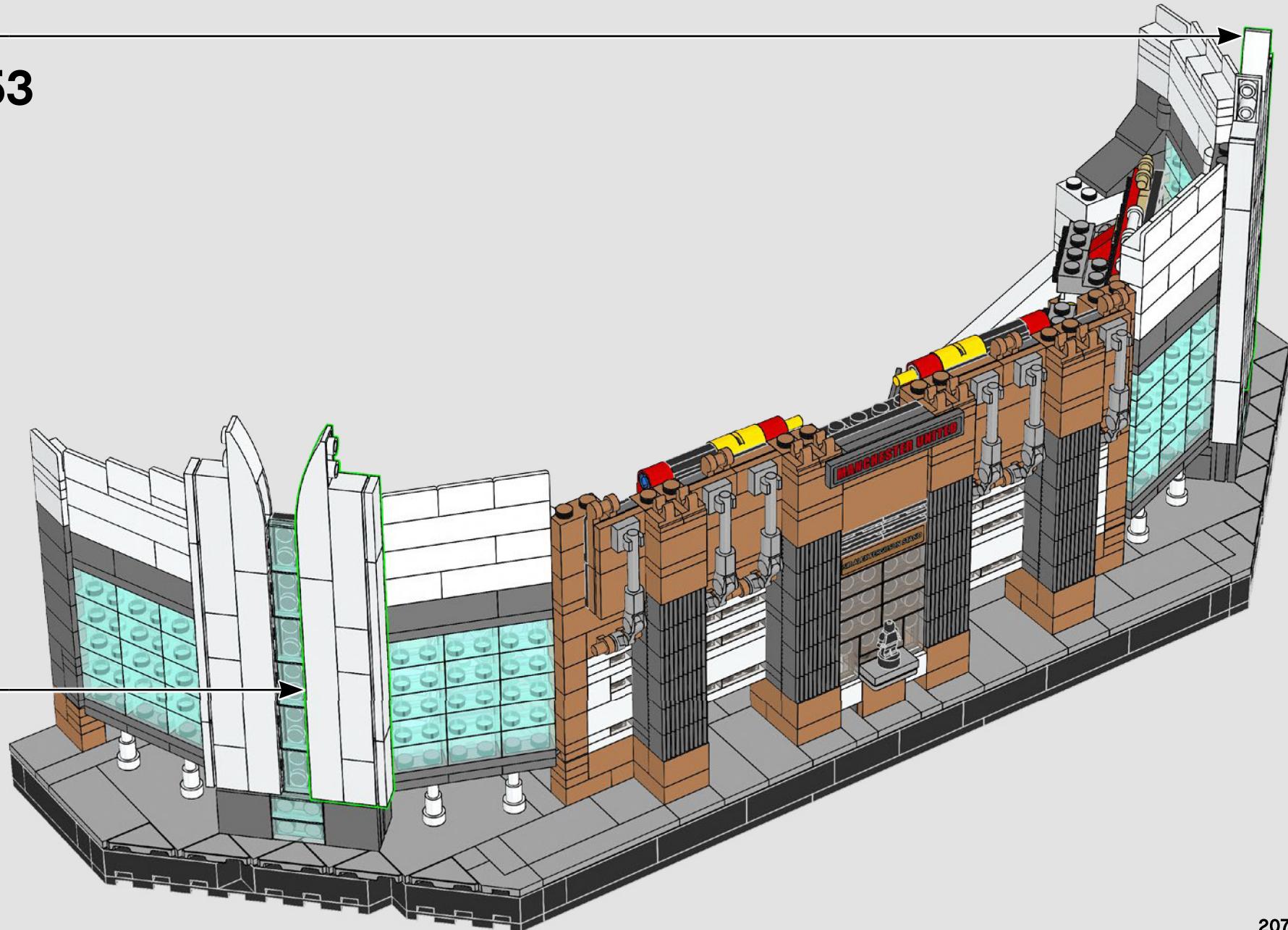


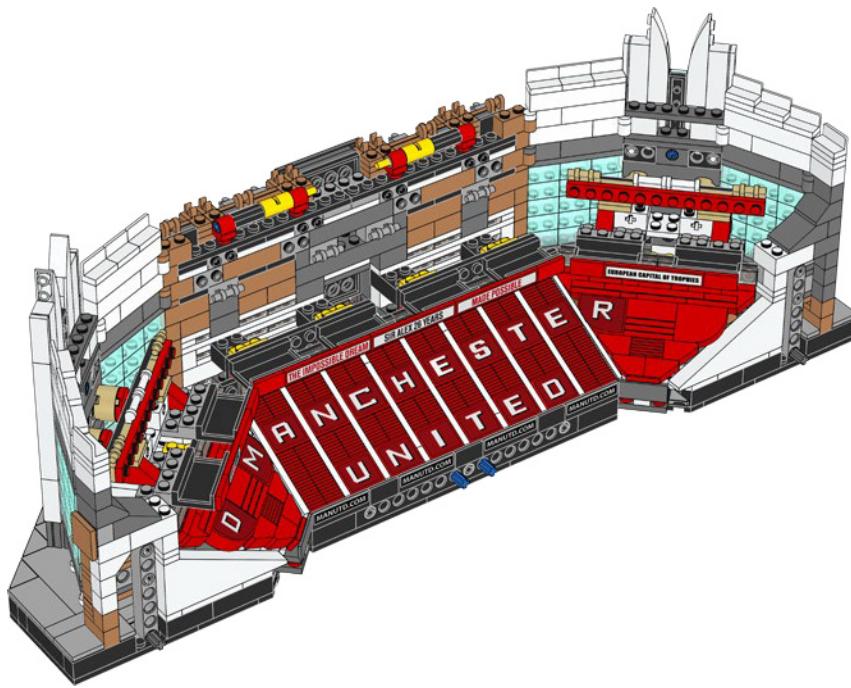
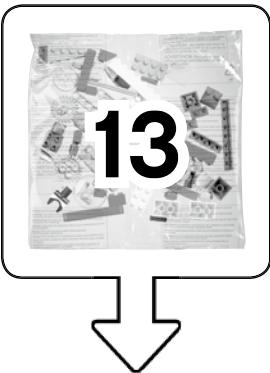
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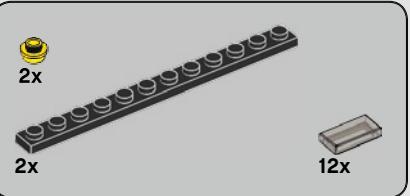


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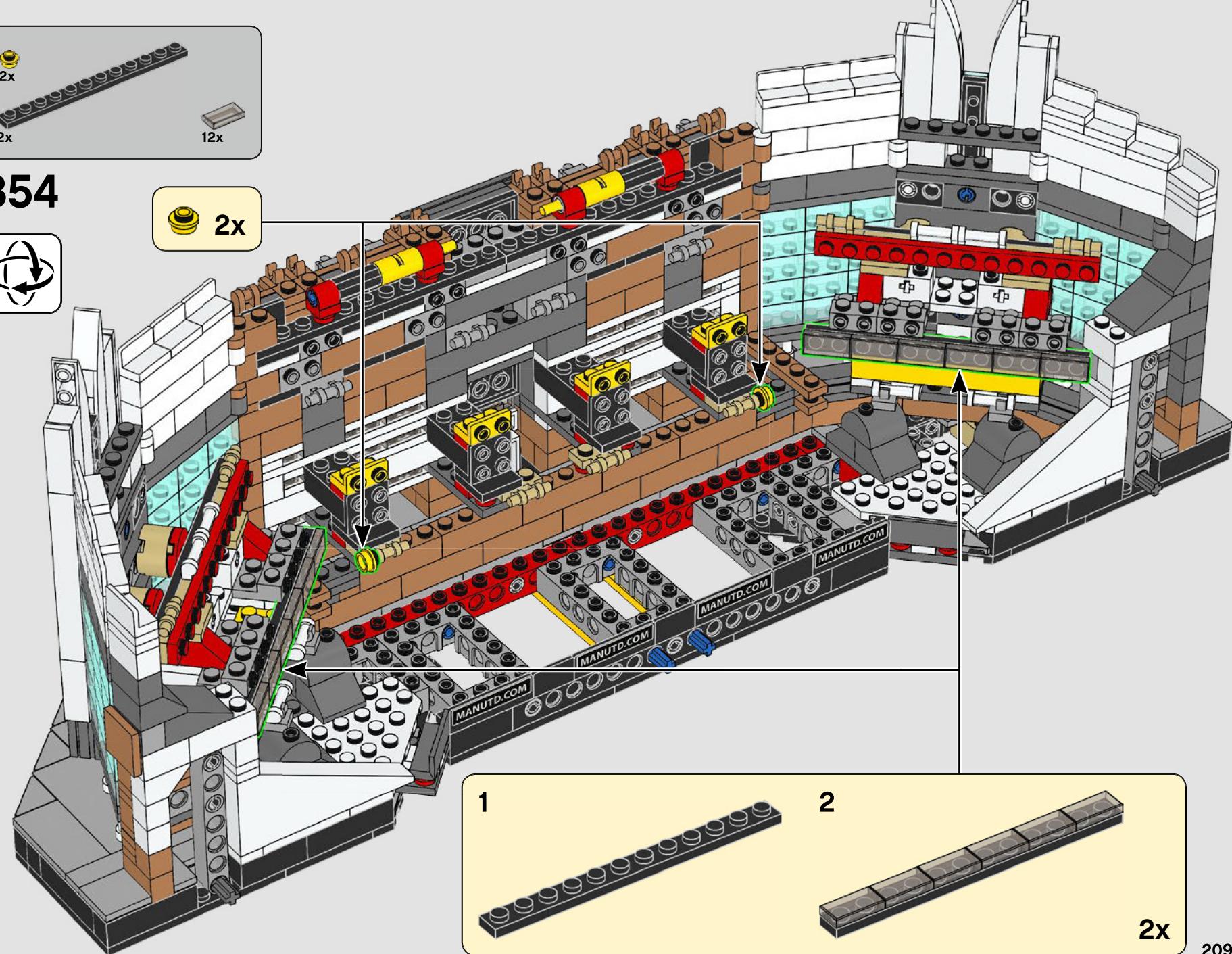




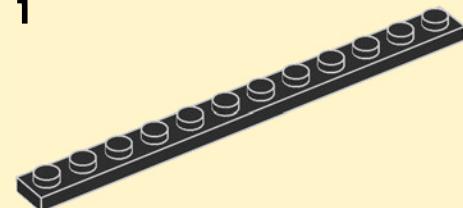
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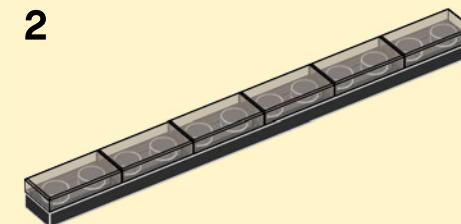
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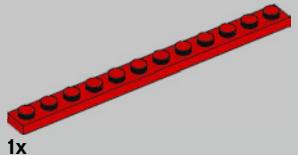
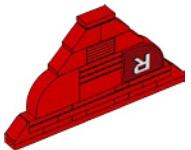
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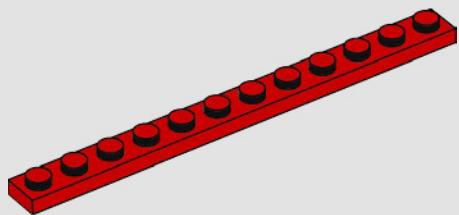
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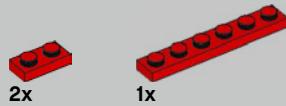
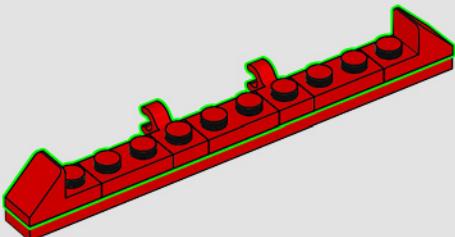
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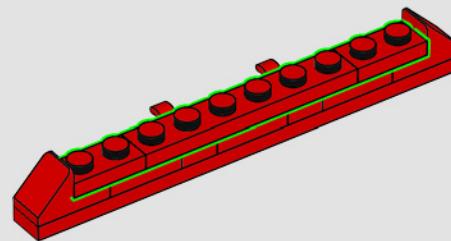
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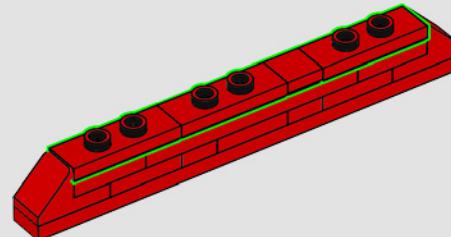
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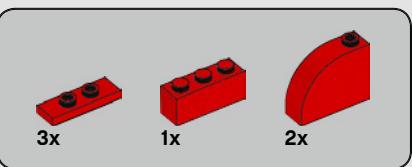


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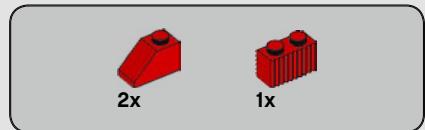
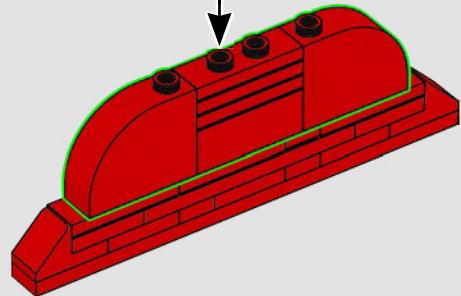


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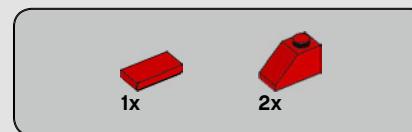
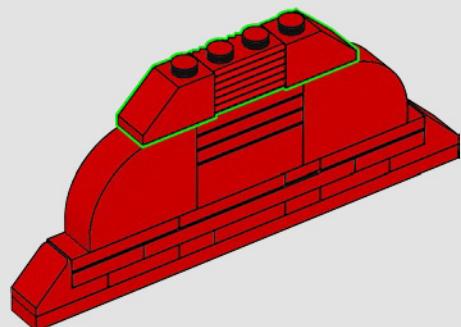




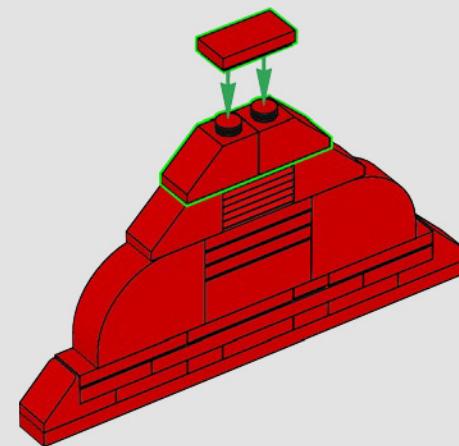
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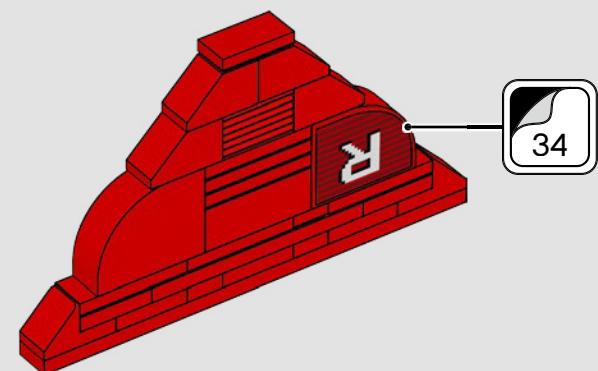
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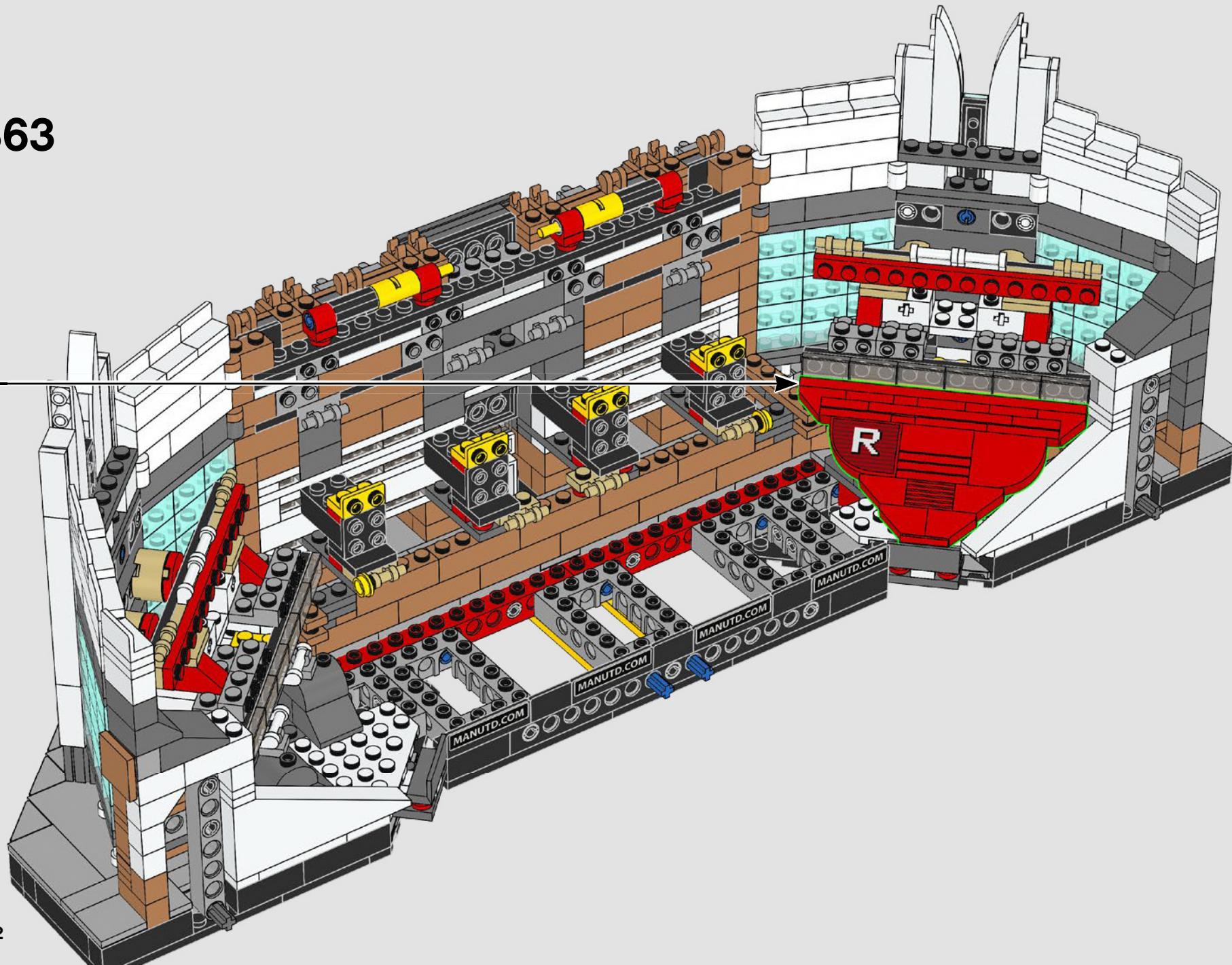
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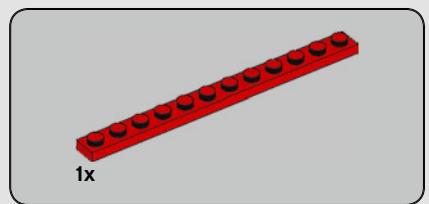
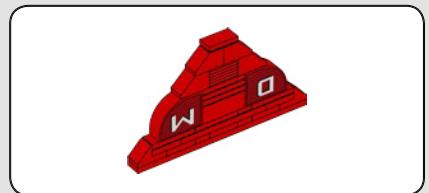


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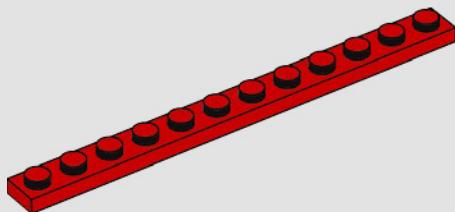


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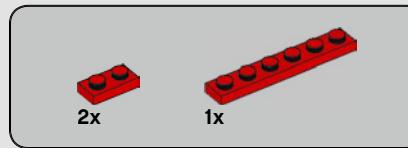
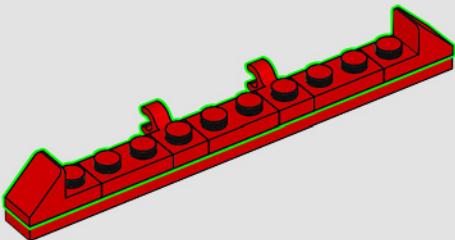




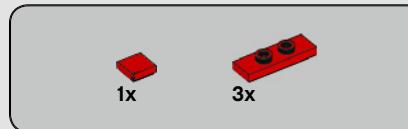
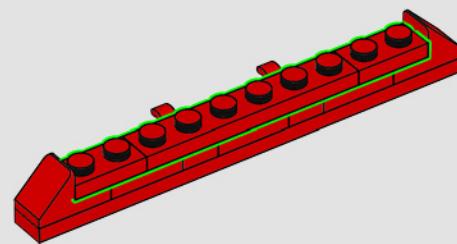
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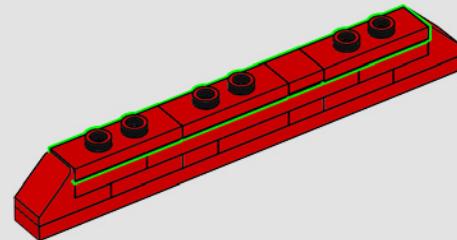
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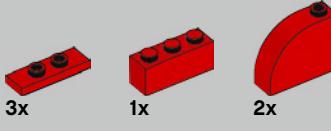


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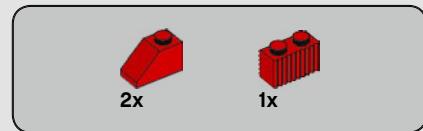
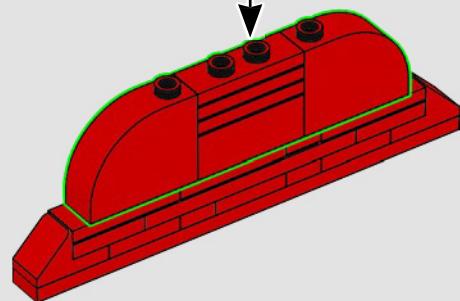


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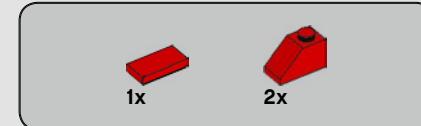
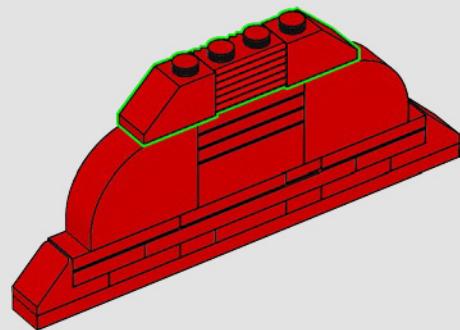




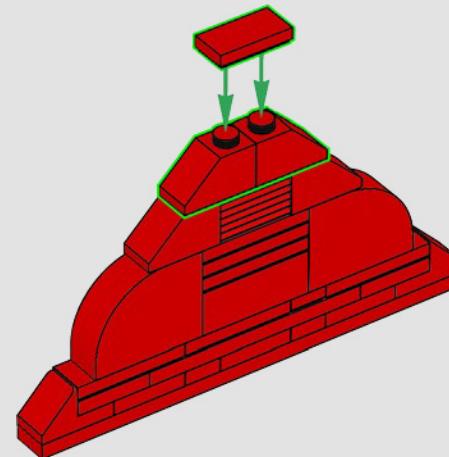
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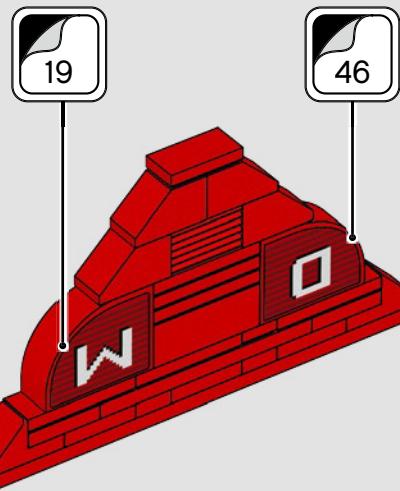
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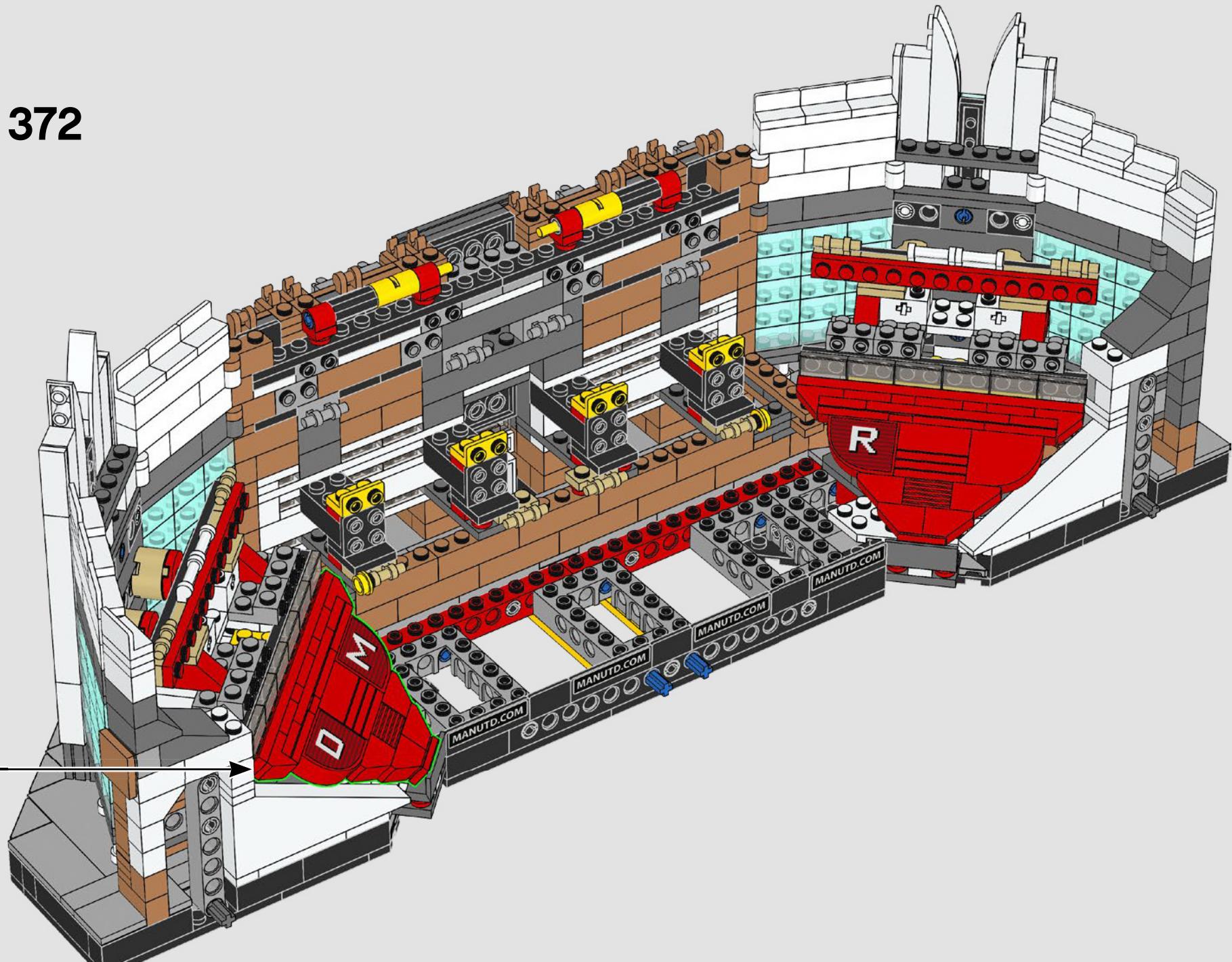
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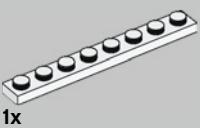


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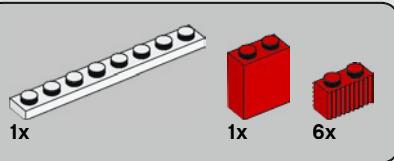
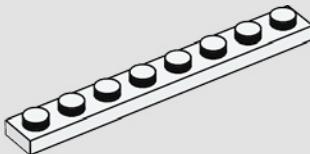


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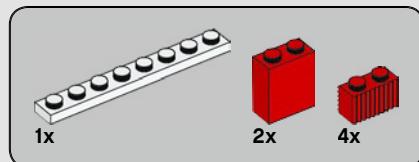
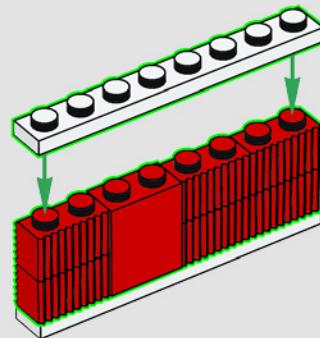




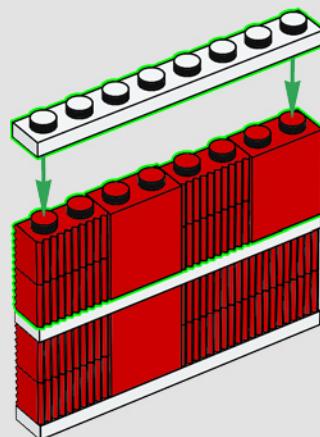
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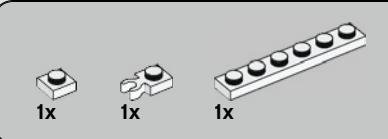
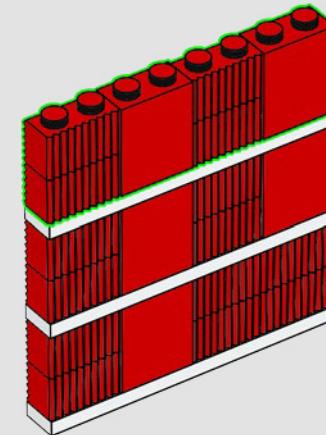
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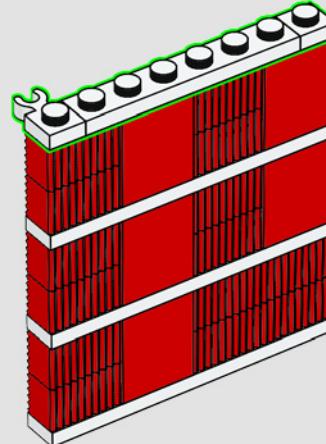
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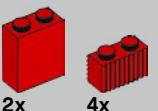
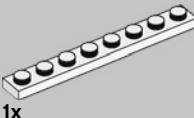


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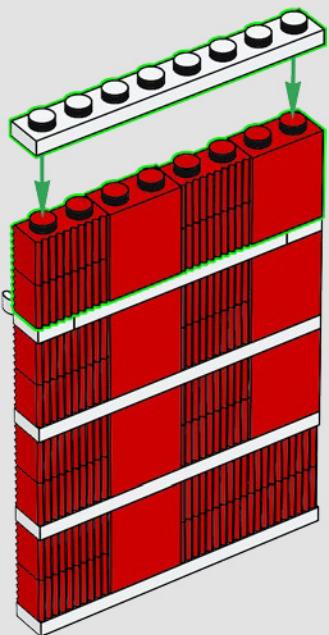


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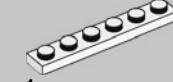
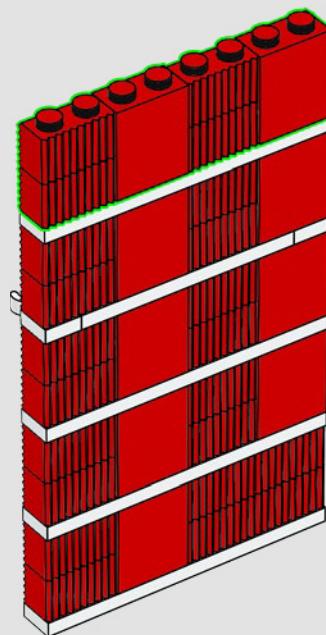




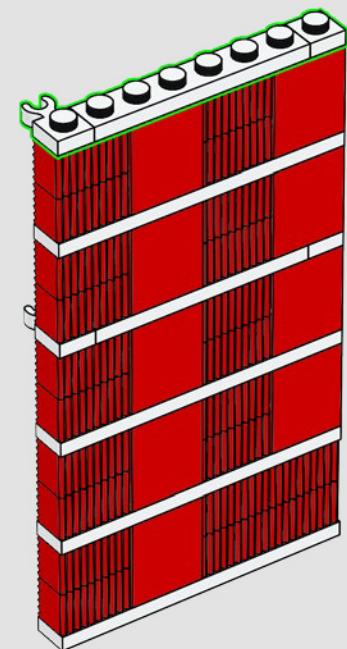
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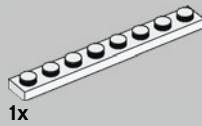


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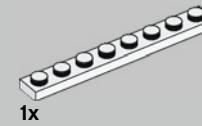
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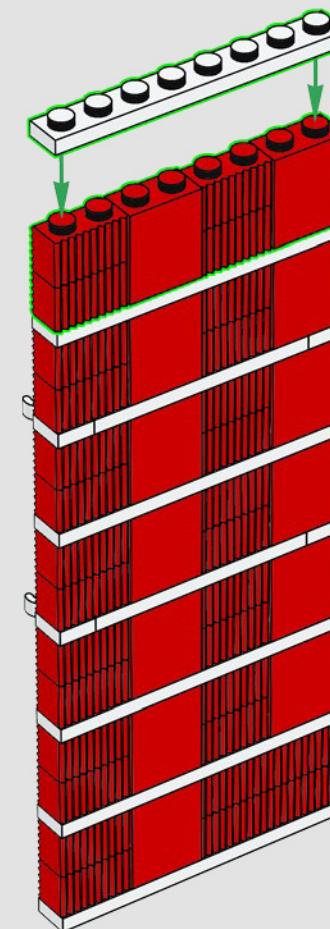
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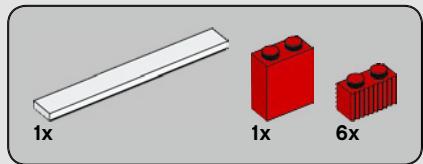
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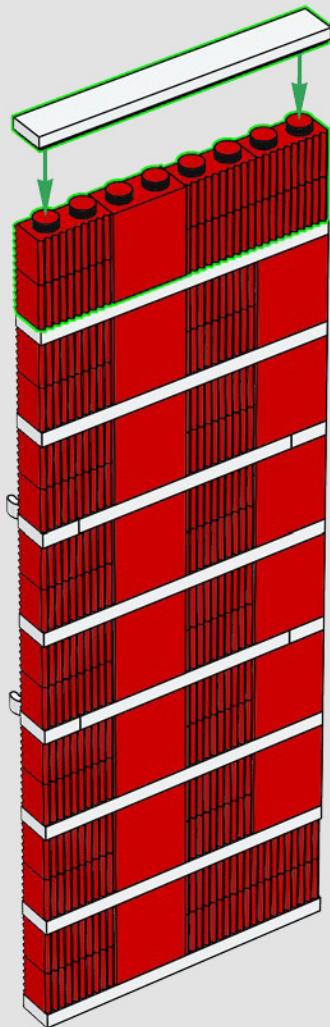
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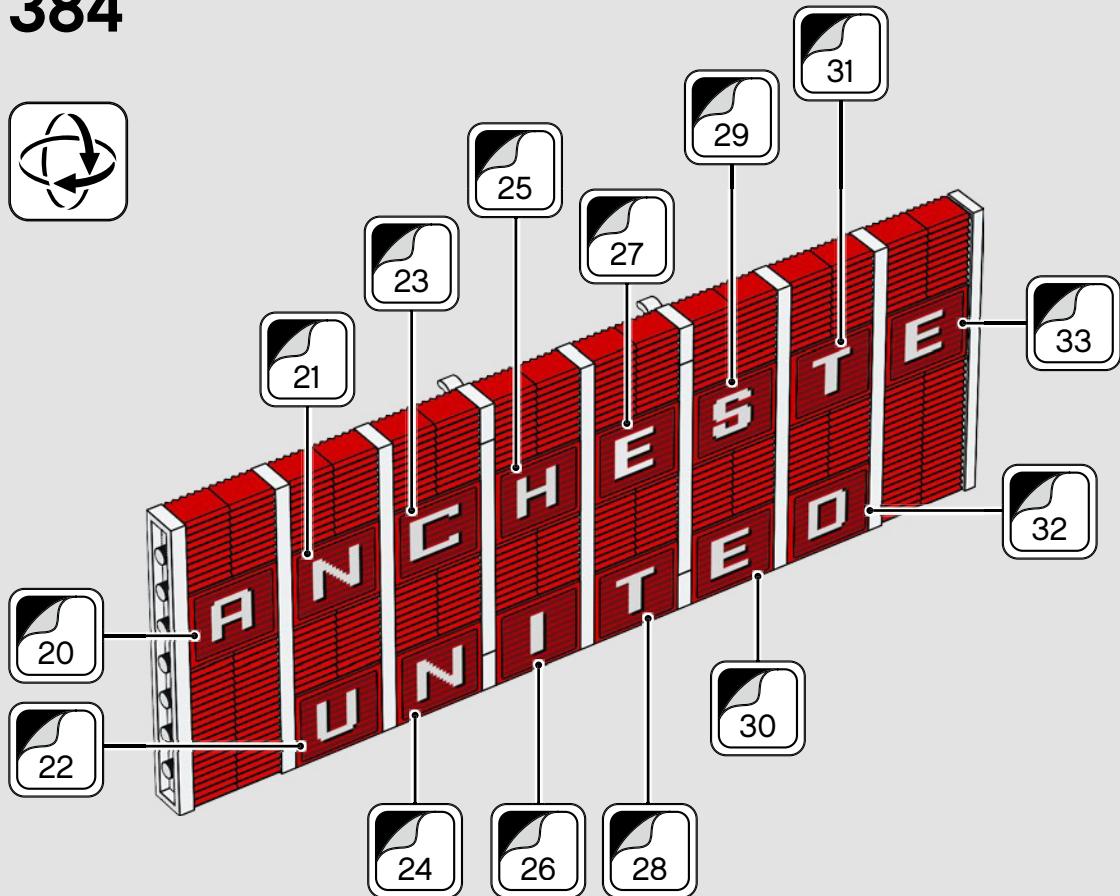




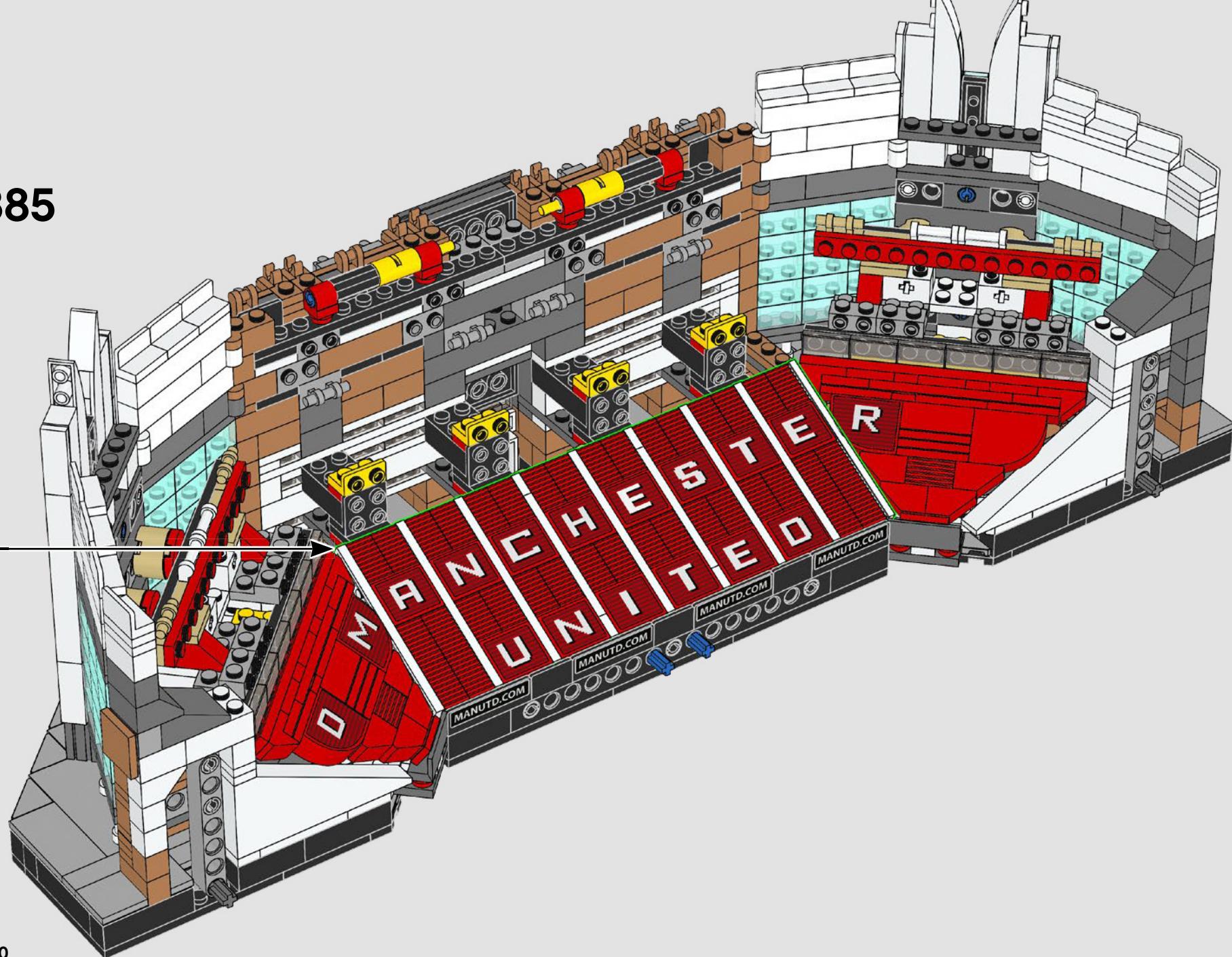
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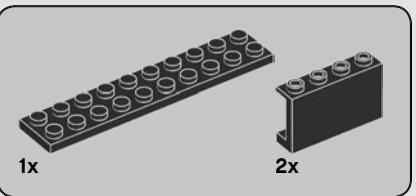
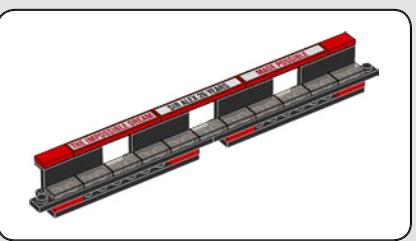


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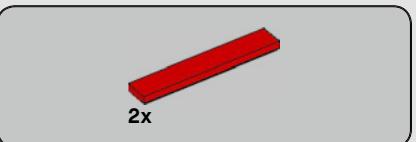
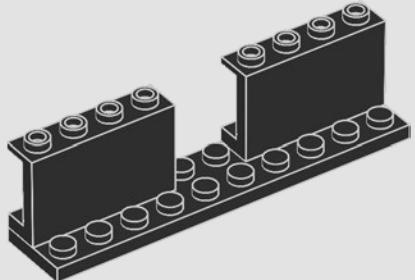


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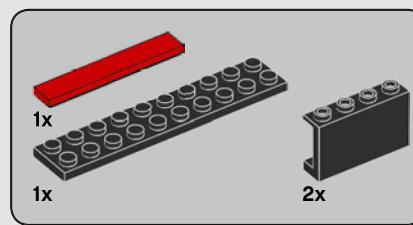
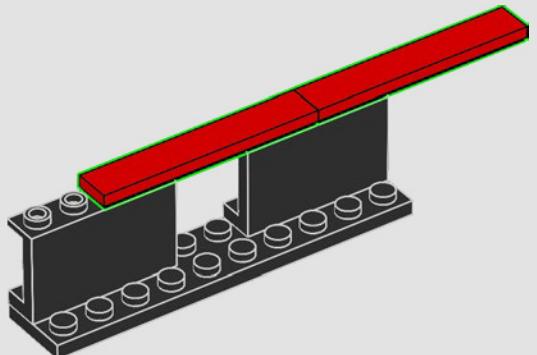




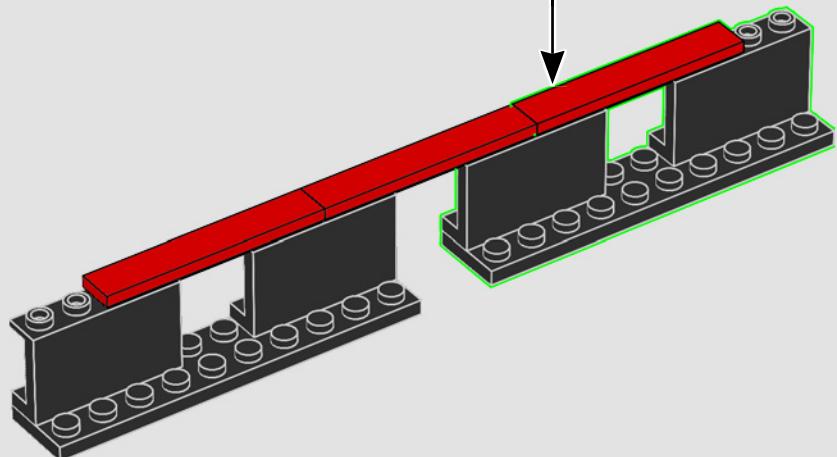
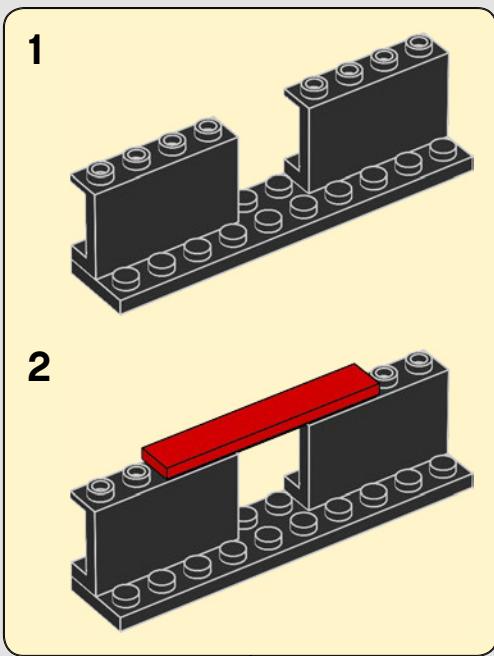
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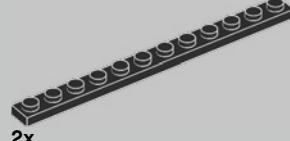
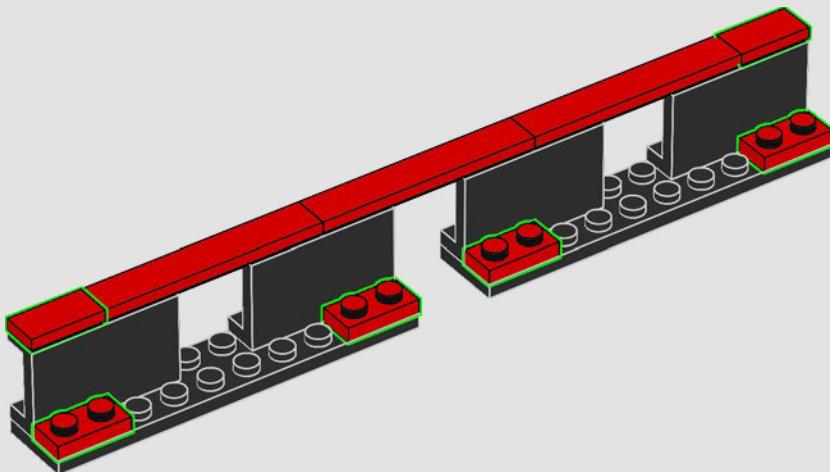


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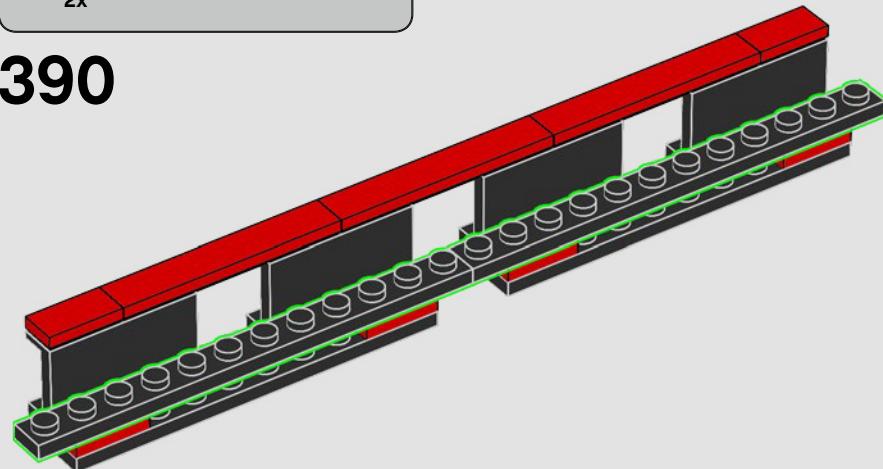




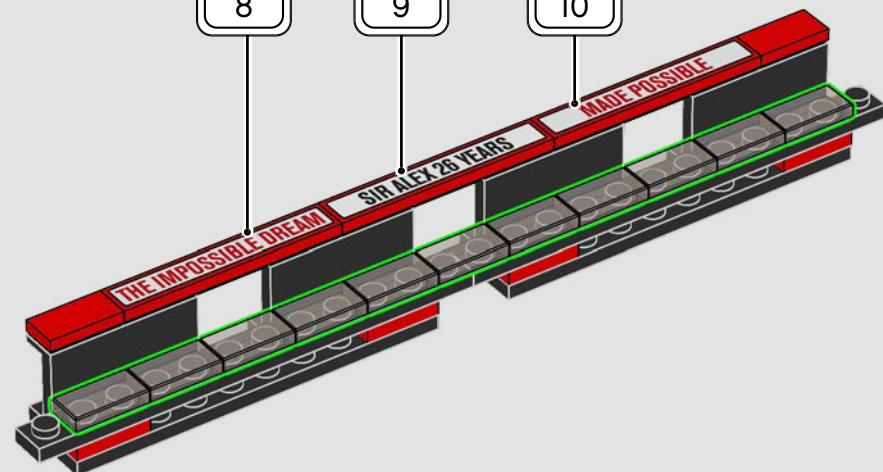
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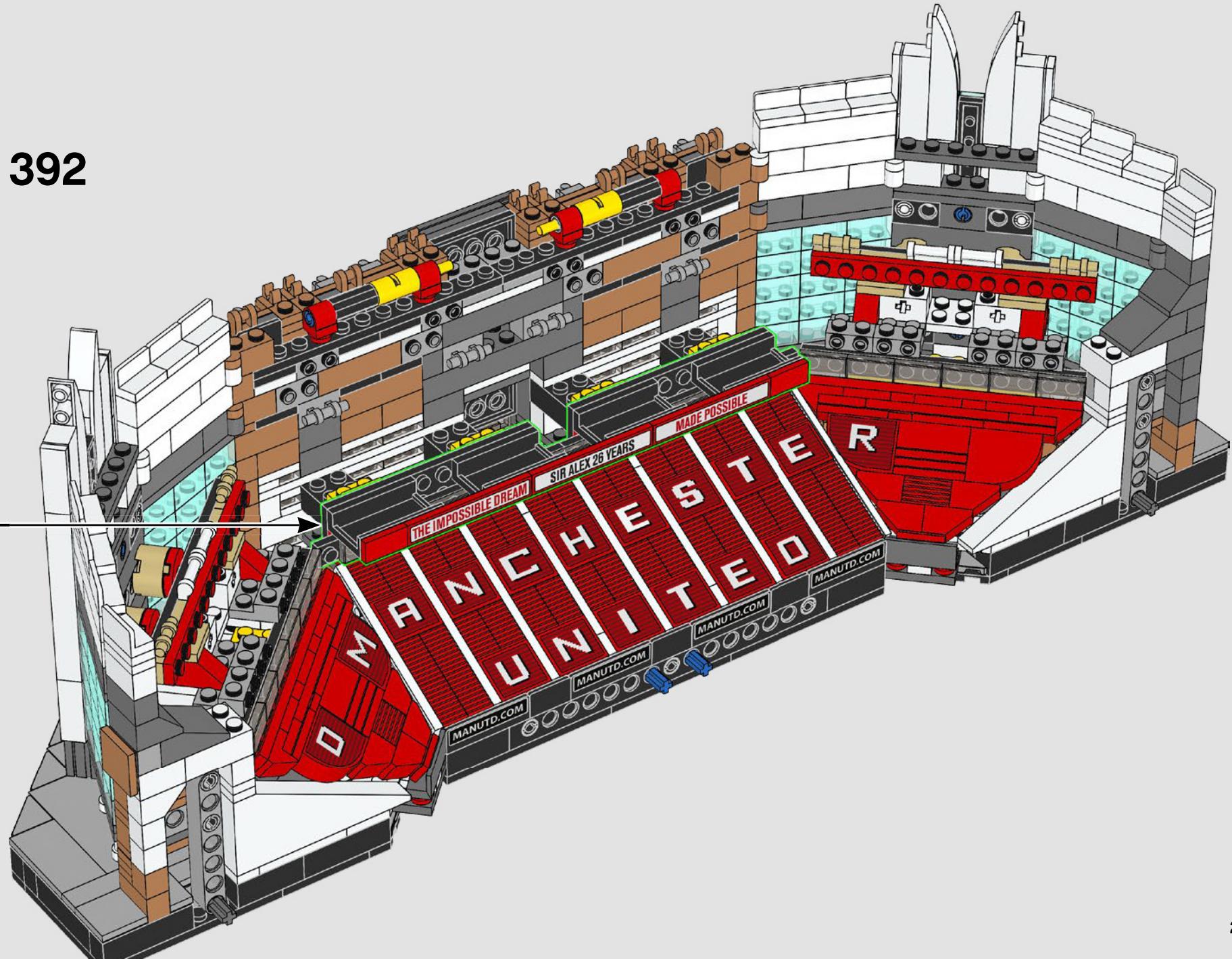
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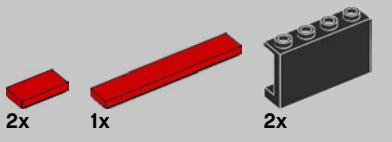


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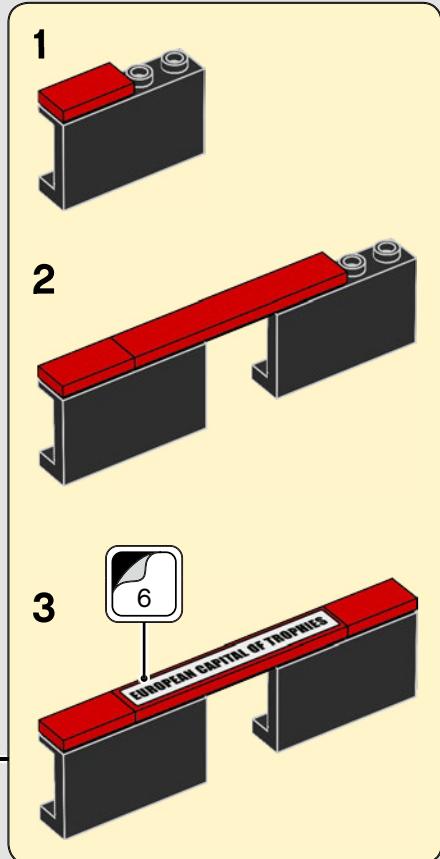
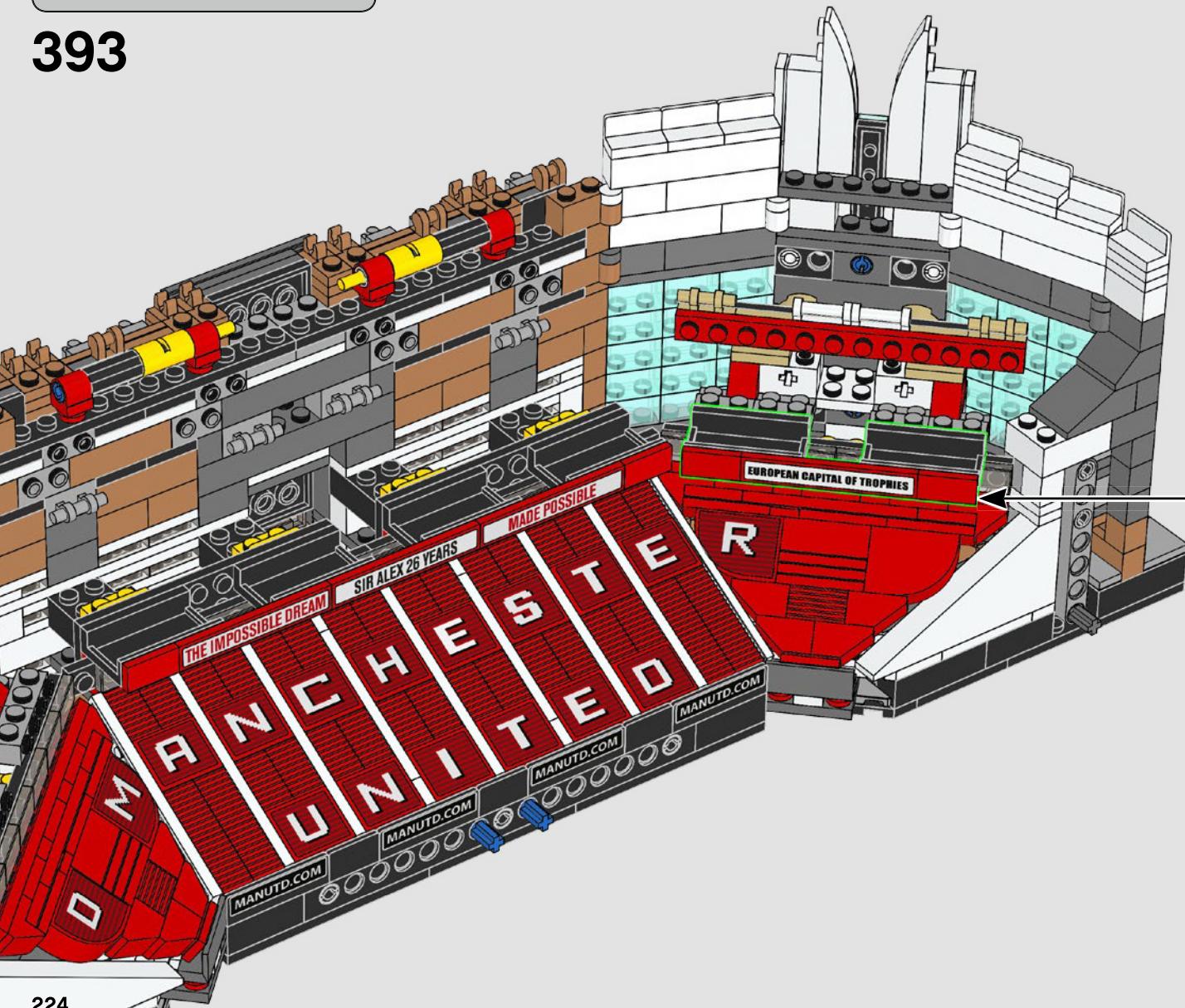


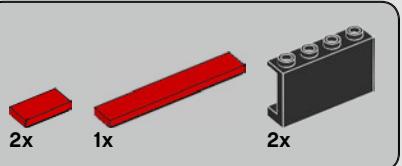
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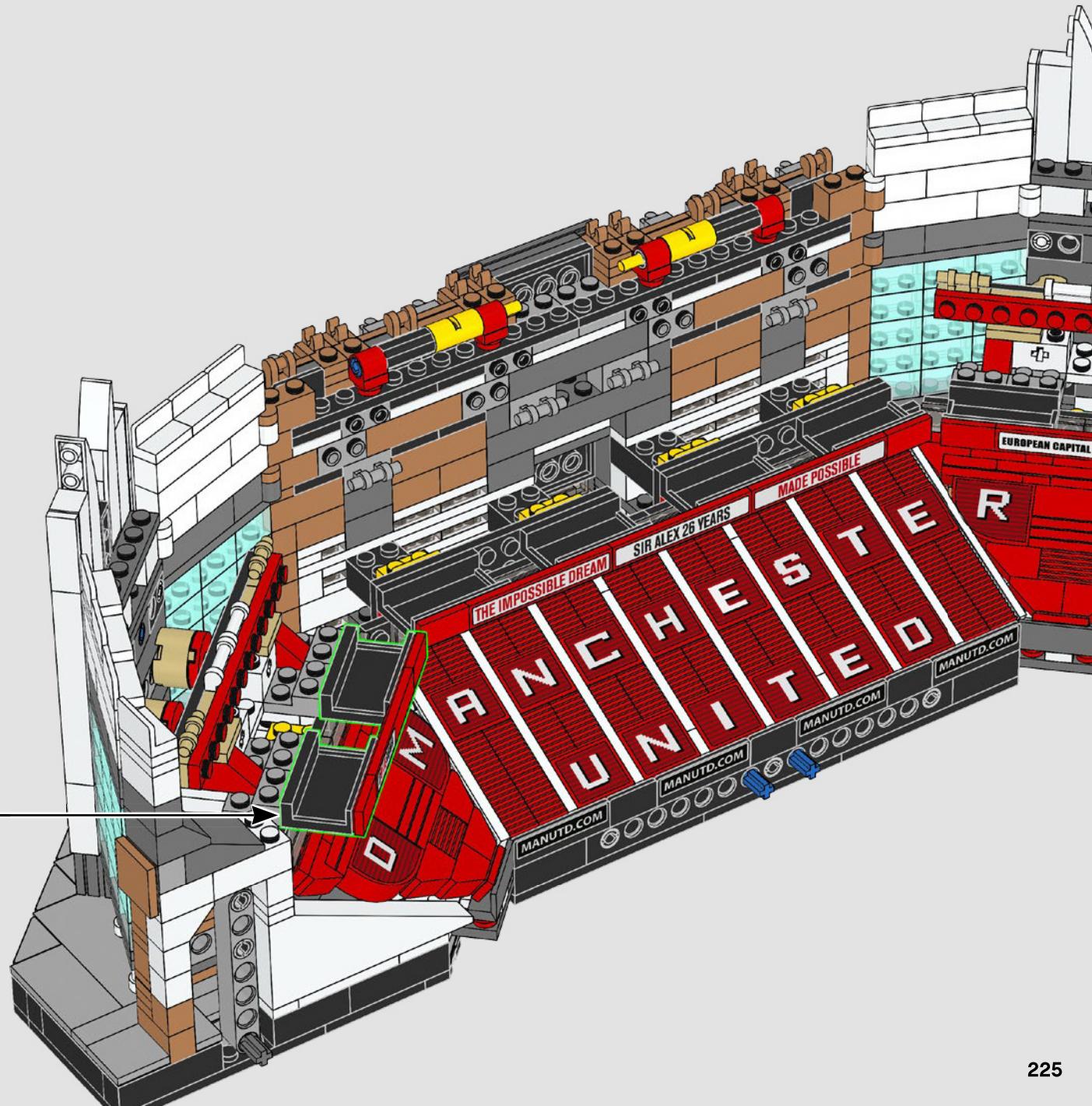
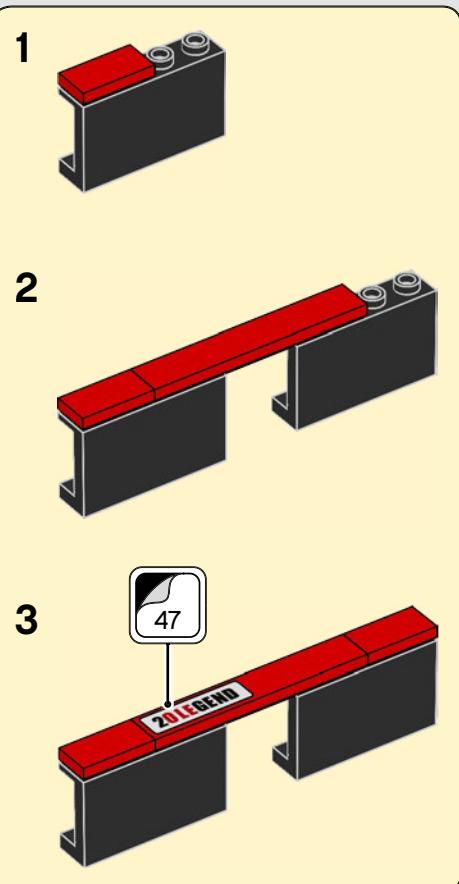


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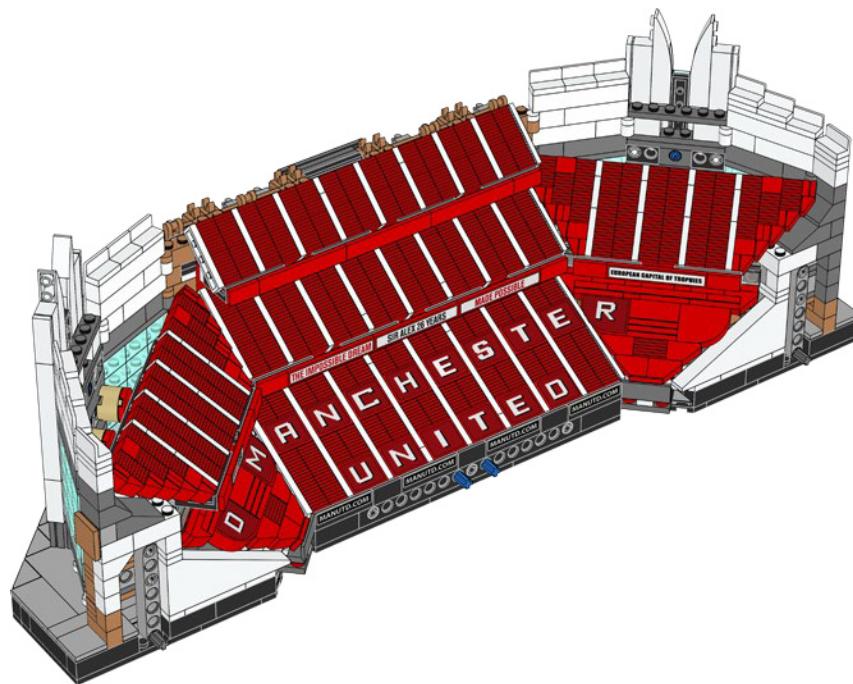




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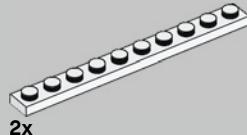
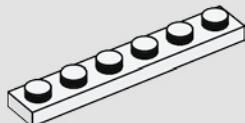
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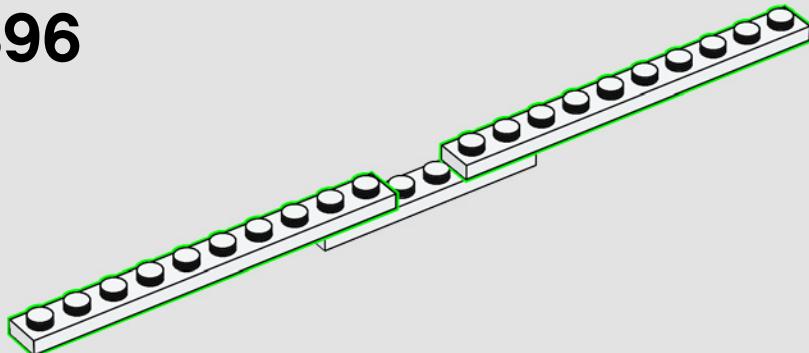
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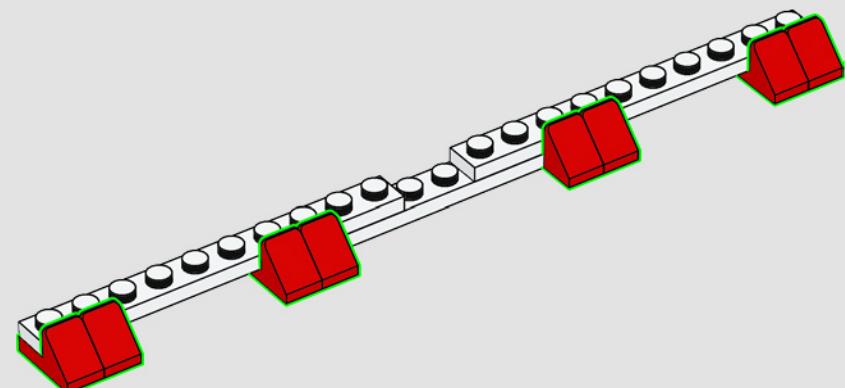
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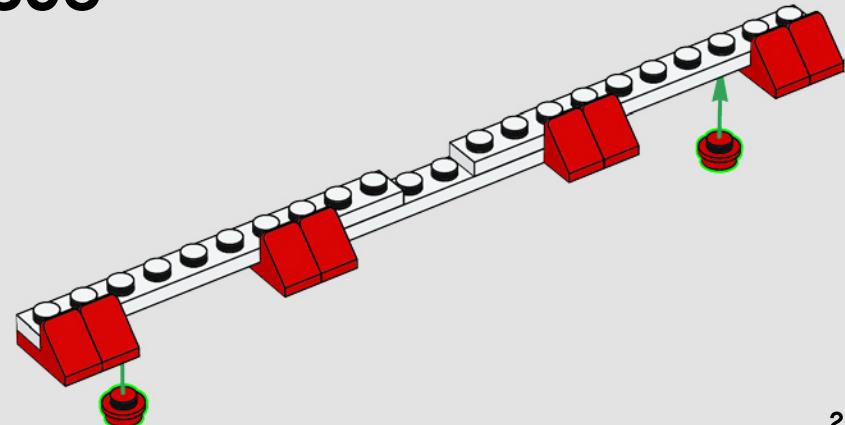
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**397**



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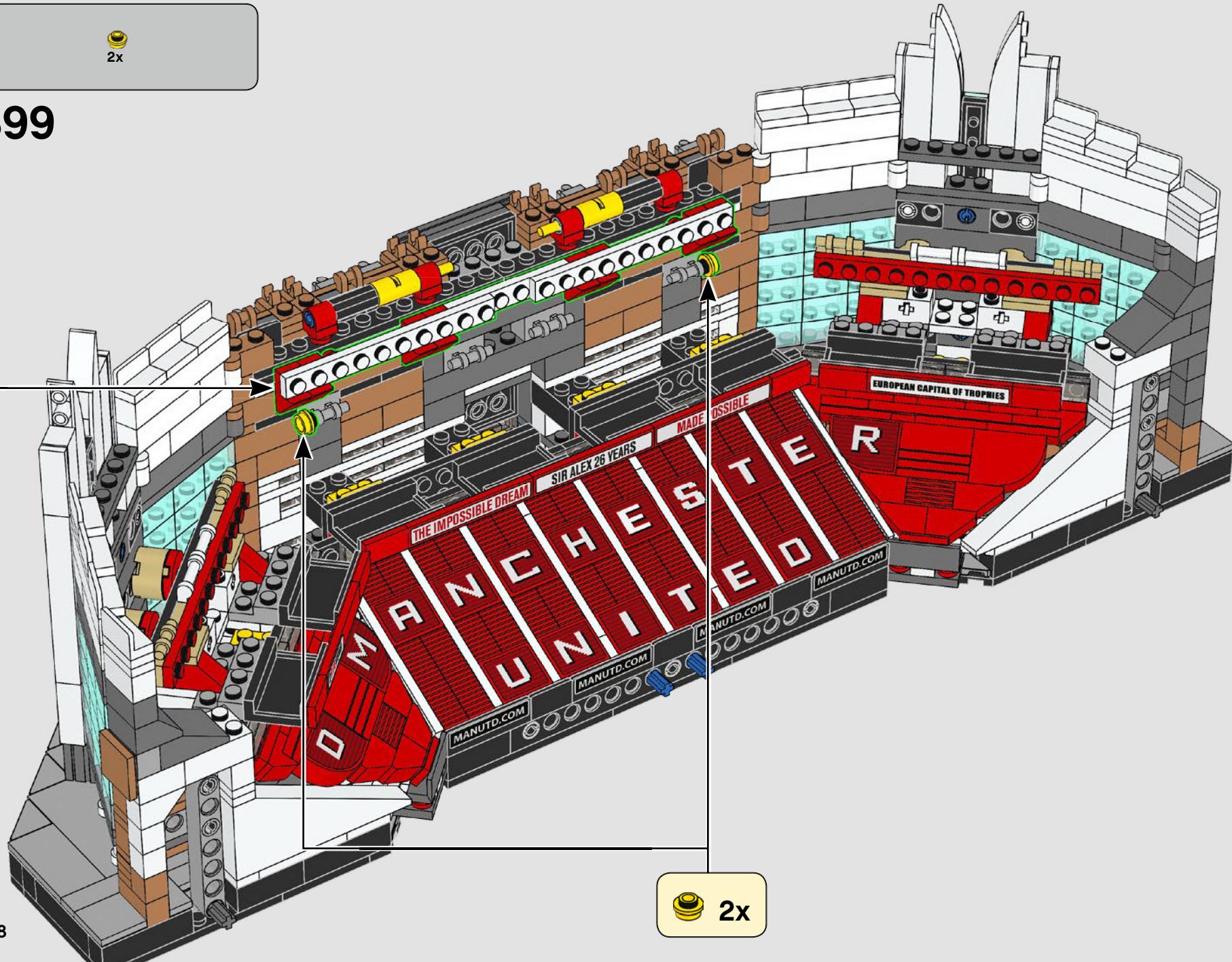
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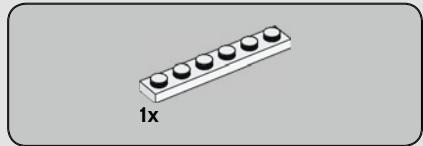
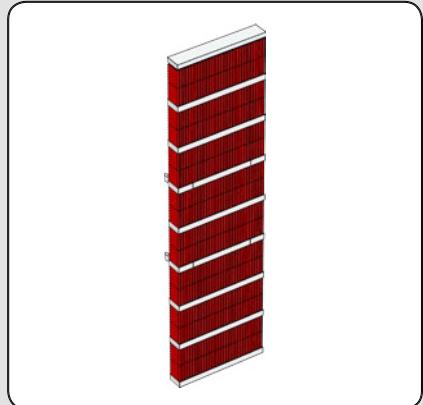
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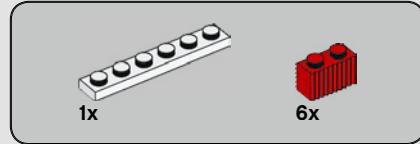
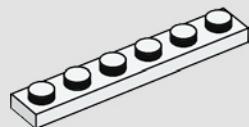


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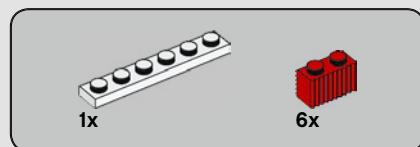
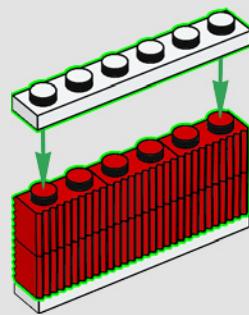
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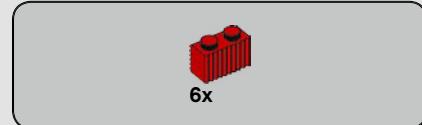
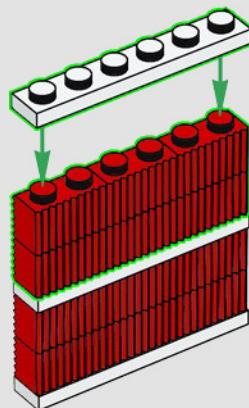
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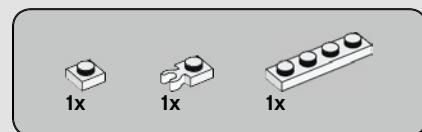
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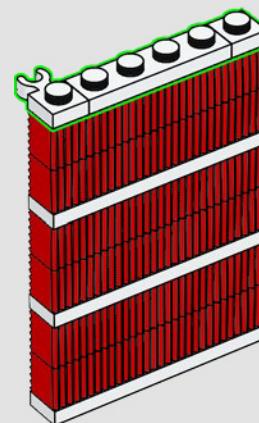
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**403**



**404**

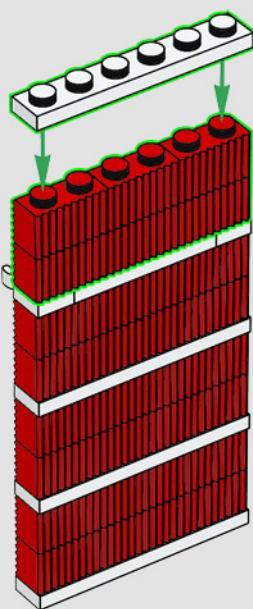




1x



6x

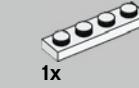
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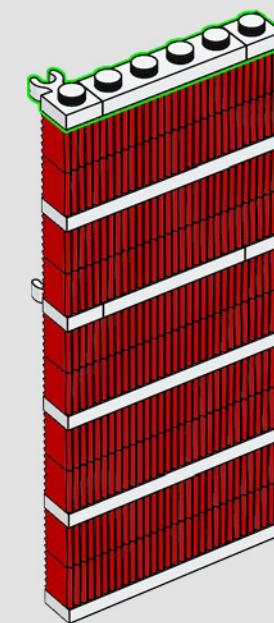
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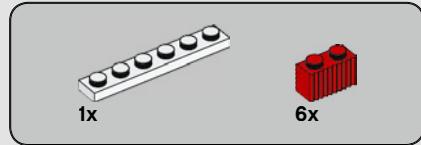
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1x

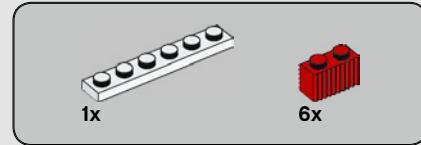
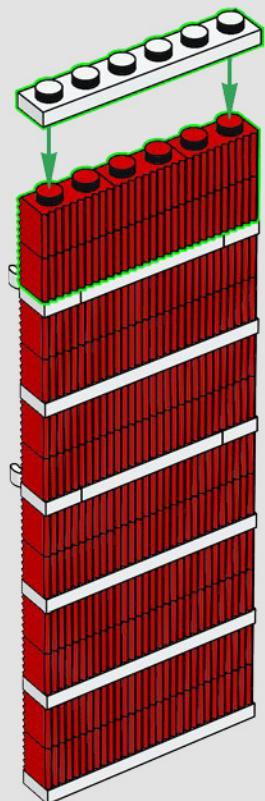


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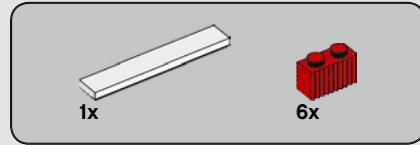
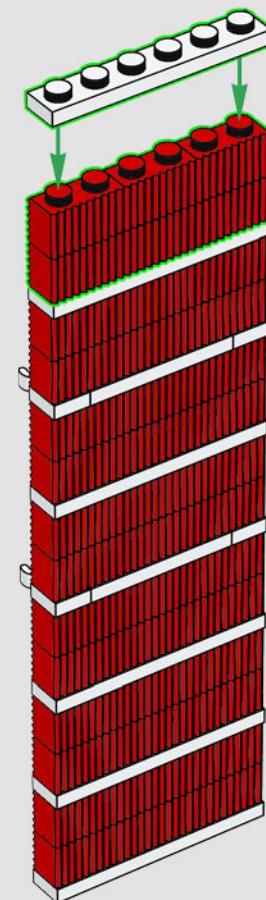




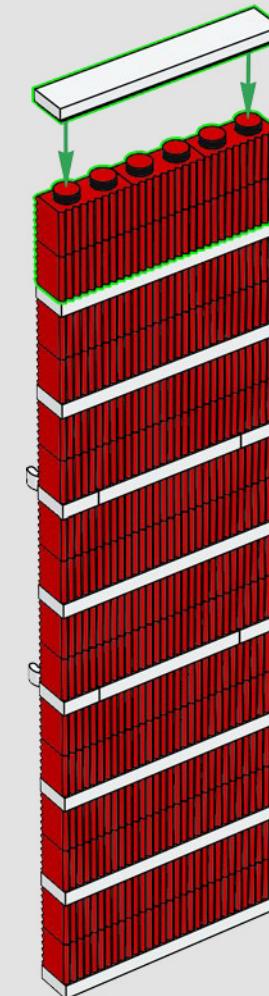
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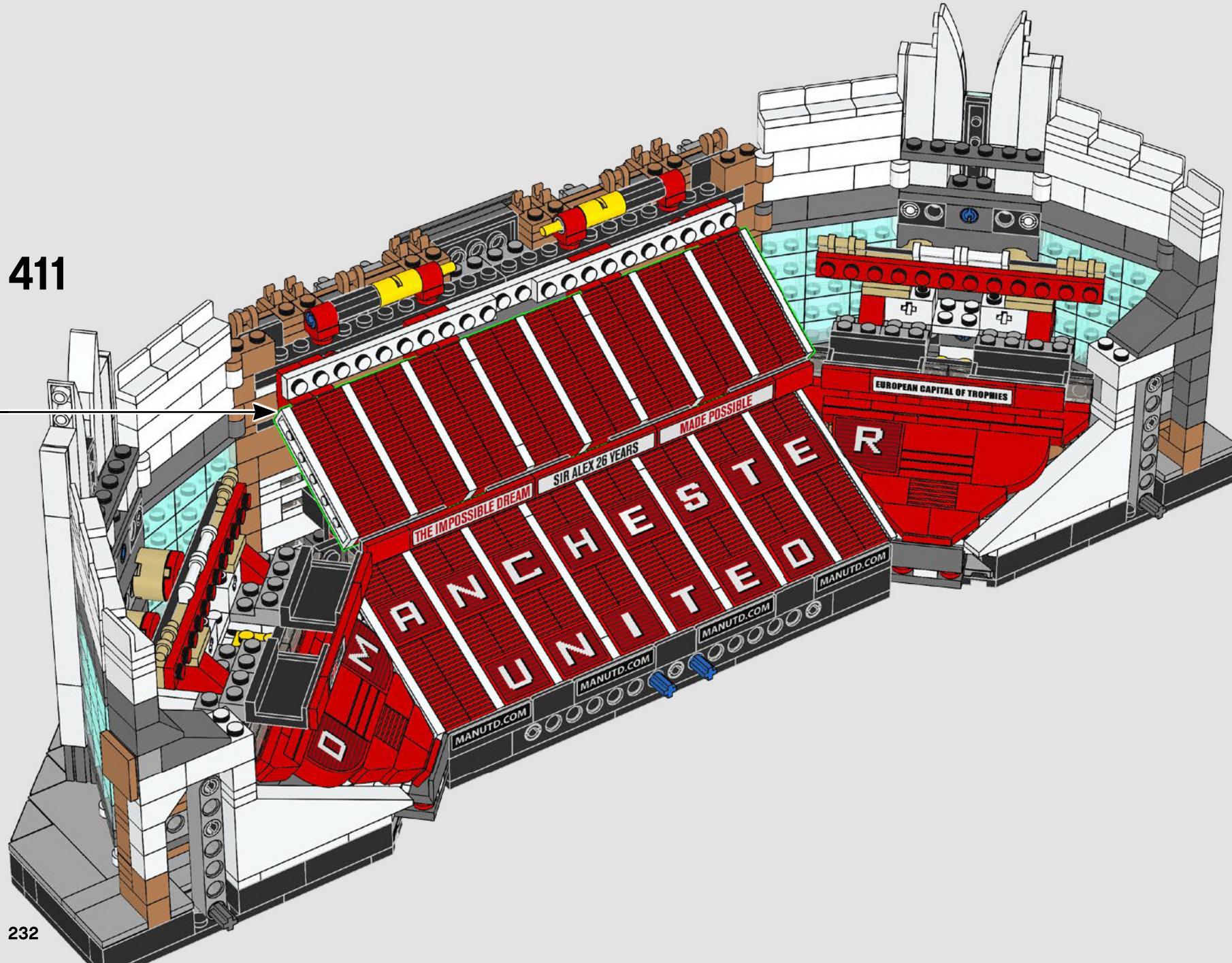
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**410**



411





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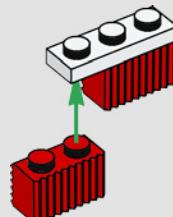


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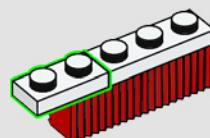
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**412**



**1x**

**413**

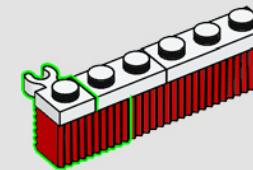


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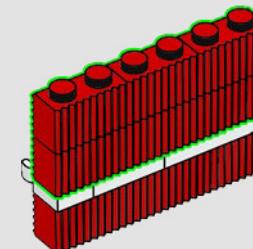
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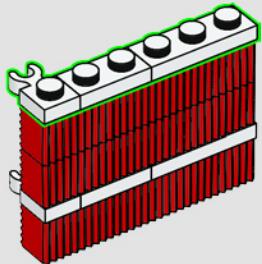
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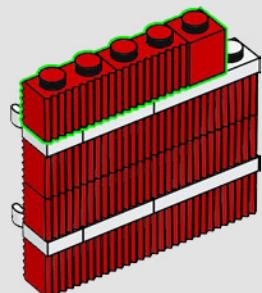




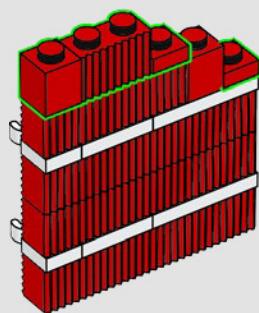
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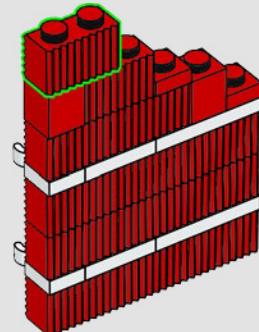
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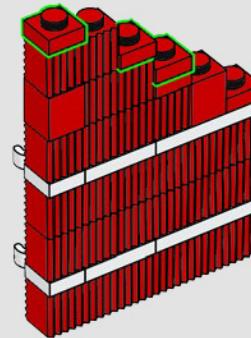
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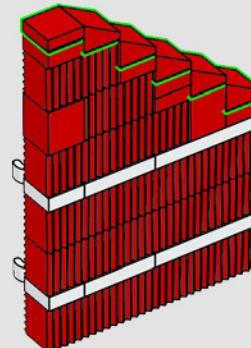
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420

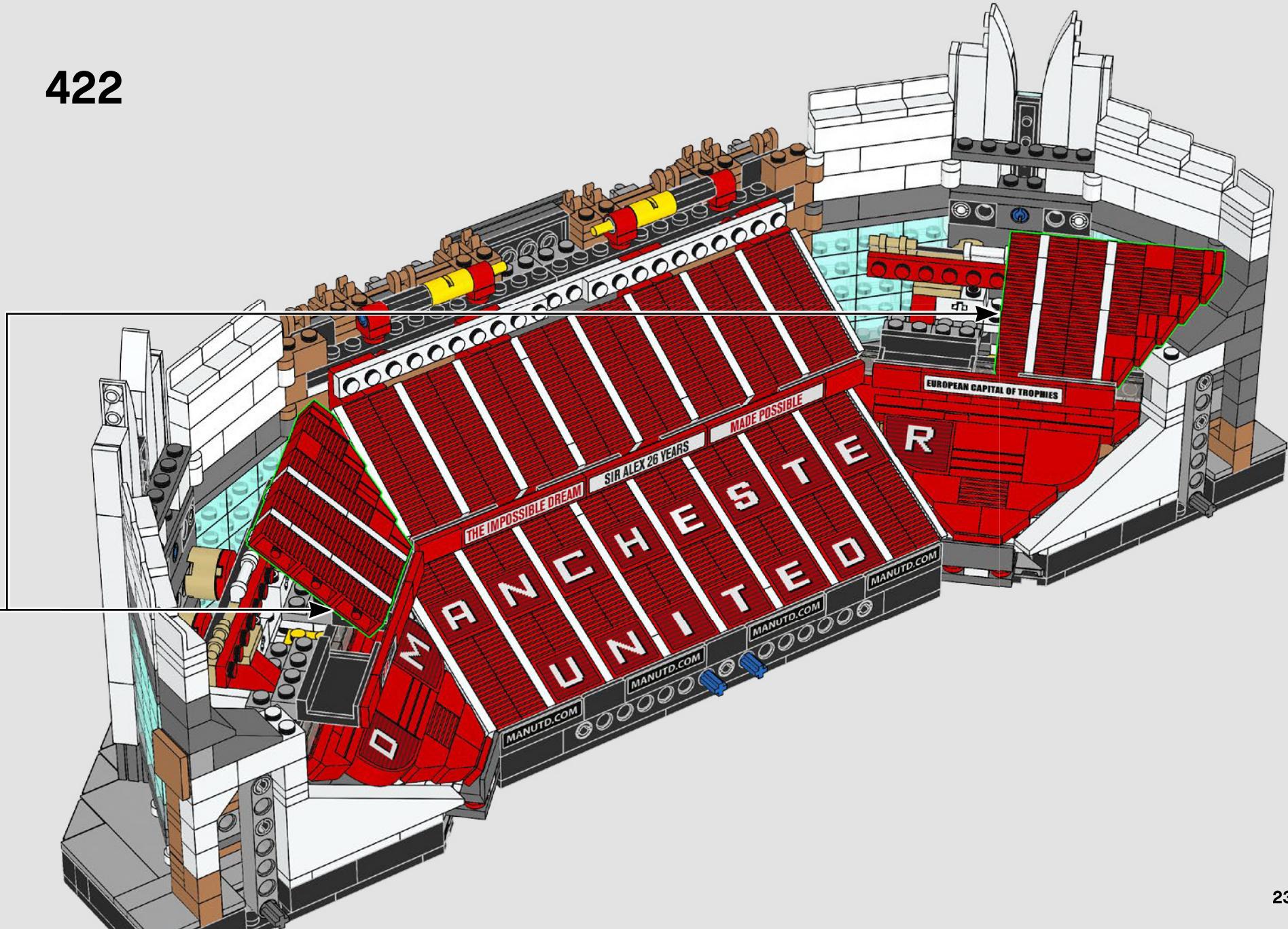


421



2x

422

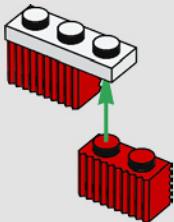




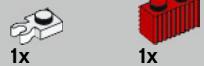
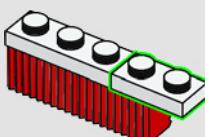
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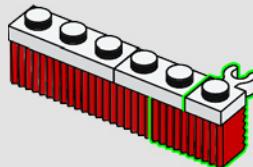
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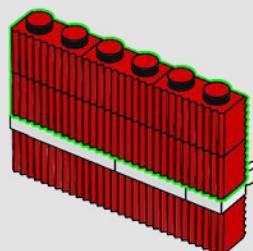
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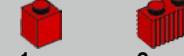
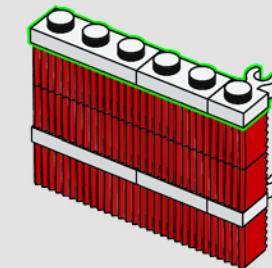
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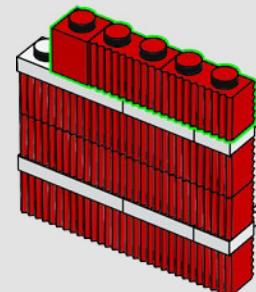
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**427**

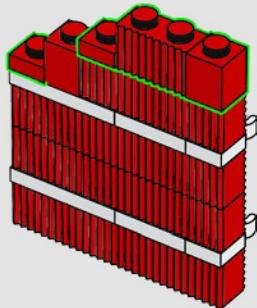


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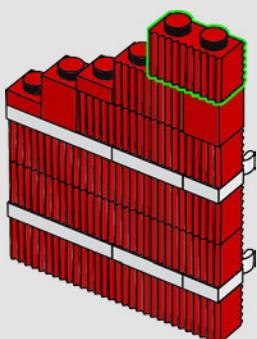




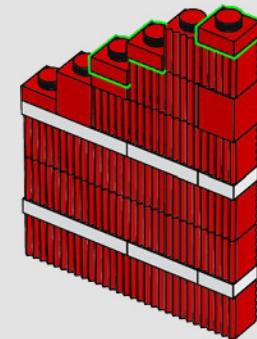
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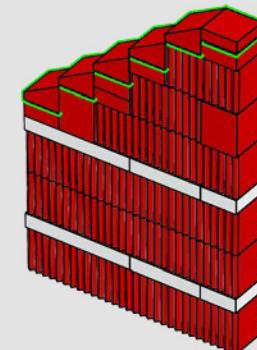
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**431**

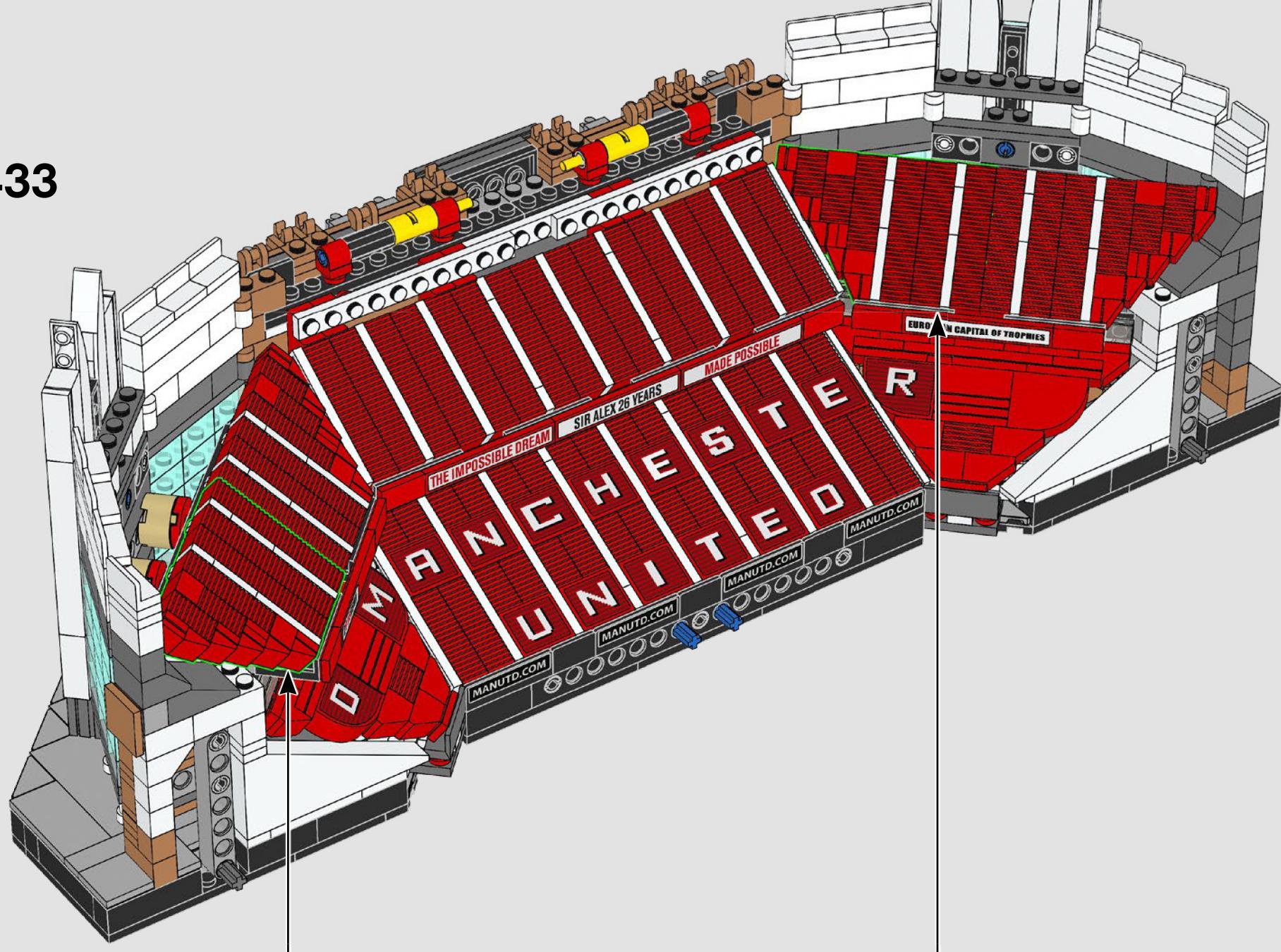


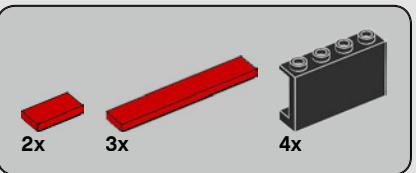
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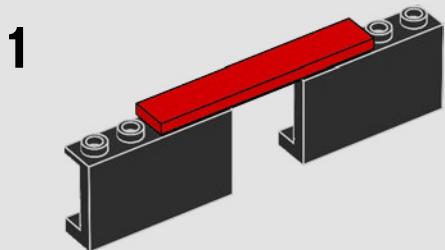
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433

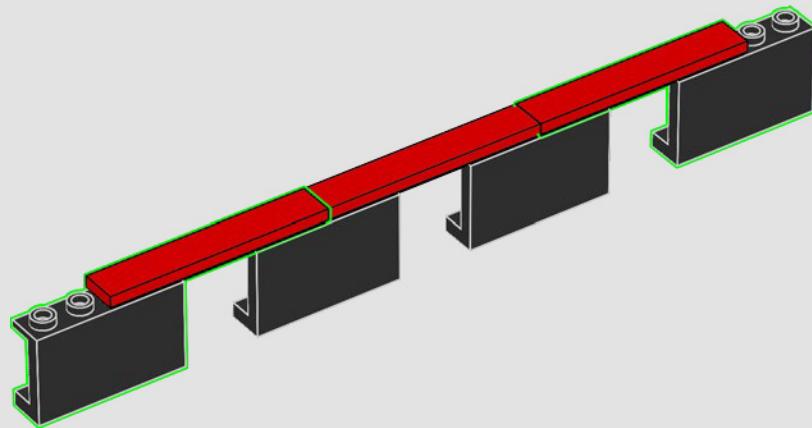




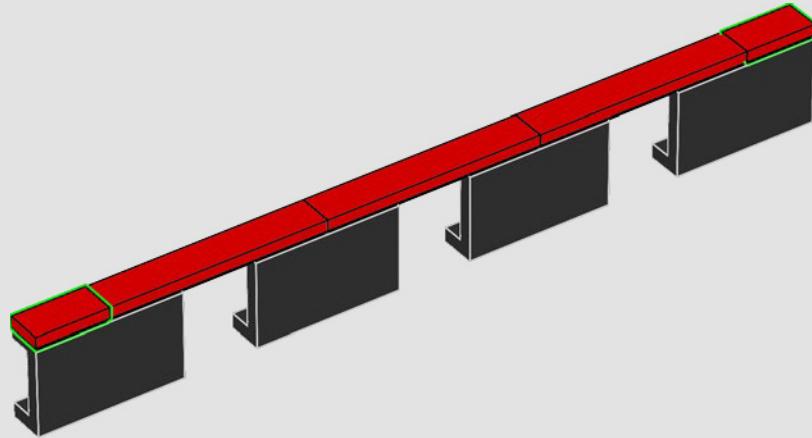
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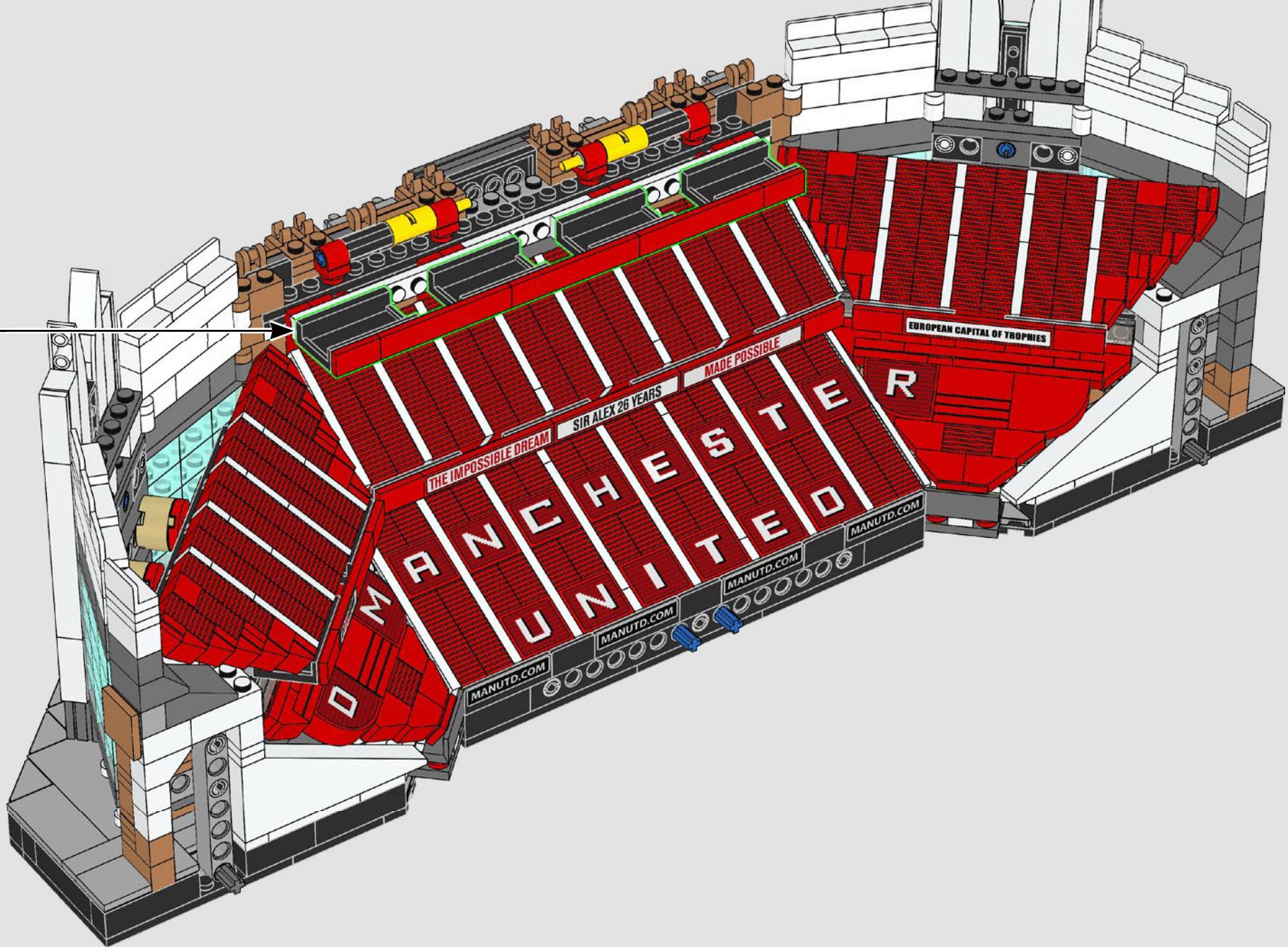


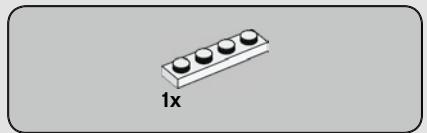
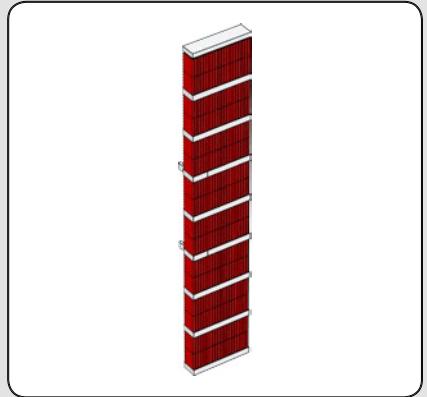
2



3

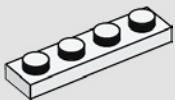






1x

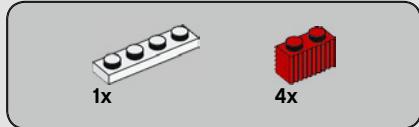
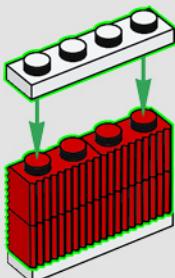
435



1x

4x

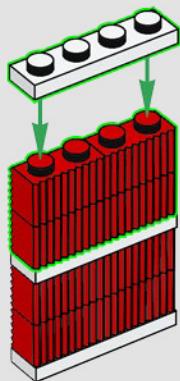
436



1x

4x

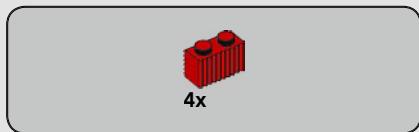
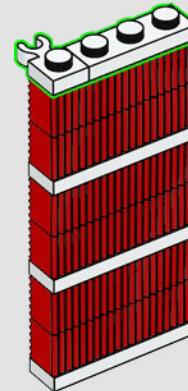
437



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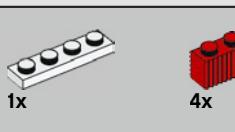
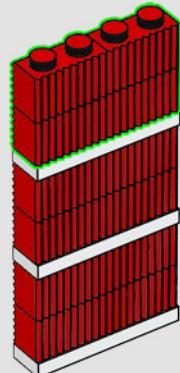
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439



4x

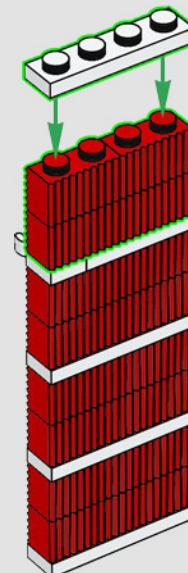
438



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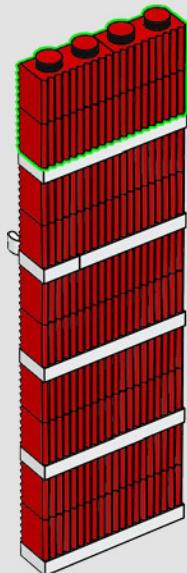
440





4x

441



242

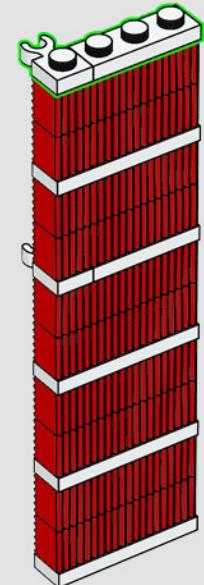


1x



1x

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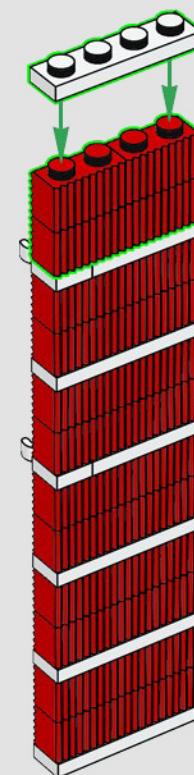


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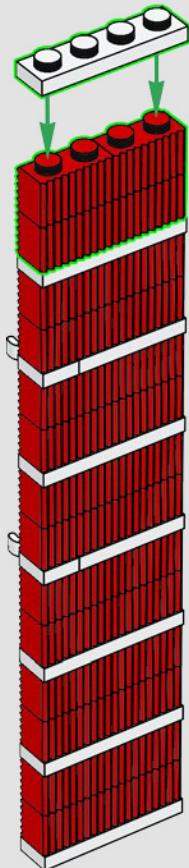




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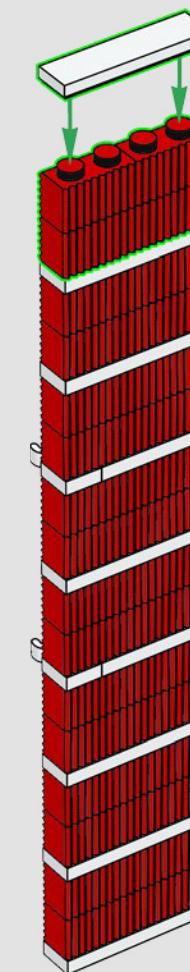
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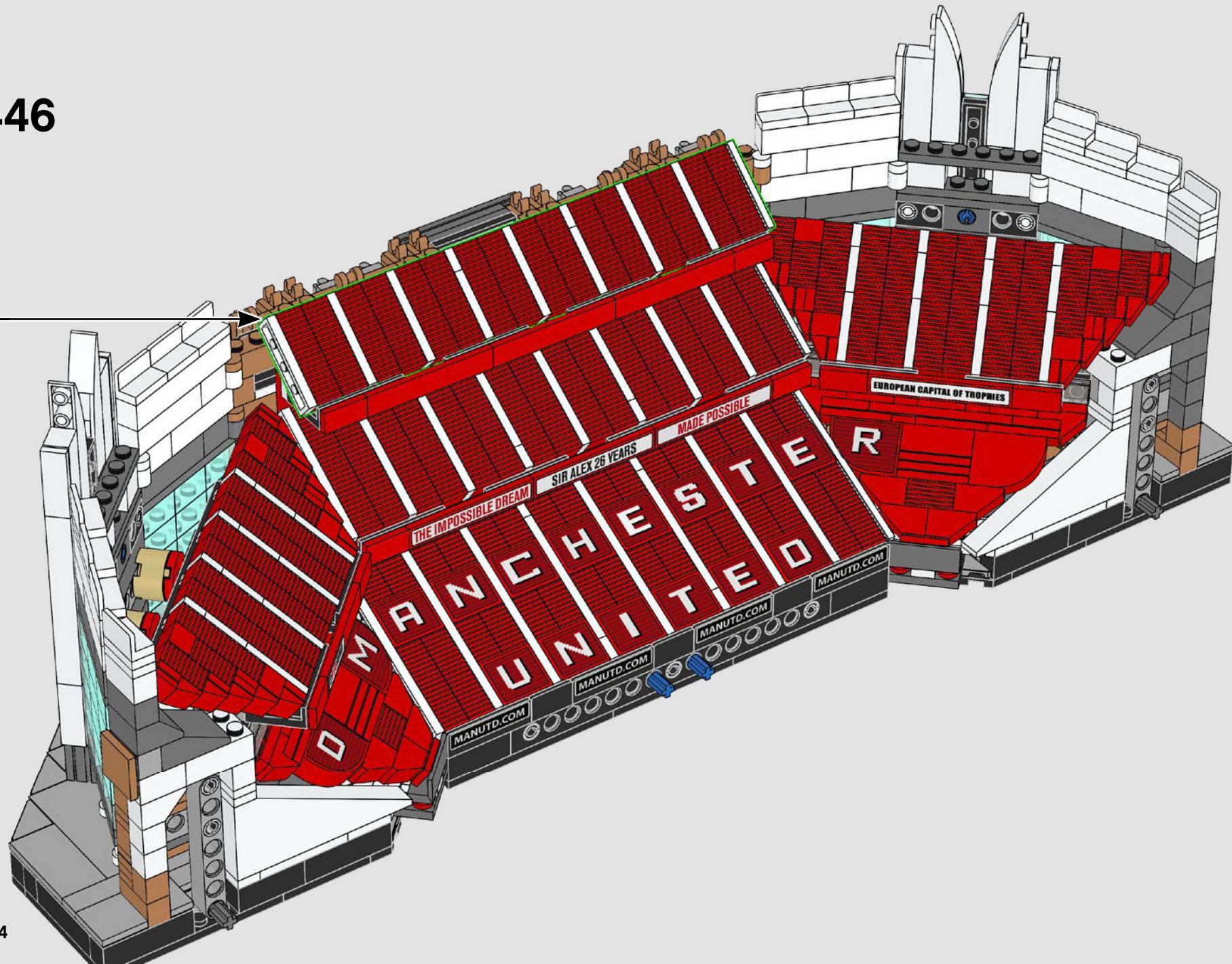
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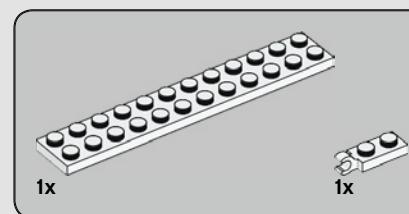
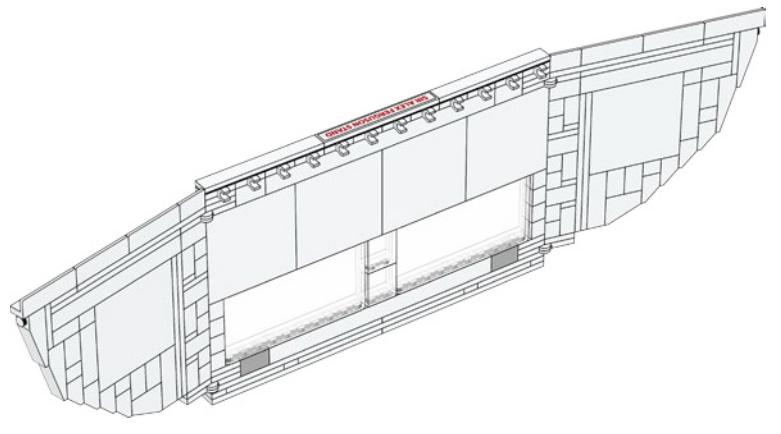
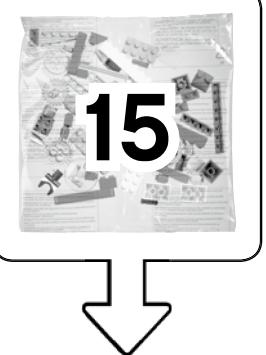
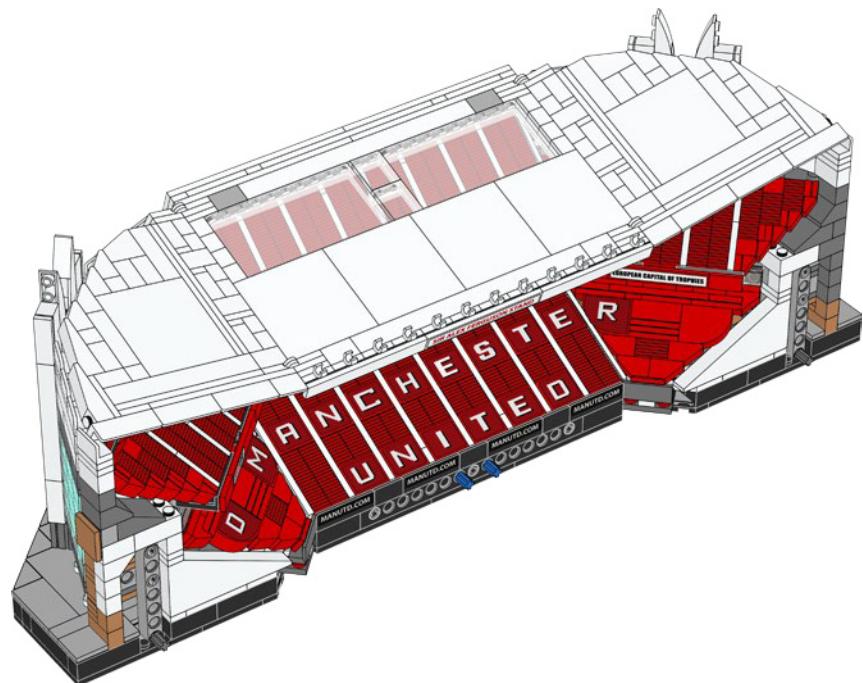


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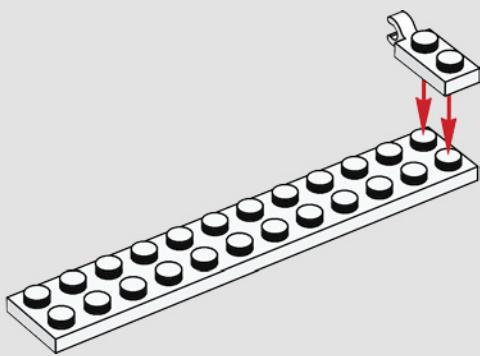
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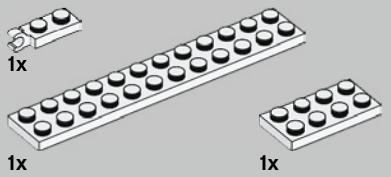
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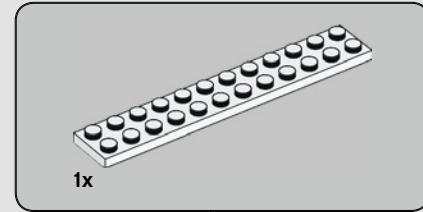
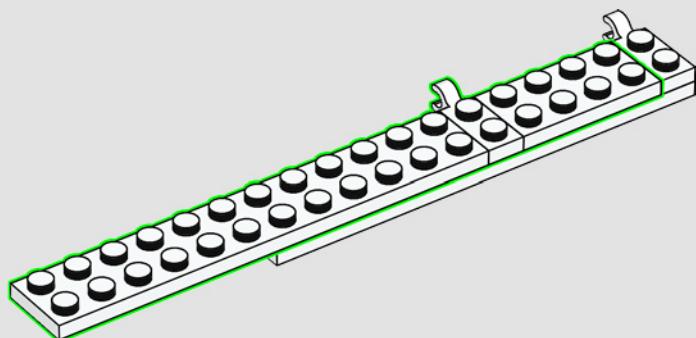


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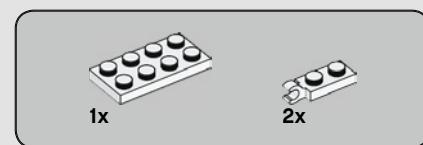
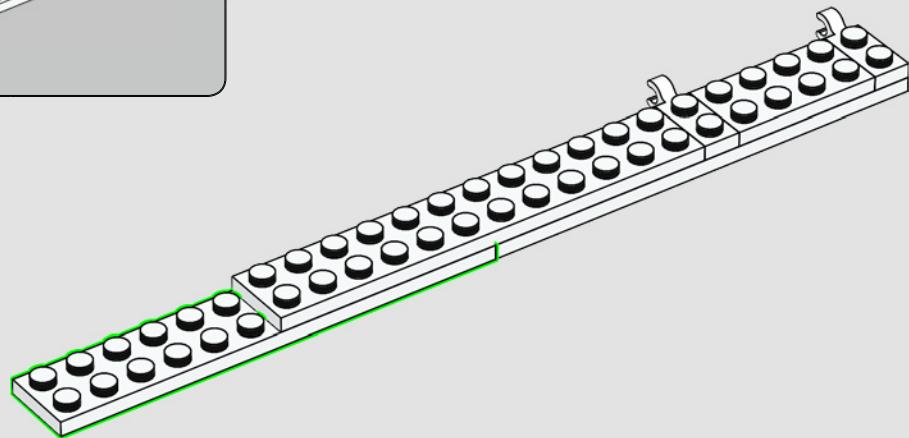




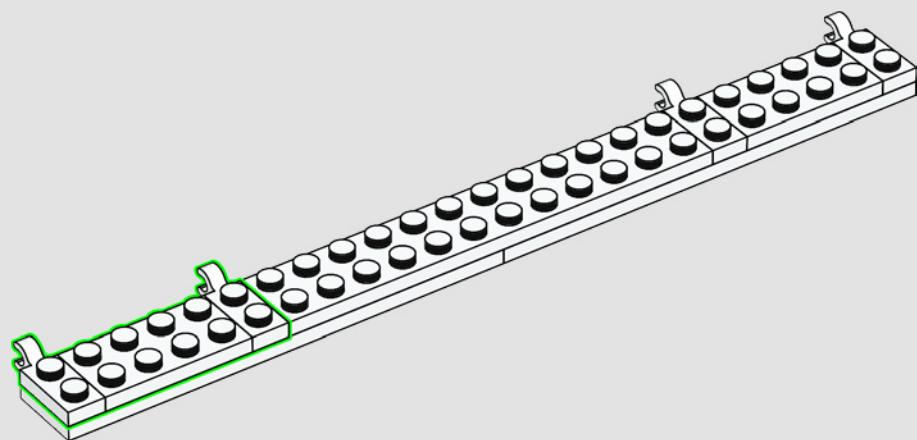
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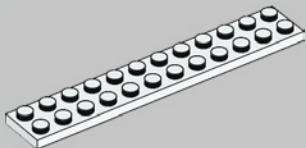


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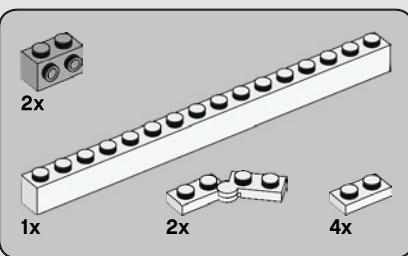
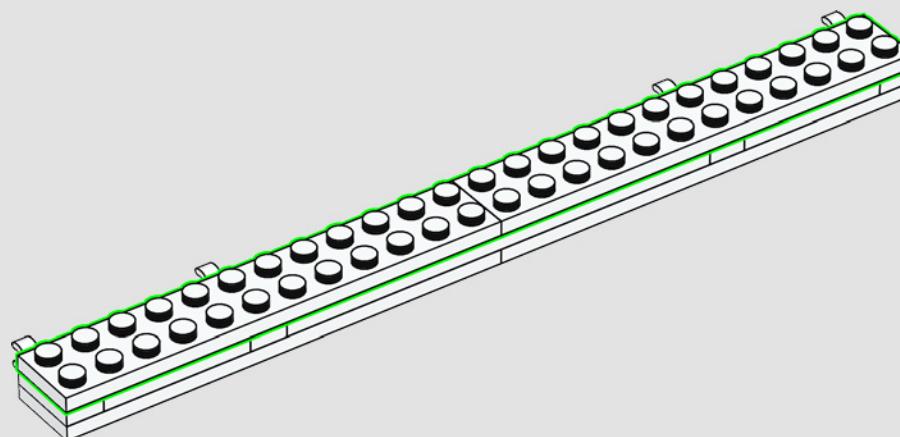


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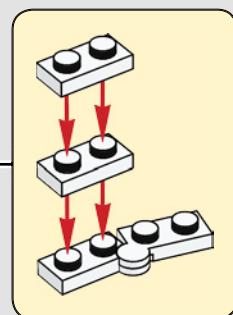
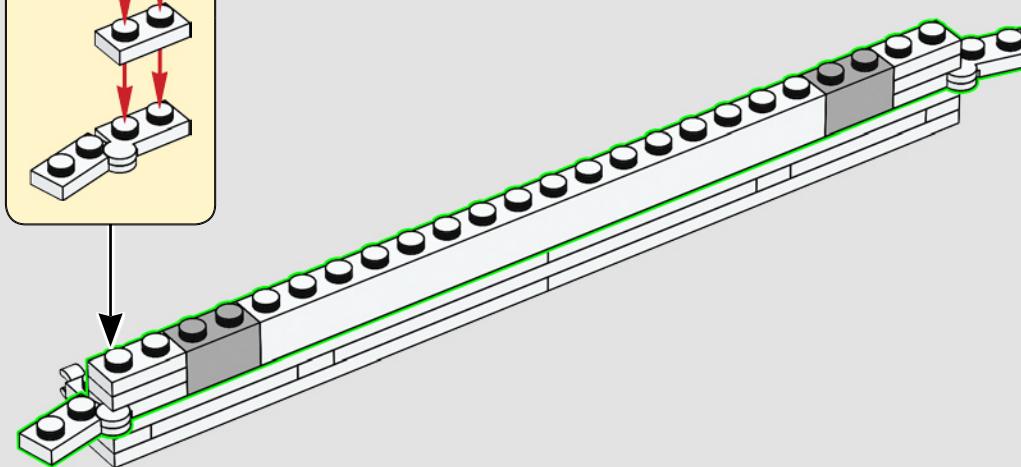
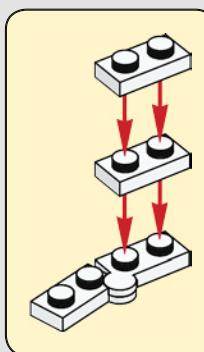


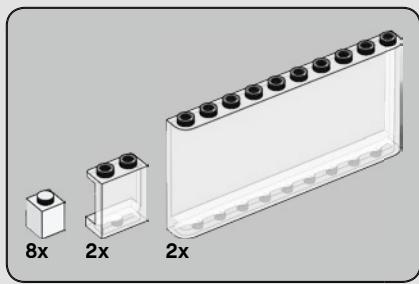


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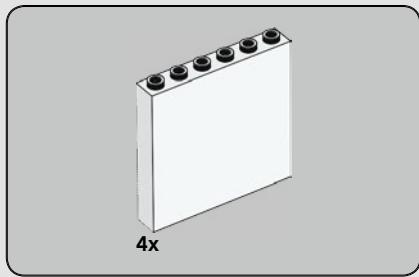
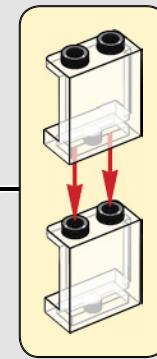
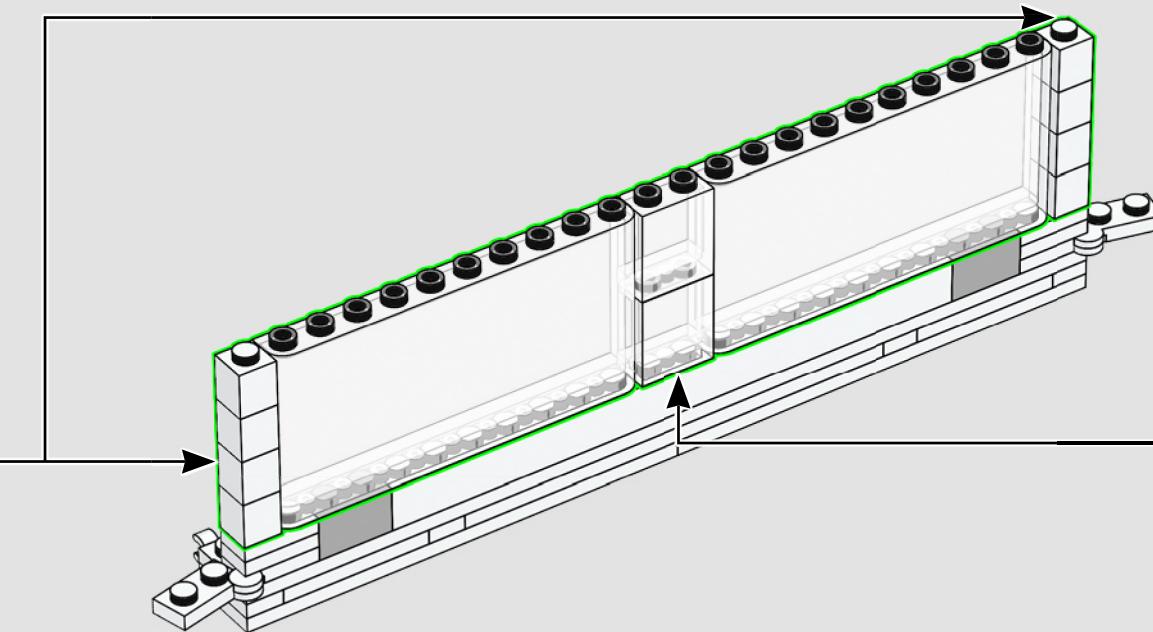
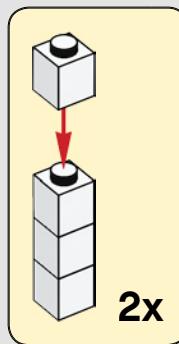


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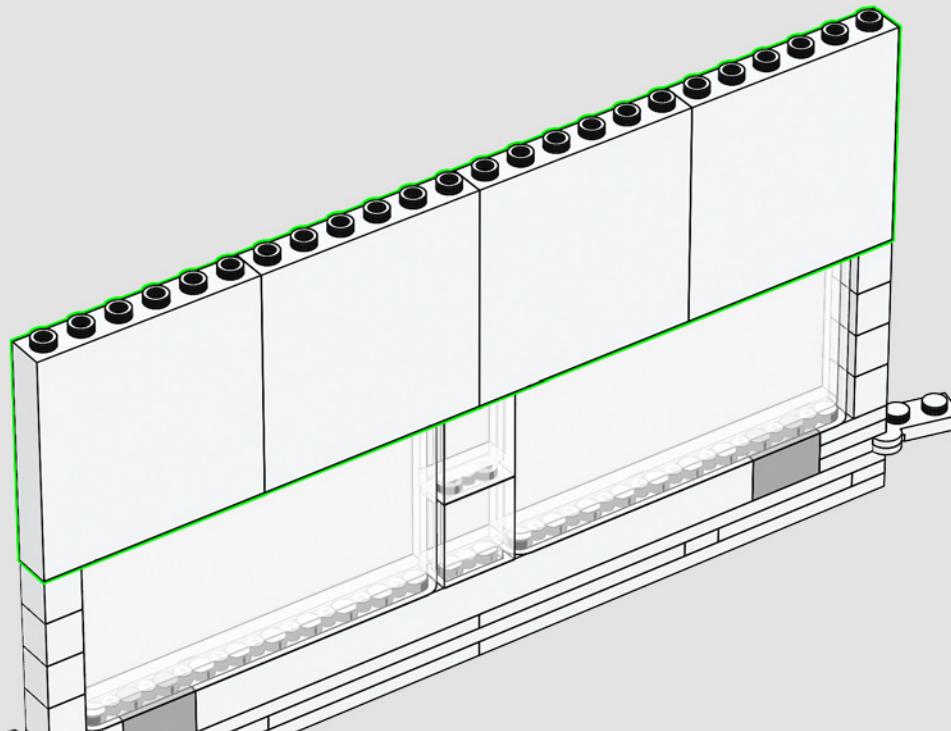


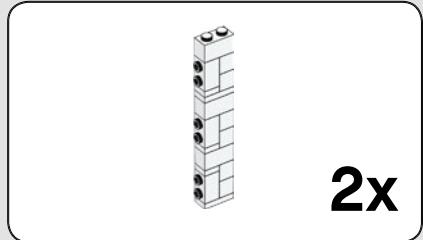


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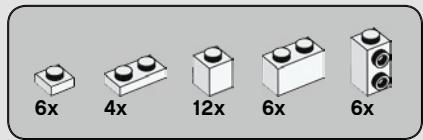


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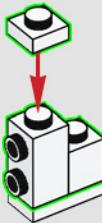


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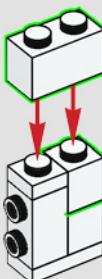


**455**

**2**



**3**



**4**



**5**



**6**



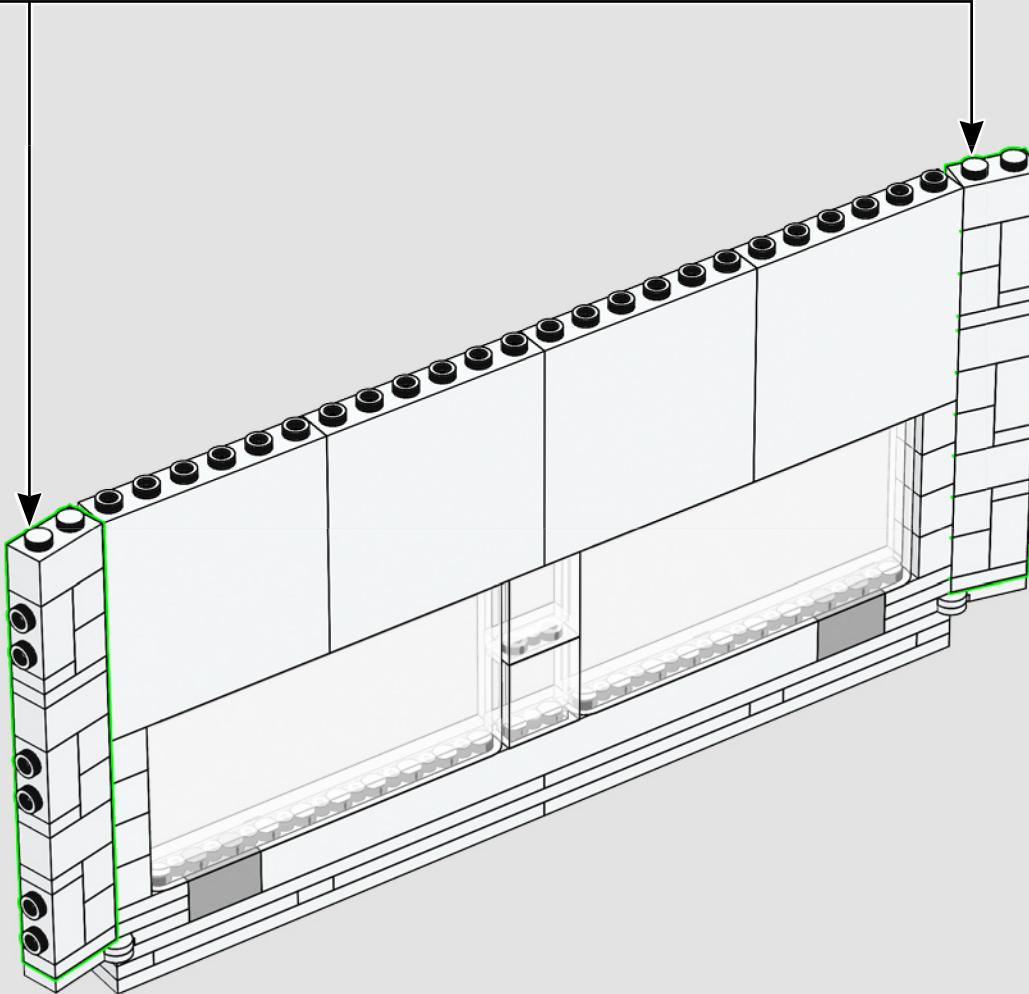
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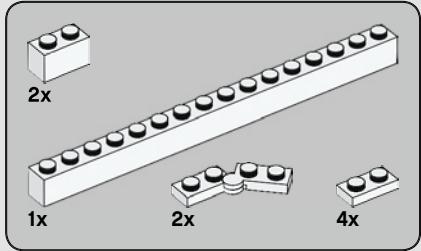


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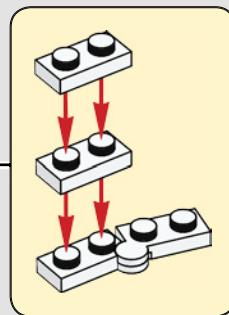
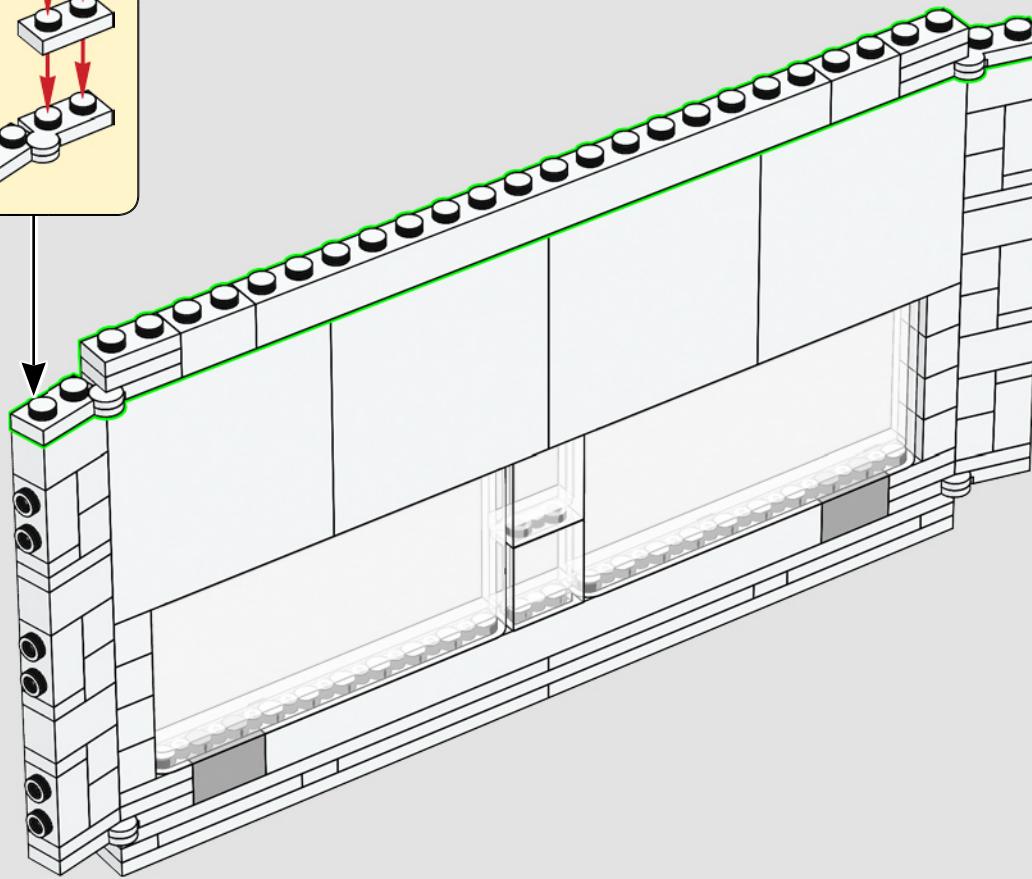
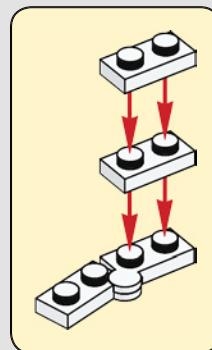


**2x**





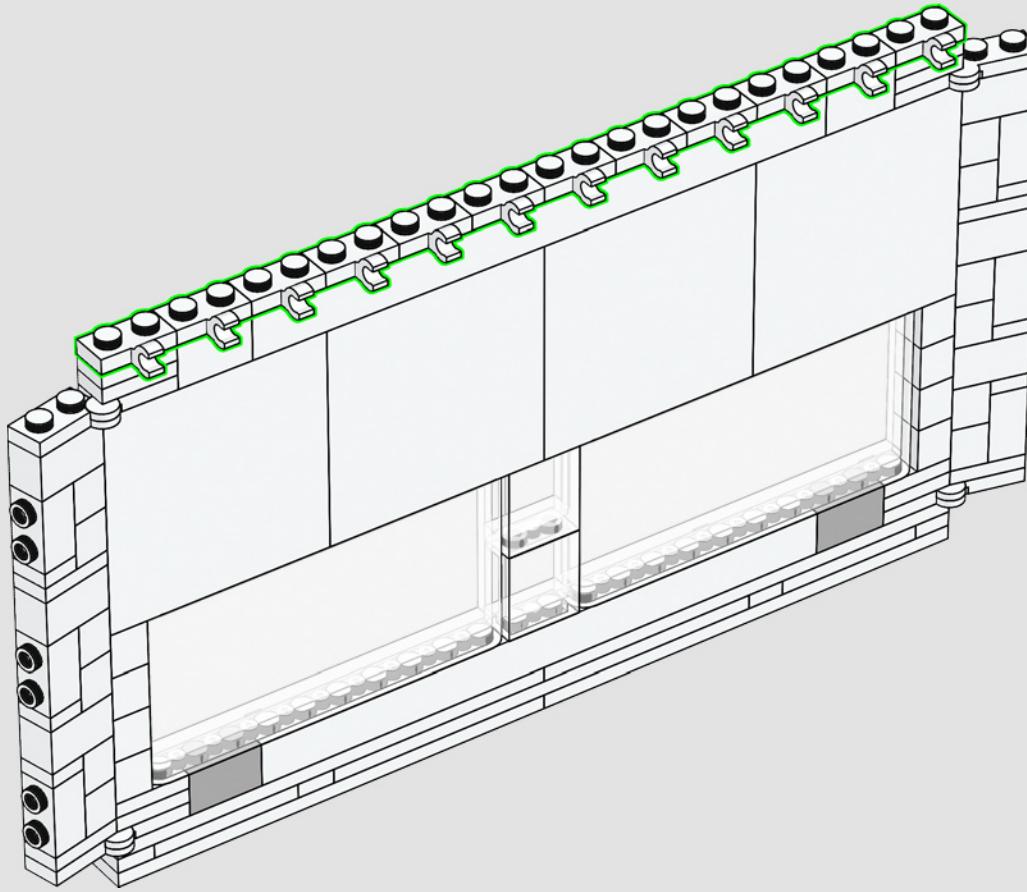
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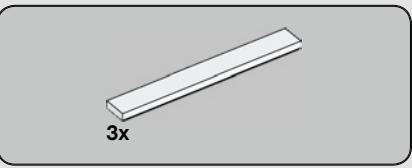




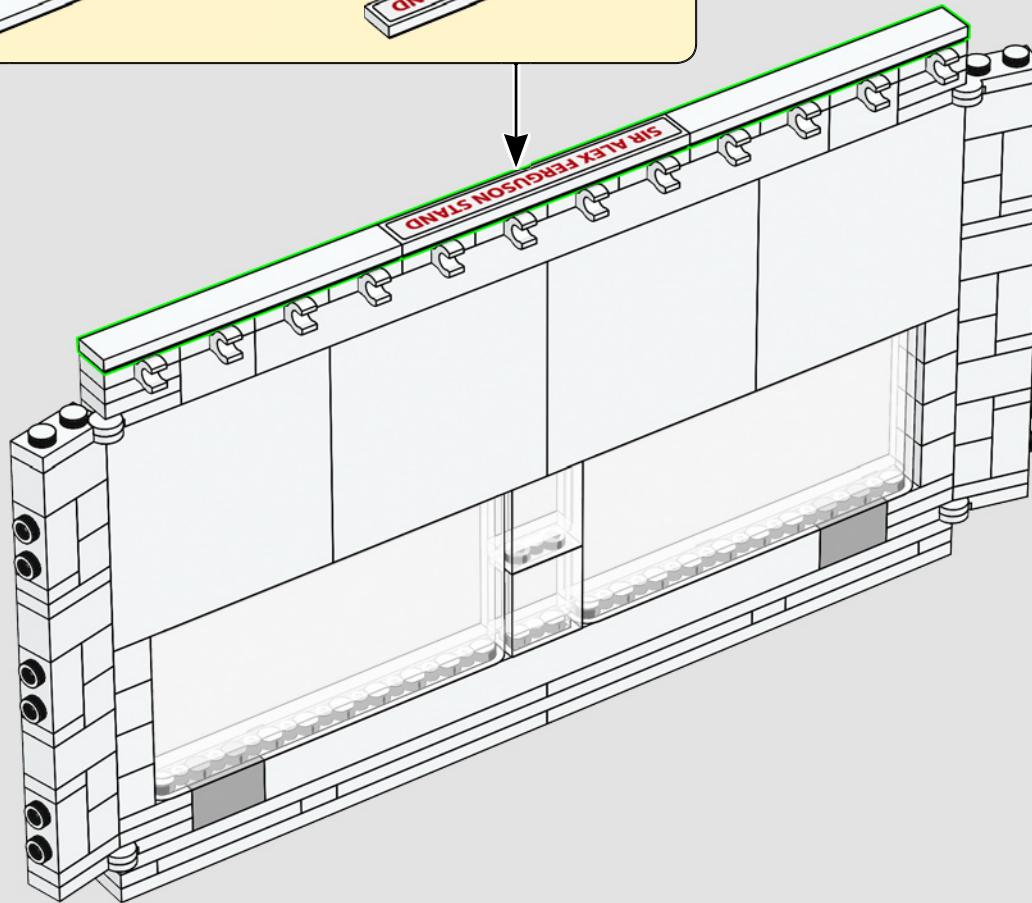
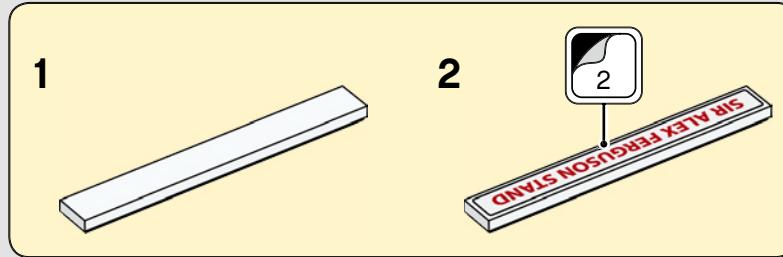
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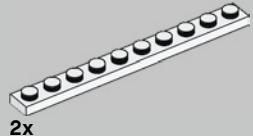
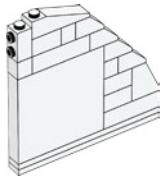
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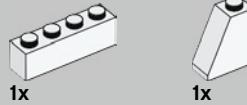
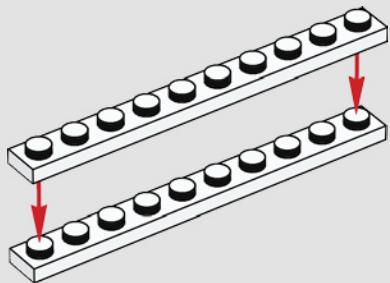


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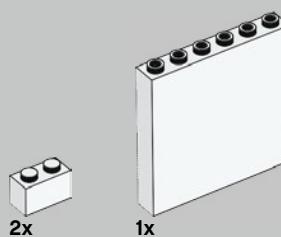
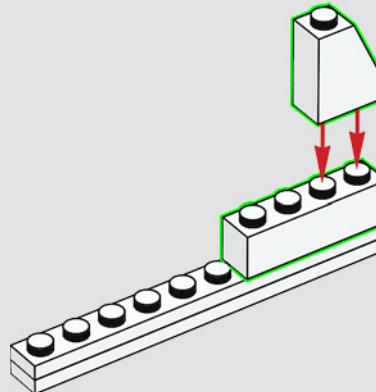




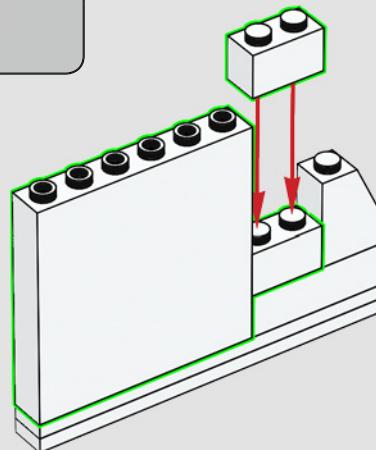
459



460

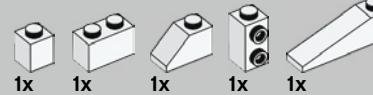
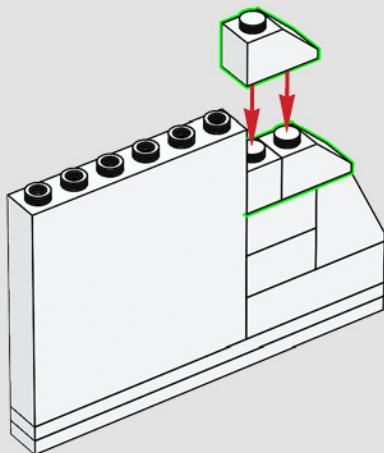


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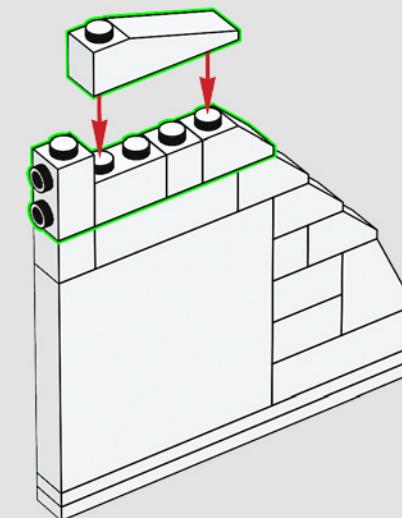




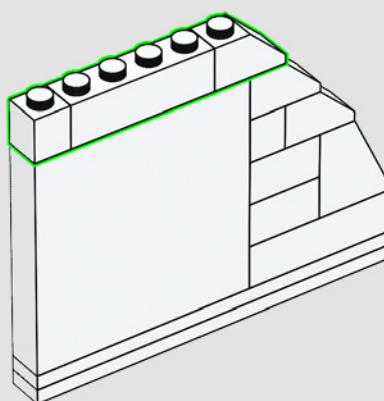
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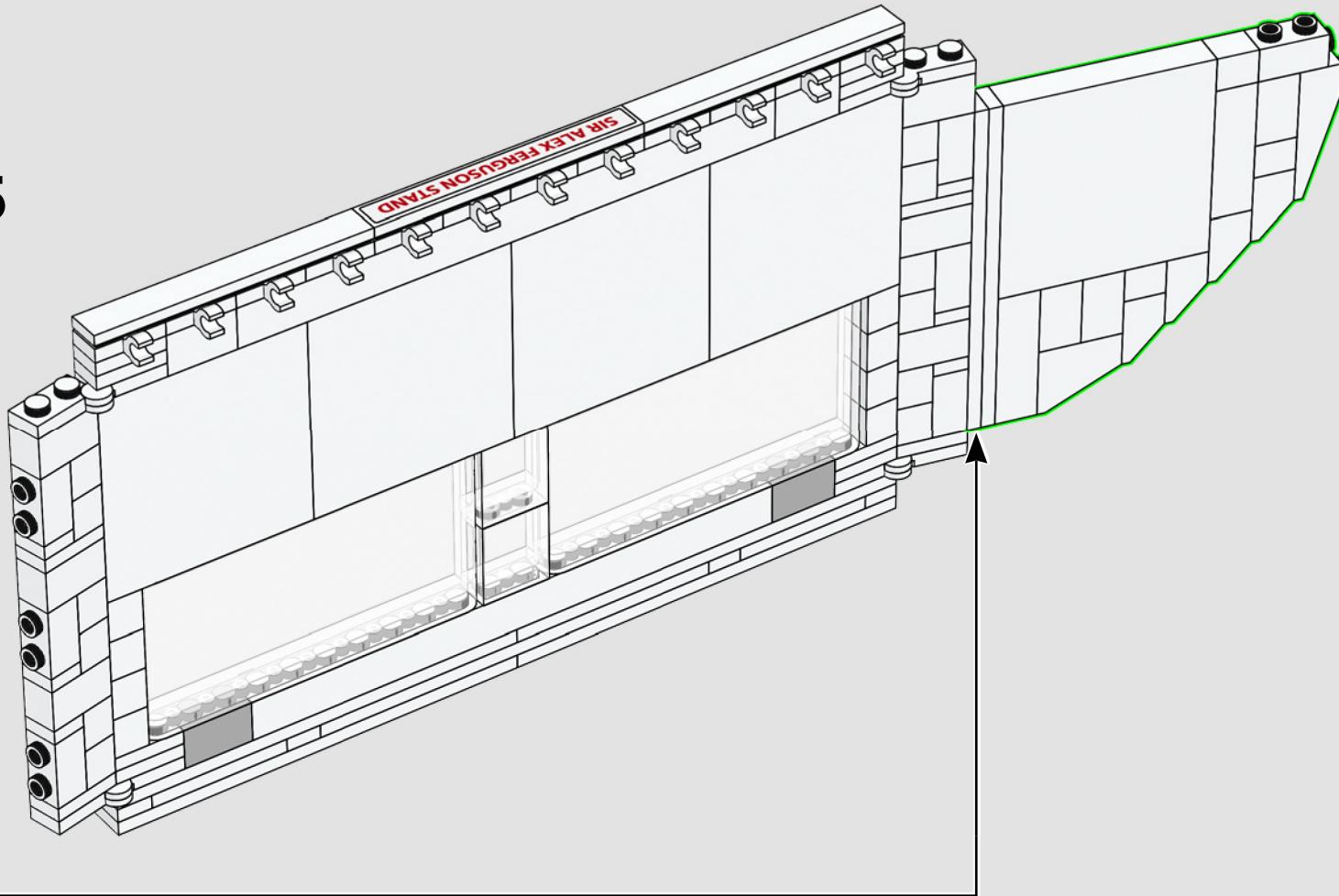
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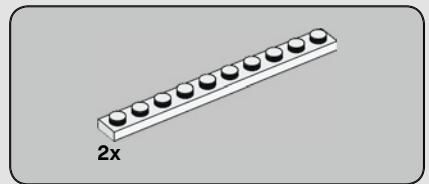
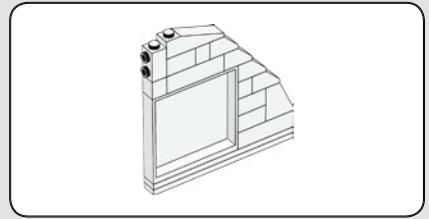


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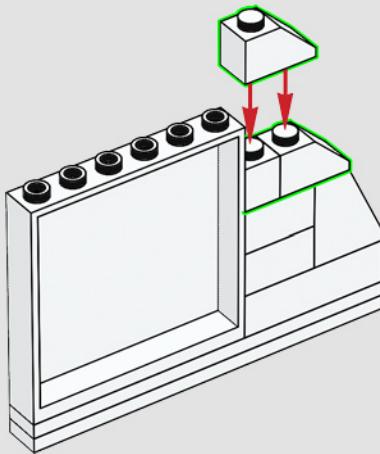
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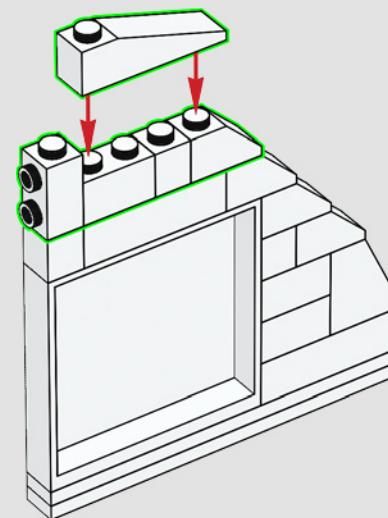




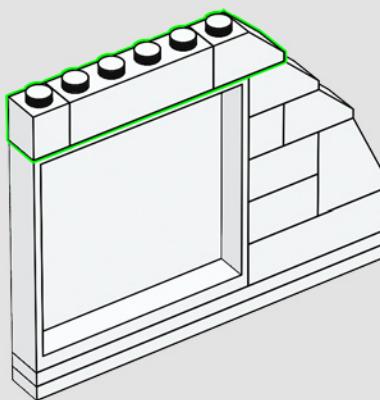
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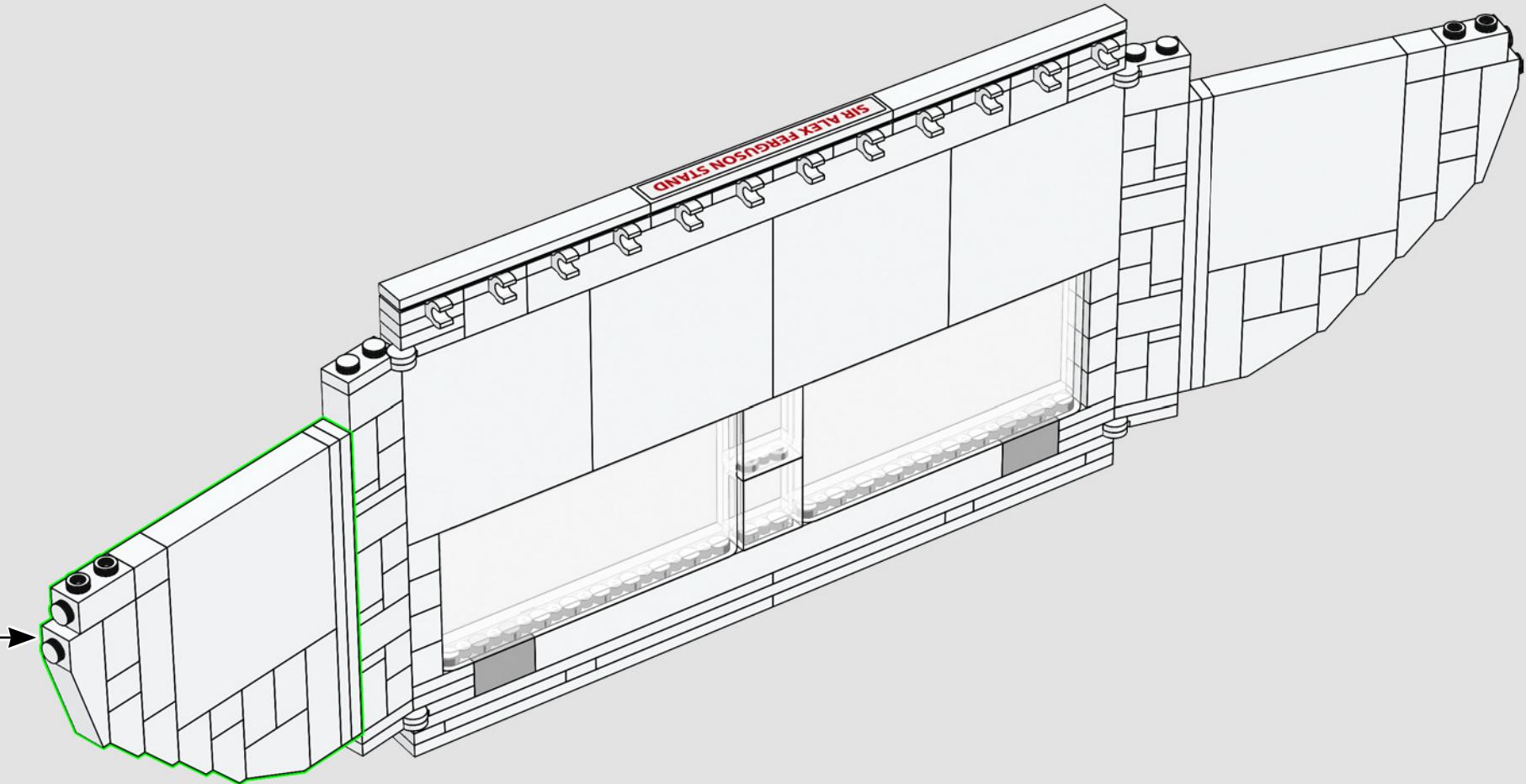
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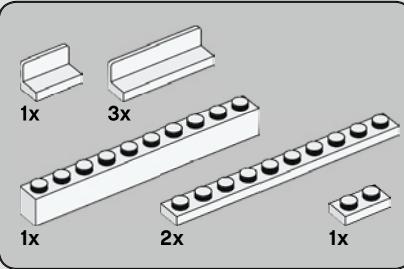


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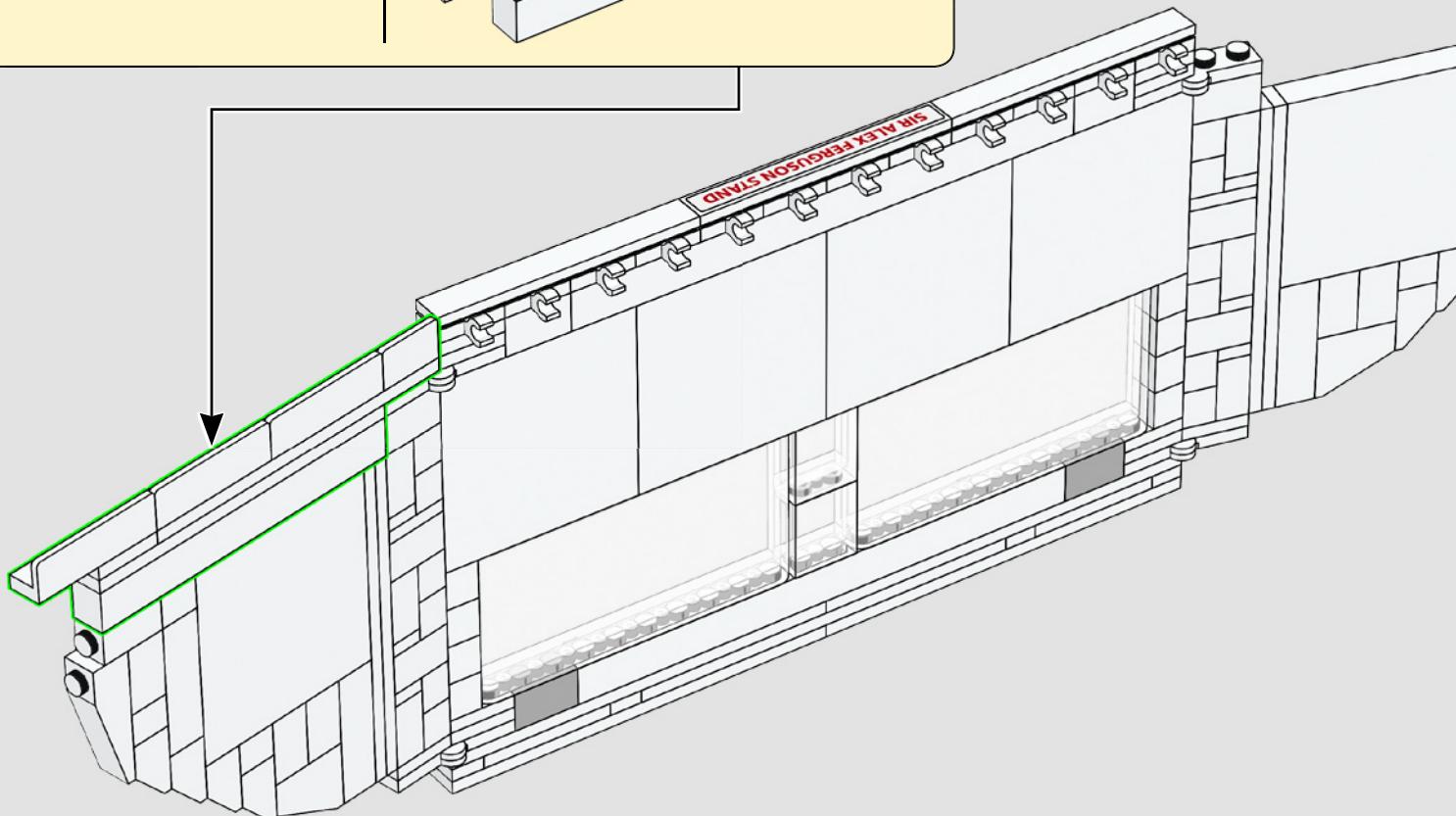
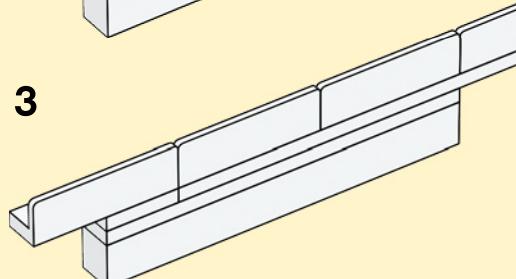
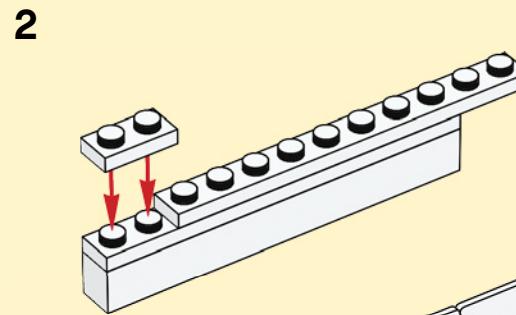
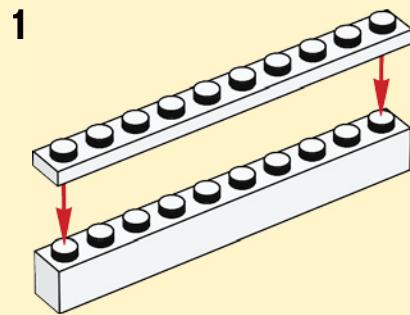


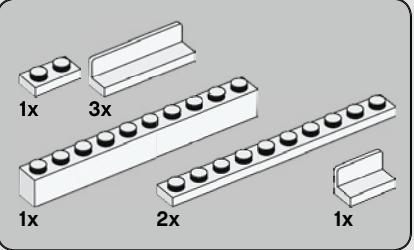
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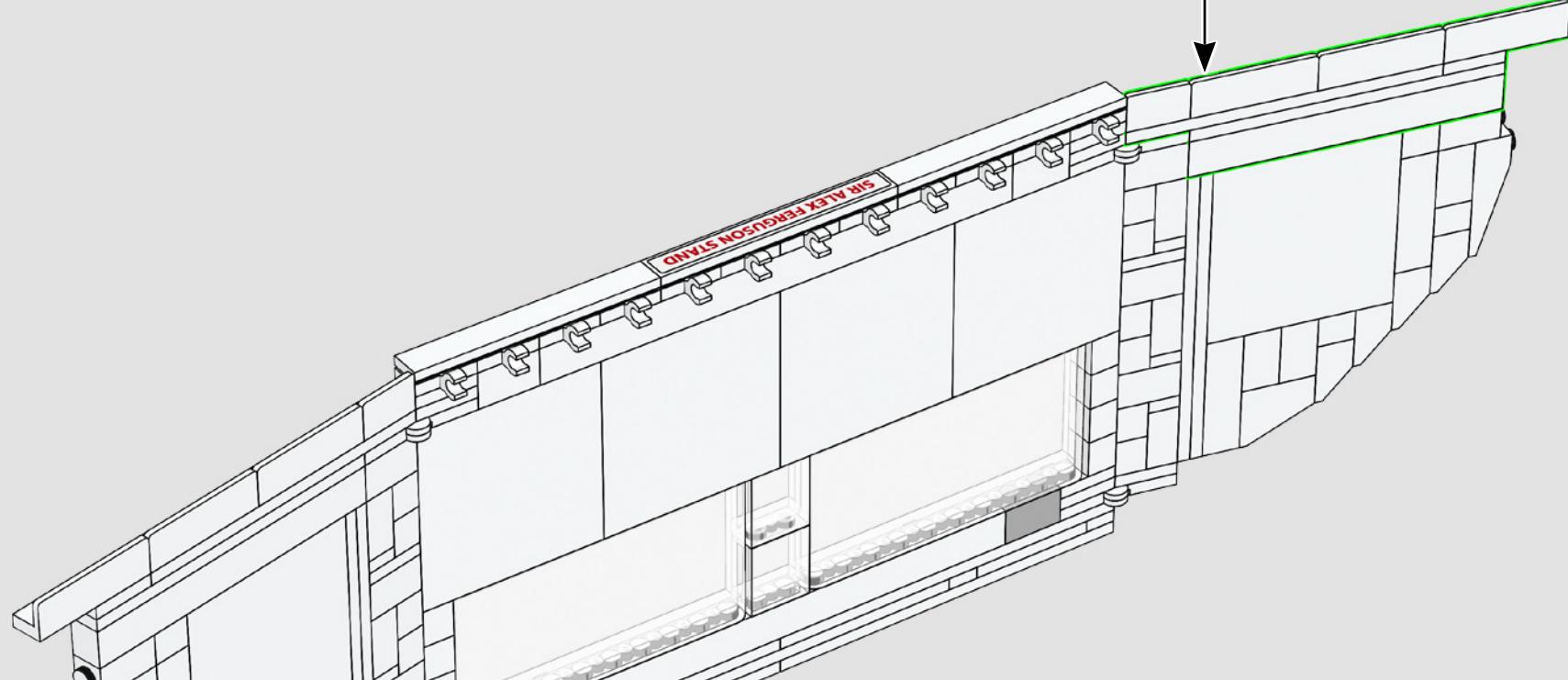
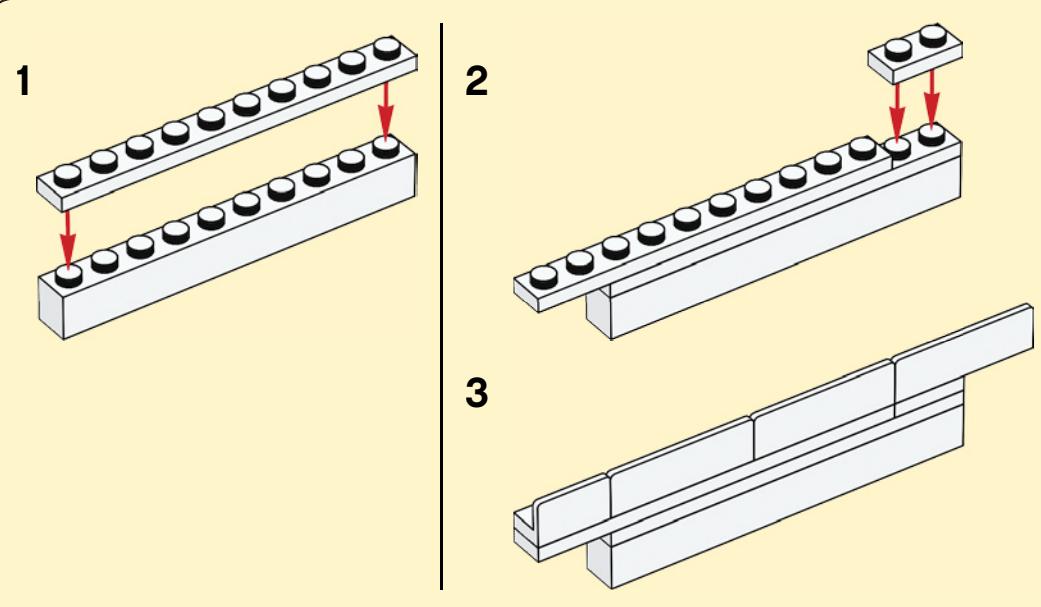


473



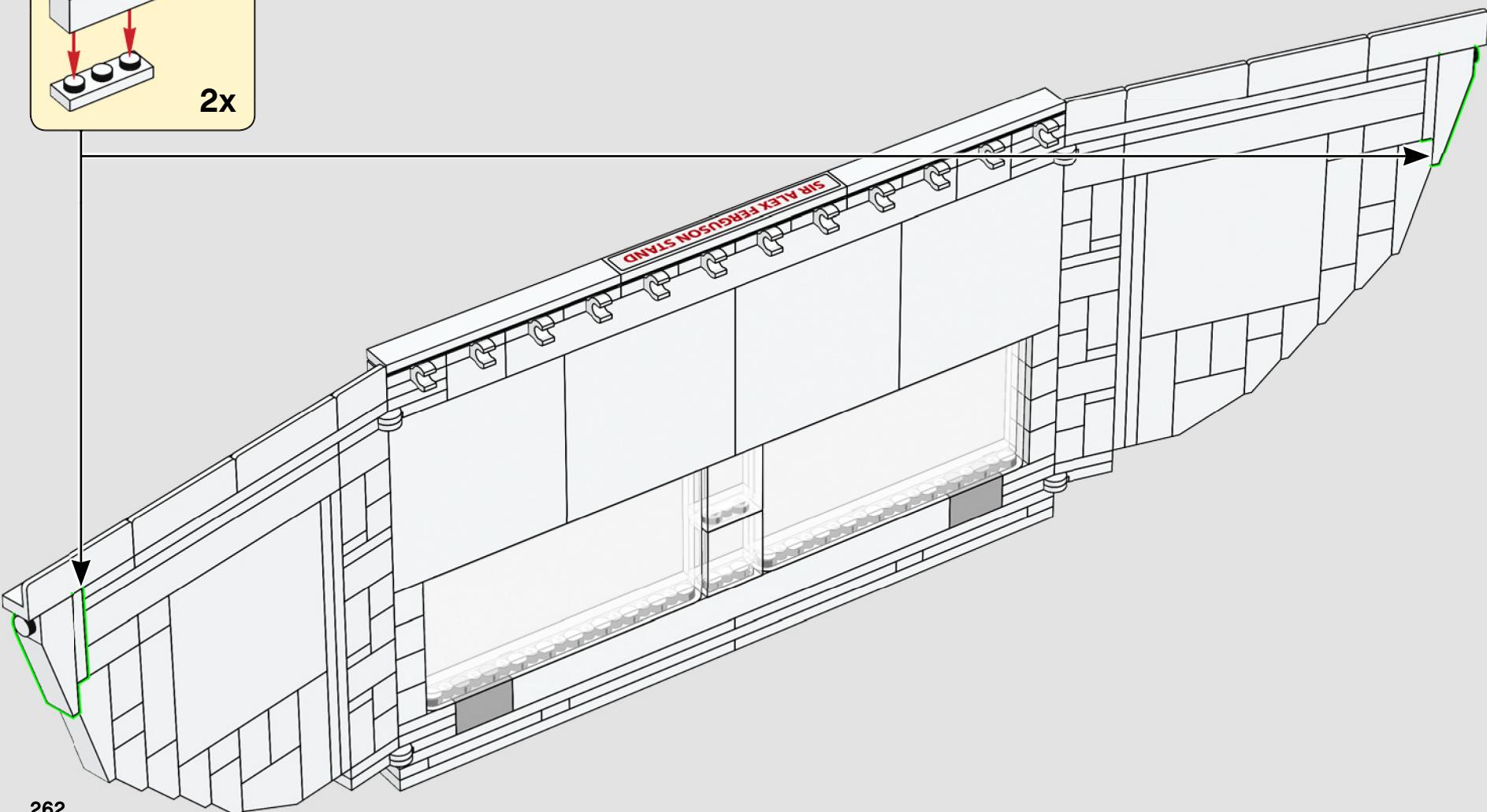
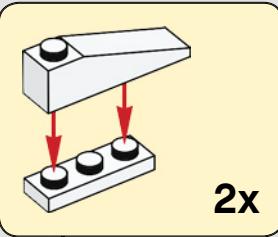


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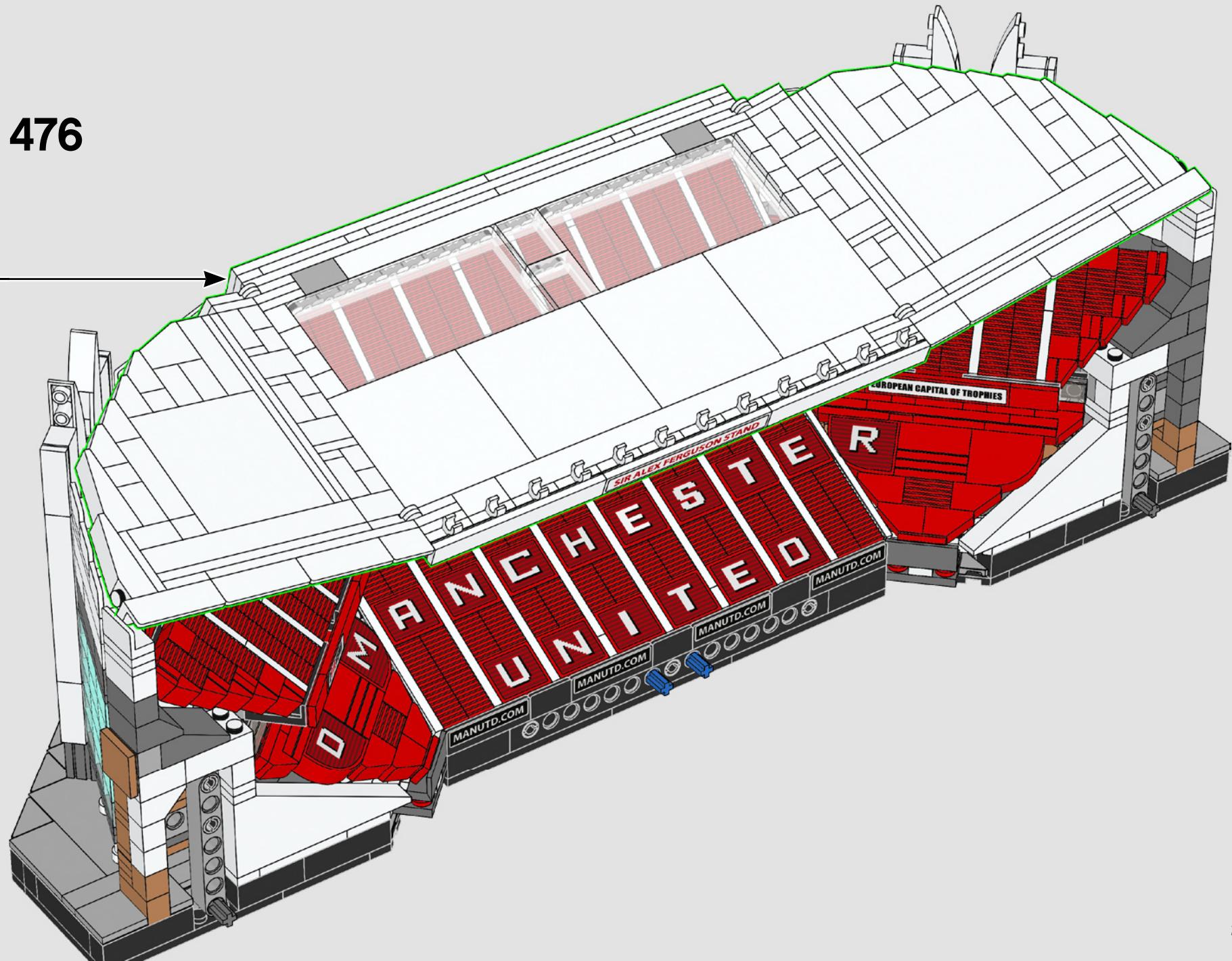


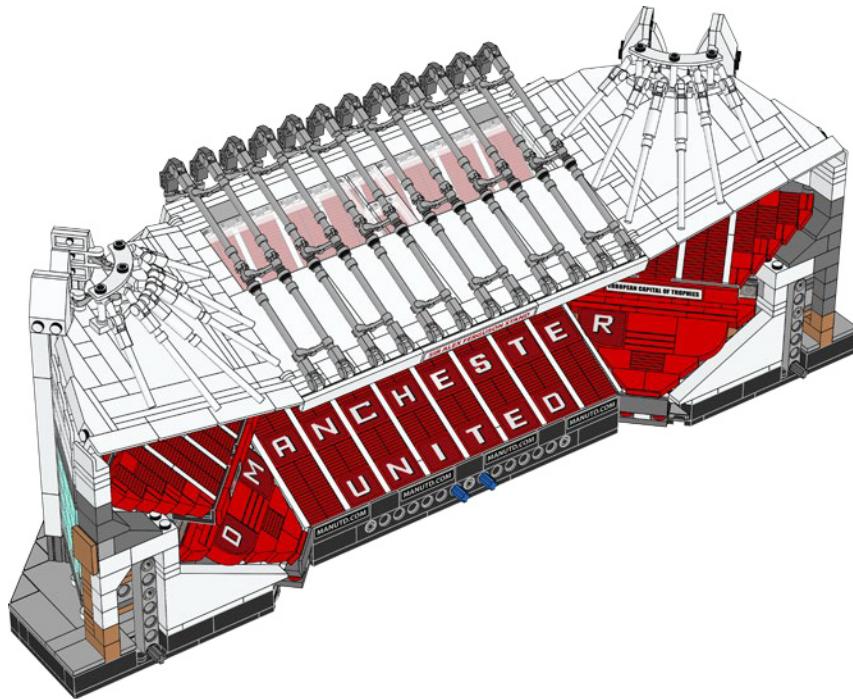


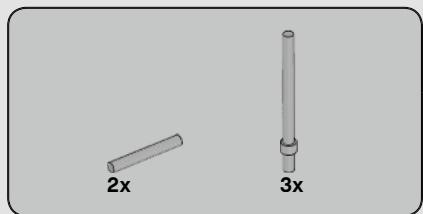
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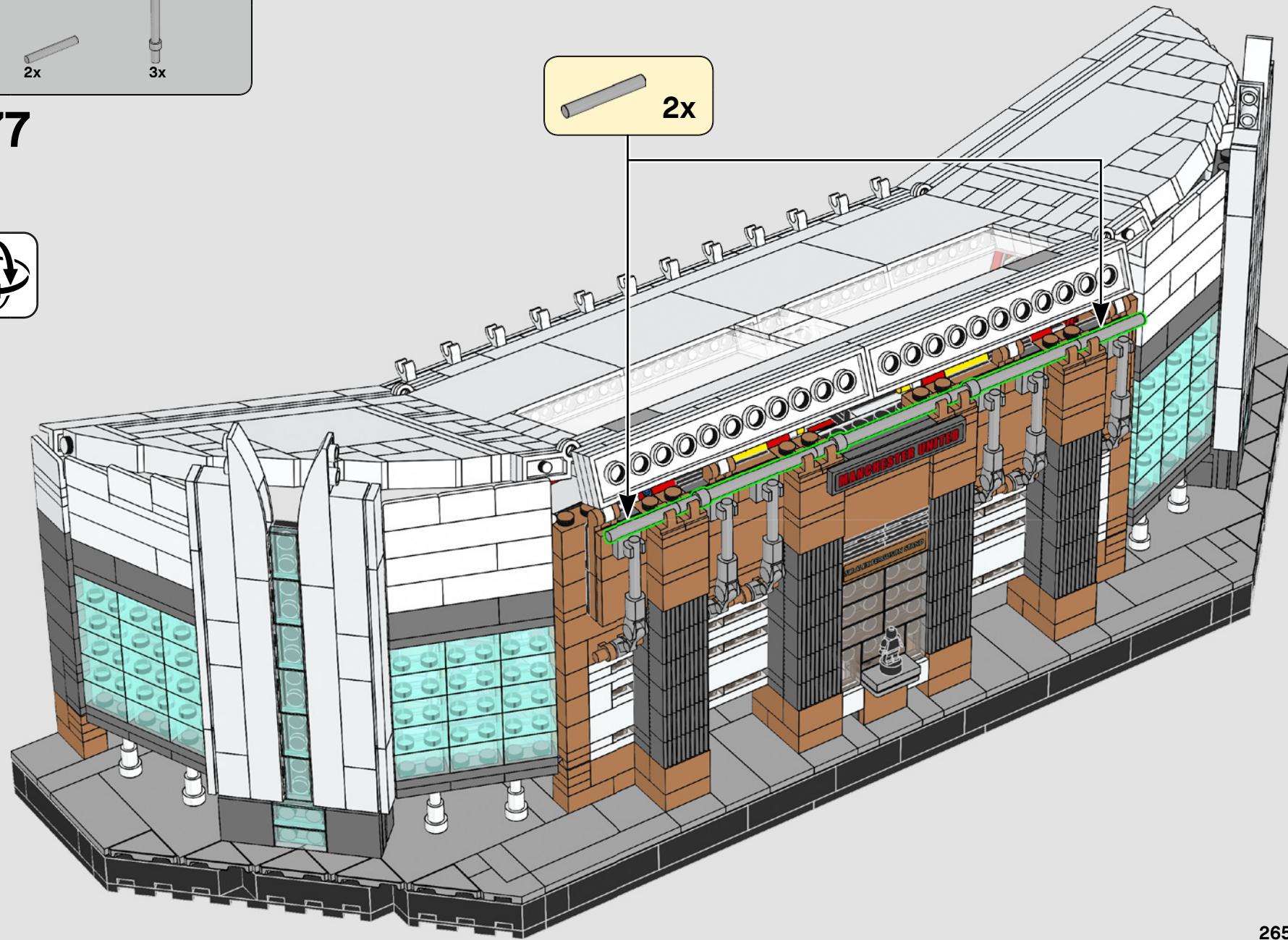
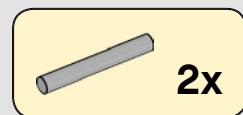
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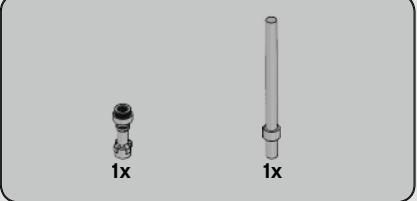
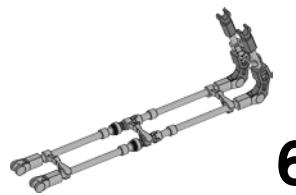




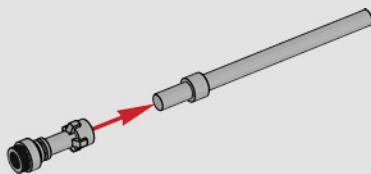


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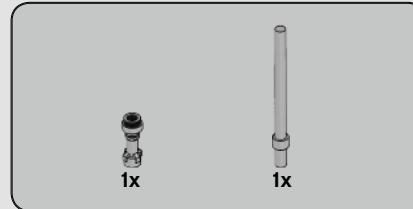
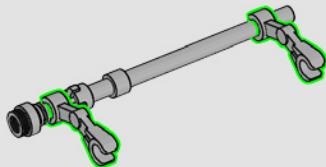




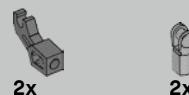
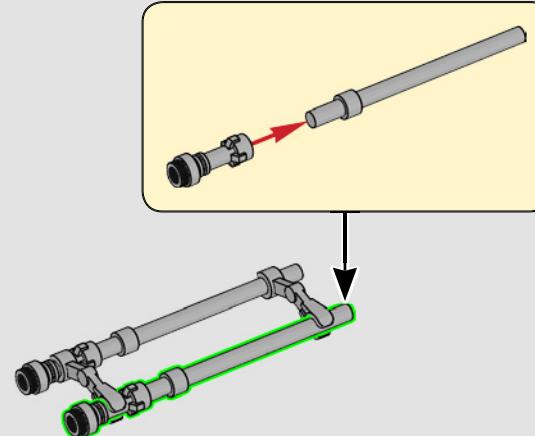
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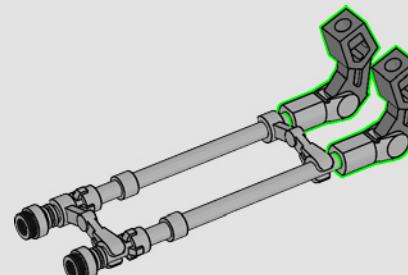
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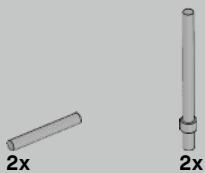


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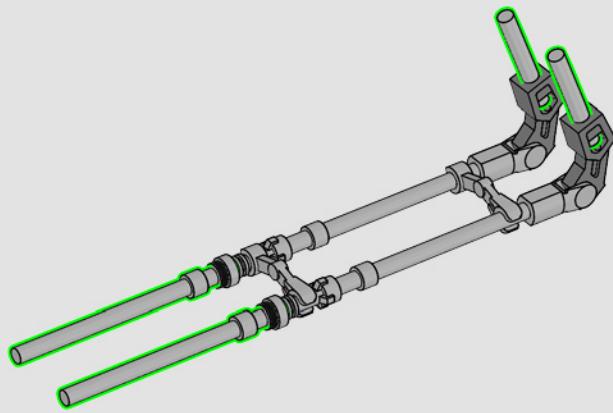


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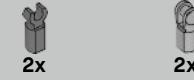
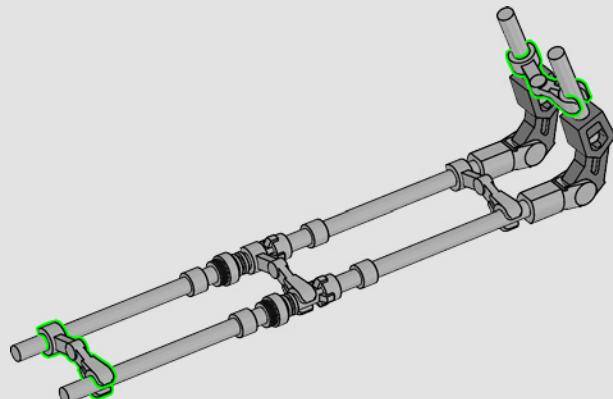




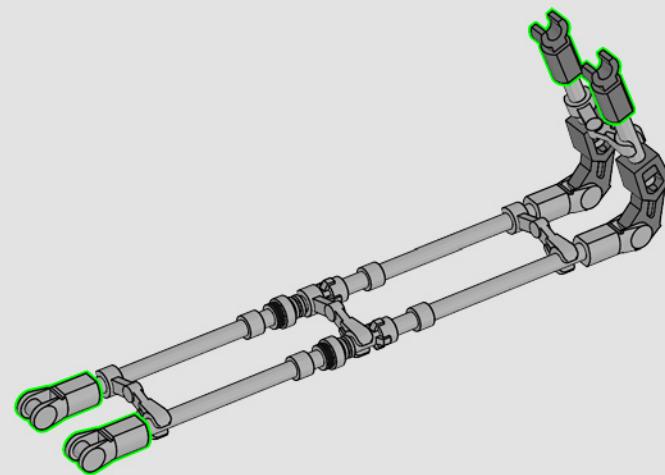
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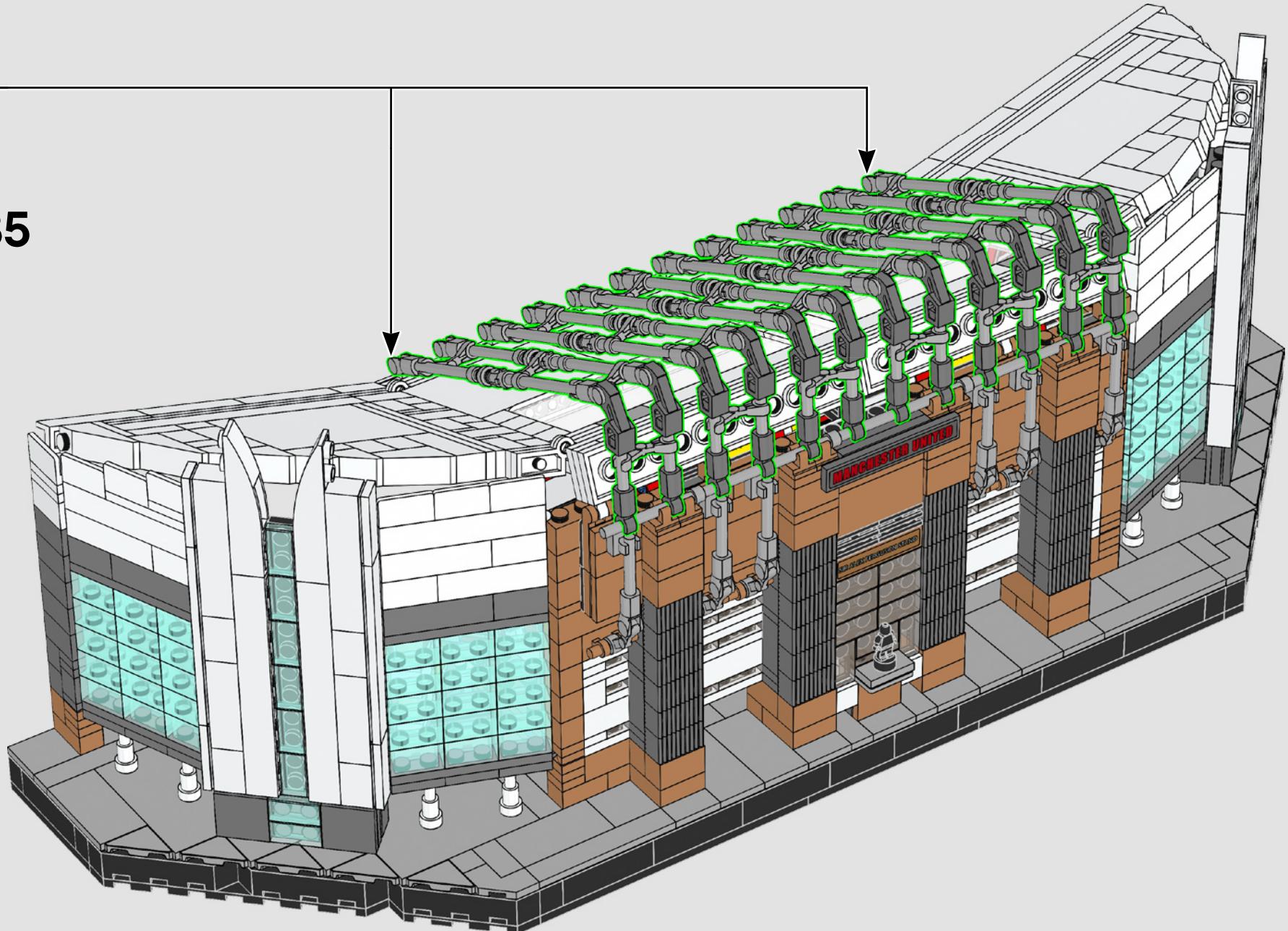


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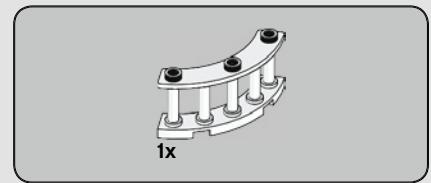
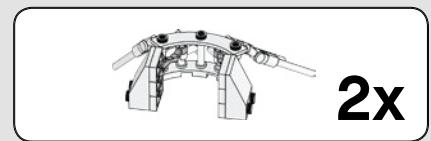


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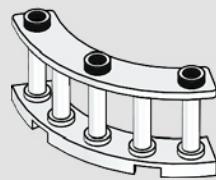
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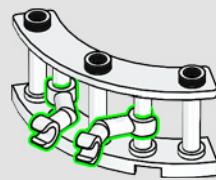
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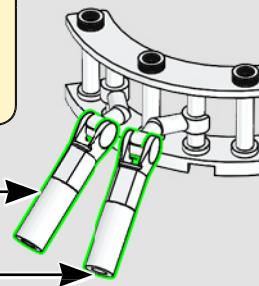
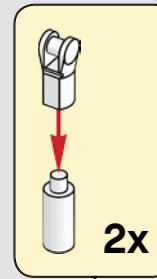
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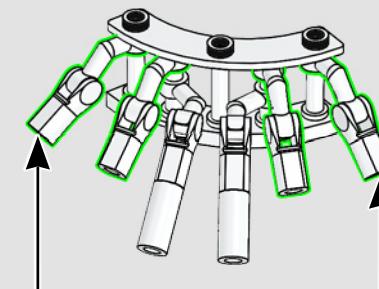
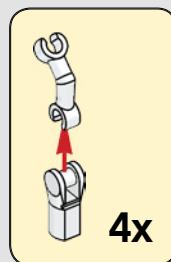
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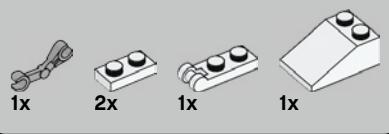
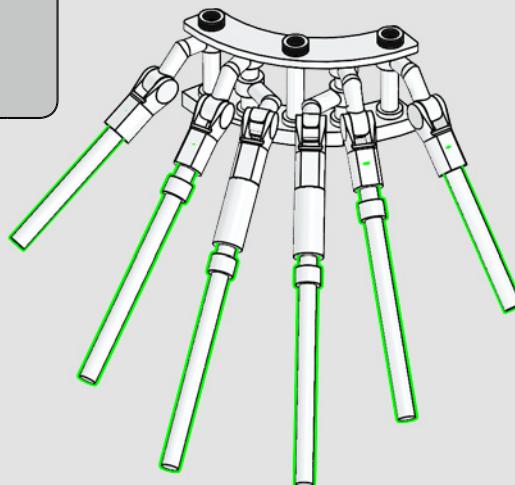
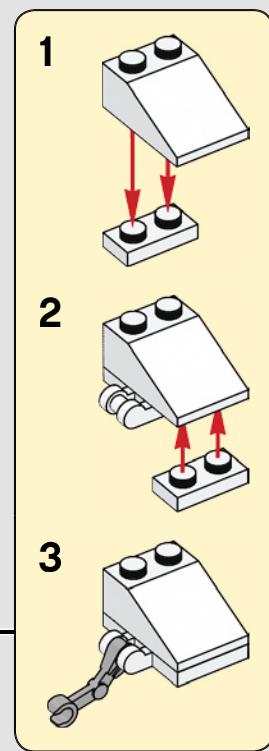
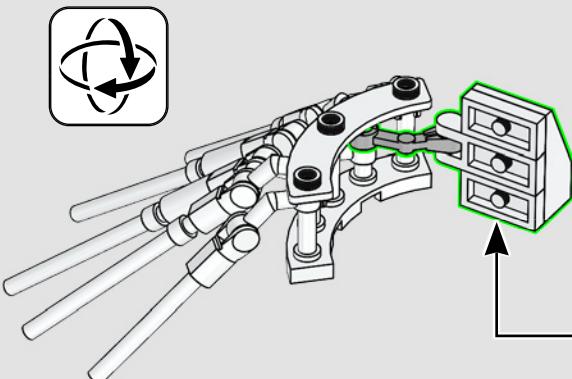


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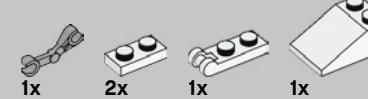
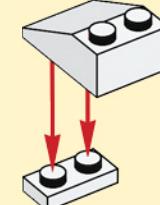
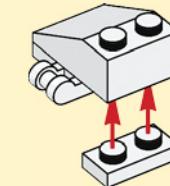
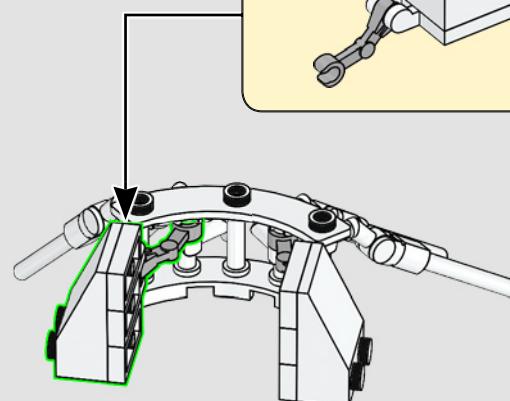
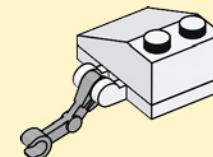


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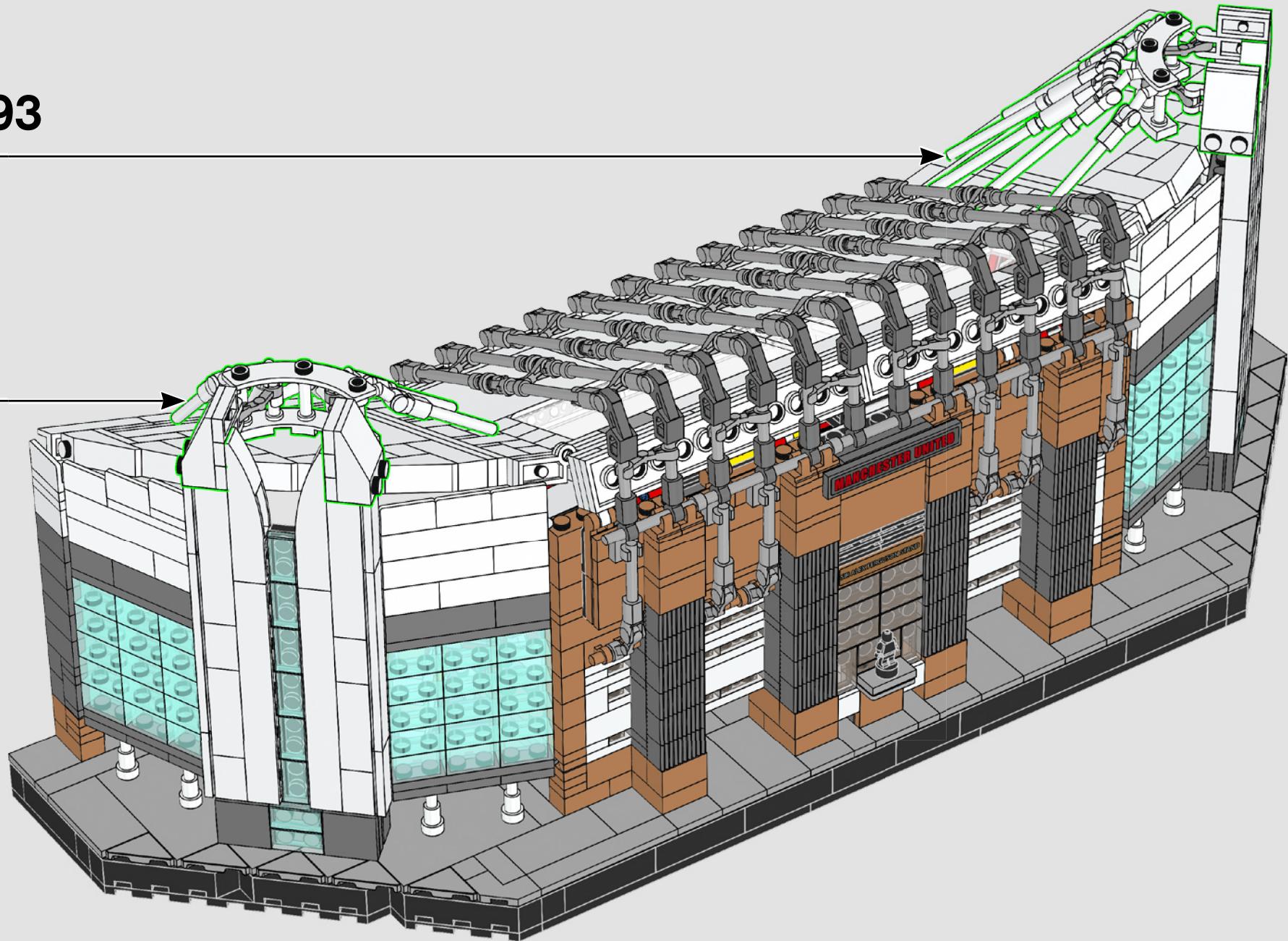
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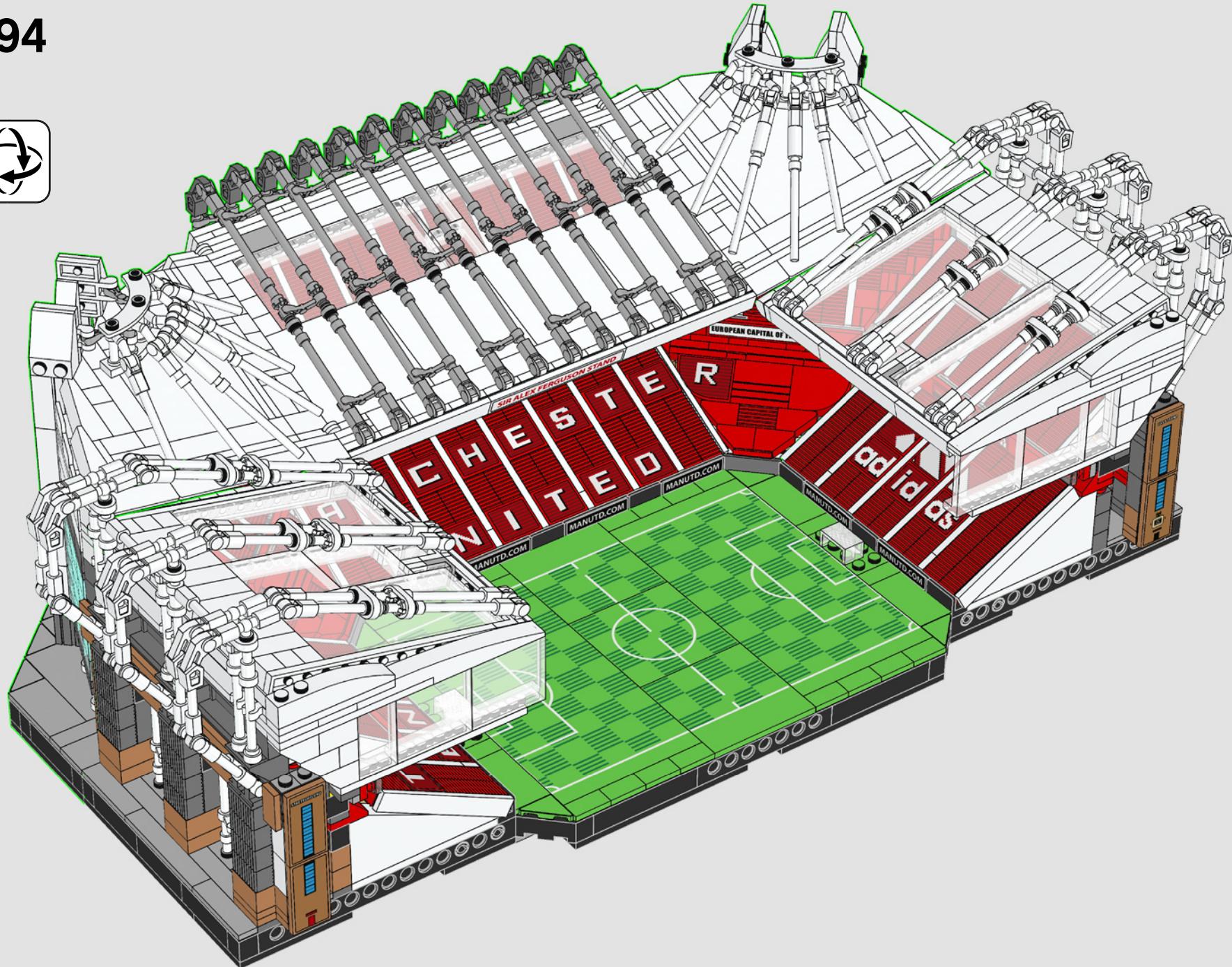
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493



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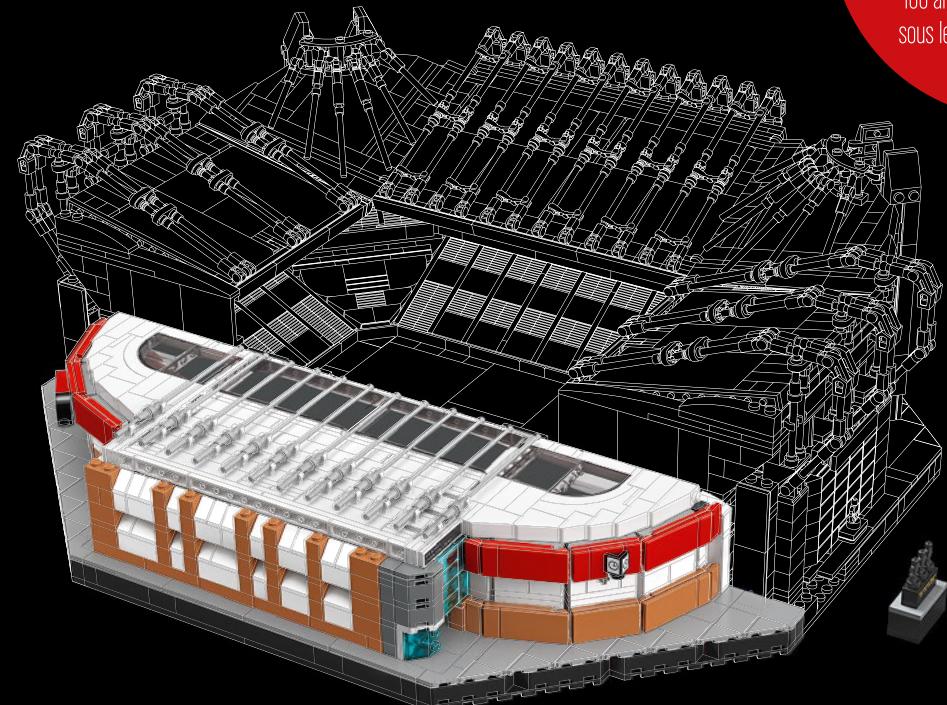
272

## SIR BOBBY CHARLTON STAND

Renamed the Sir Bobby Charlton Stand in 2016, what was Old Trafford's Main Stand houses the stadium's media center, players' dressing rooms and the elevated team dugouts. The players enter the pitch via a tunnel at the southwest corner of the ground.

## TRIBUNE SIR BOBBY CHARLTON

L'ancienne tribune principale d'Old Trafford, rebaptisée tribune Sir Bobby Charlton en 2016, abrite le centre des médias, les vestiaires des joueurs et les bancs surelevés de l'équipe. Les joueurs entrent sur le terrain par un tunnel à l'angle sud-ouest du terrain.



### DID YOU KNOW?

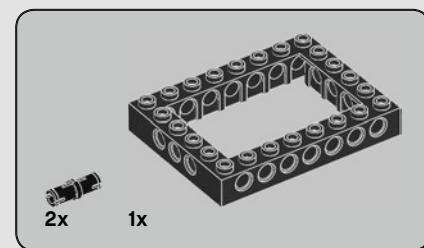
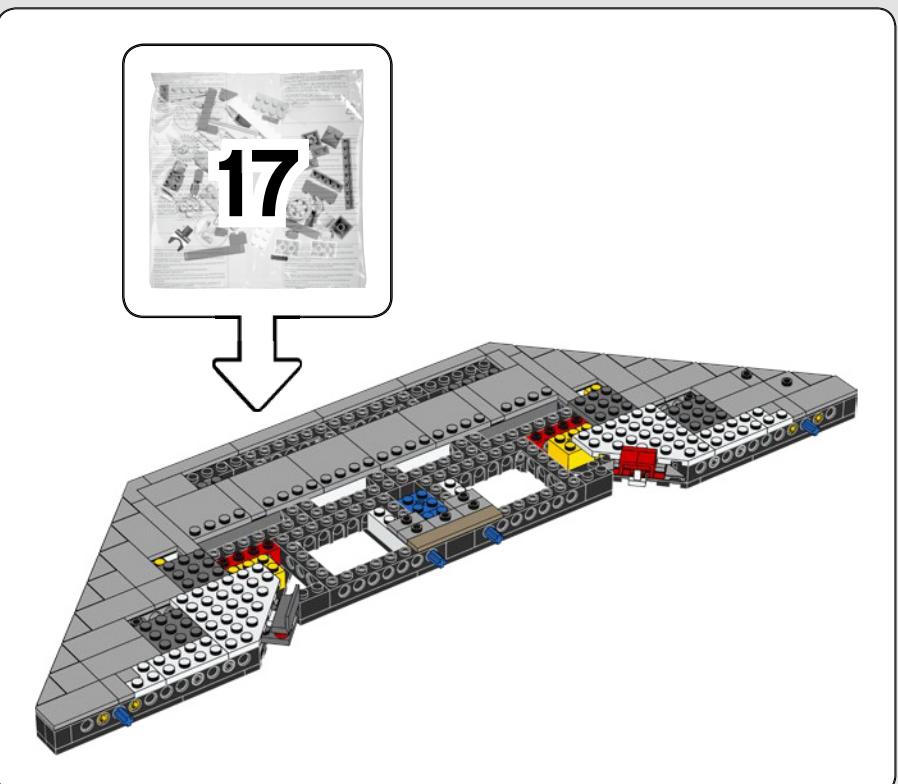
The old players' tunnel at the center of the stand is the only part of the original 1910 stadium that has survived. A time capsule commemorating 100 years of Old Trafford is beneath the United crest at the tunnel entrance.



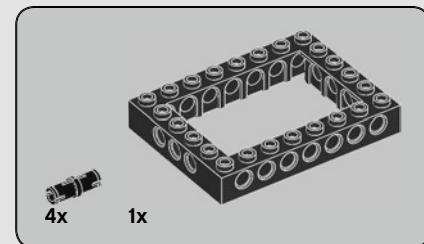
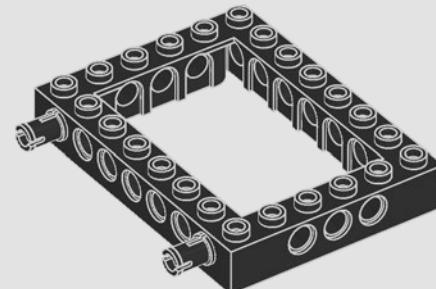
### LE SAVIEZ-VOUS ?

L'ancien tunnel des joueurs au centre de la tribune est la seule partie du stade original de 1910 qui a survécu. Une capsule temporelle commémorant les 100 ans d'Old Trafford se trouve sous le logo de United à l'entrée du tunnel.

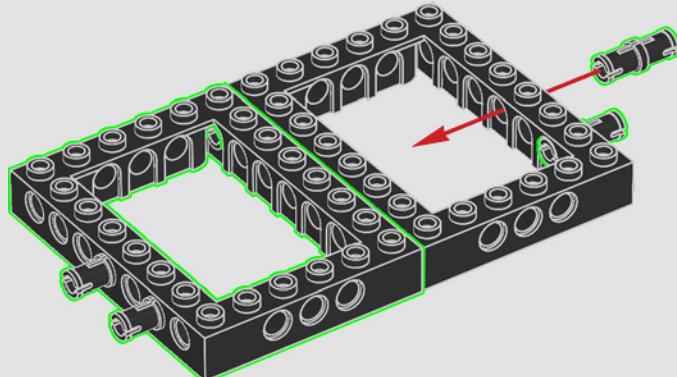


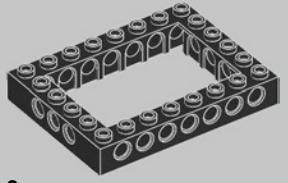


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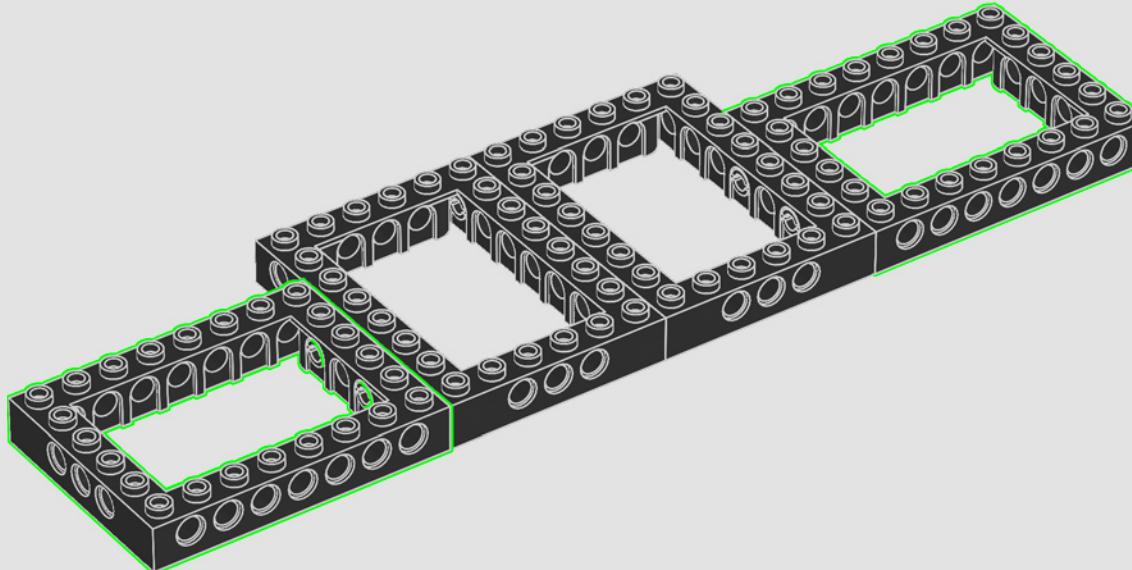


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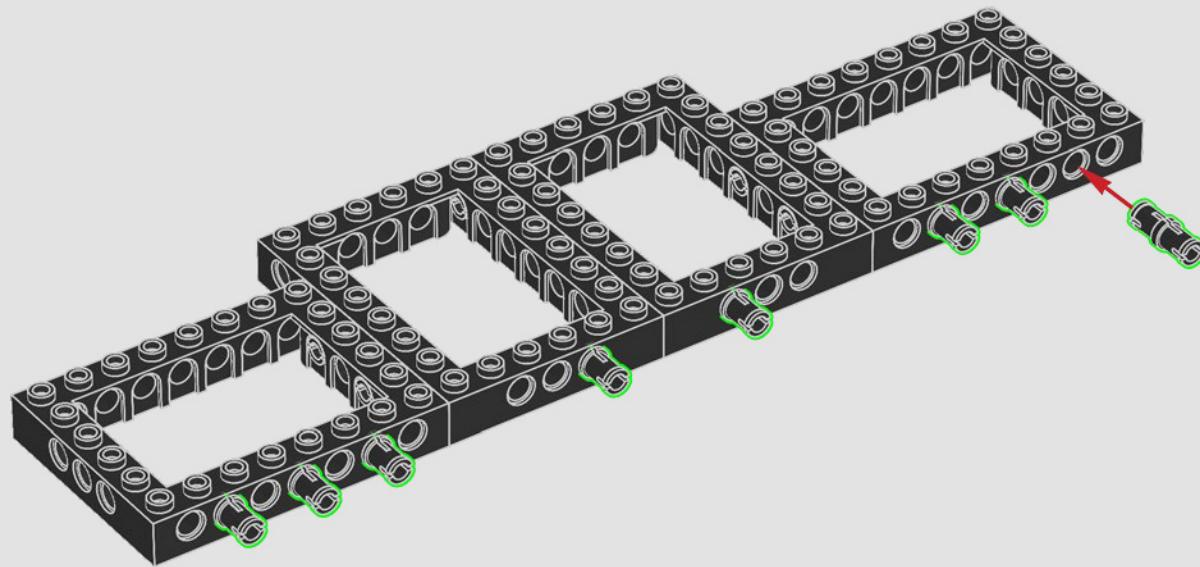


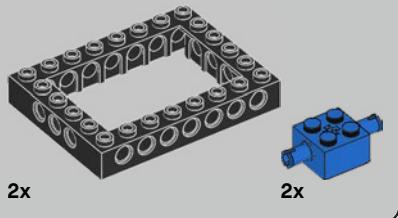


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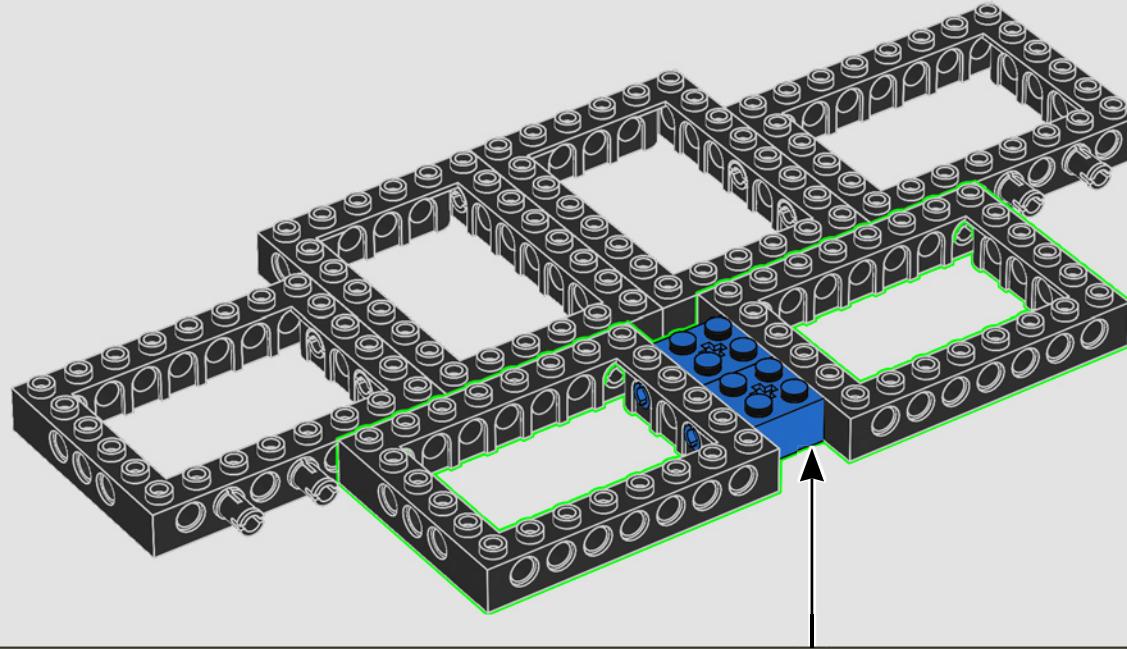


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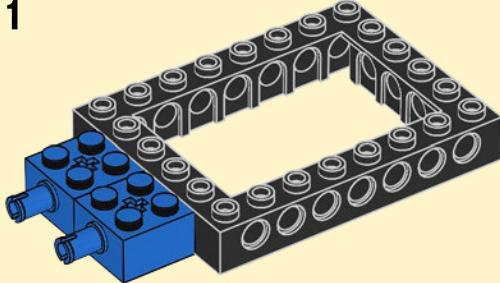




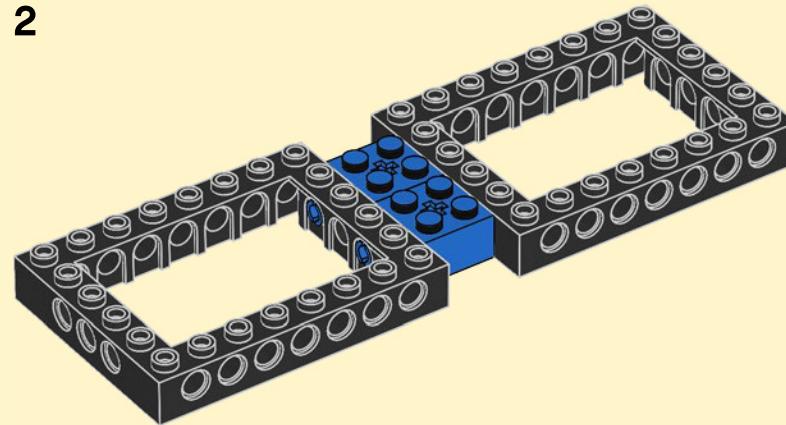
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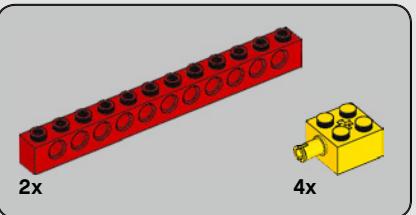


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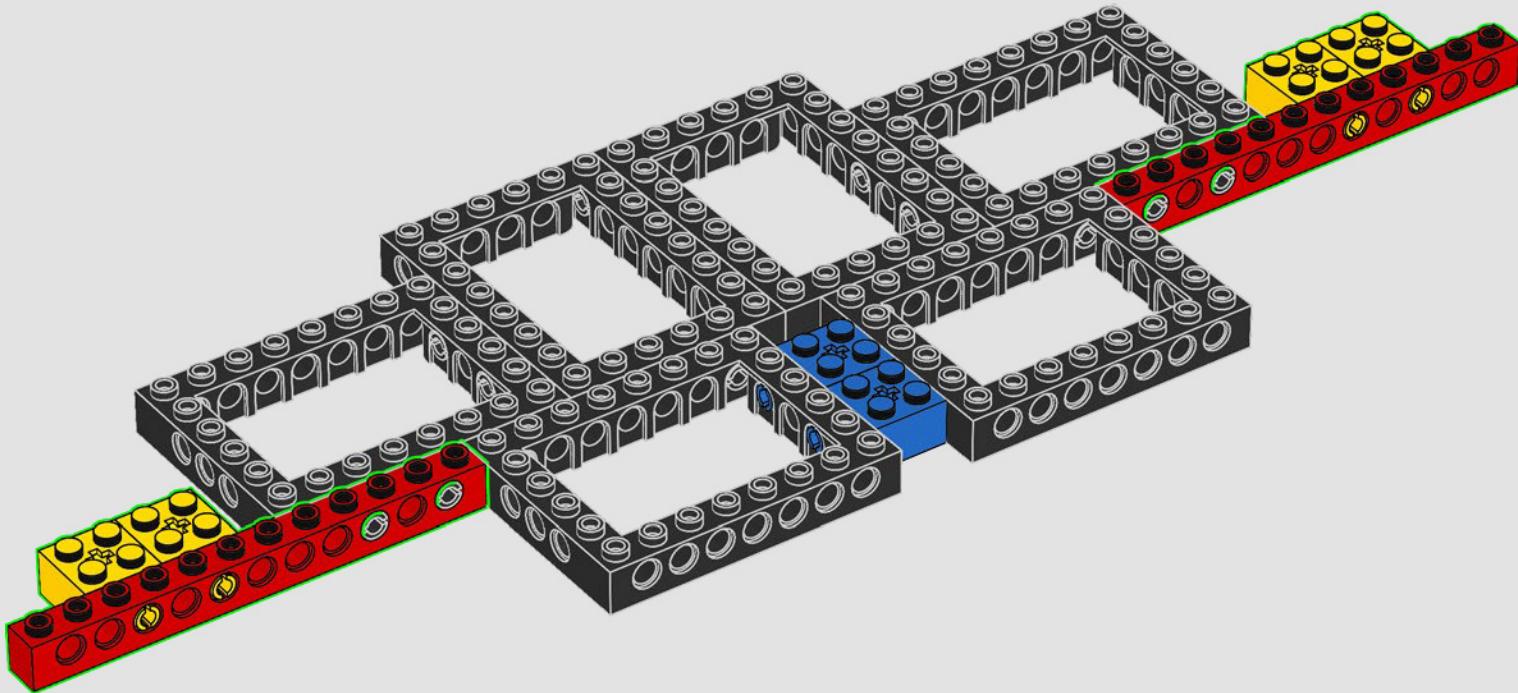


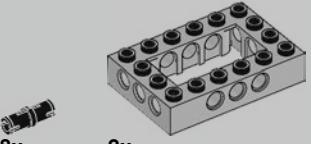
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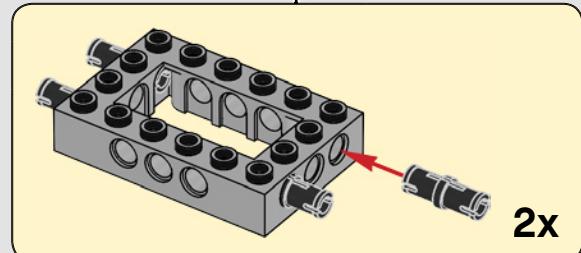
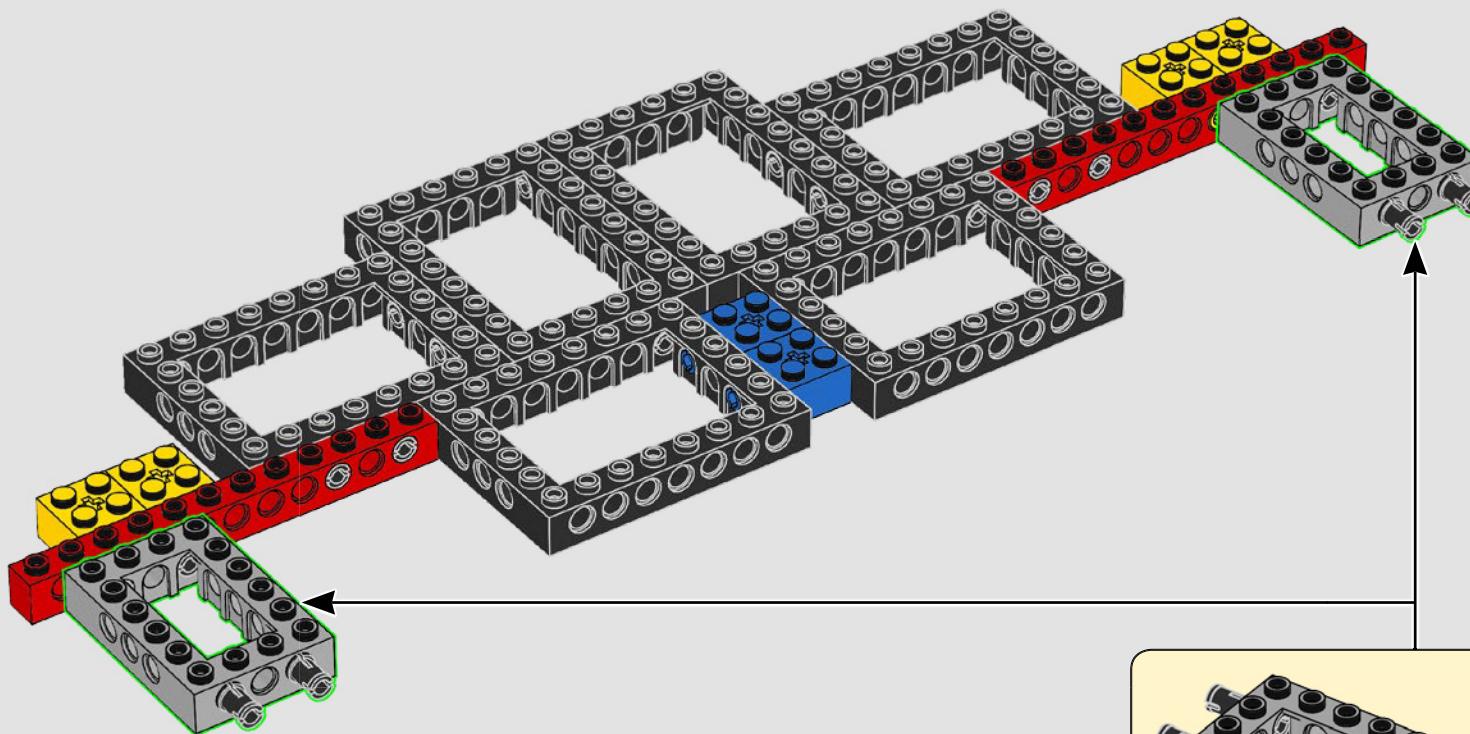


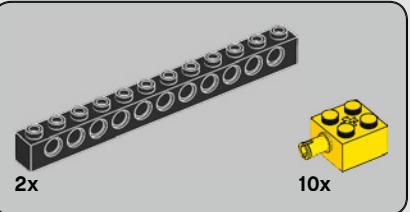
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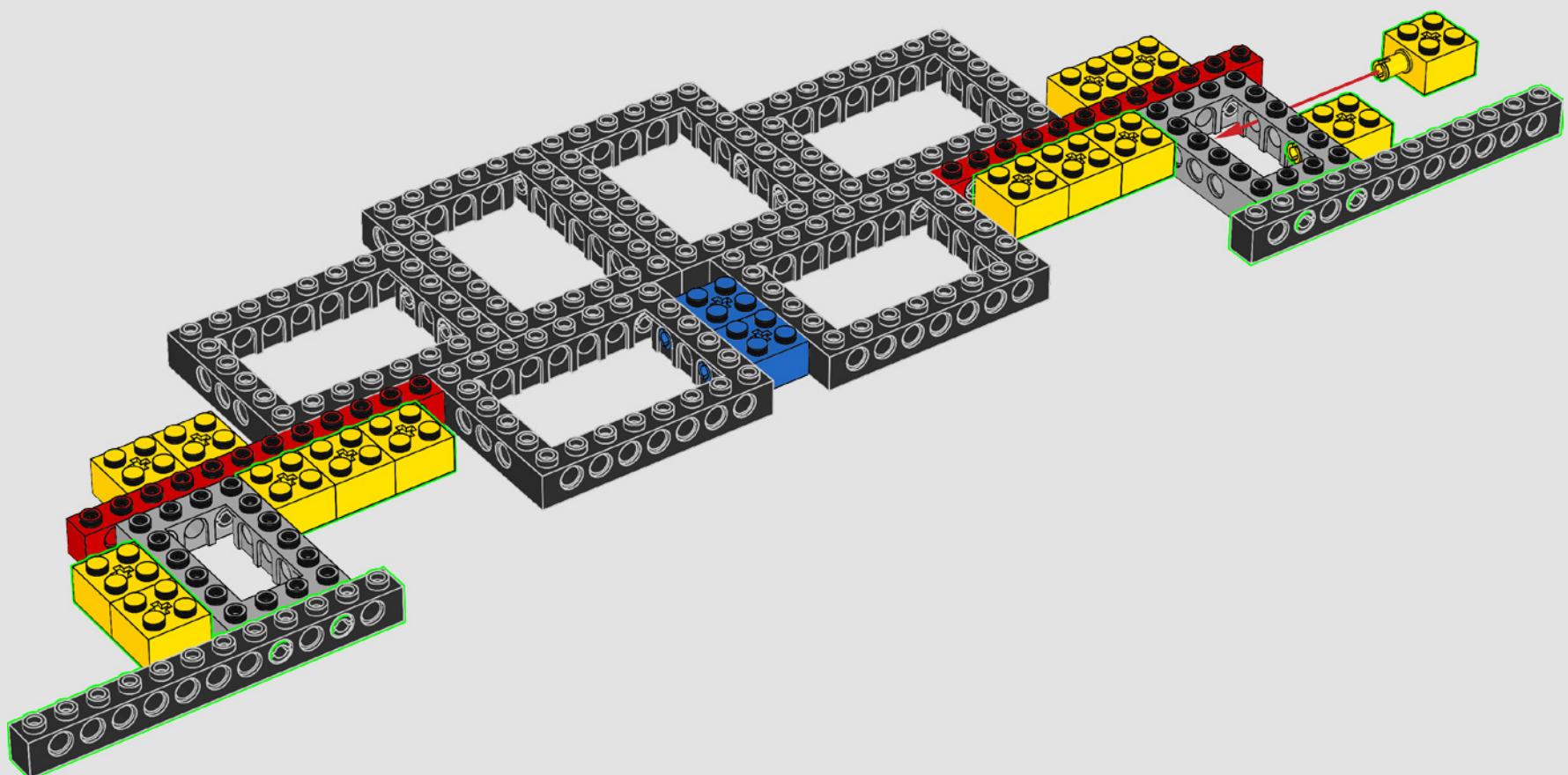


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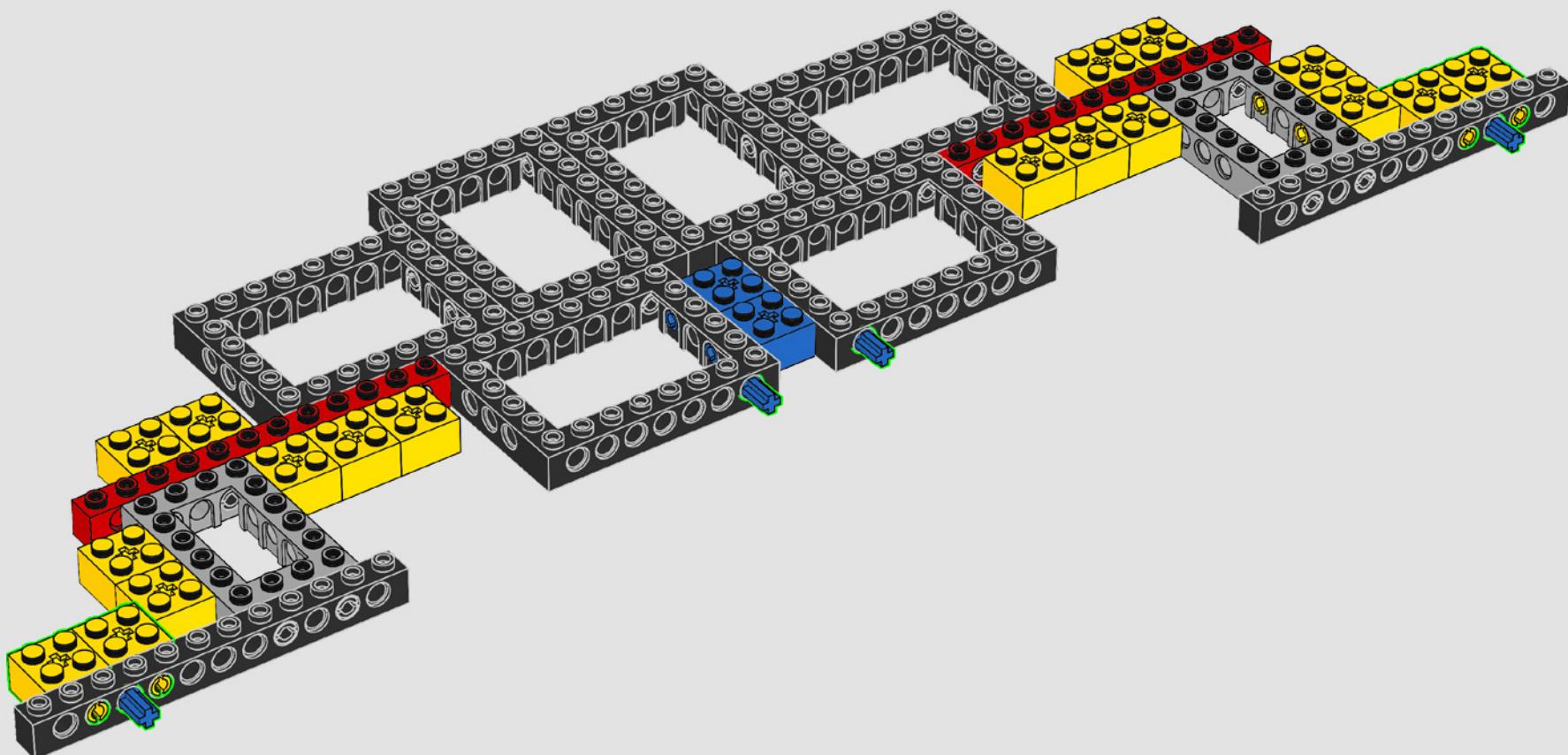


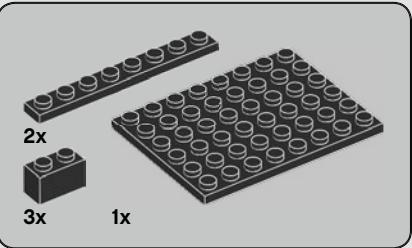
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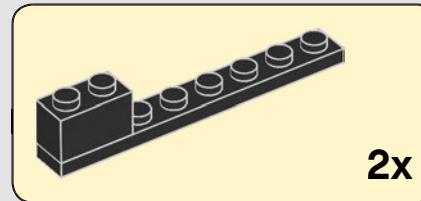
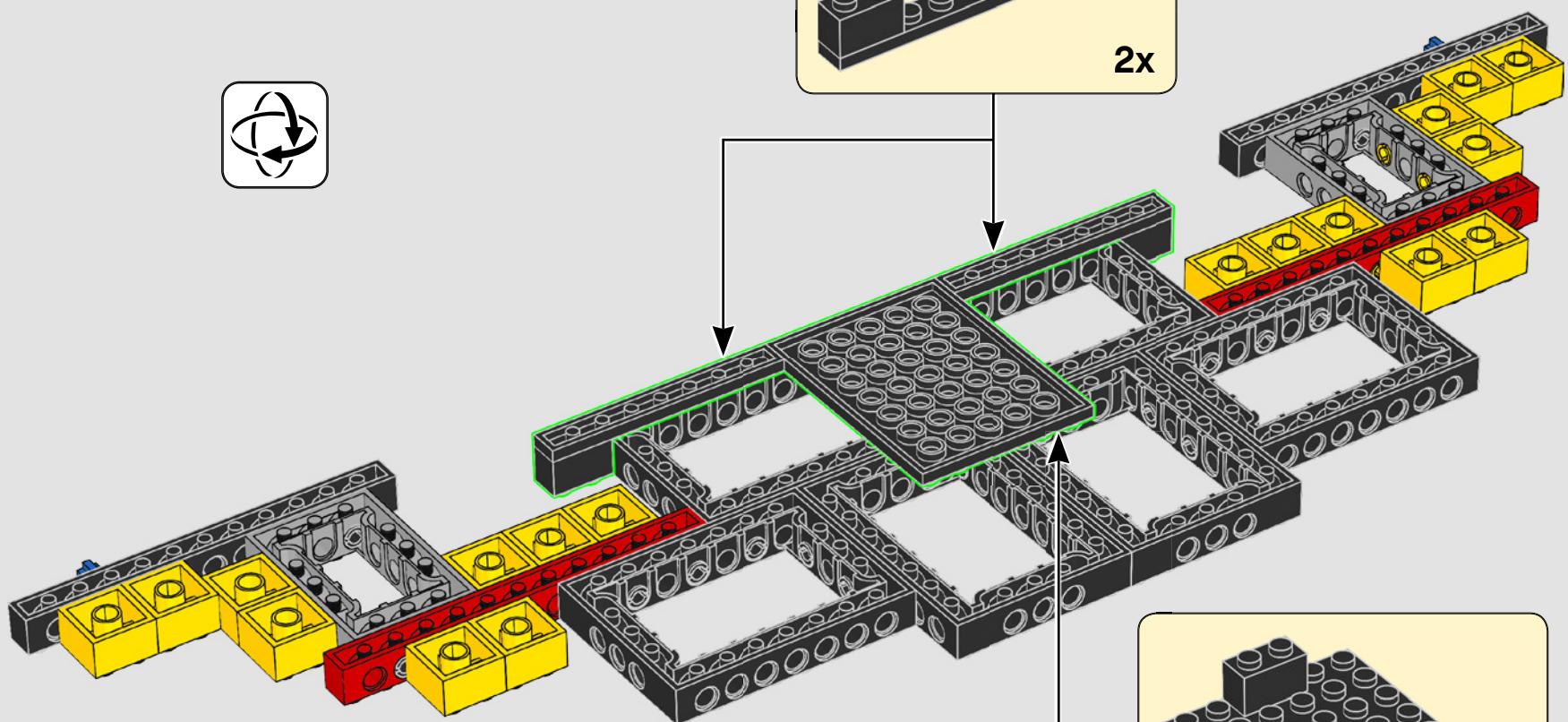
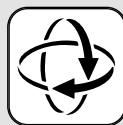
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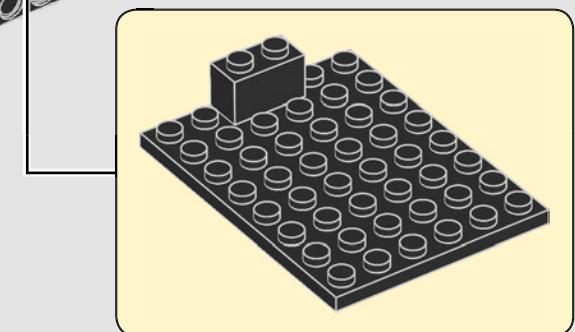




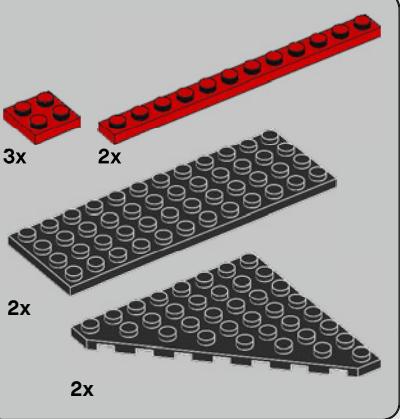
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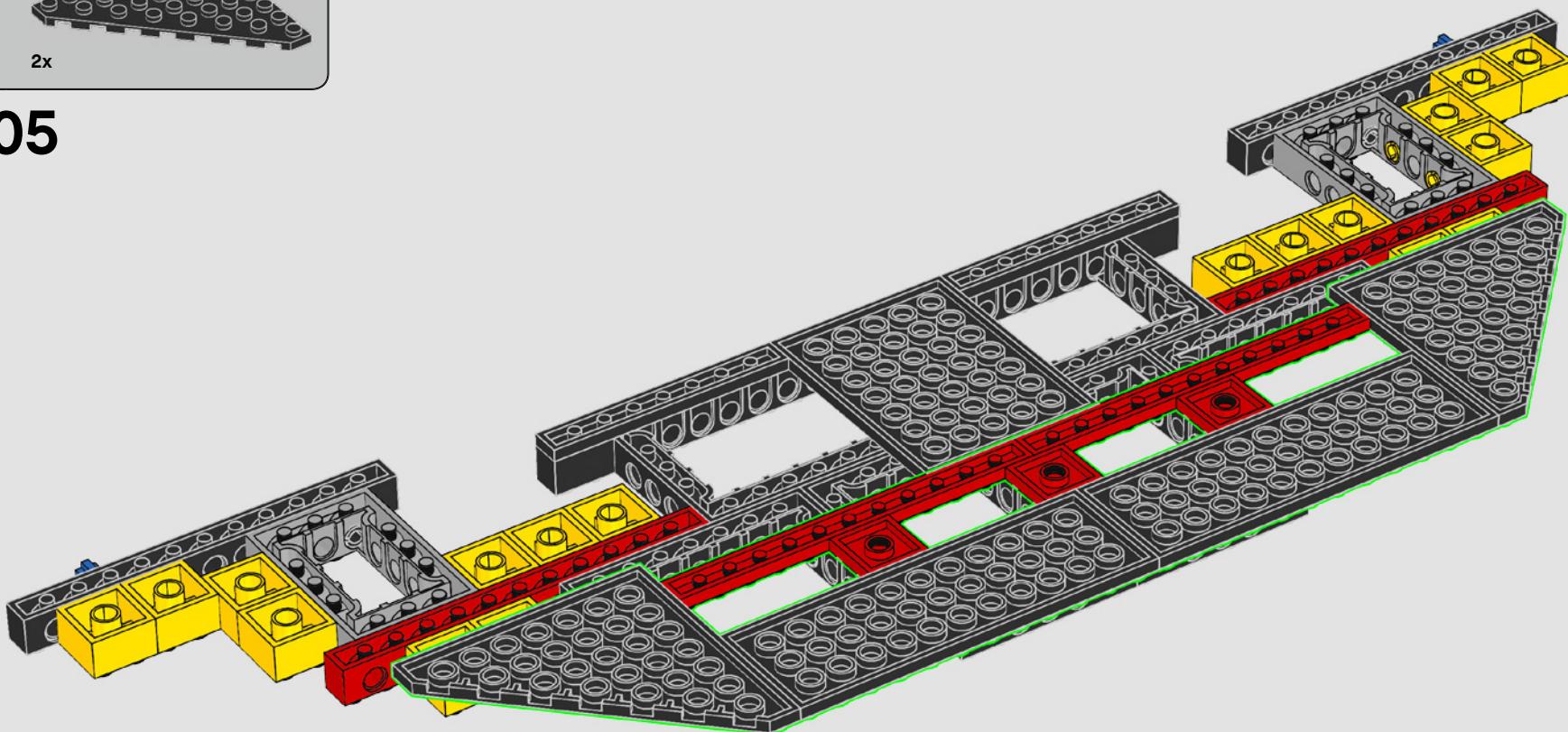
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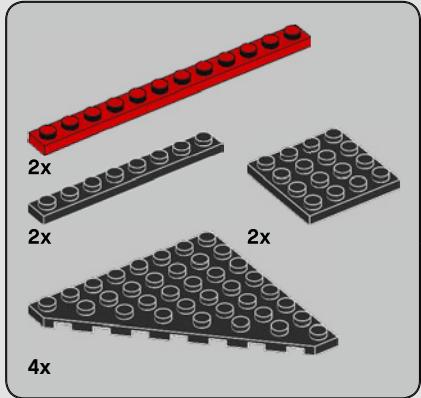


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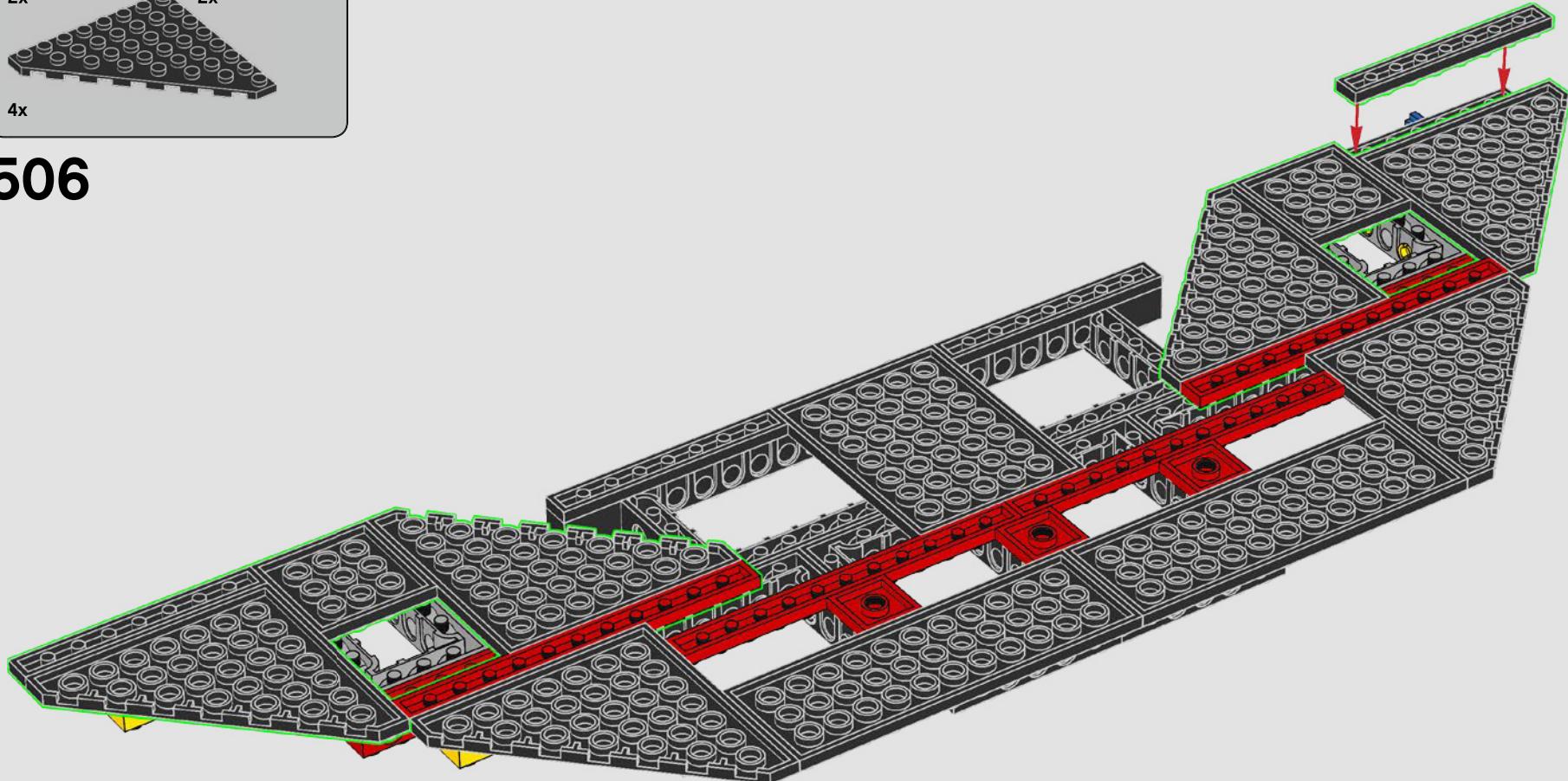


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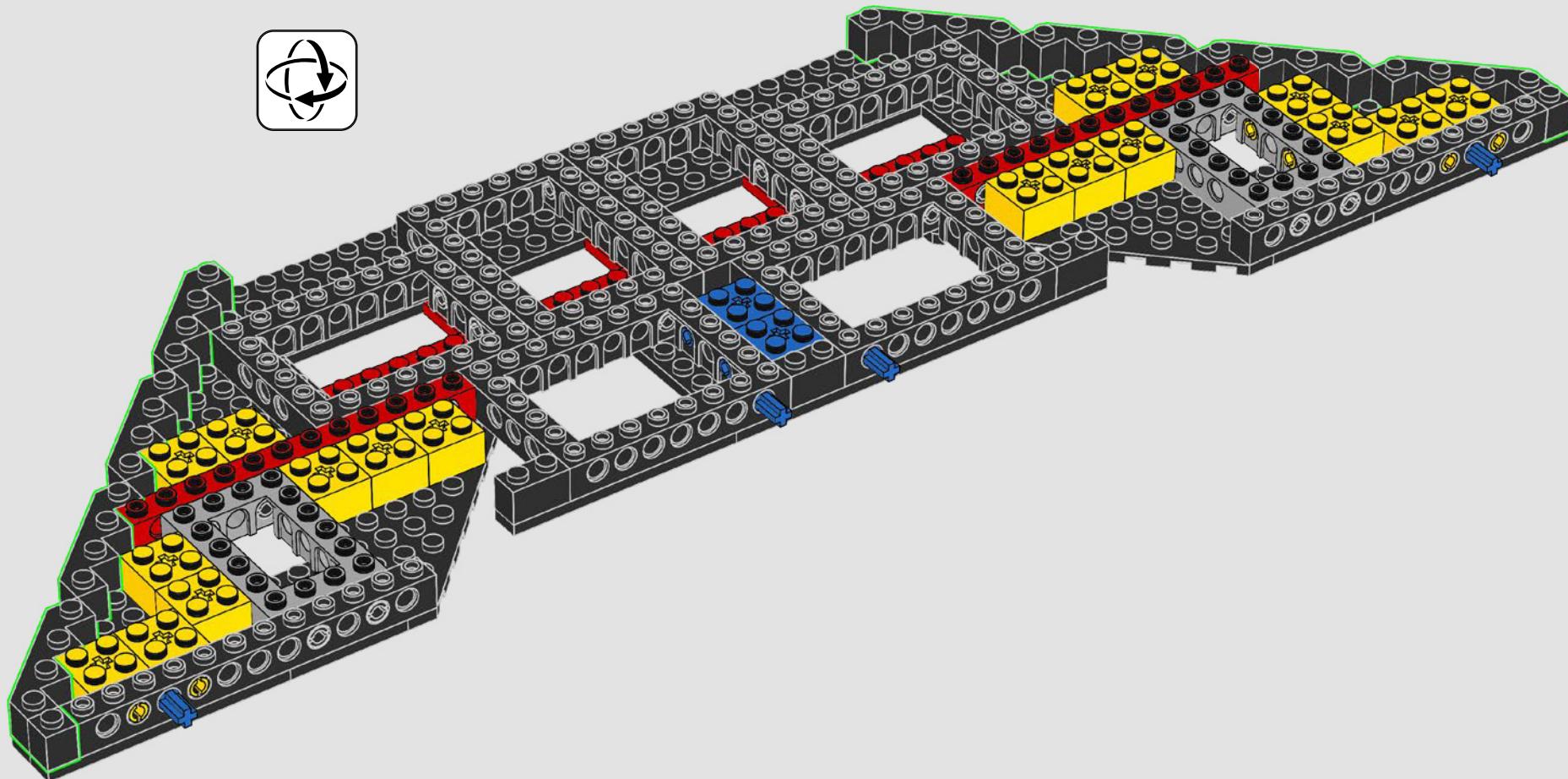
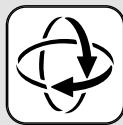


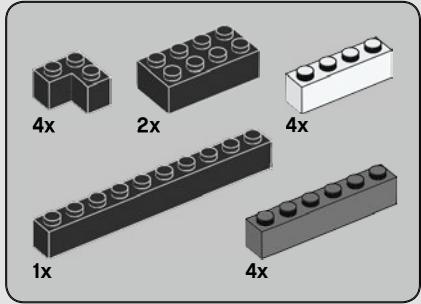
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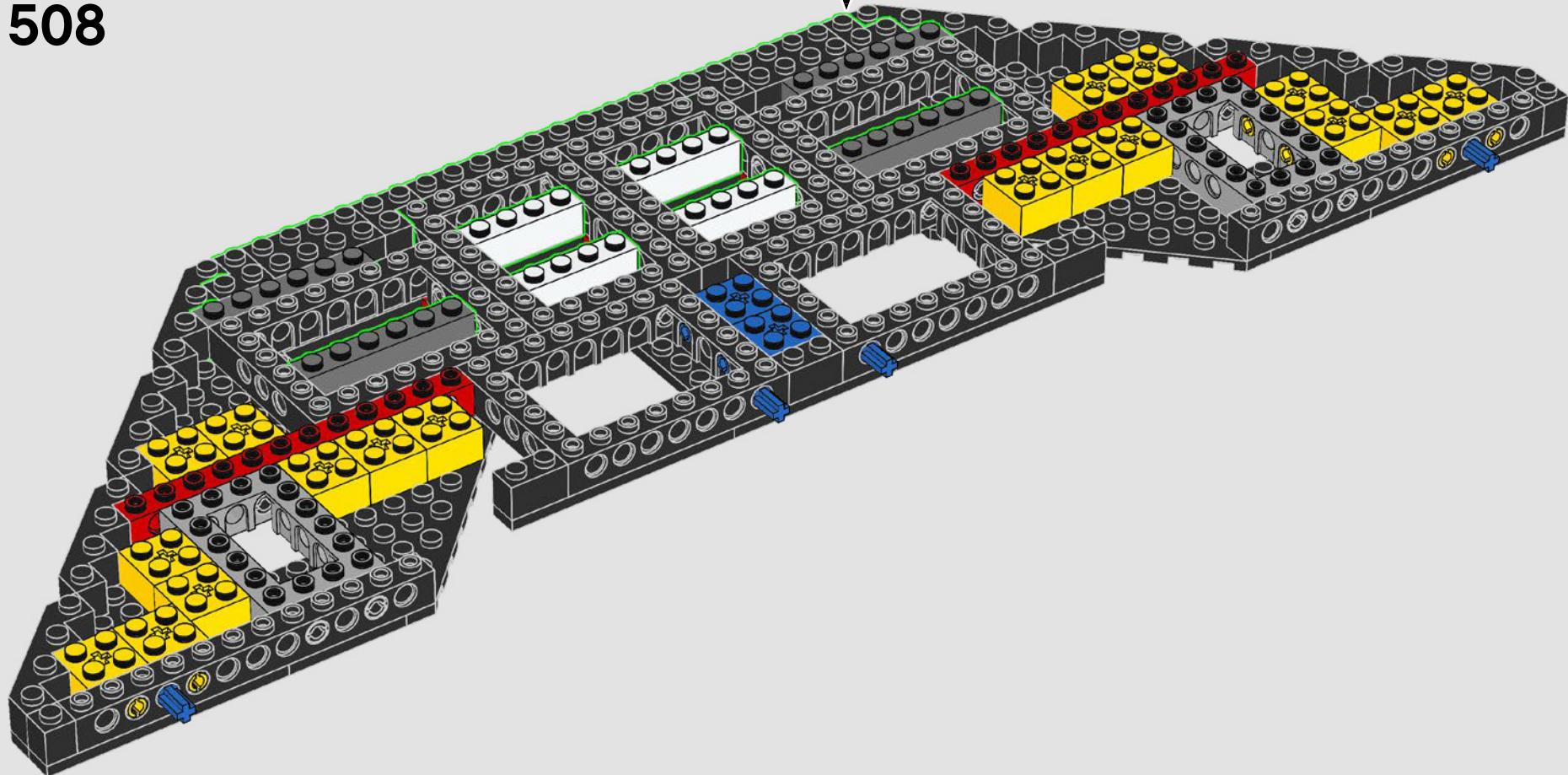
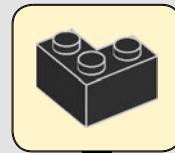
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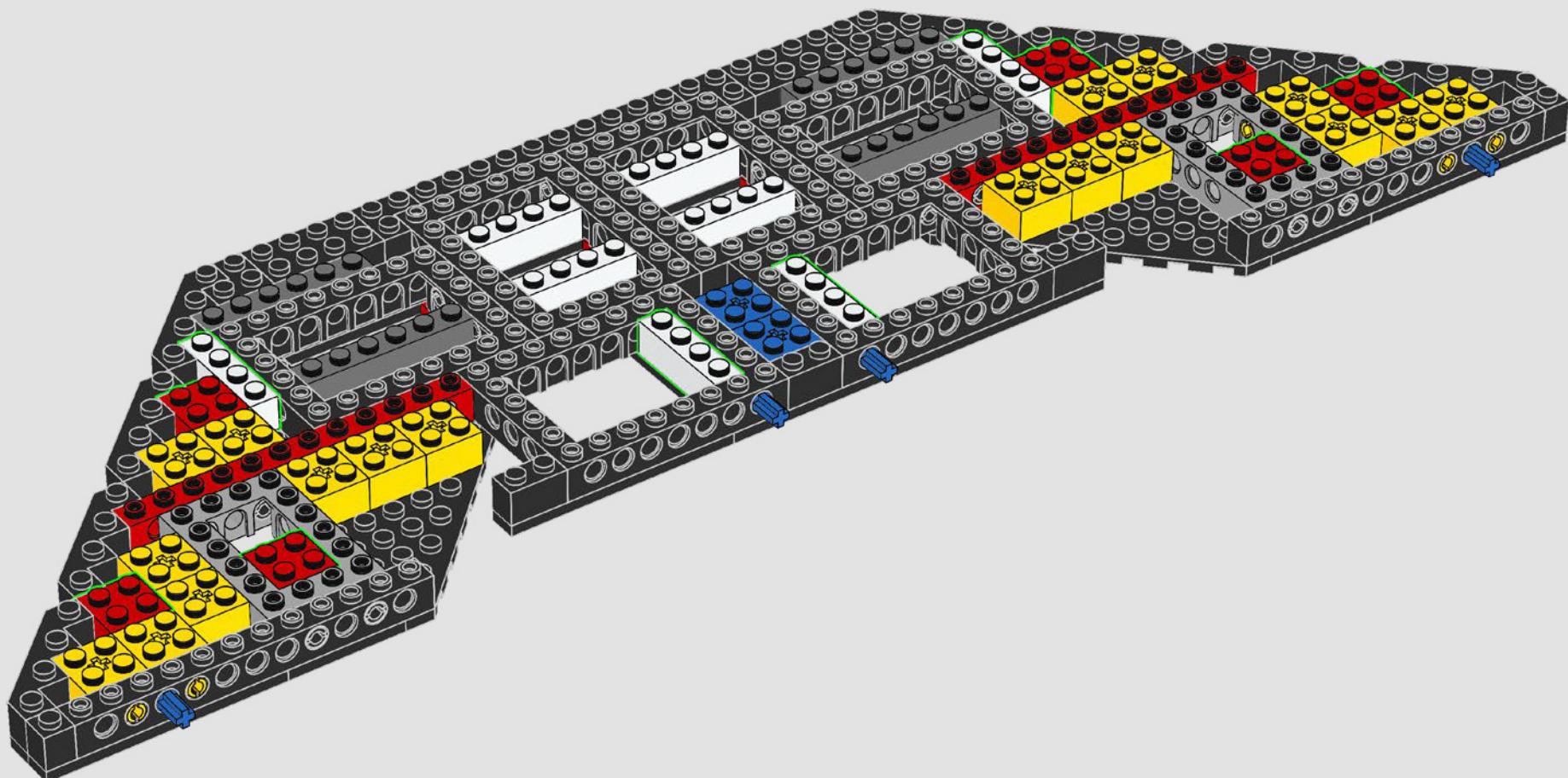


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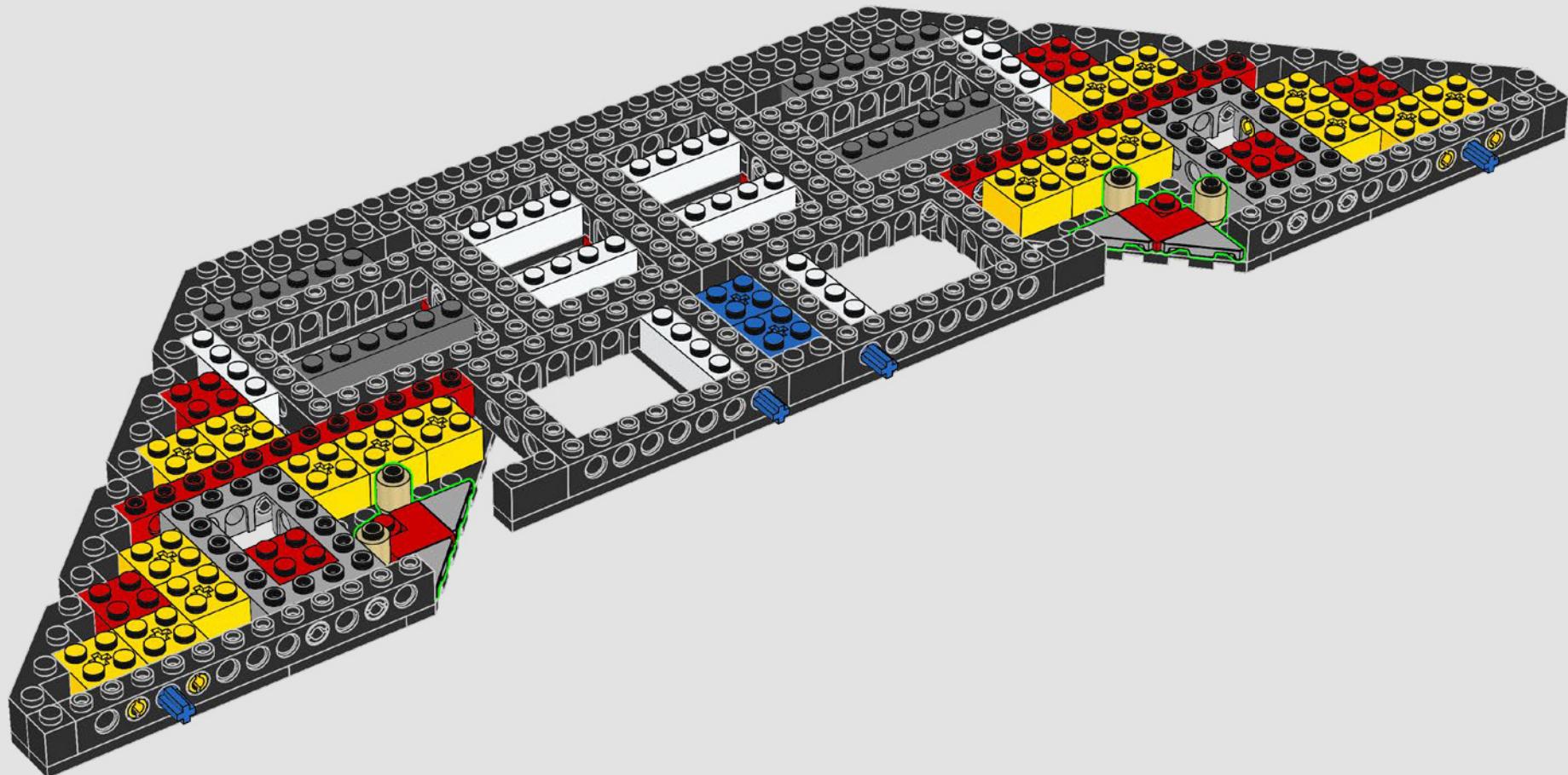
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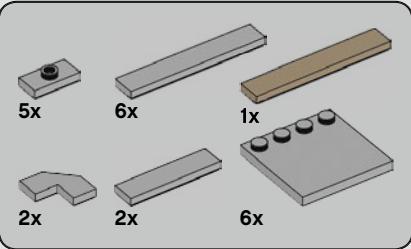
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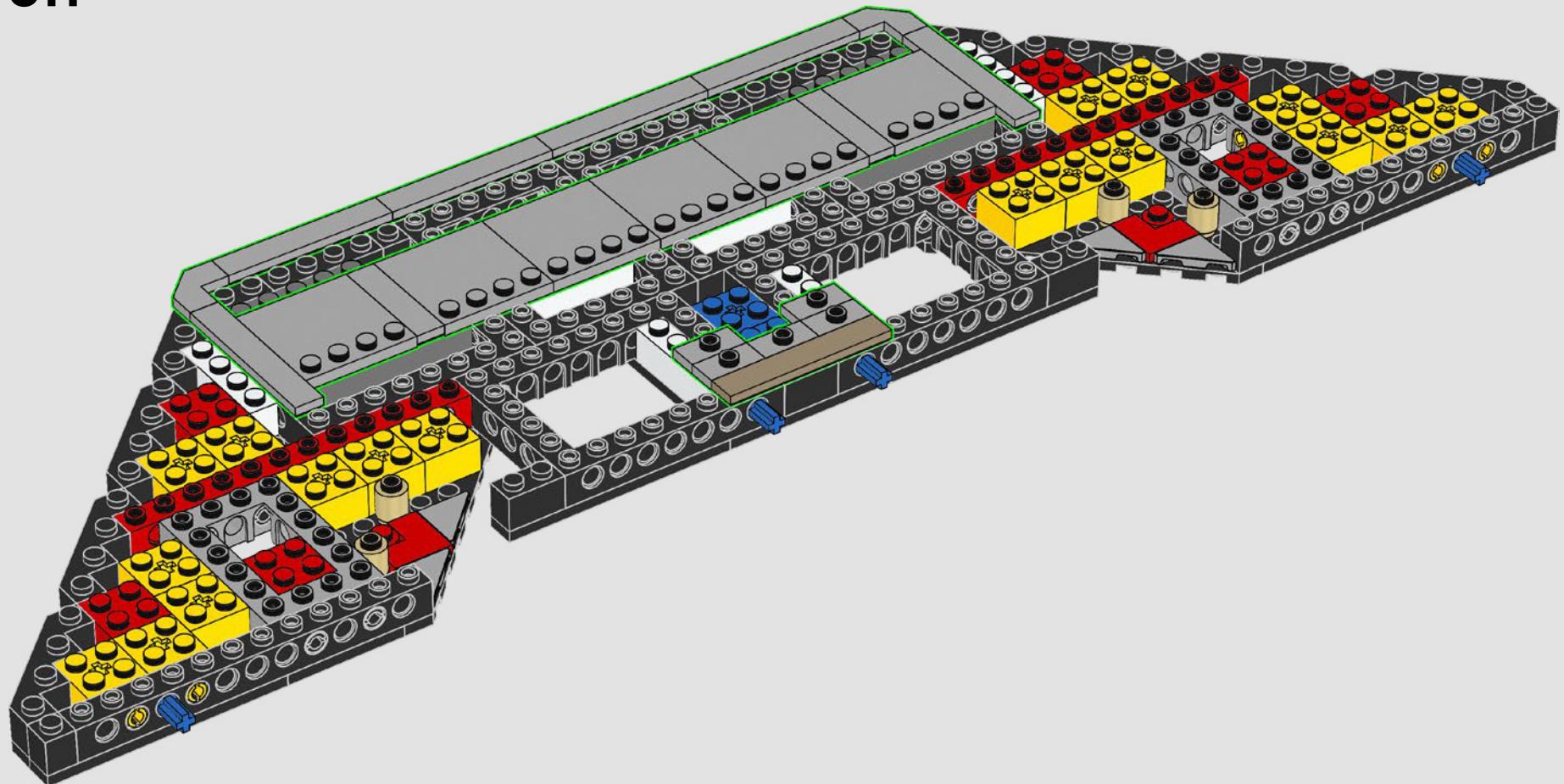


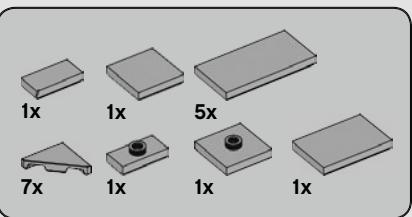
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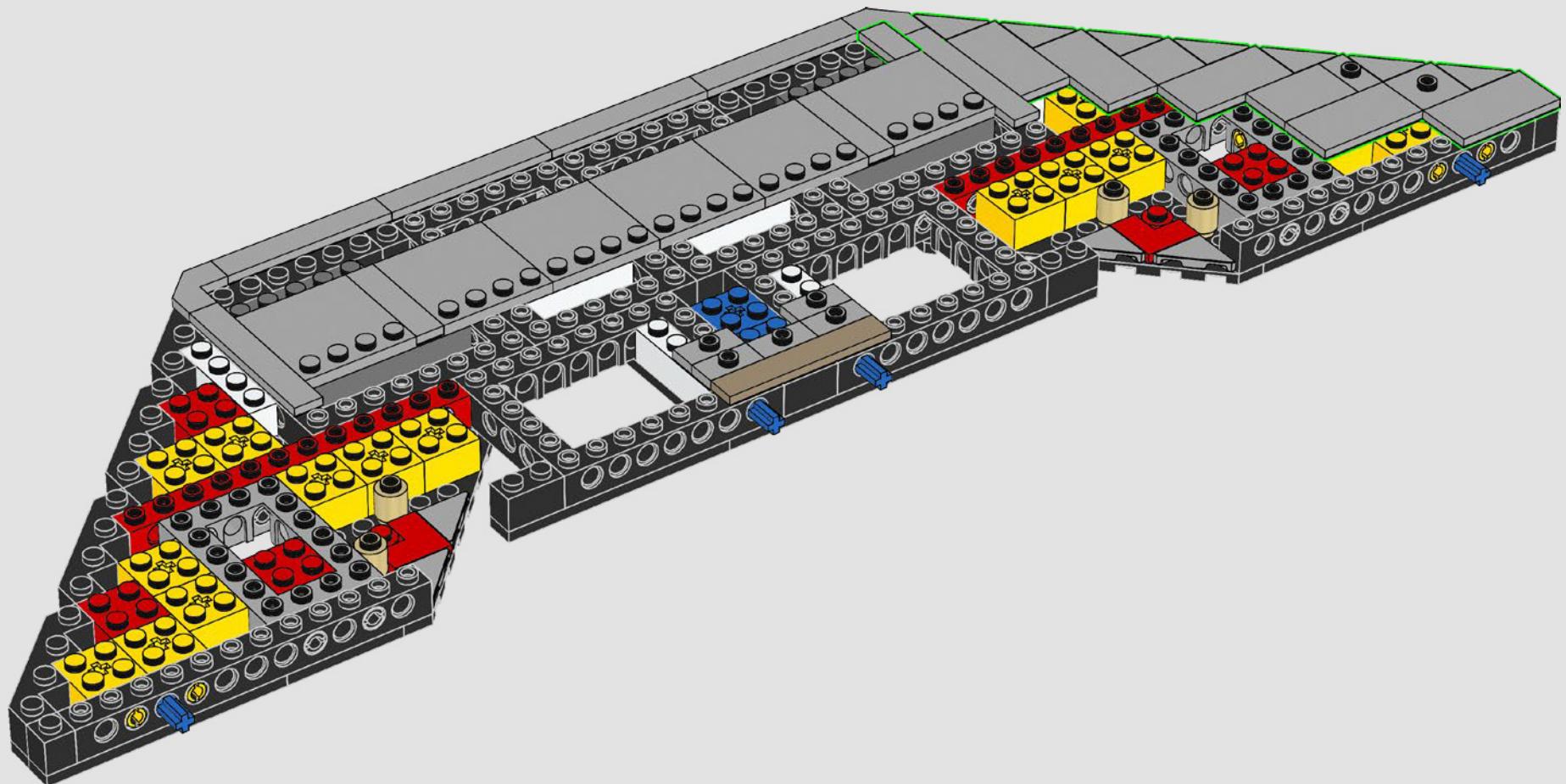


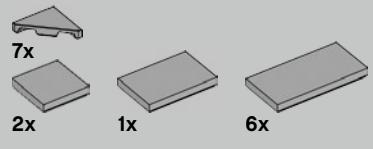
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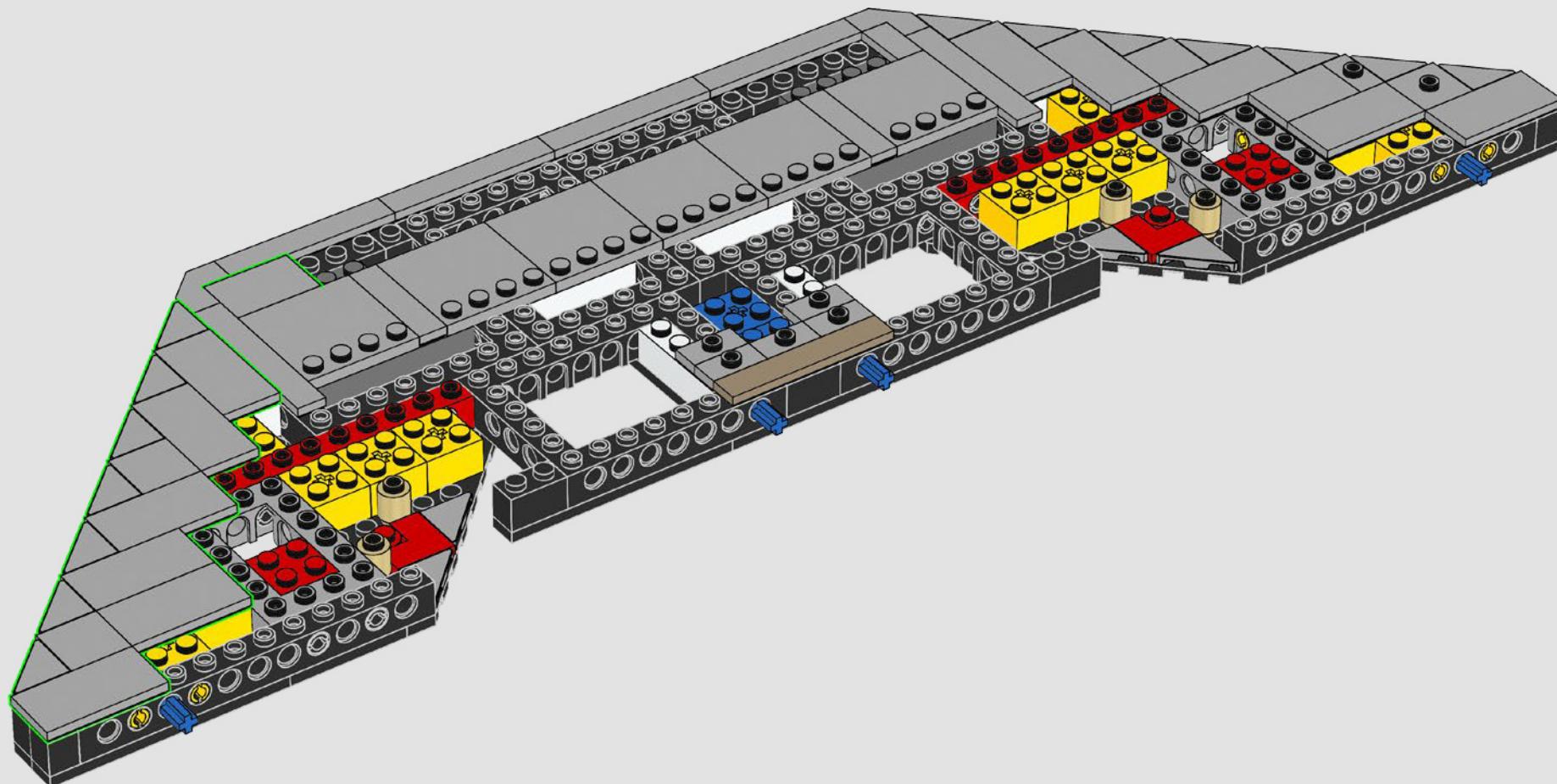


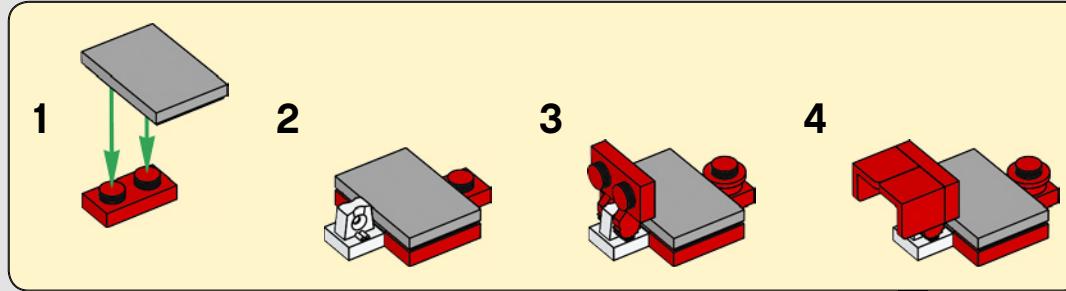
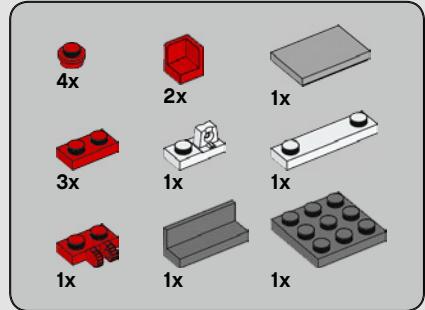
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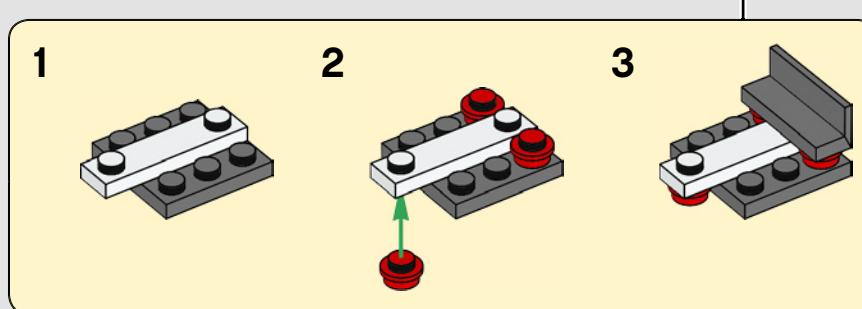
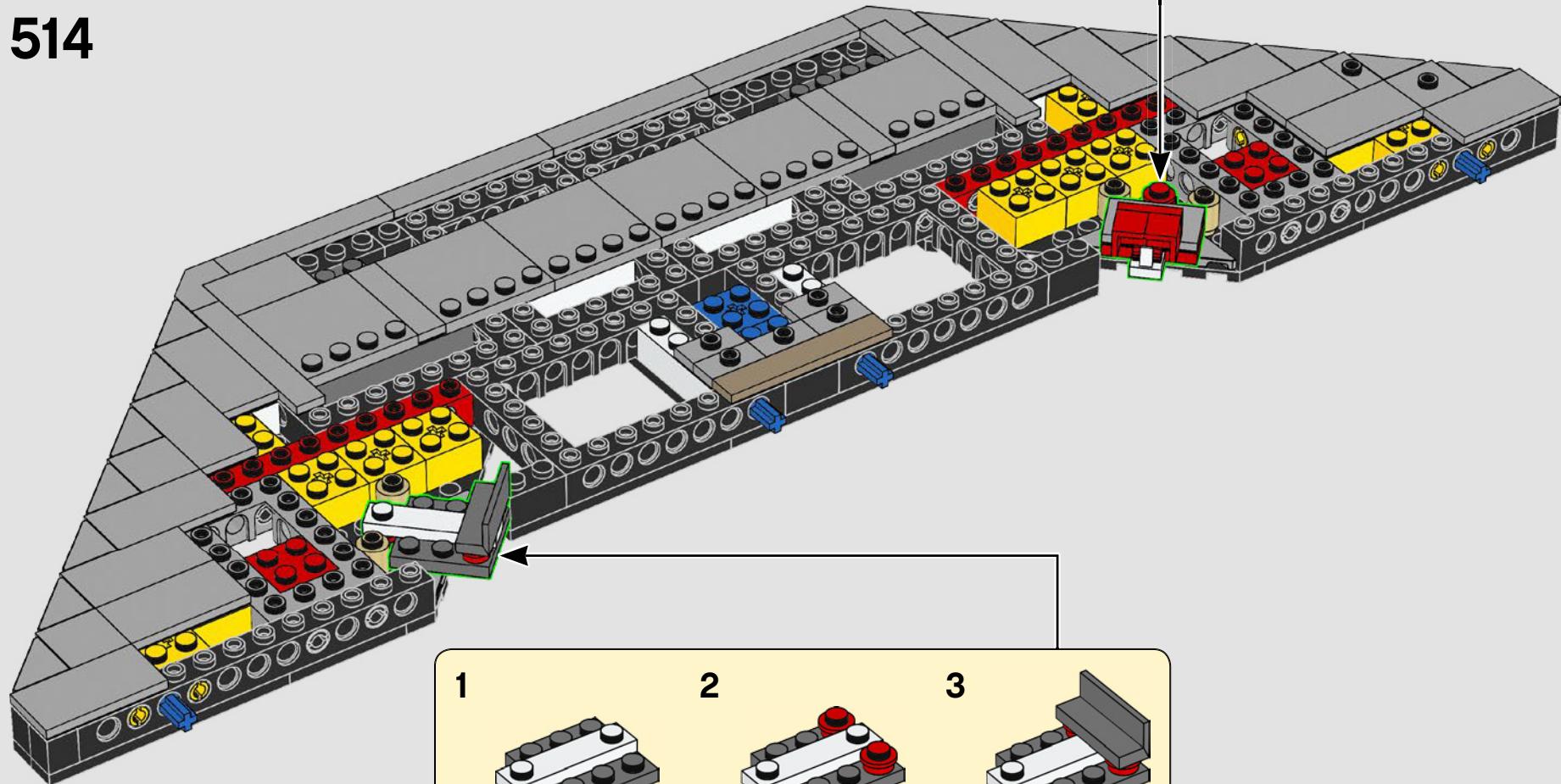


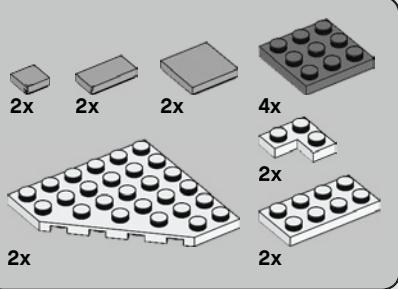
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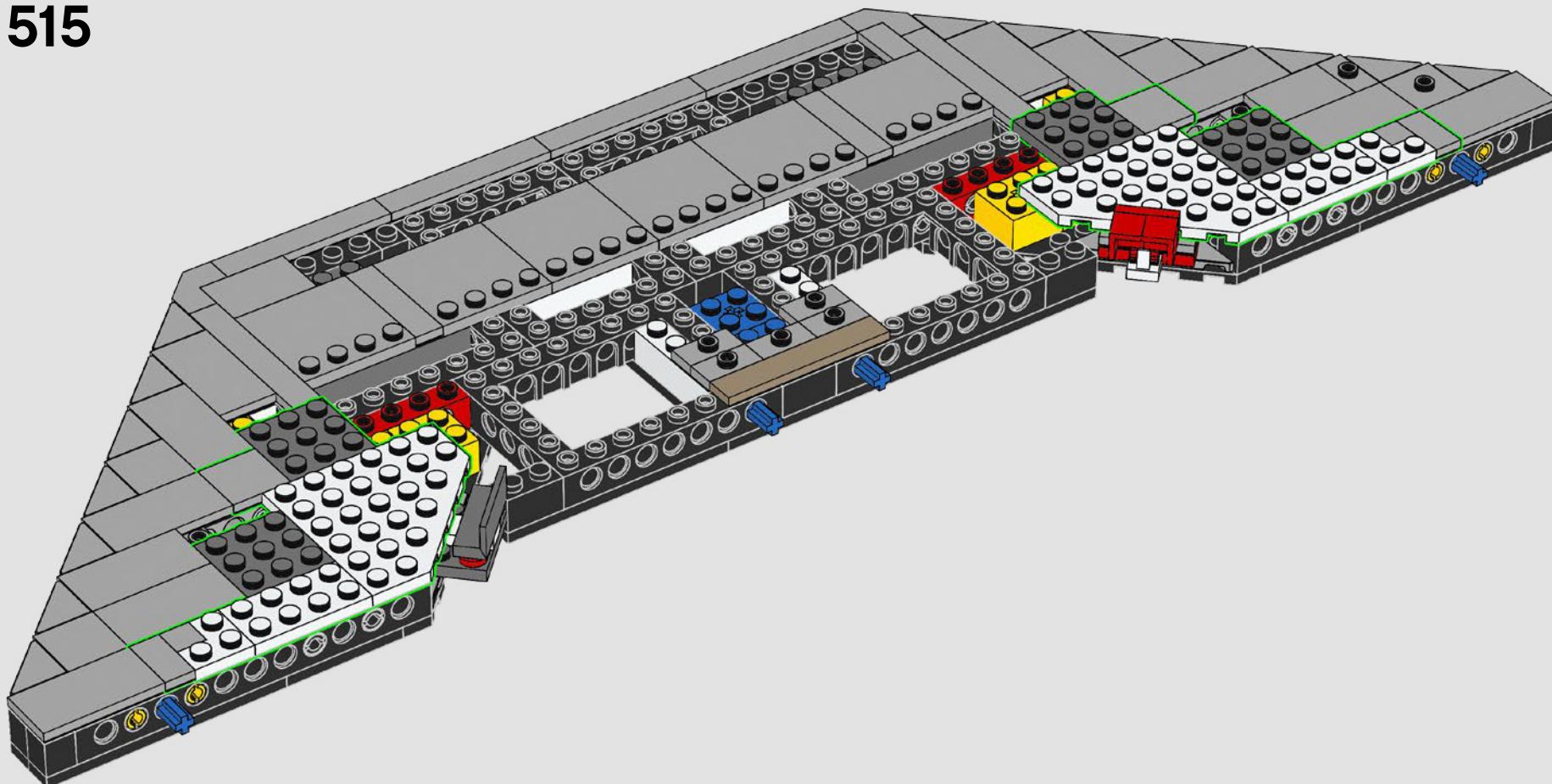


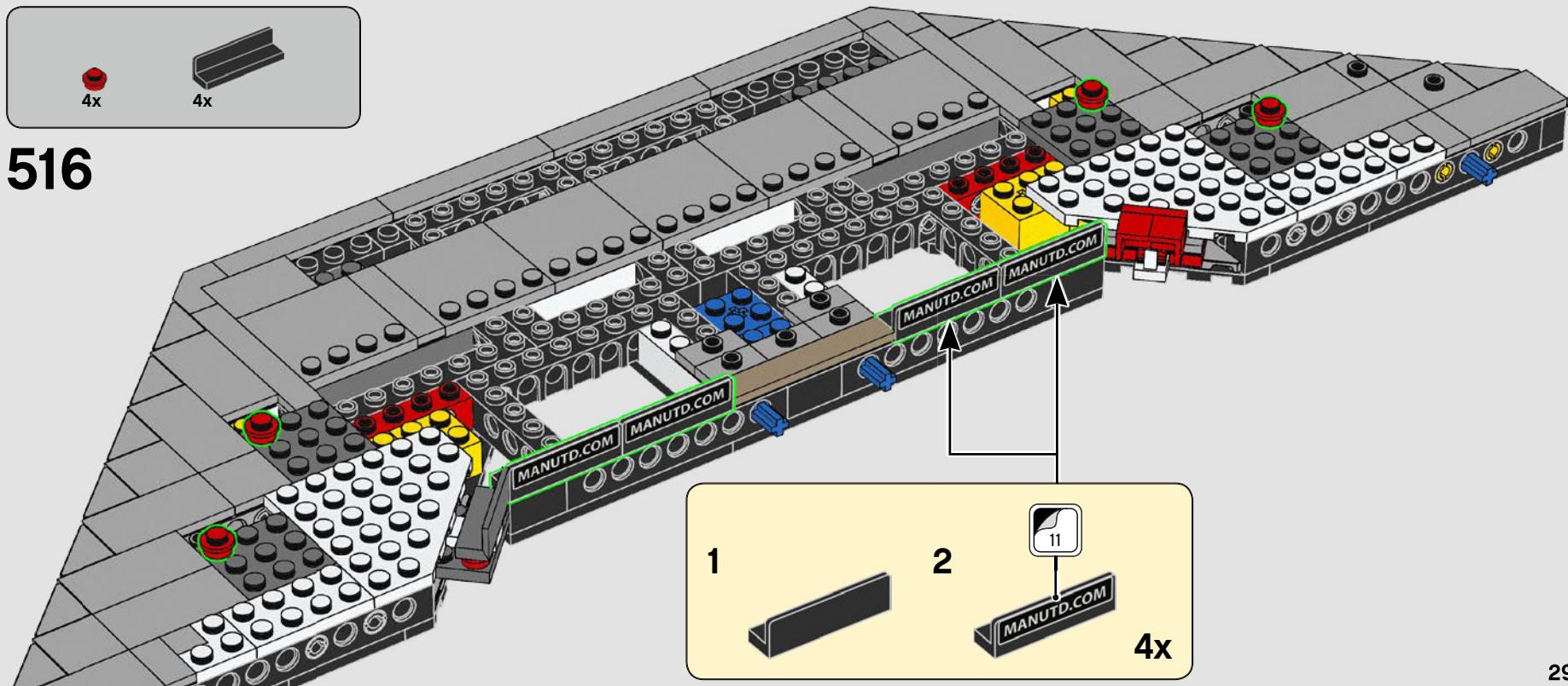
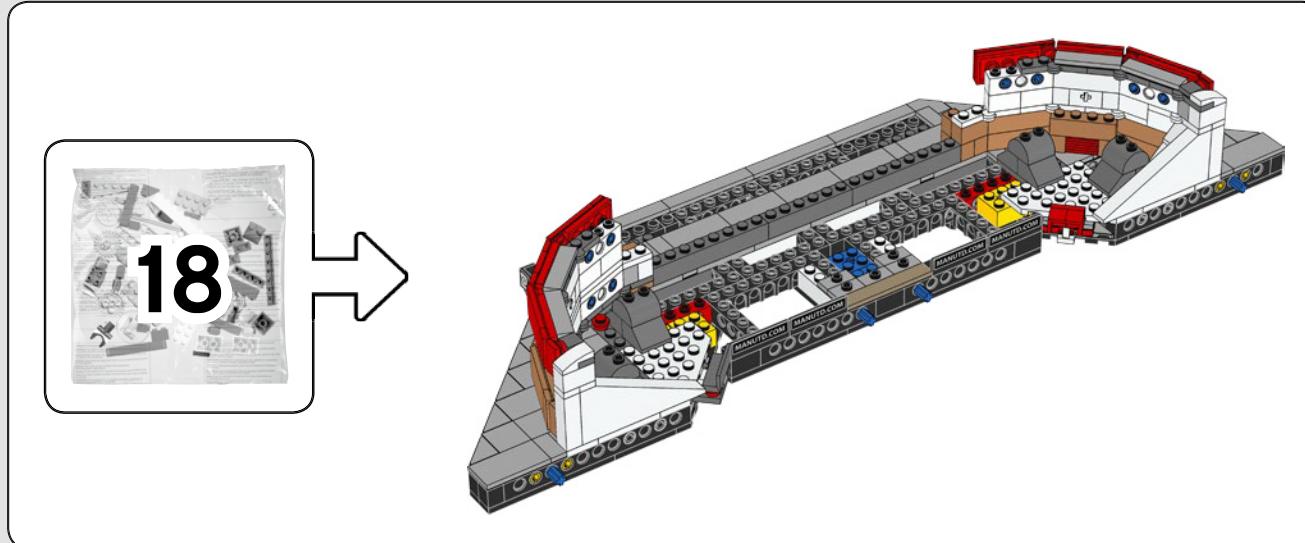
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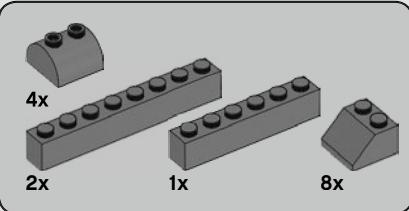




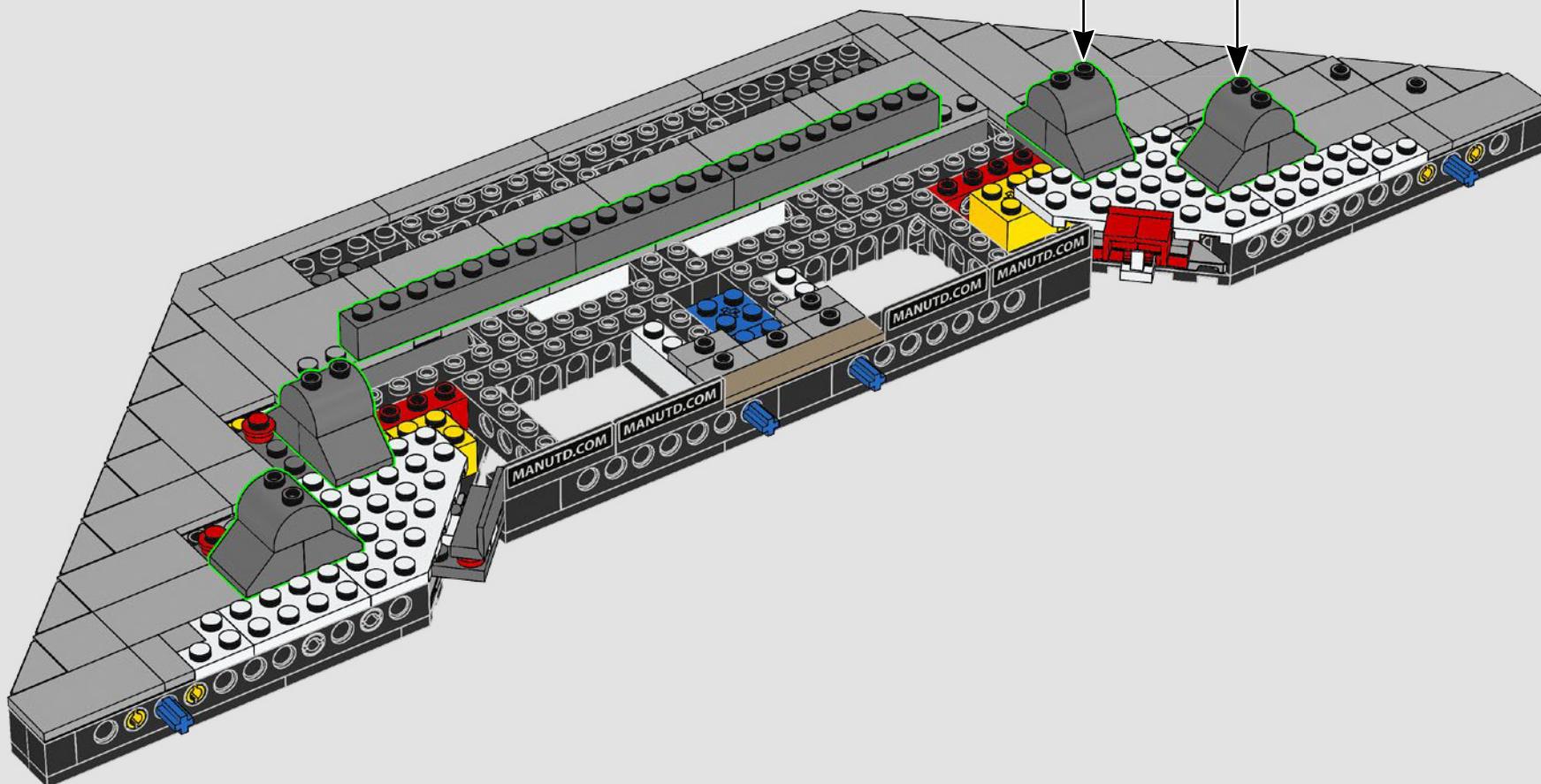
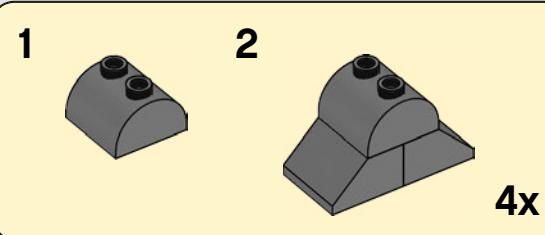
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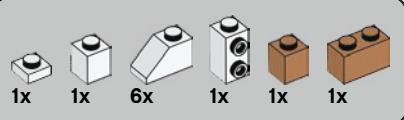




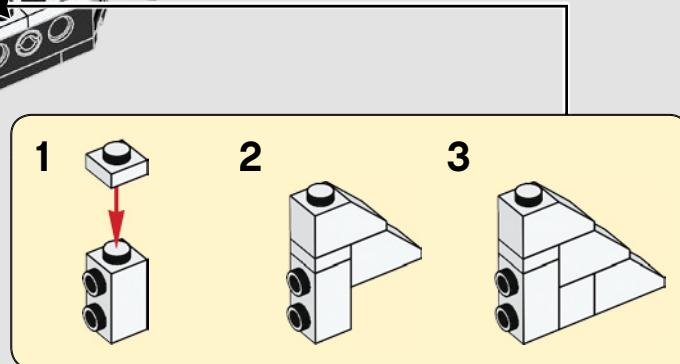
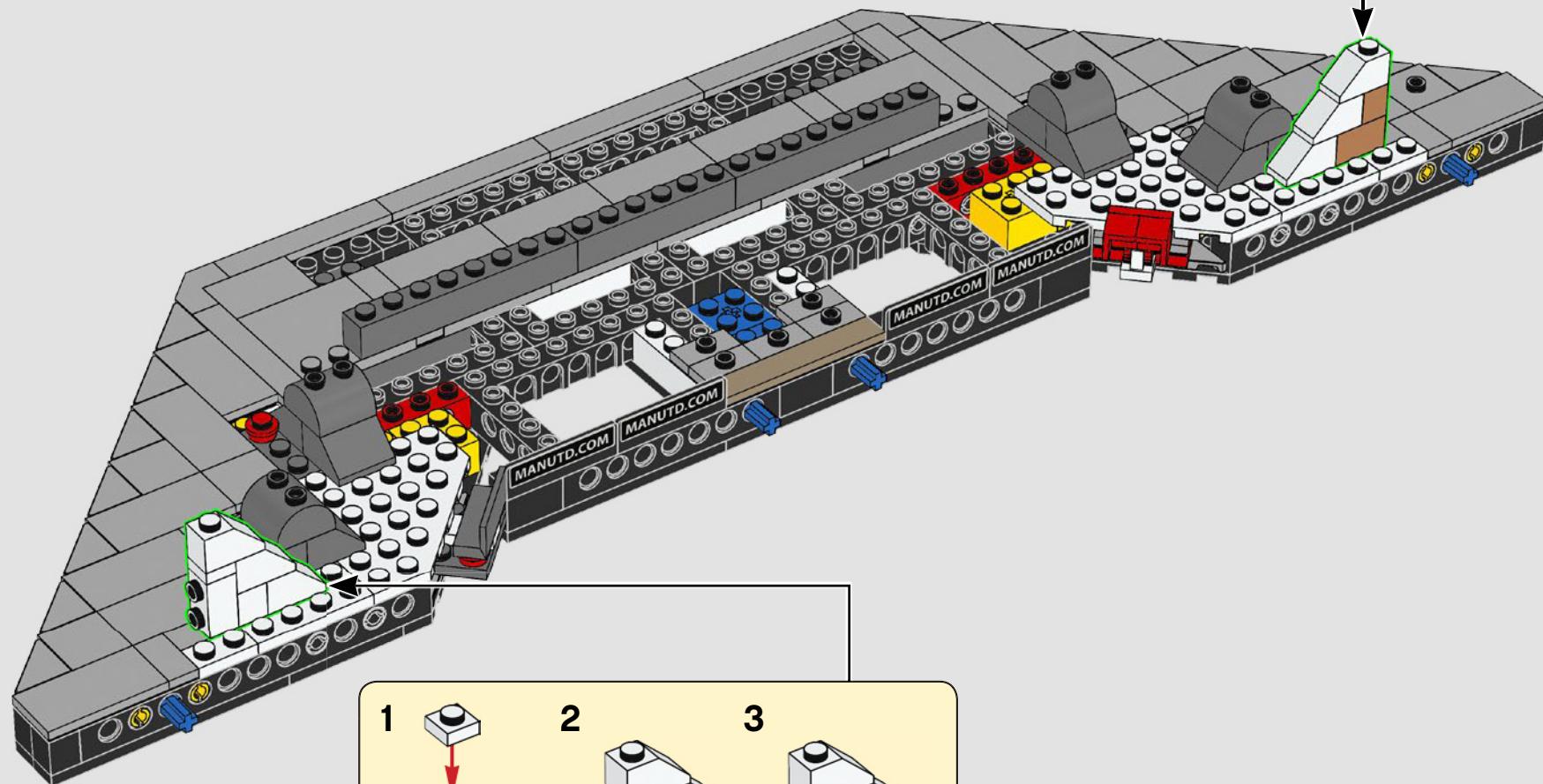
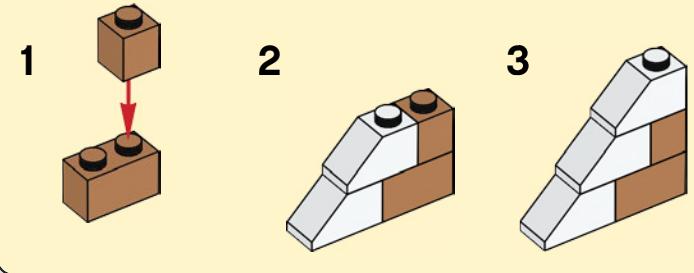


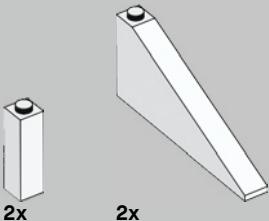
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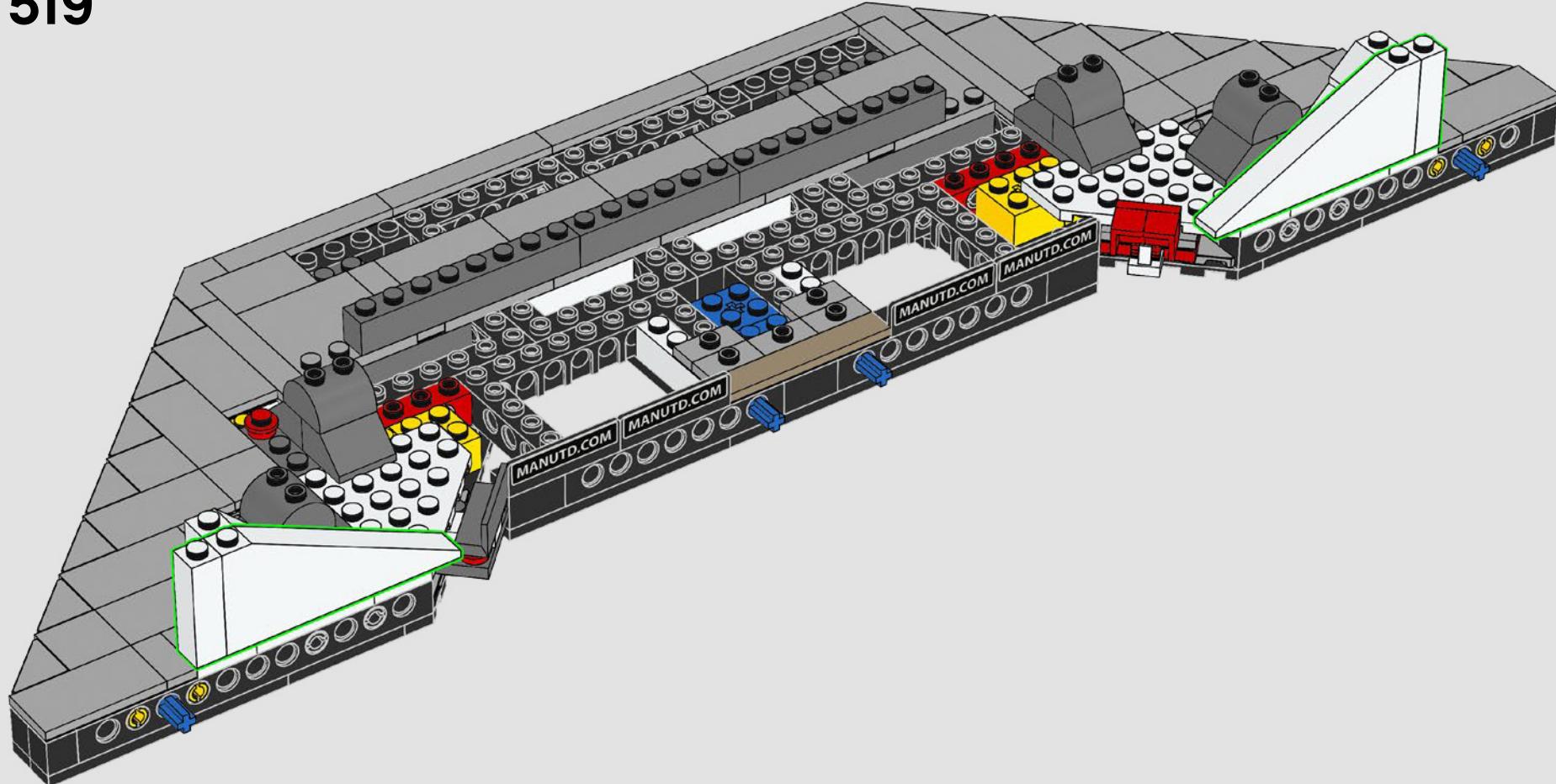


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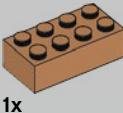


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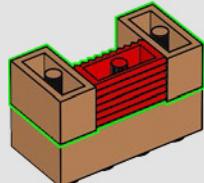




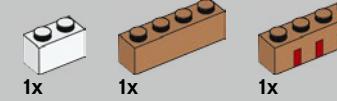
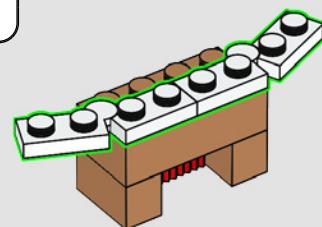
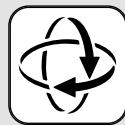
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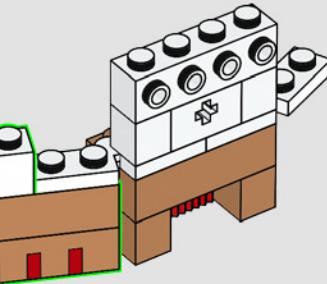
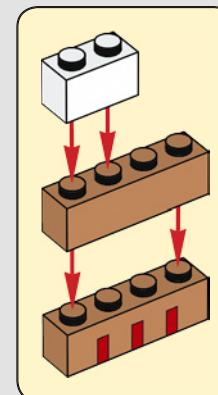
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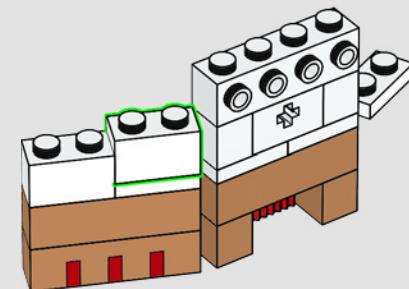
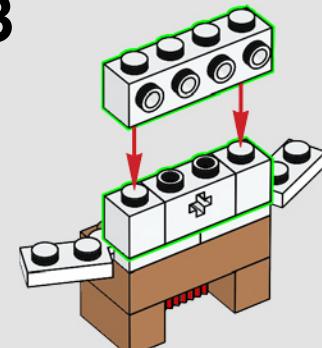
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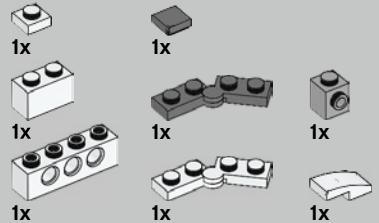


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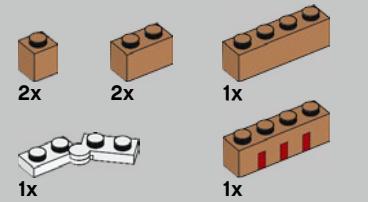
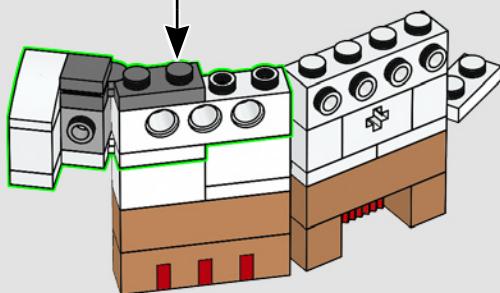
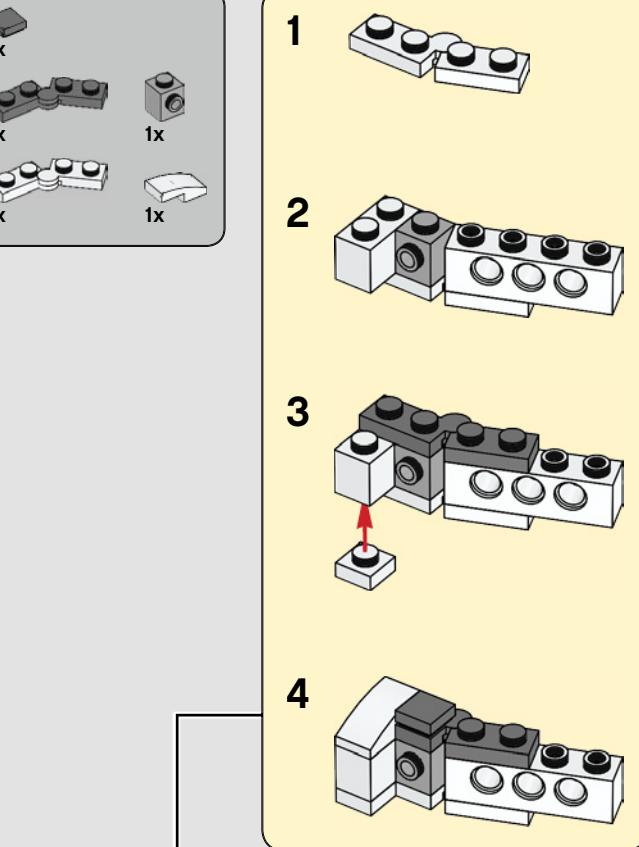


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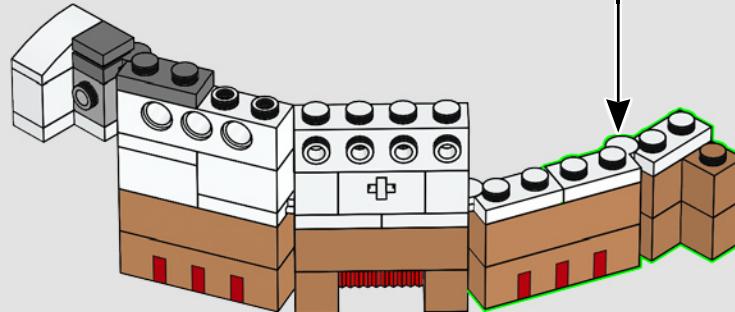
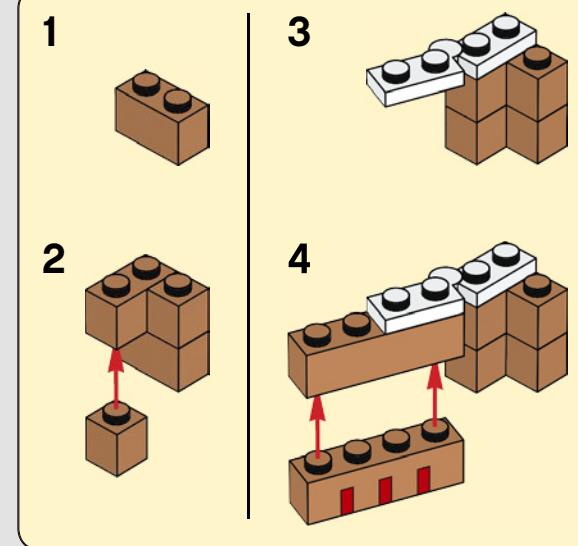




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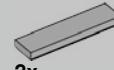
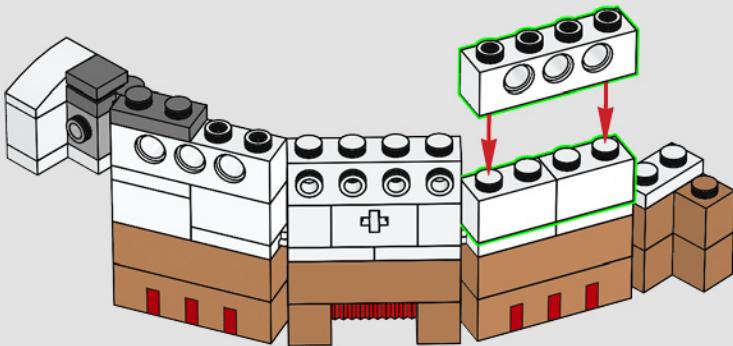
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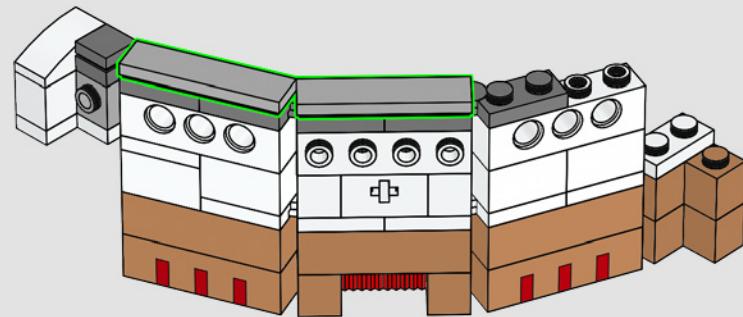


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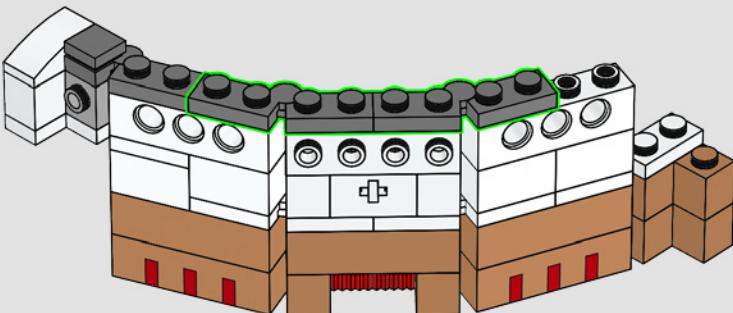
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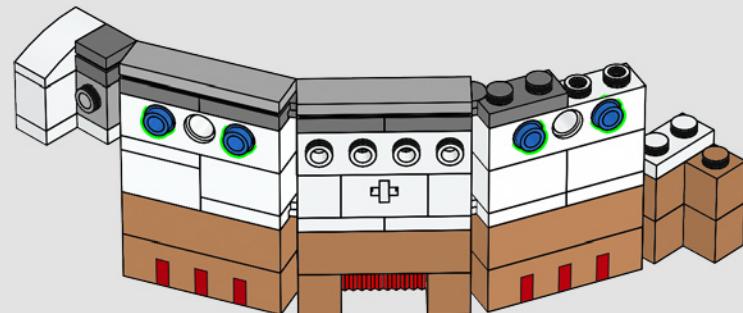
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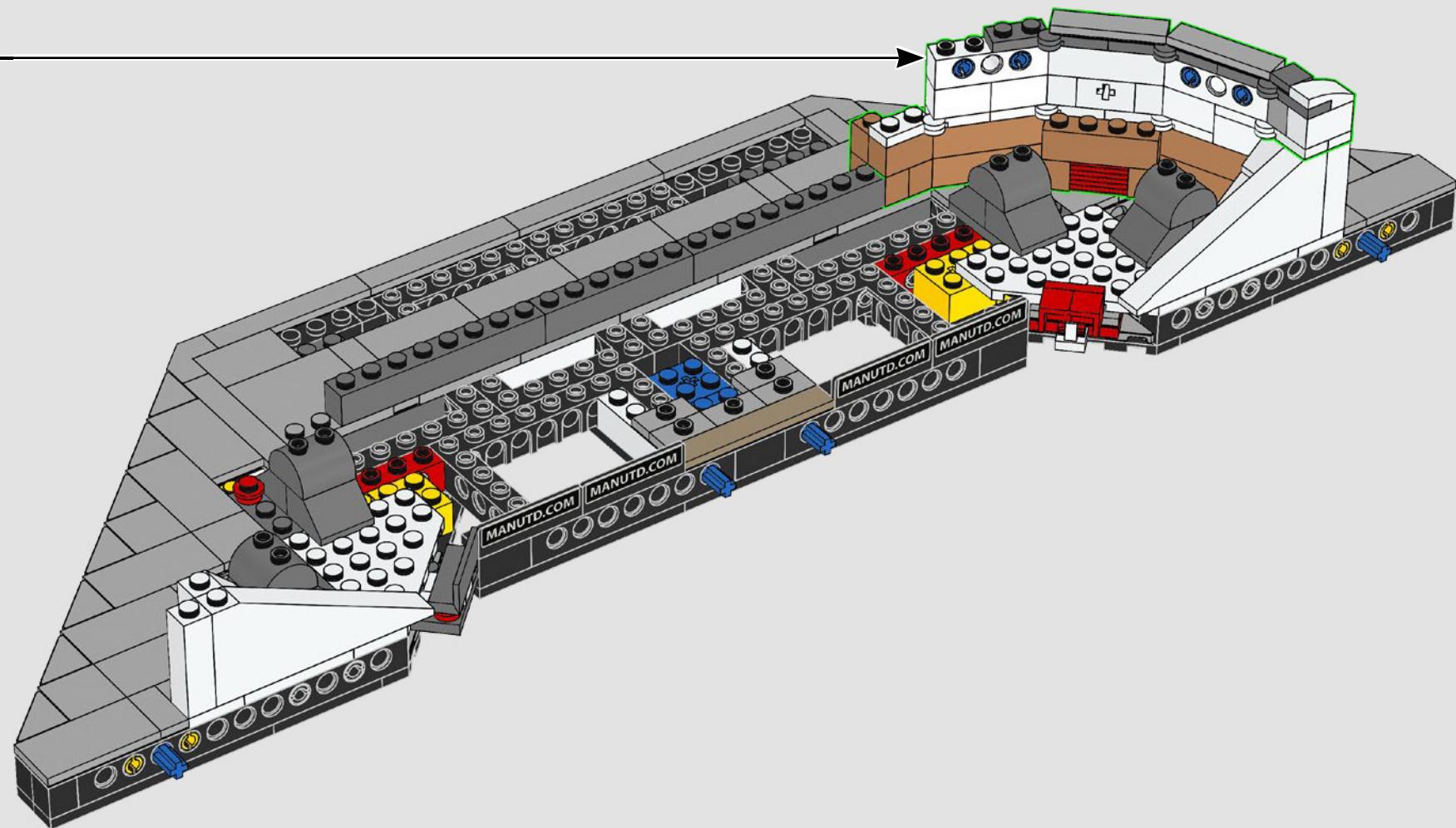
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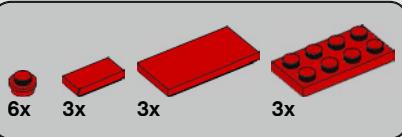
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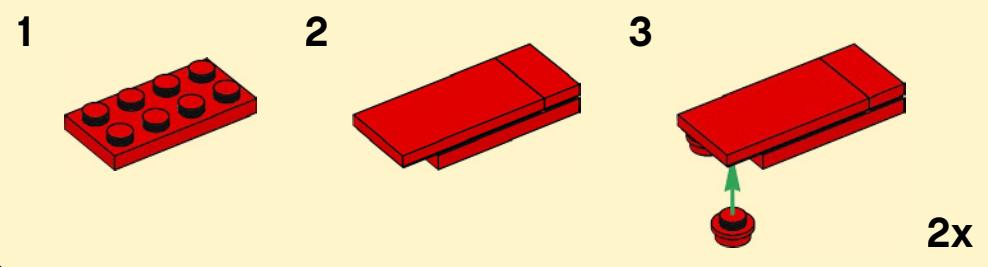
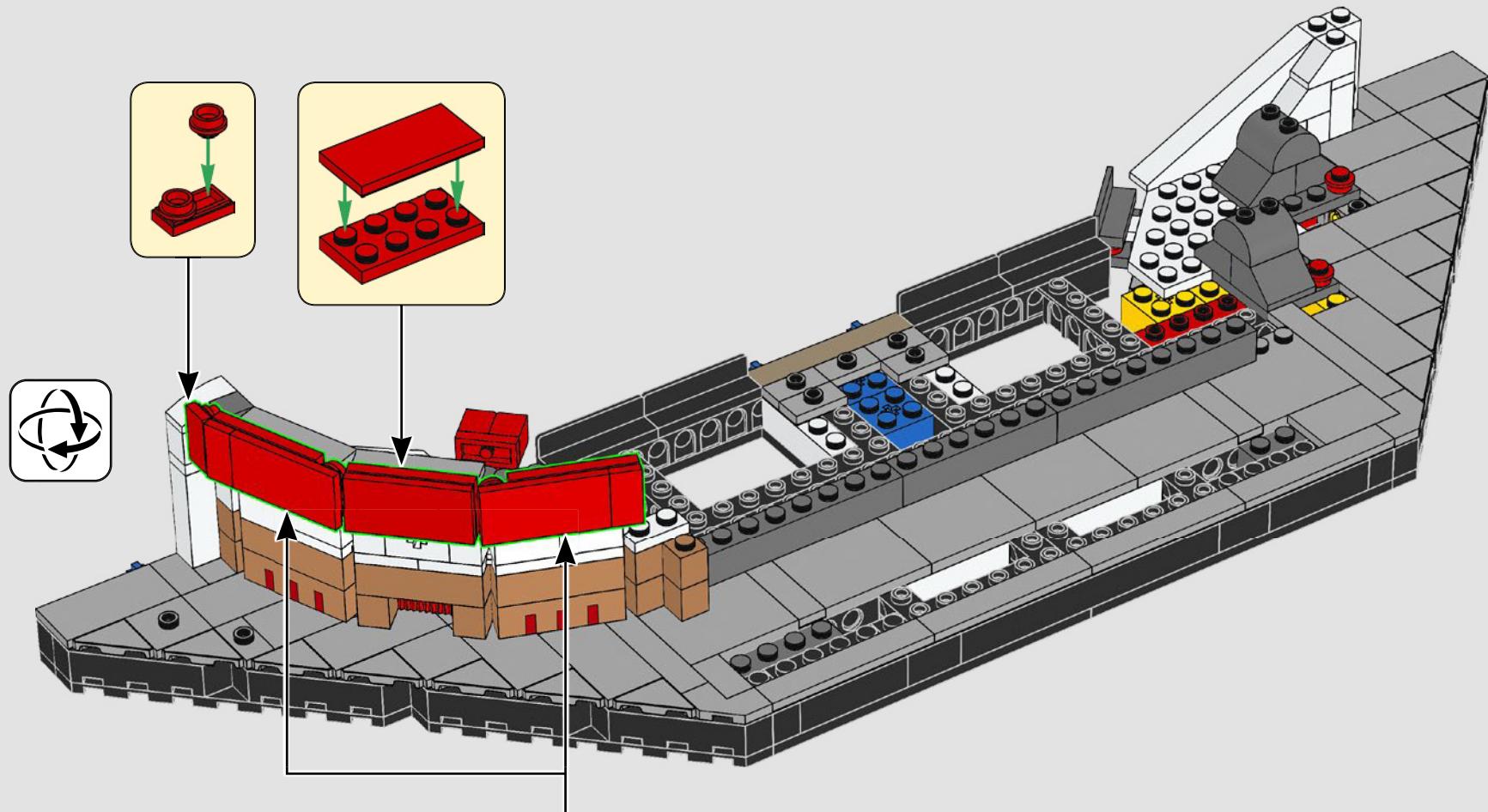
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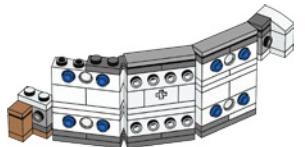
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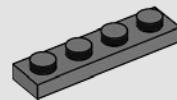


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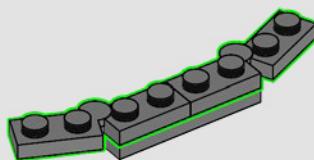




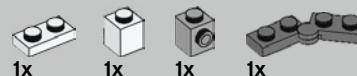
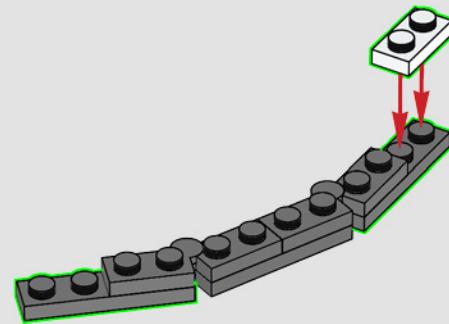
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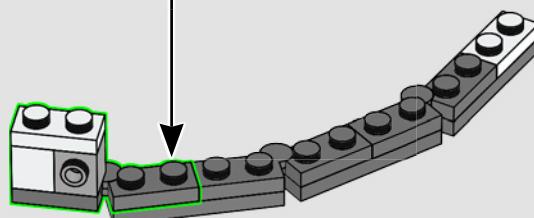
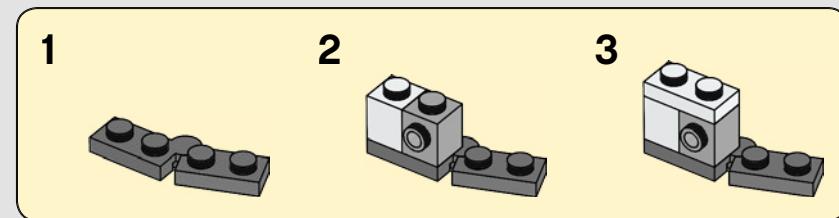
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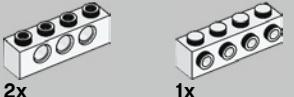


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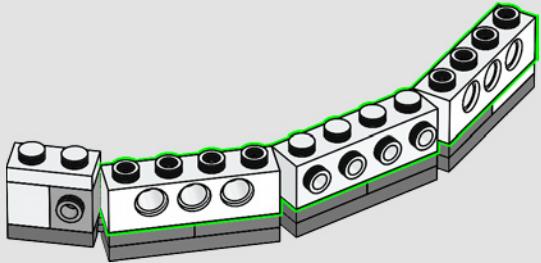


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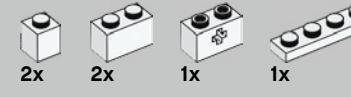
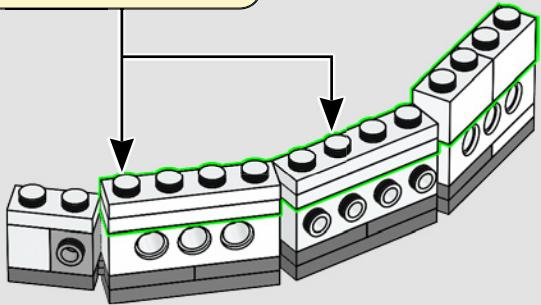
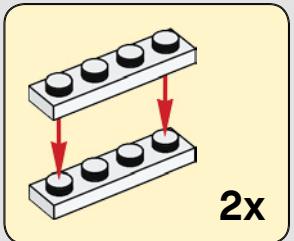




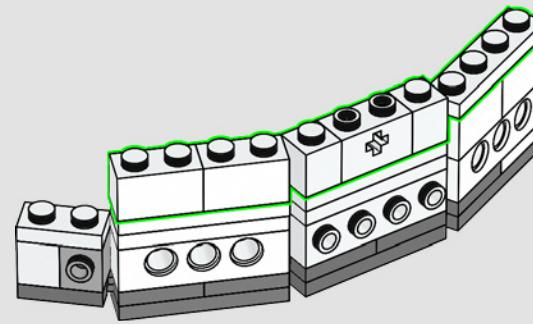
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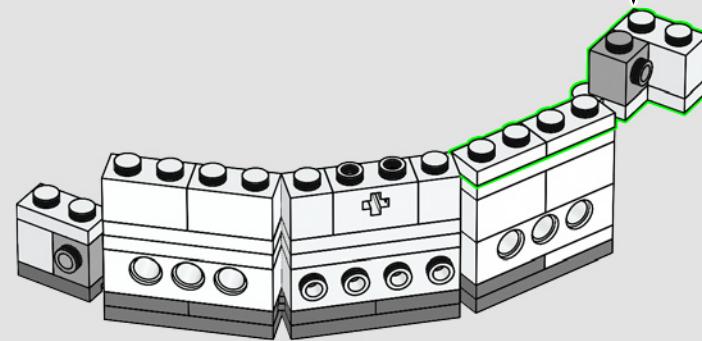
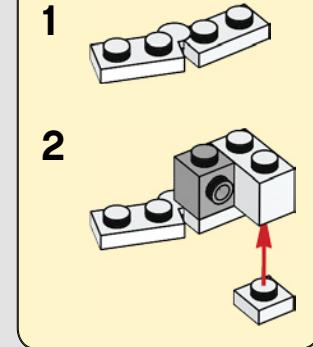
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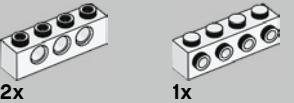


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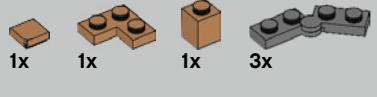
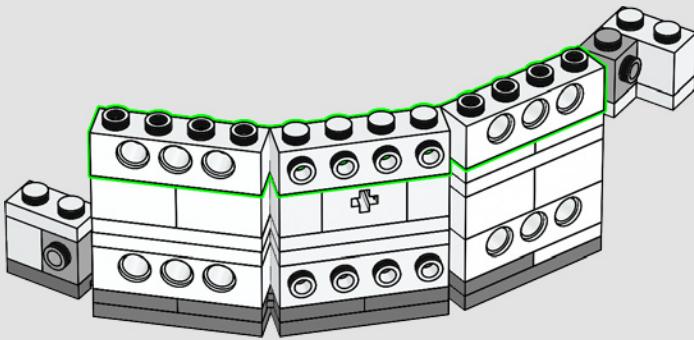


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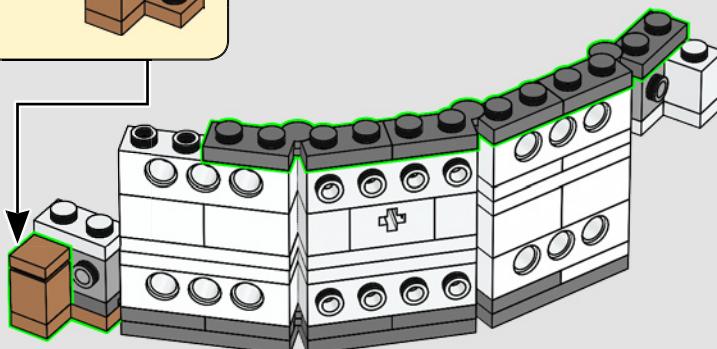
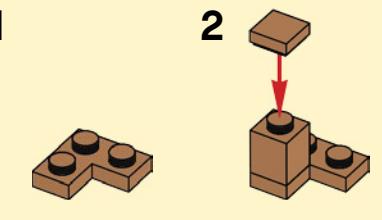




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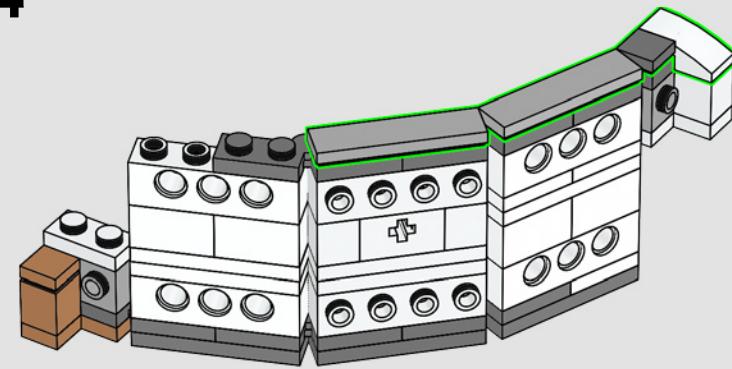
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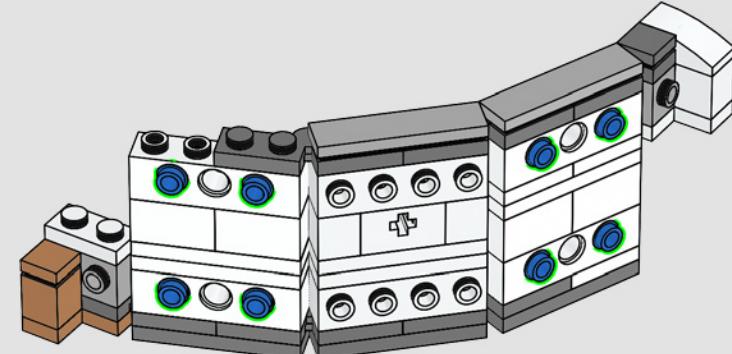


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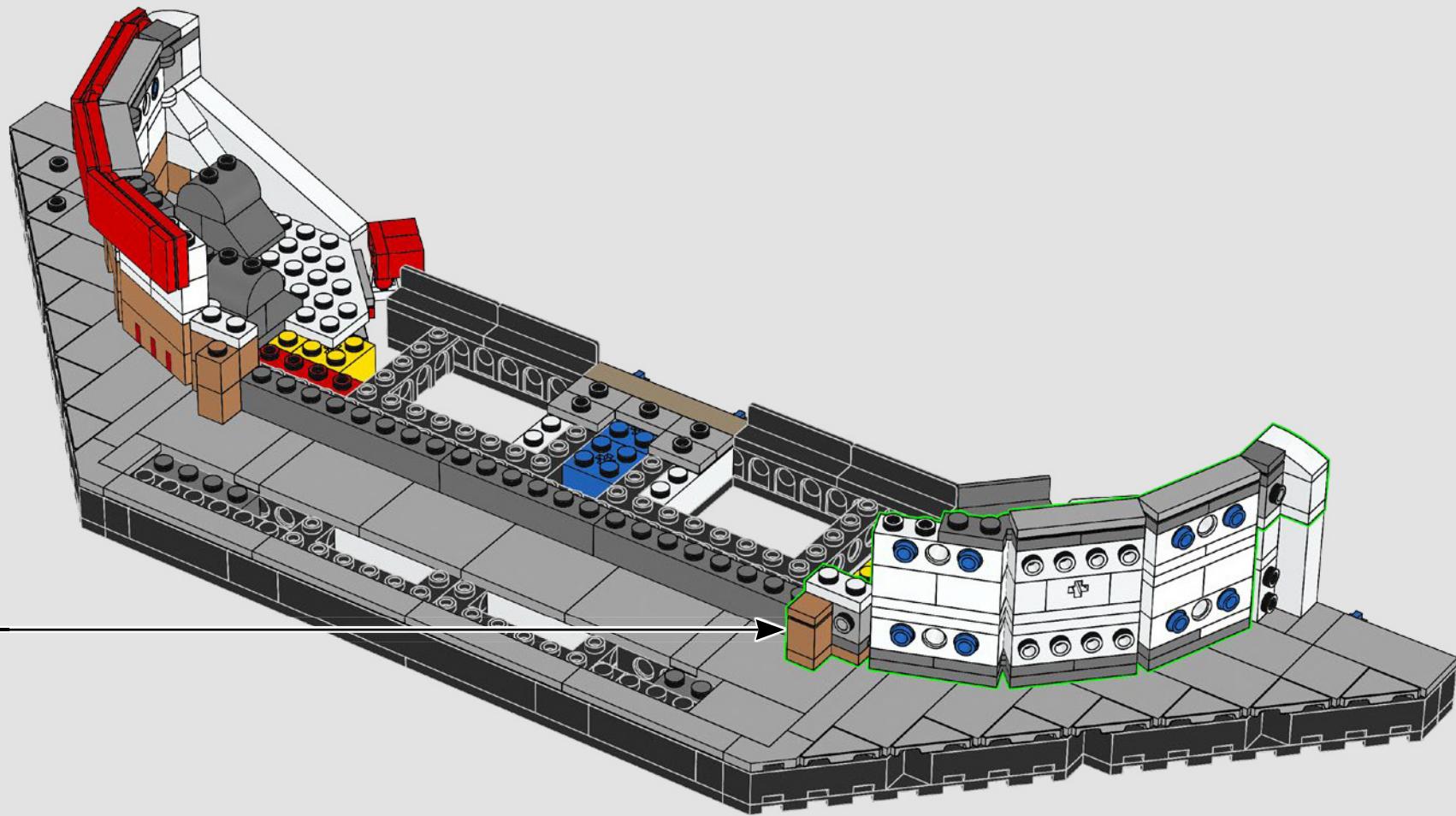


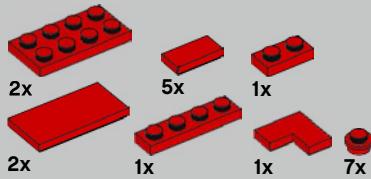
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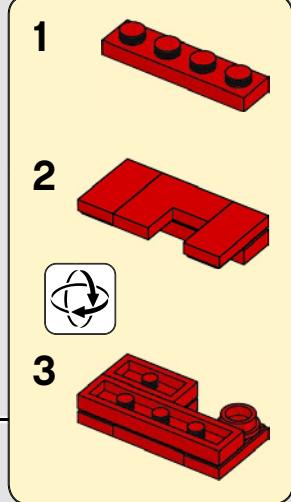
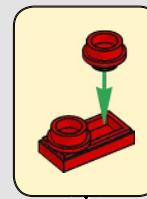
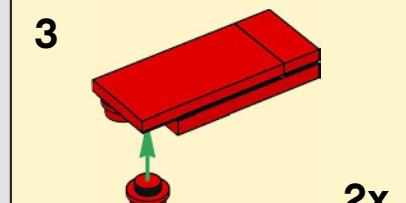
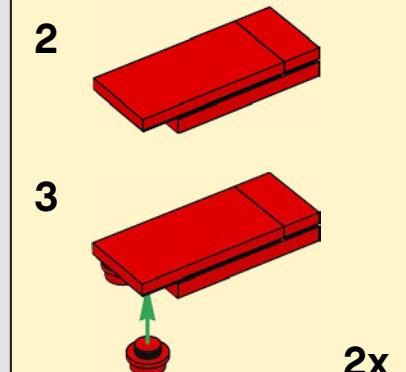
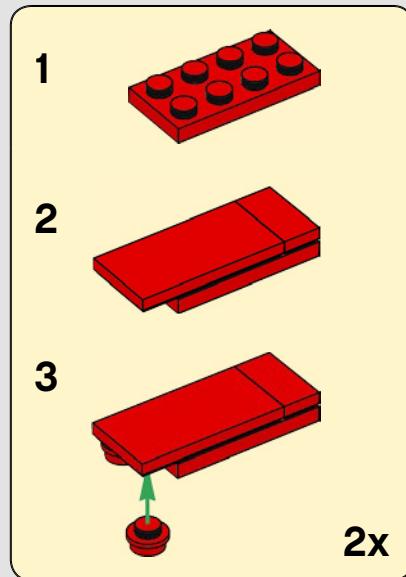
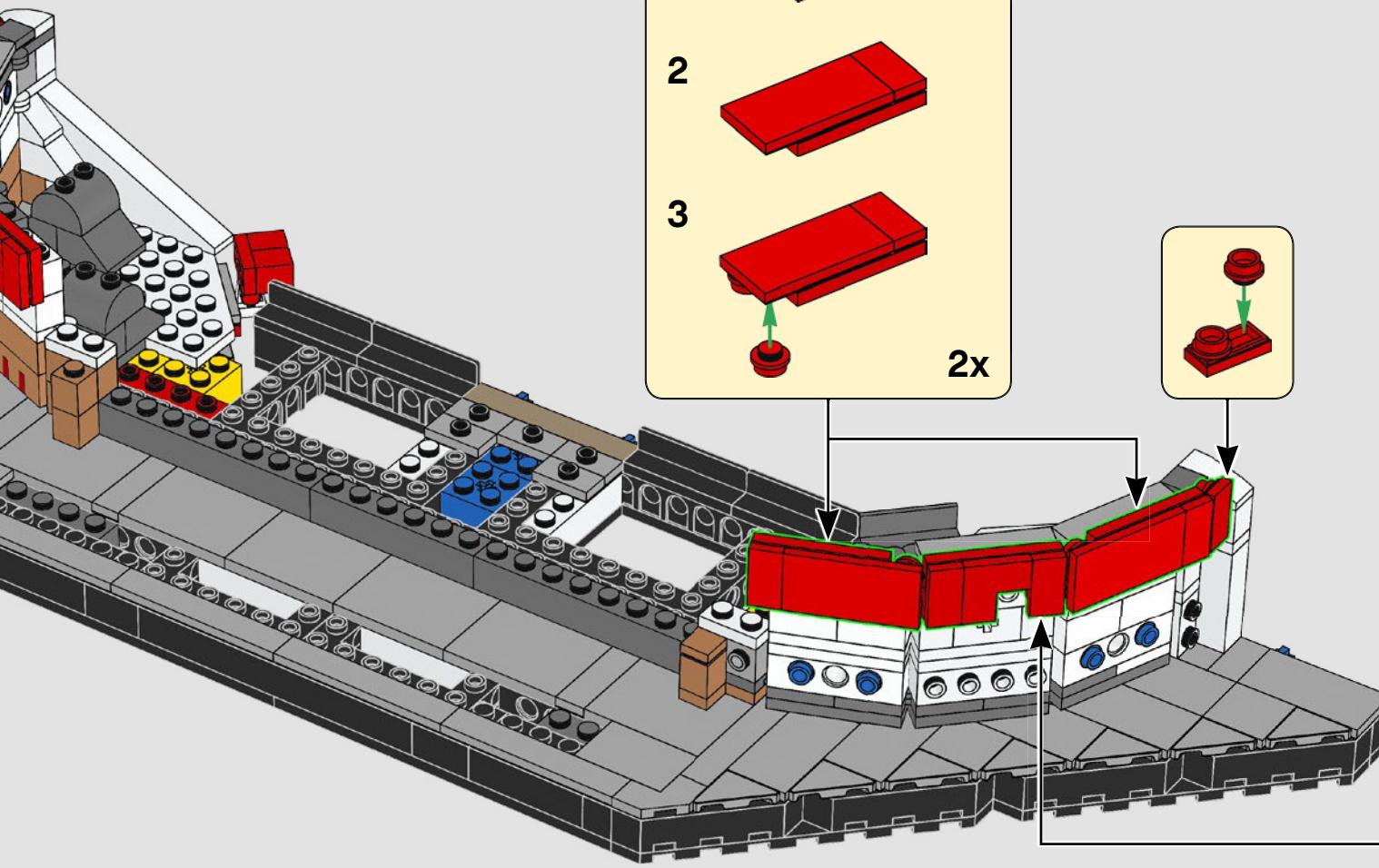


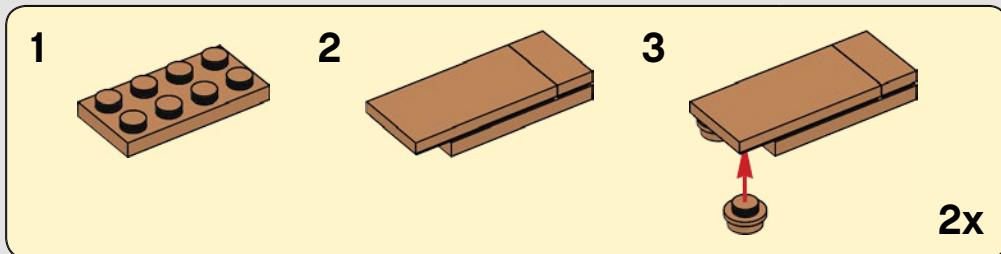
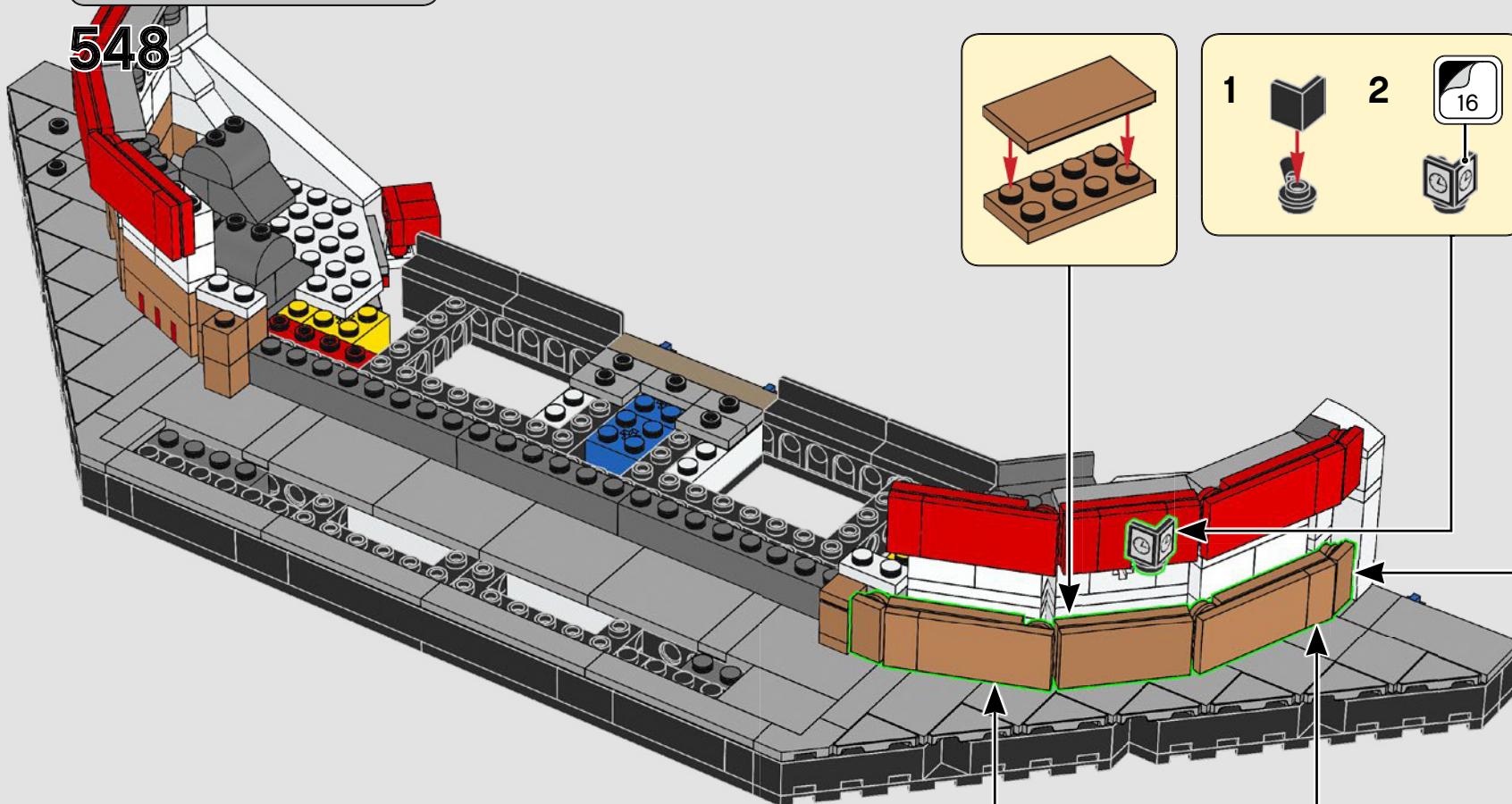
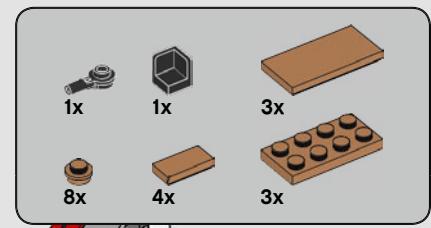
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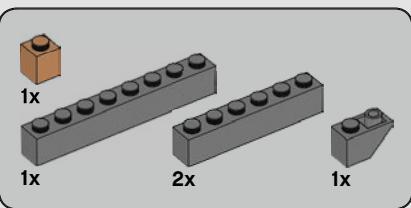
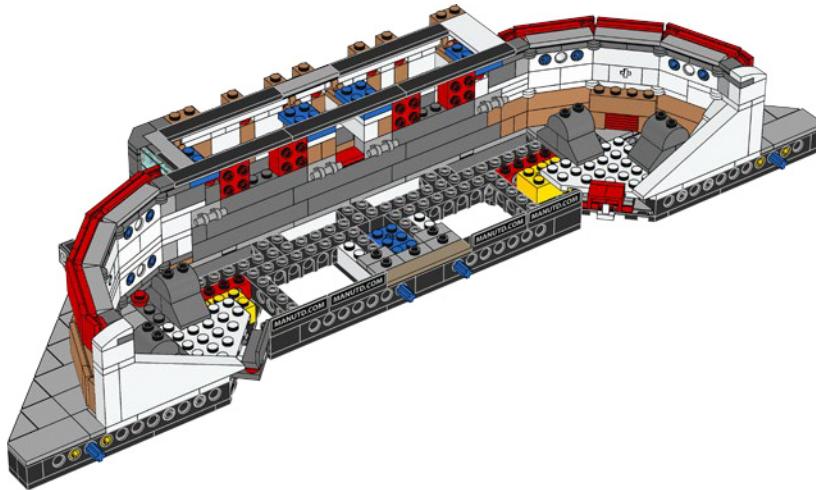




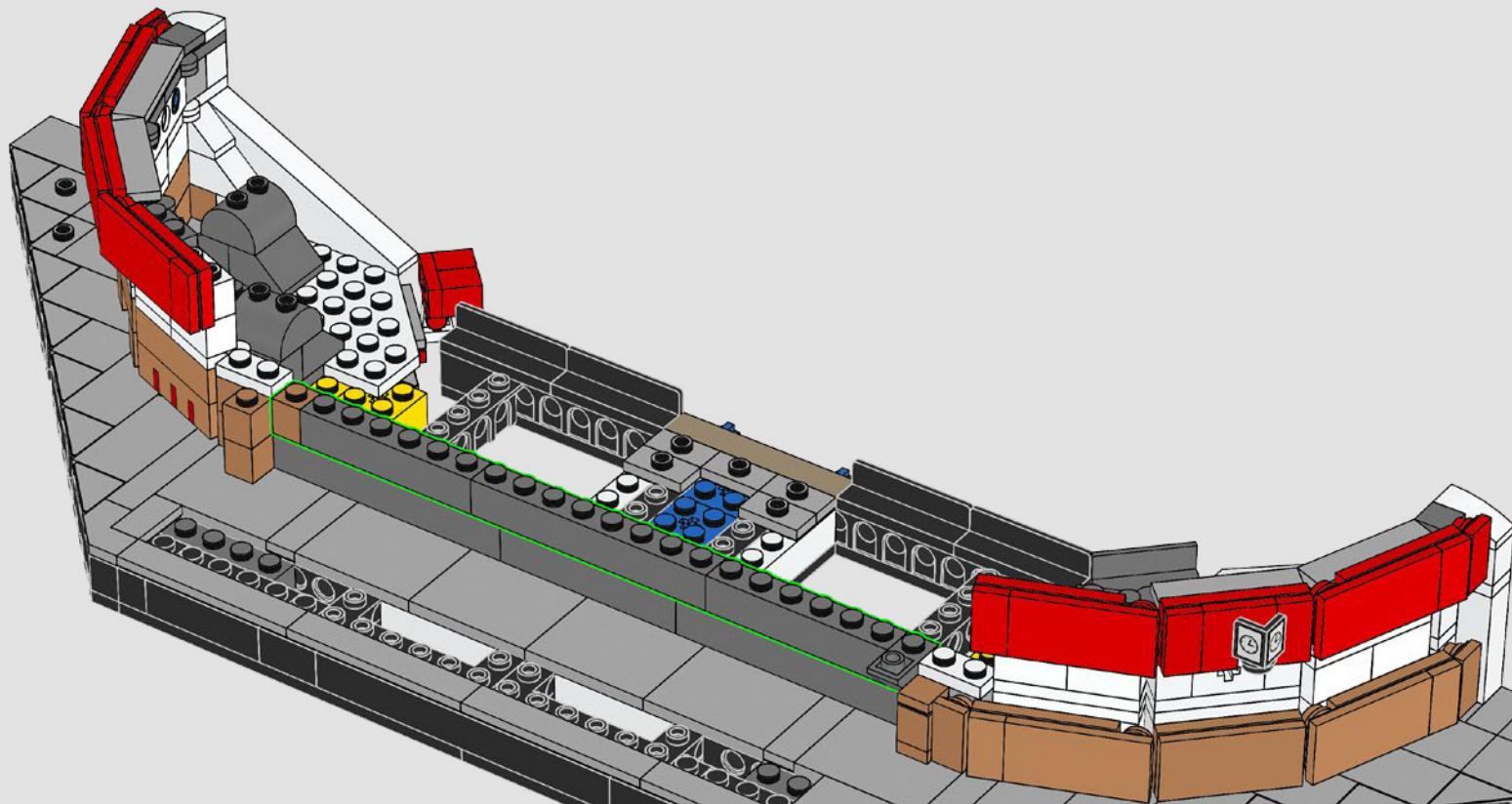
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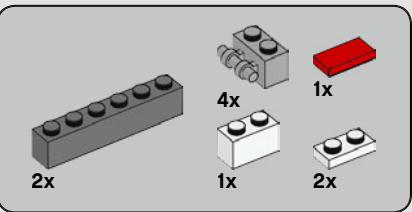




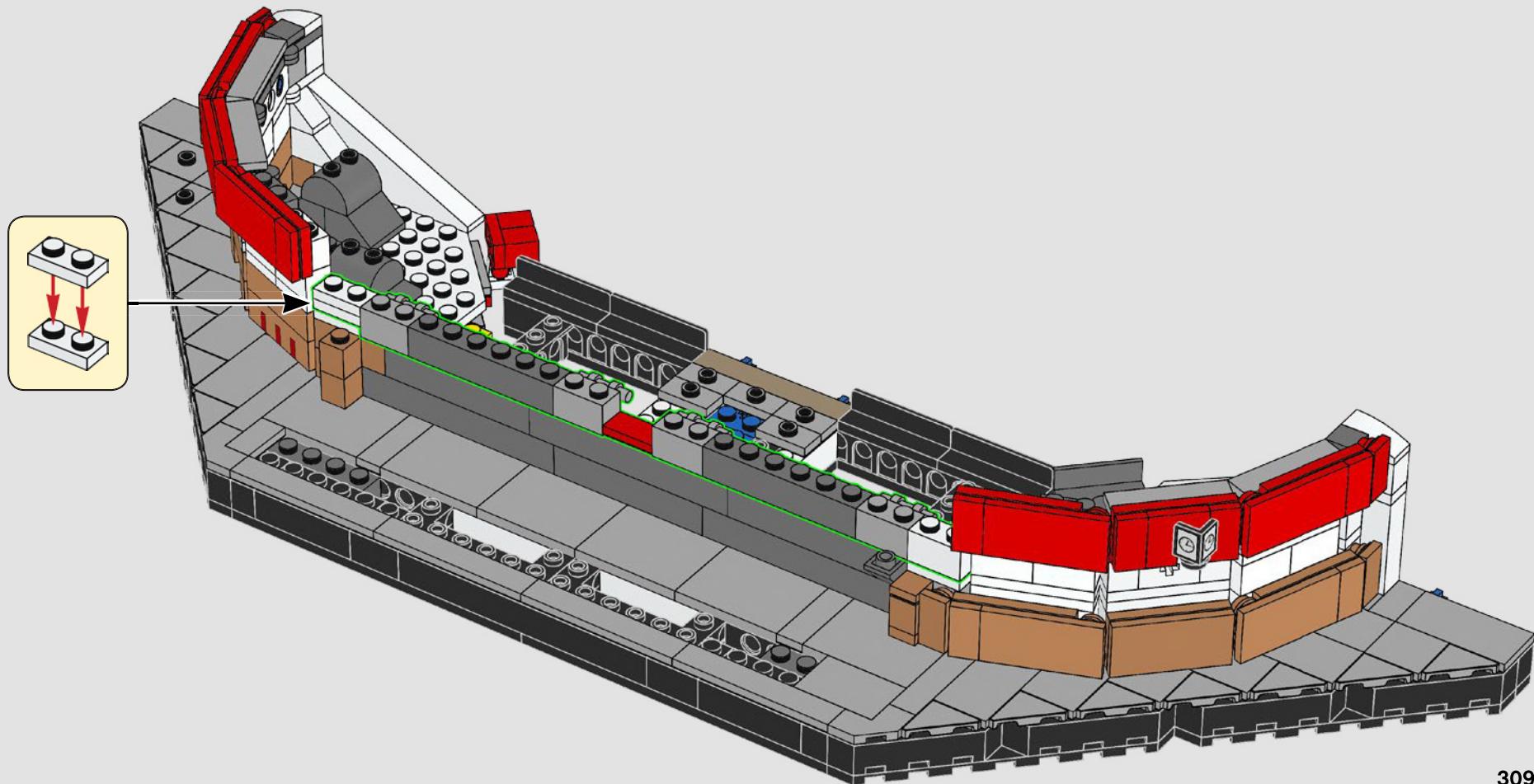


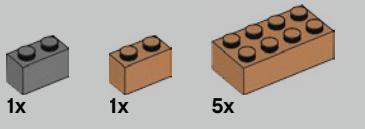
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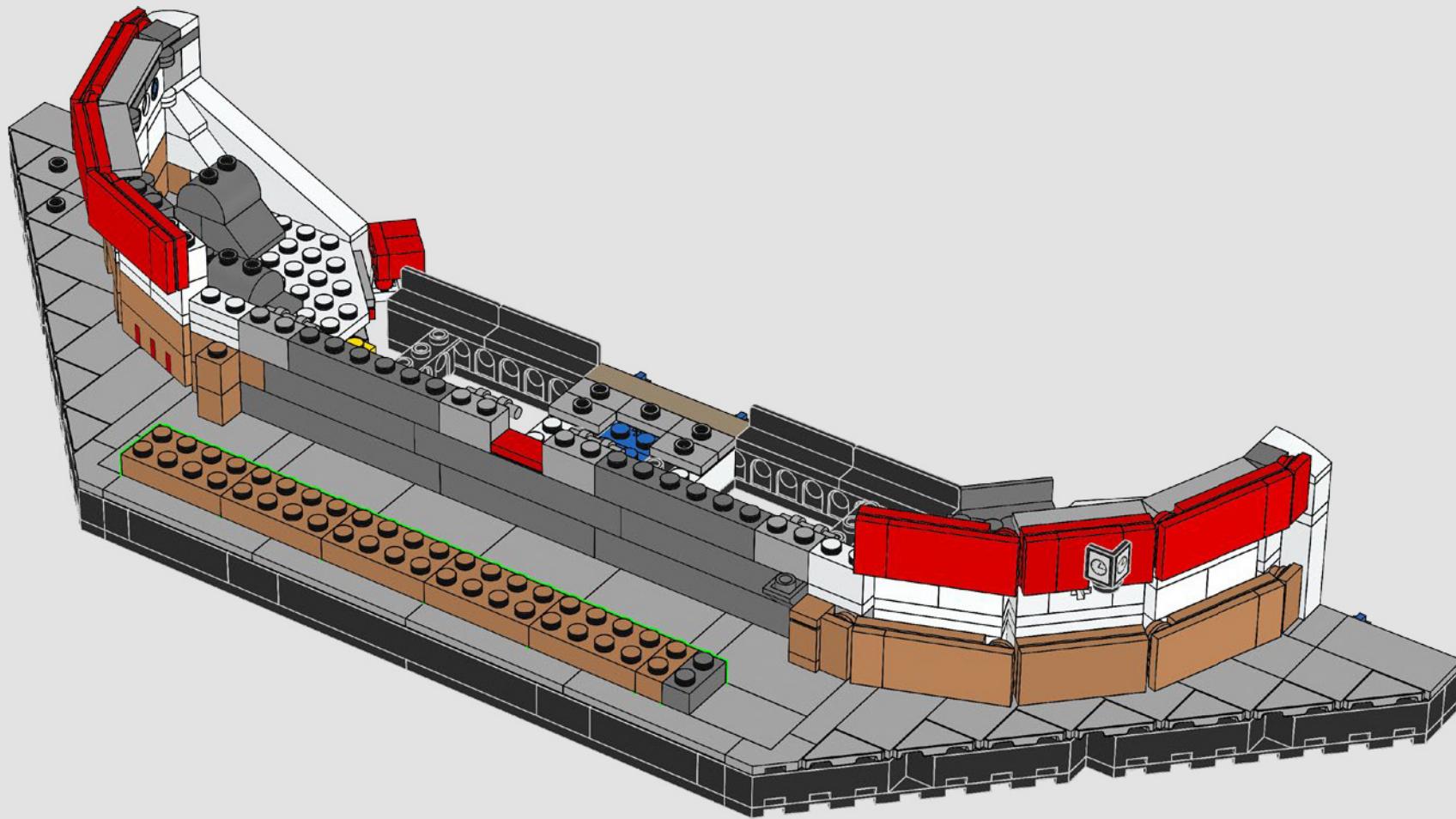


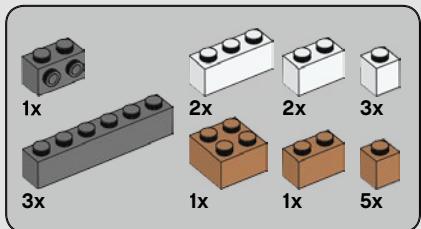
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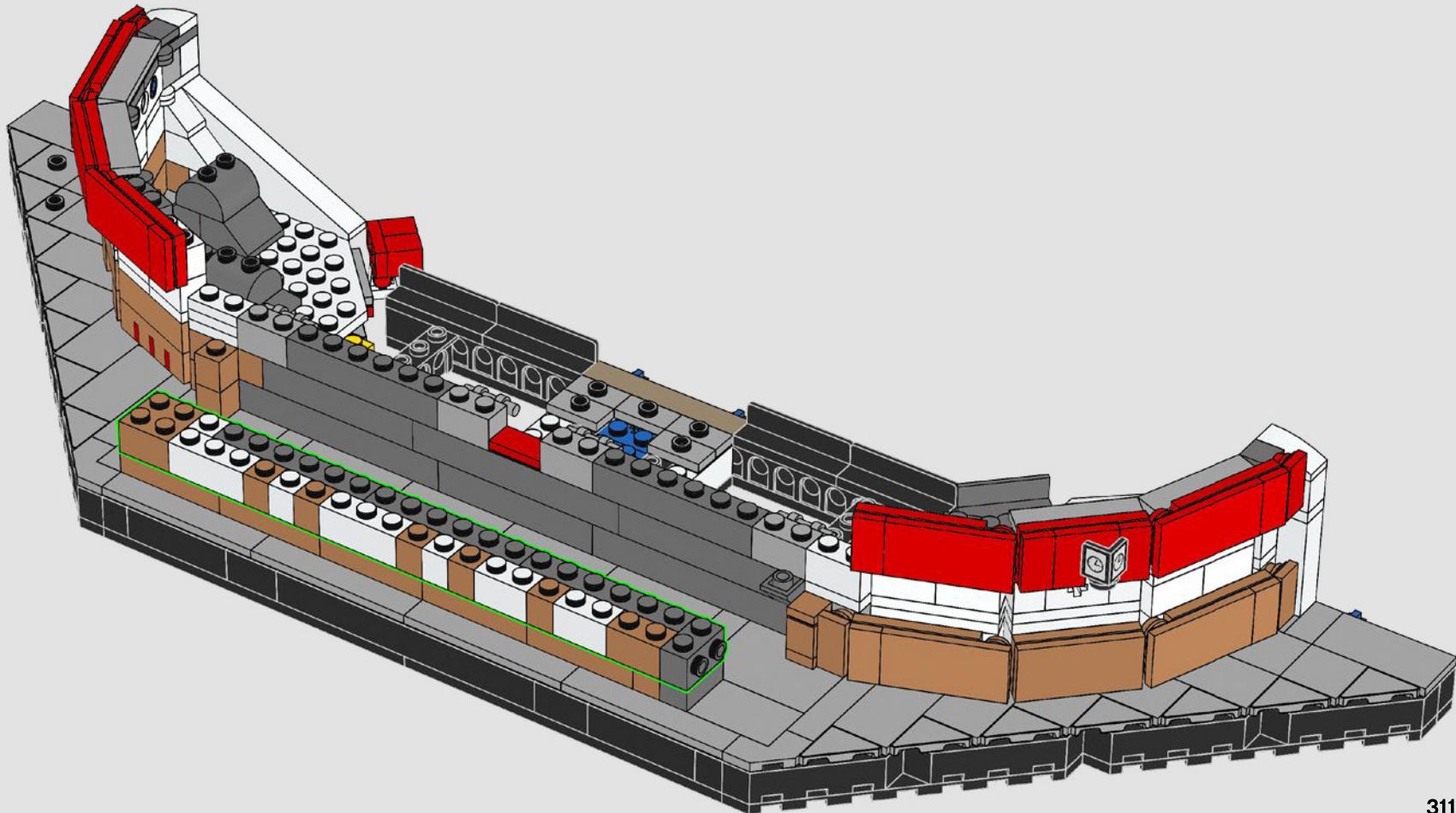


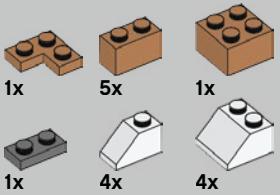
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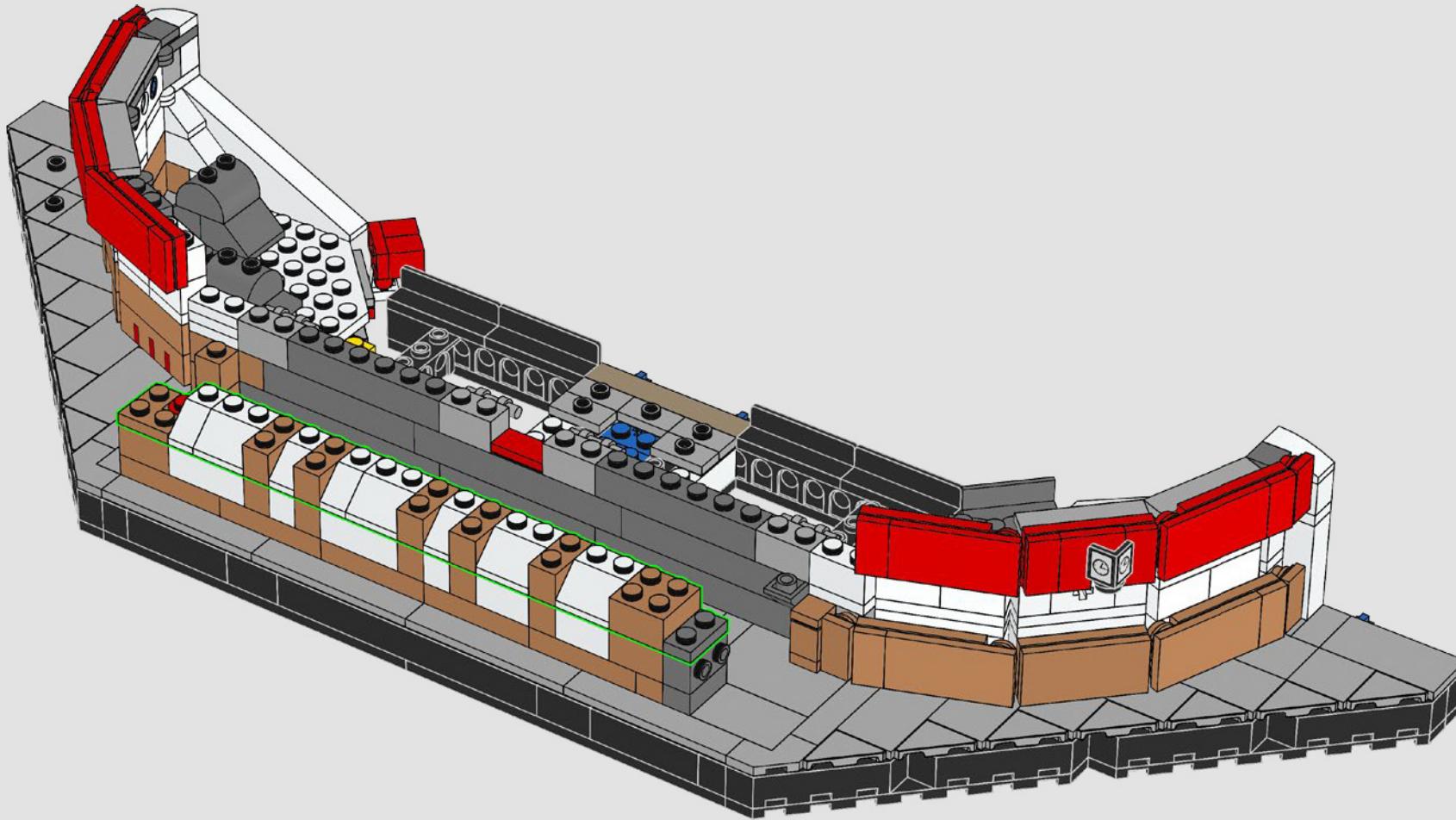


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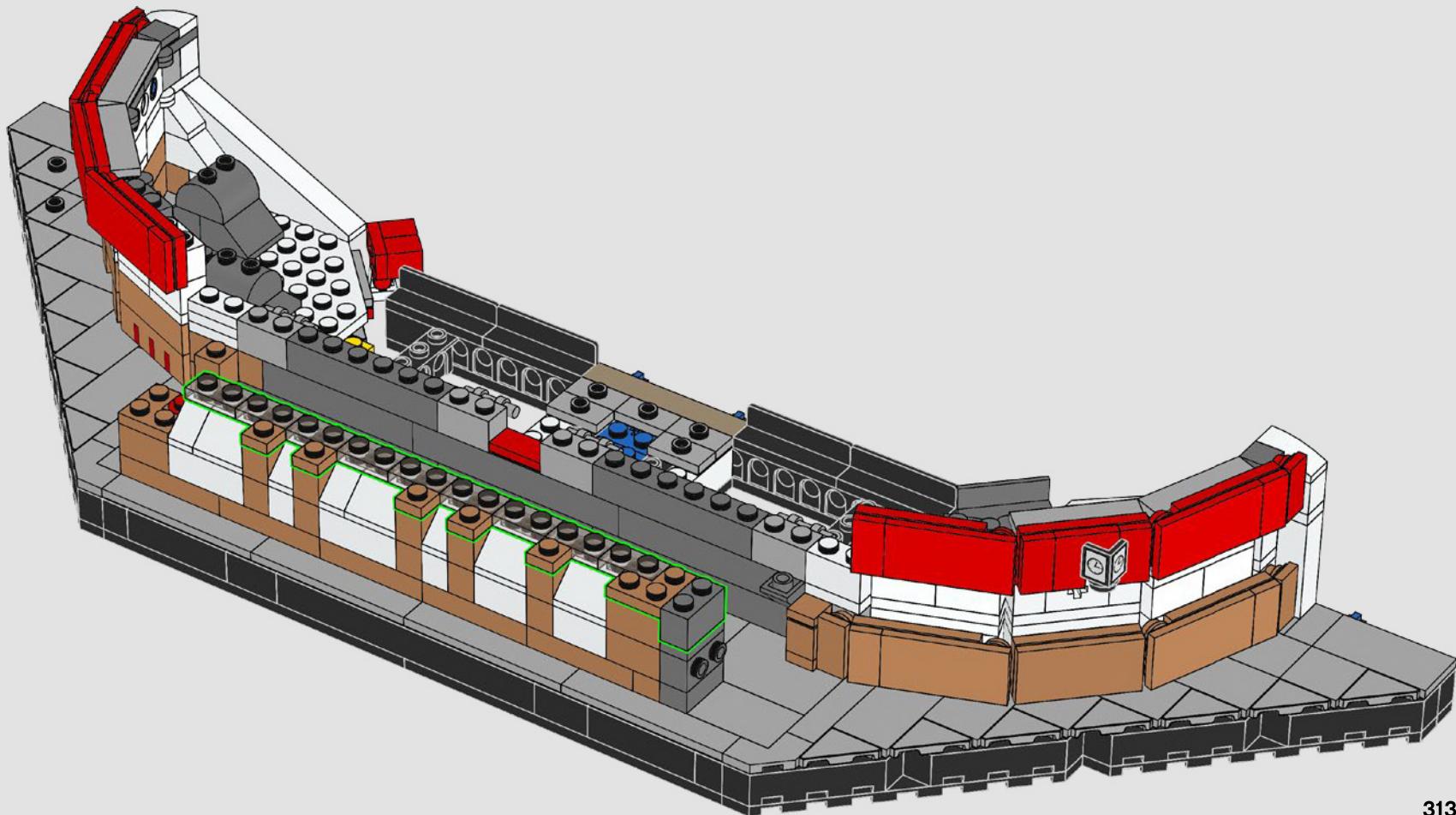


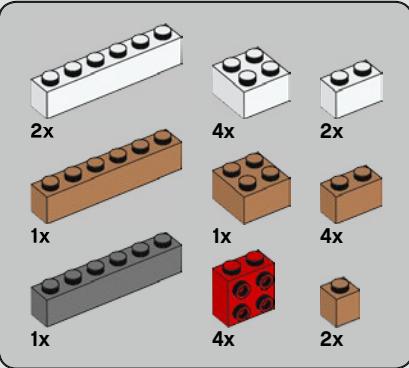
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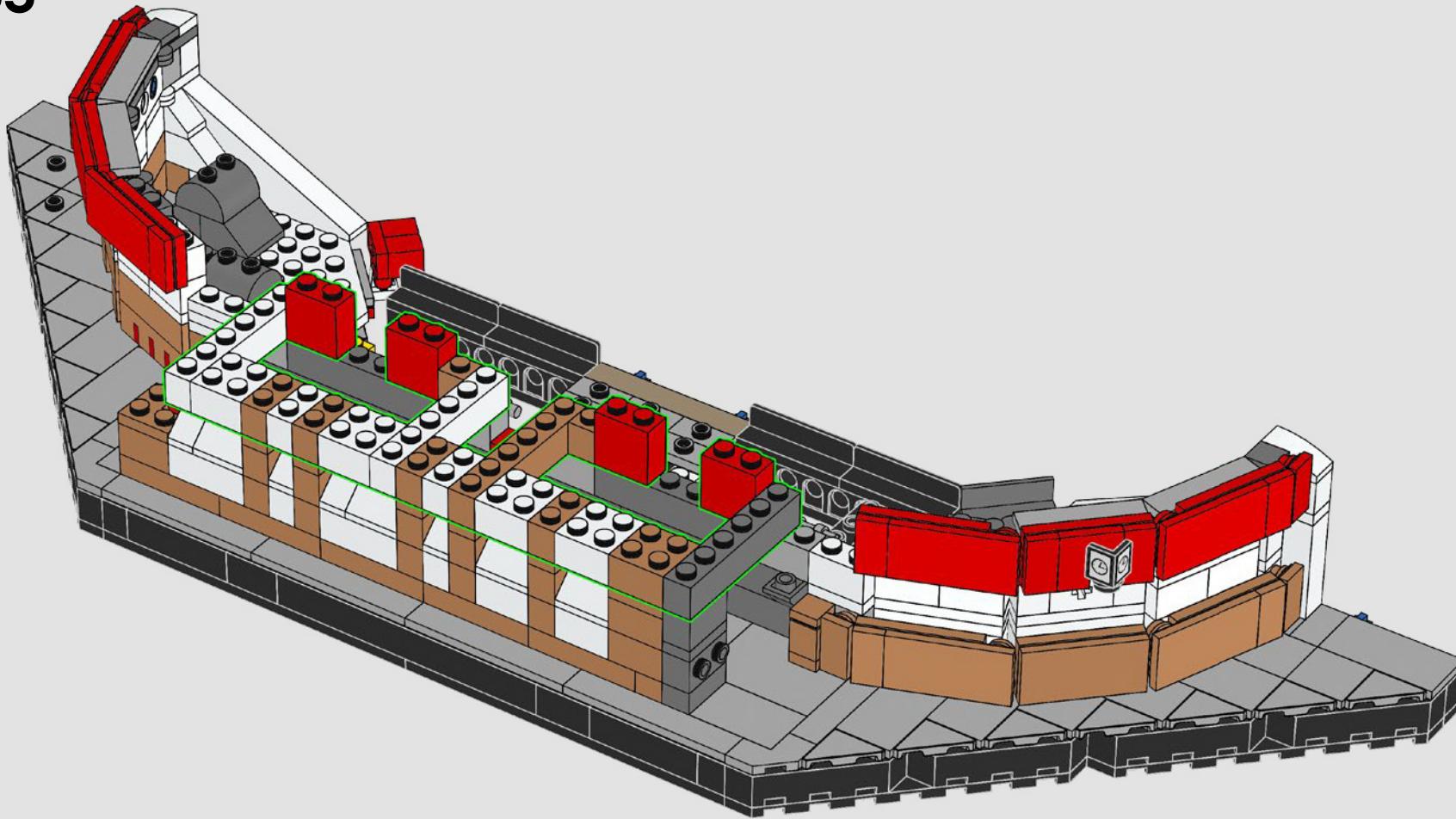


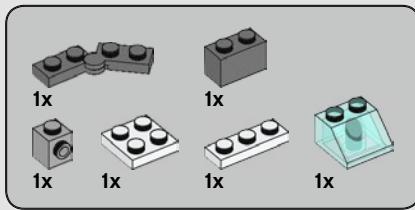
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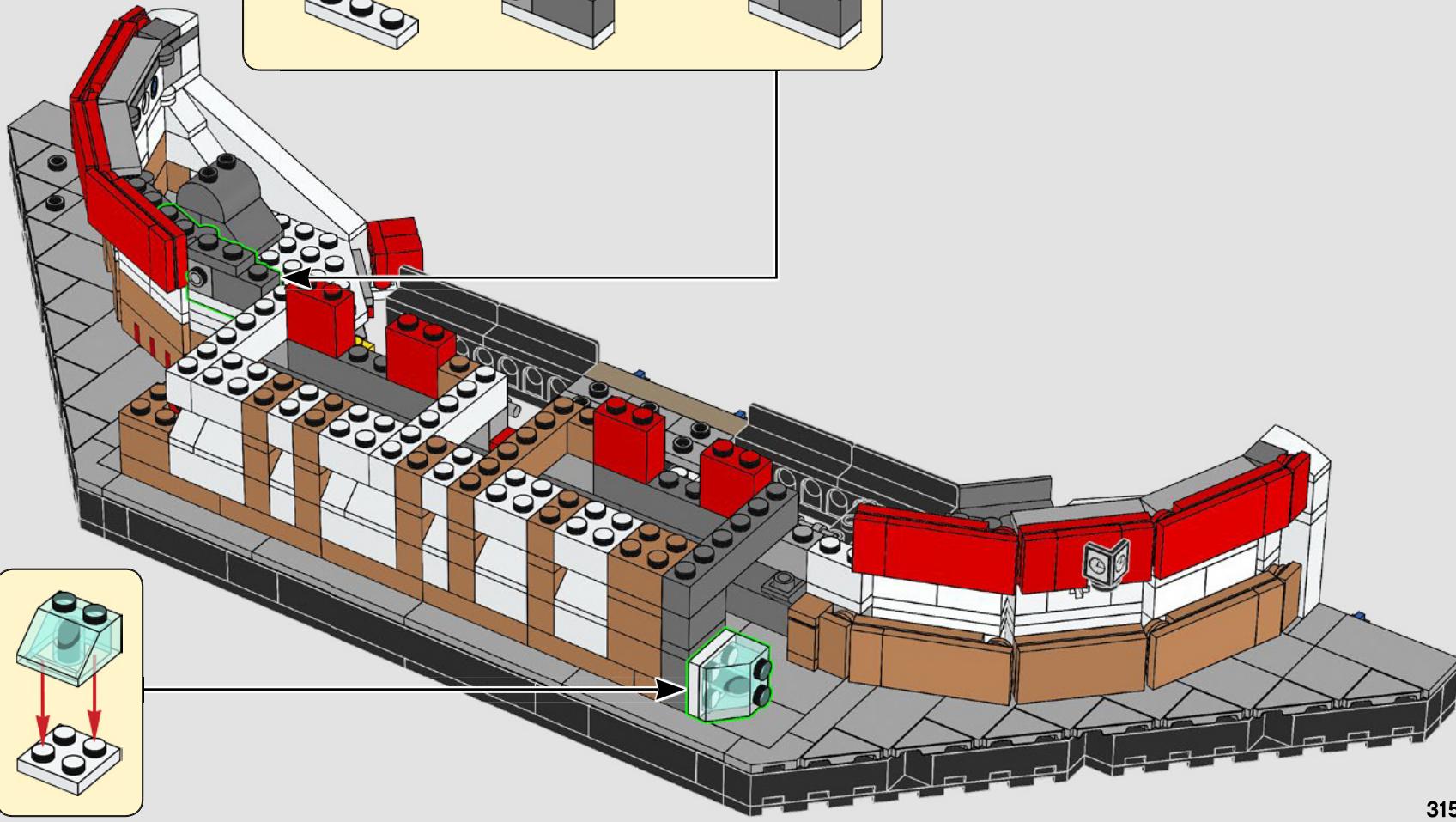
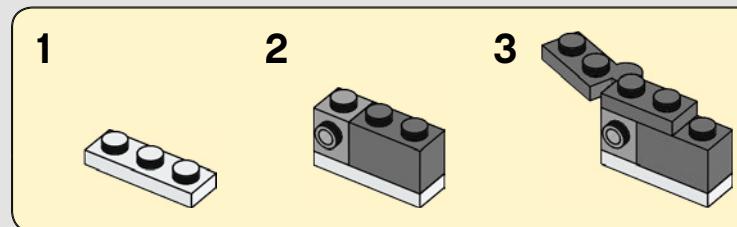


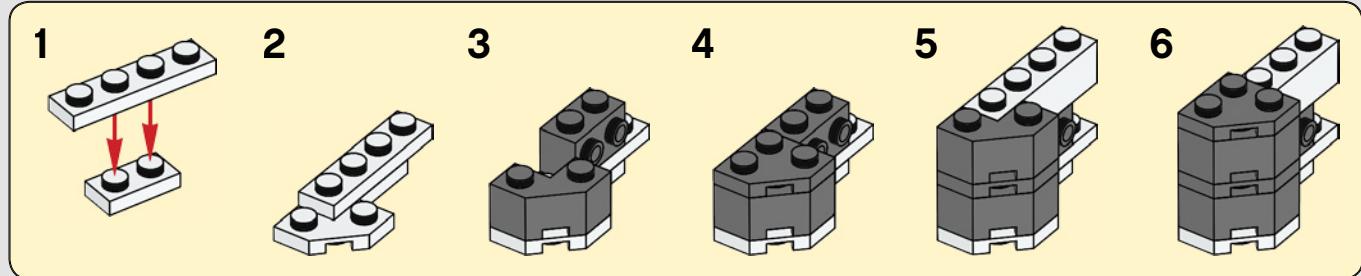
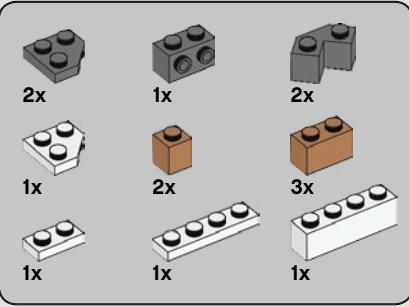
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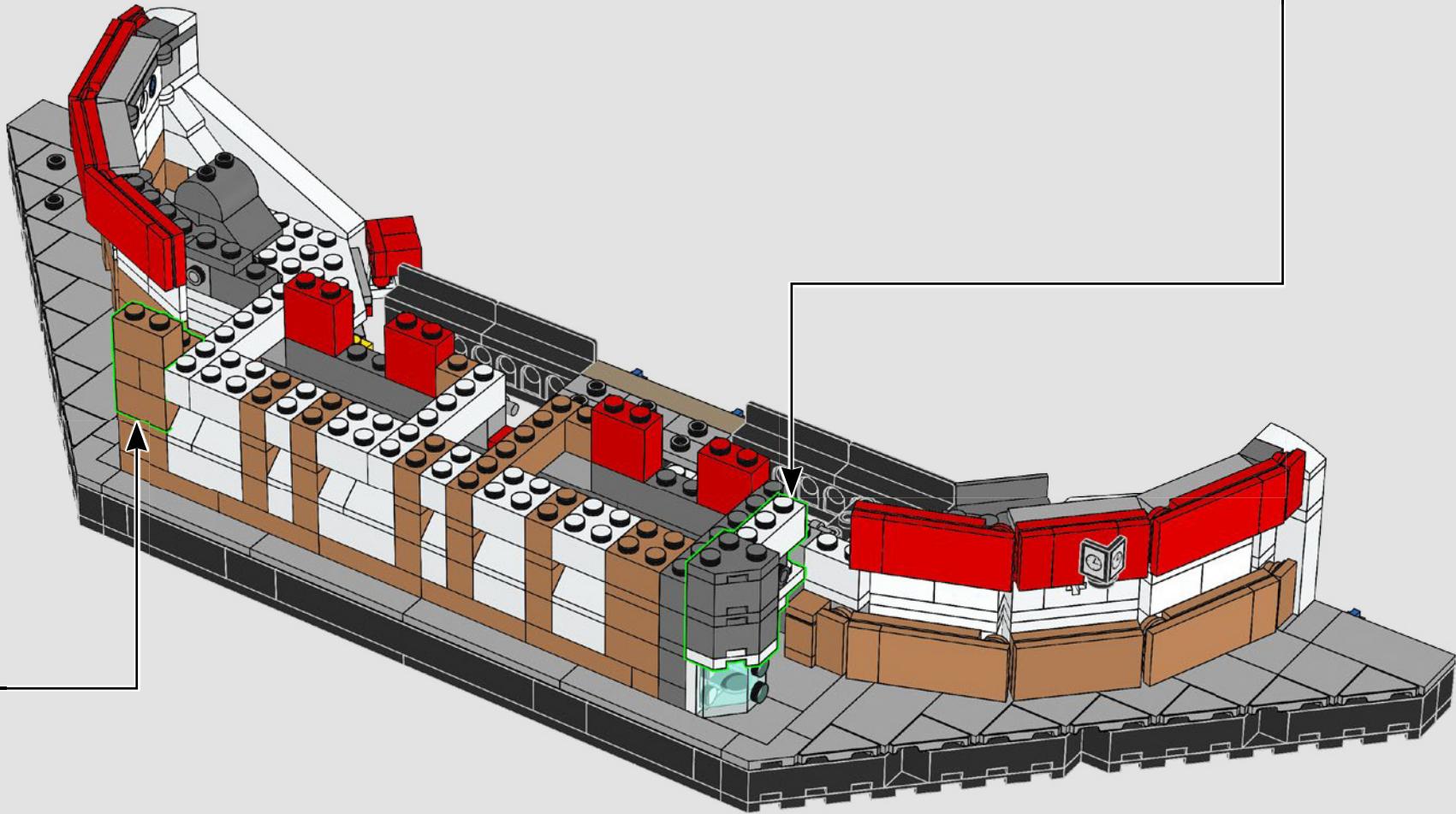
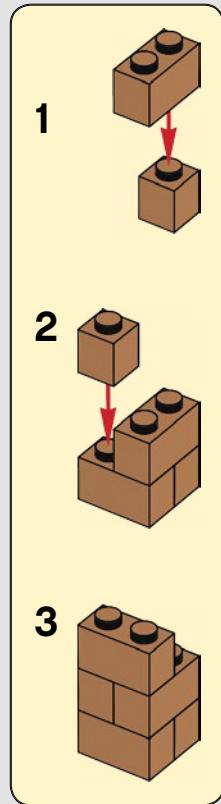


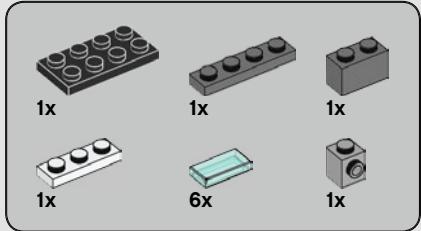
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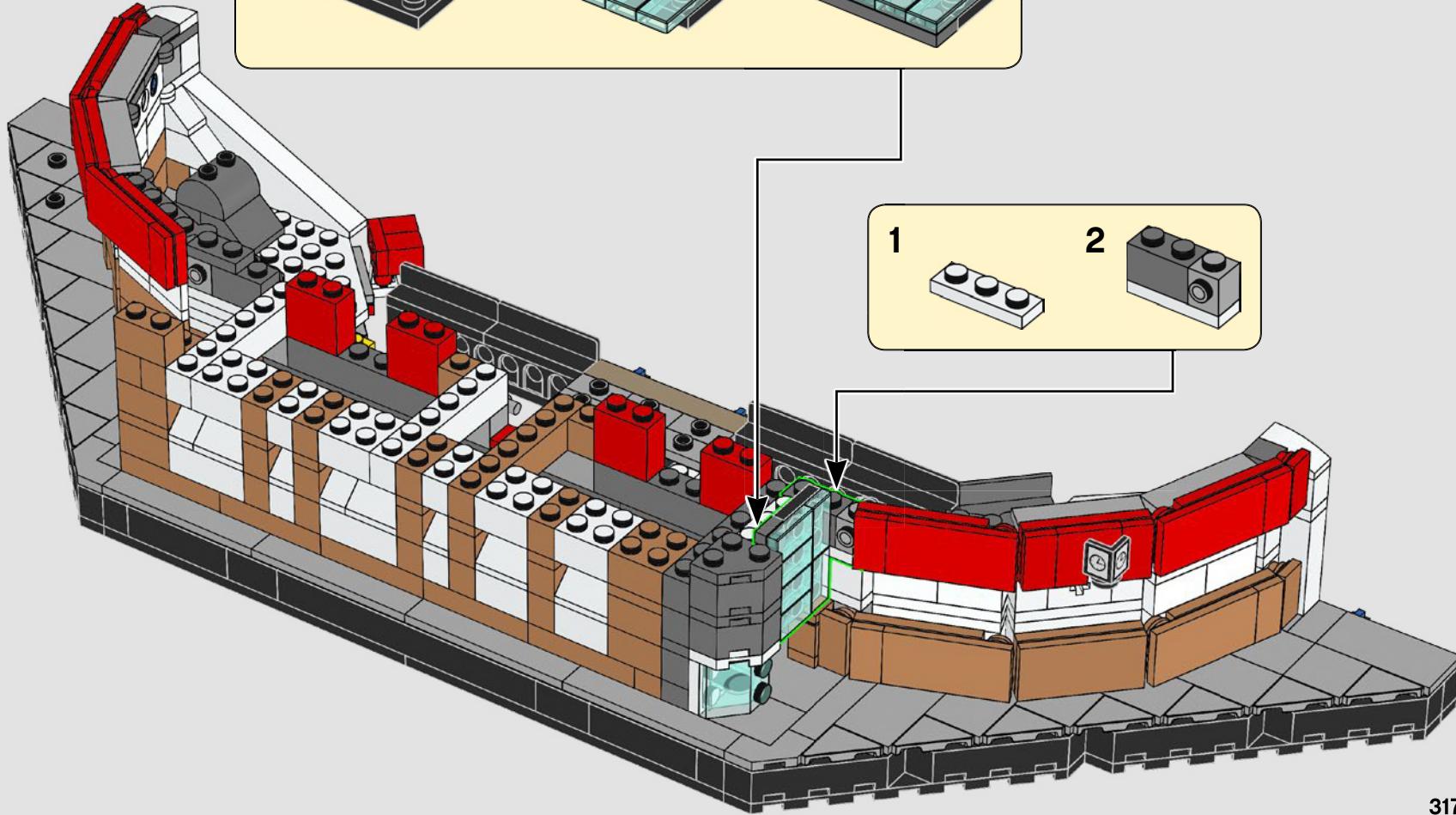
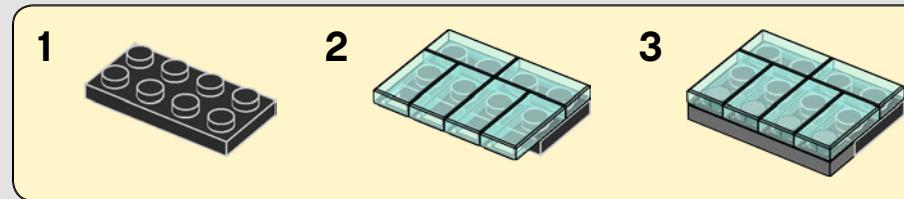


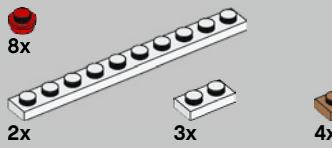
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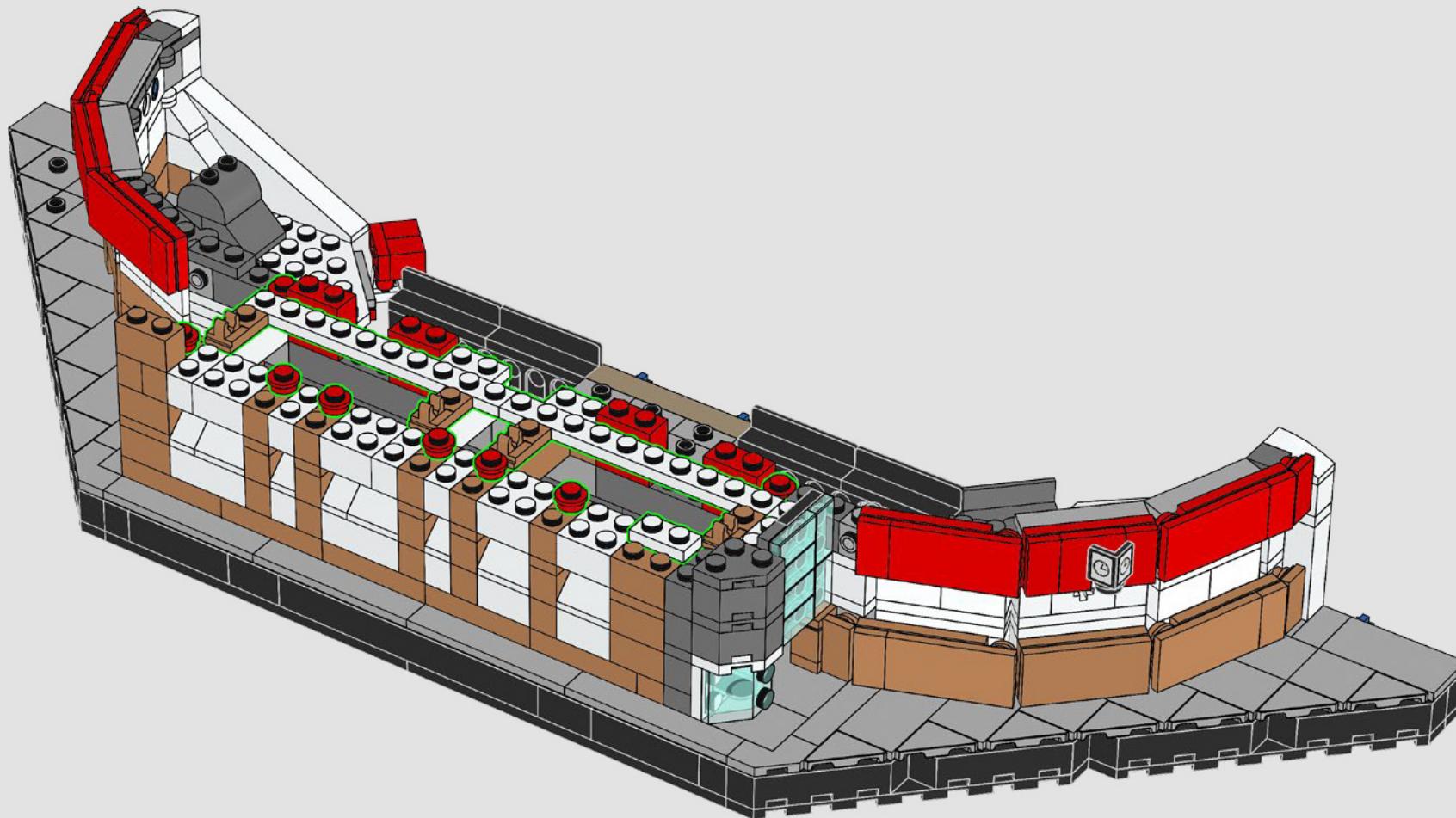


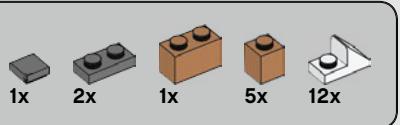
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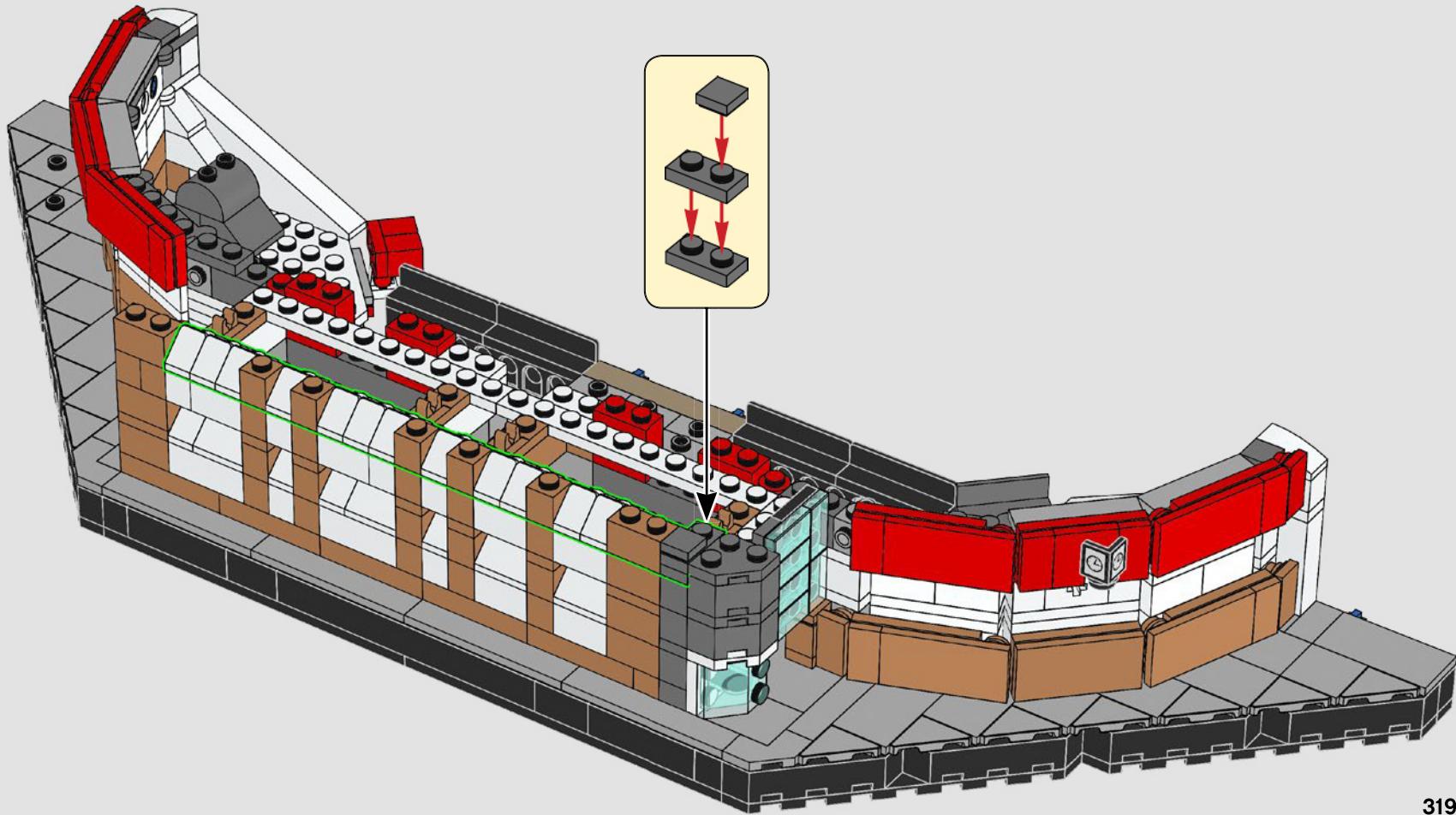


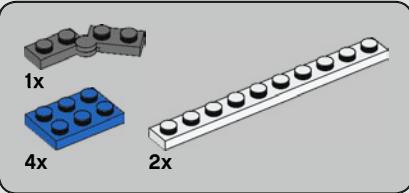
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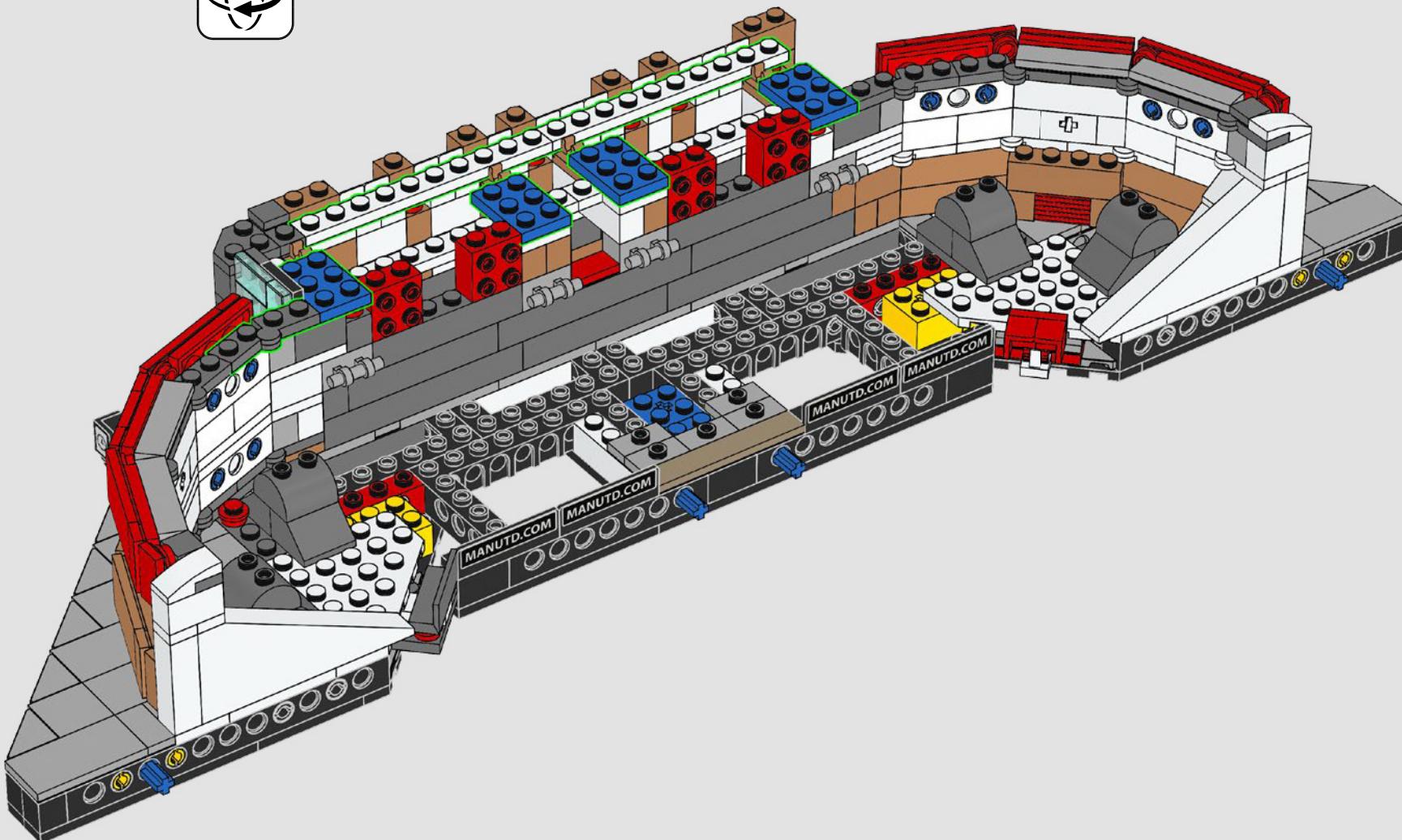


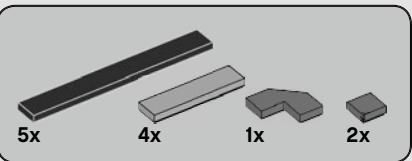
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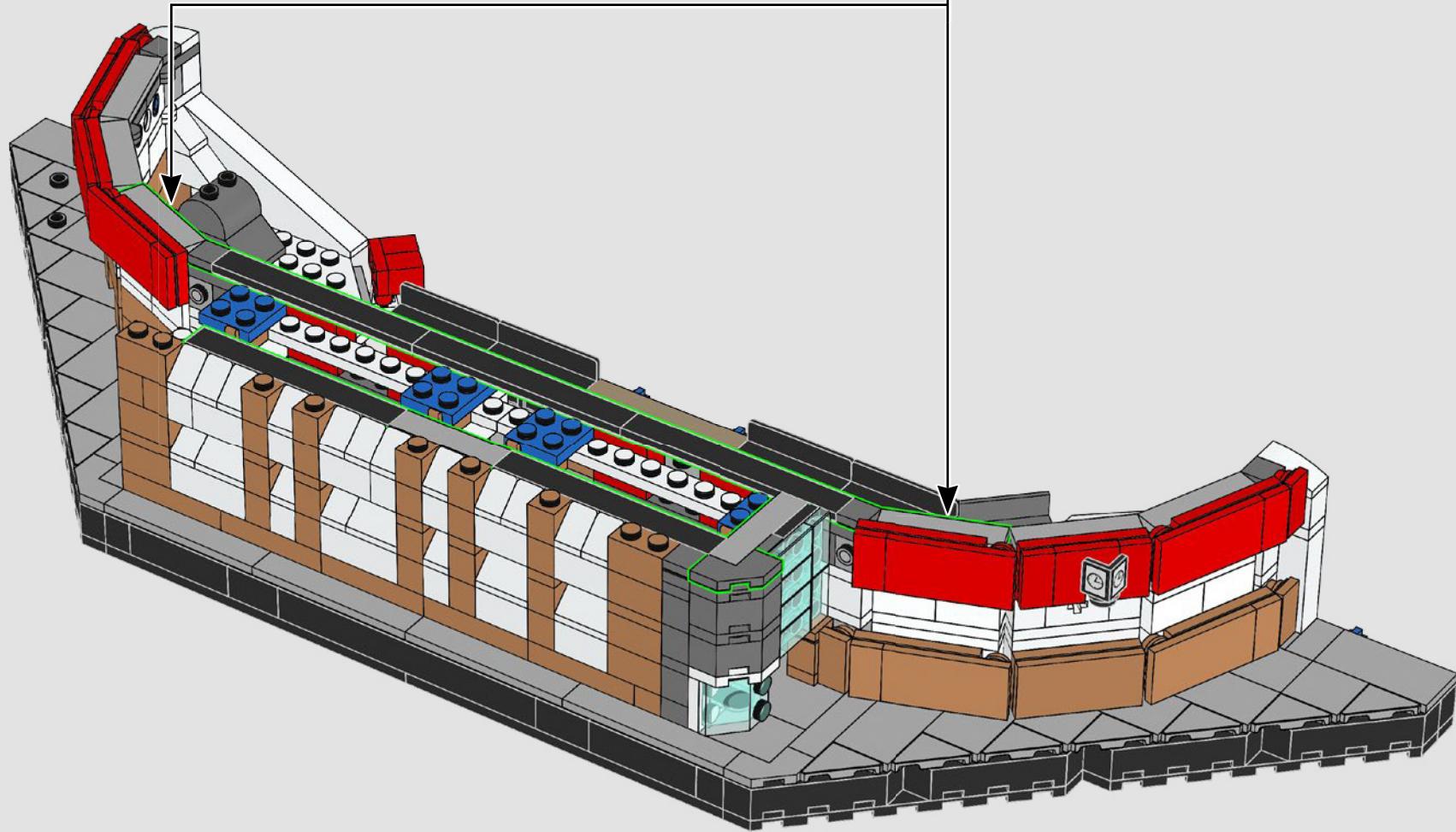
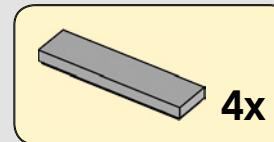
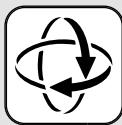


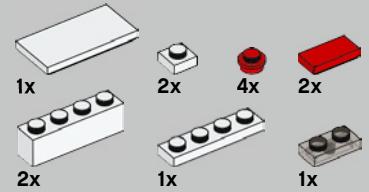
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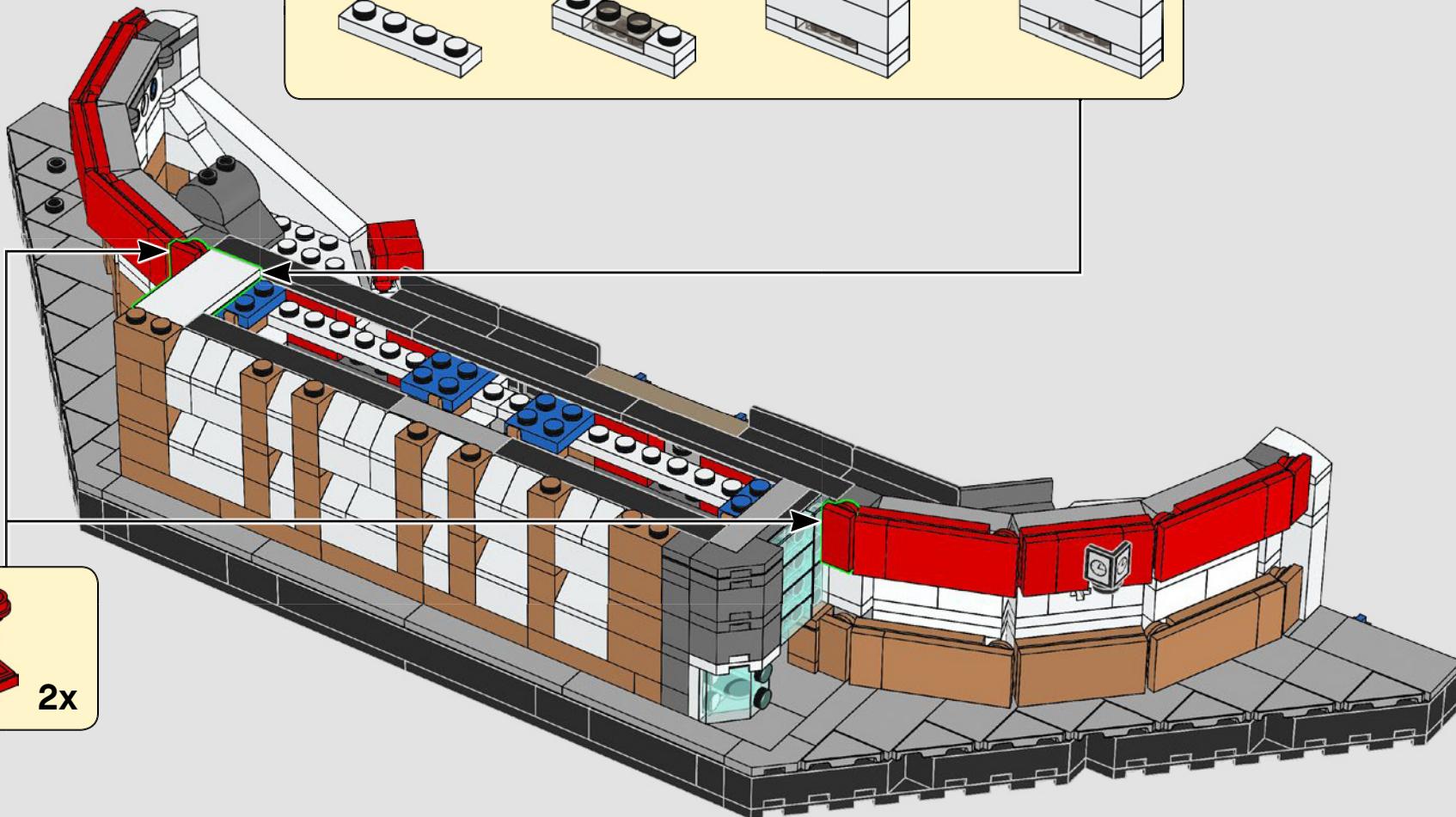
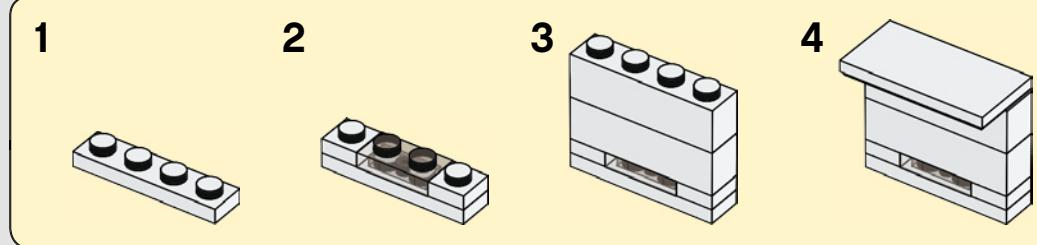


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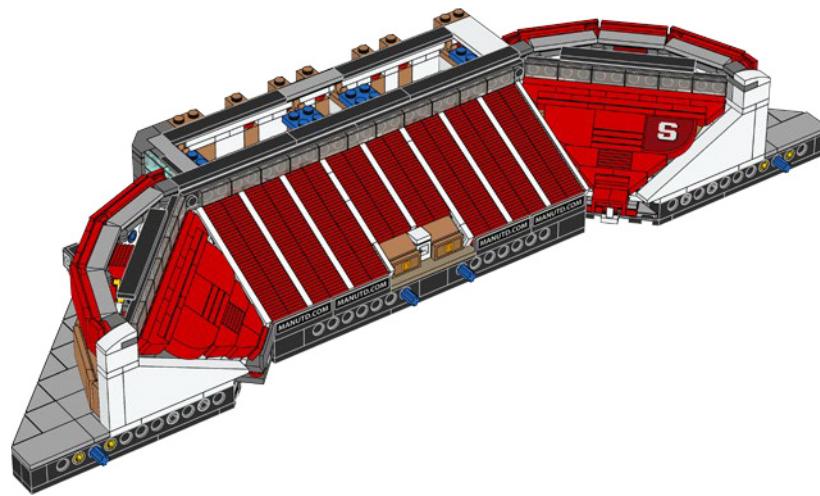


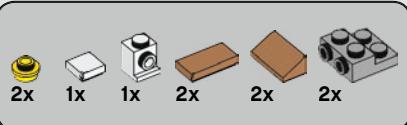


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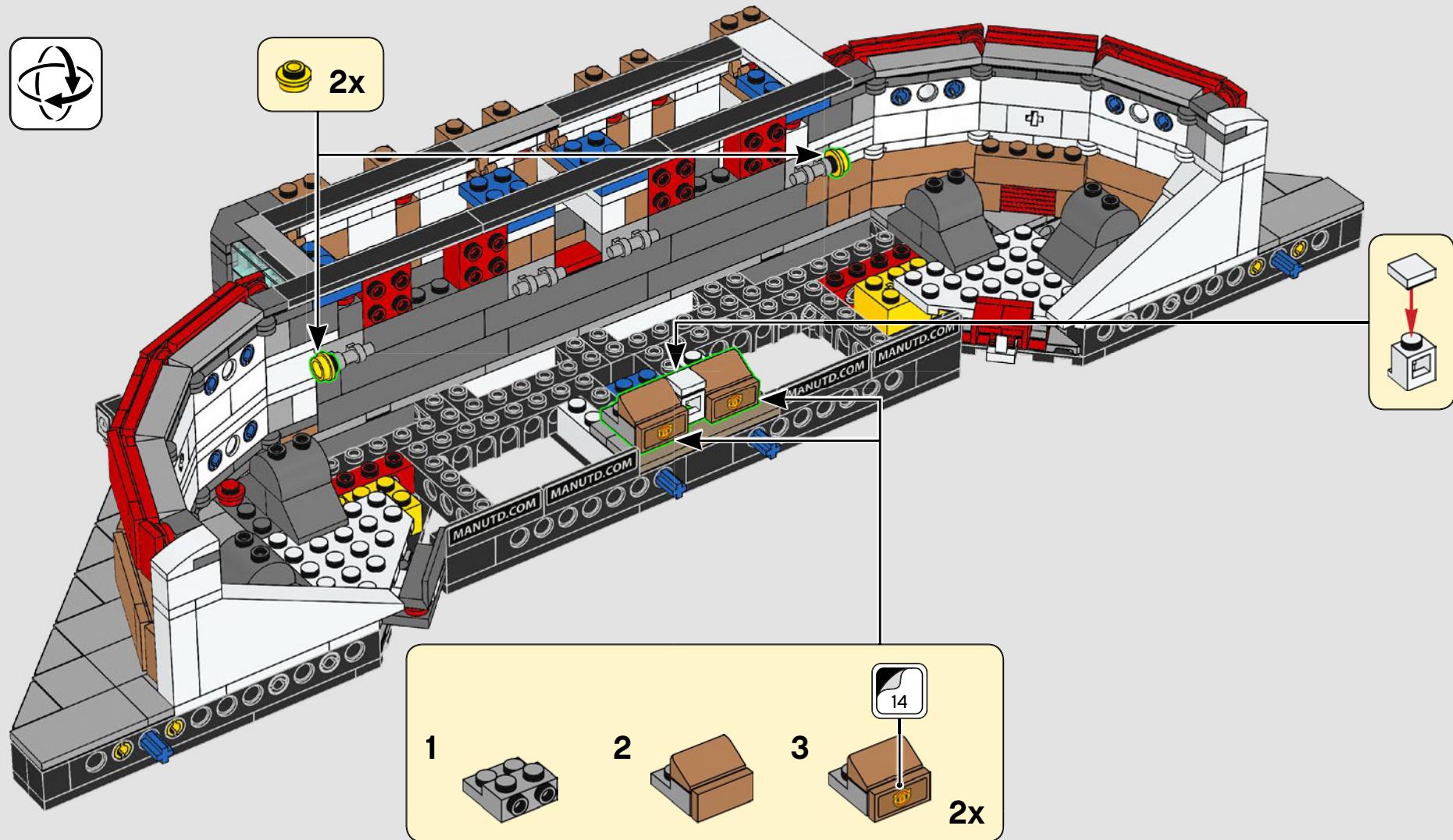
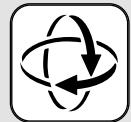


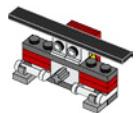
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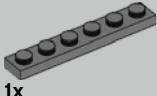


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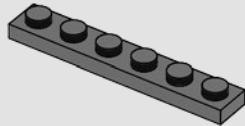


**2x**



**1x**

**565**

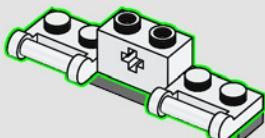


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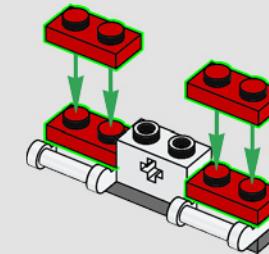
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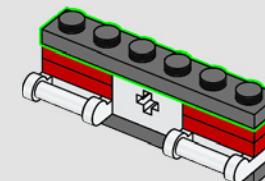
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**567**



**1x**

**568**

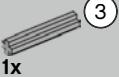




2x



1x



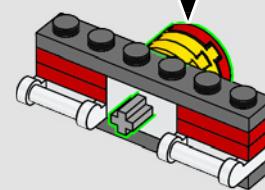
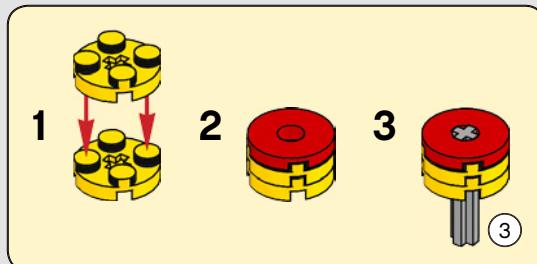
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(3)



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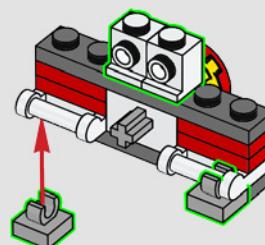
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**569**

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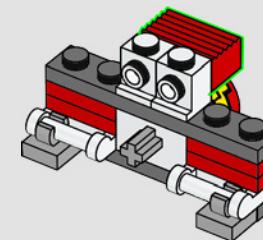
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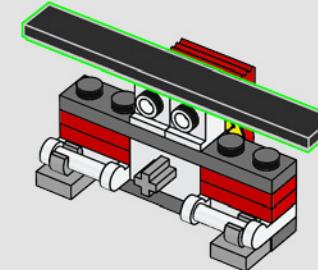
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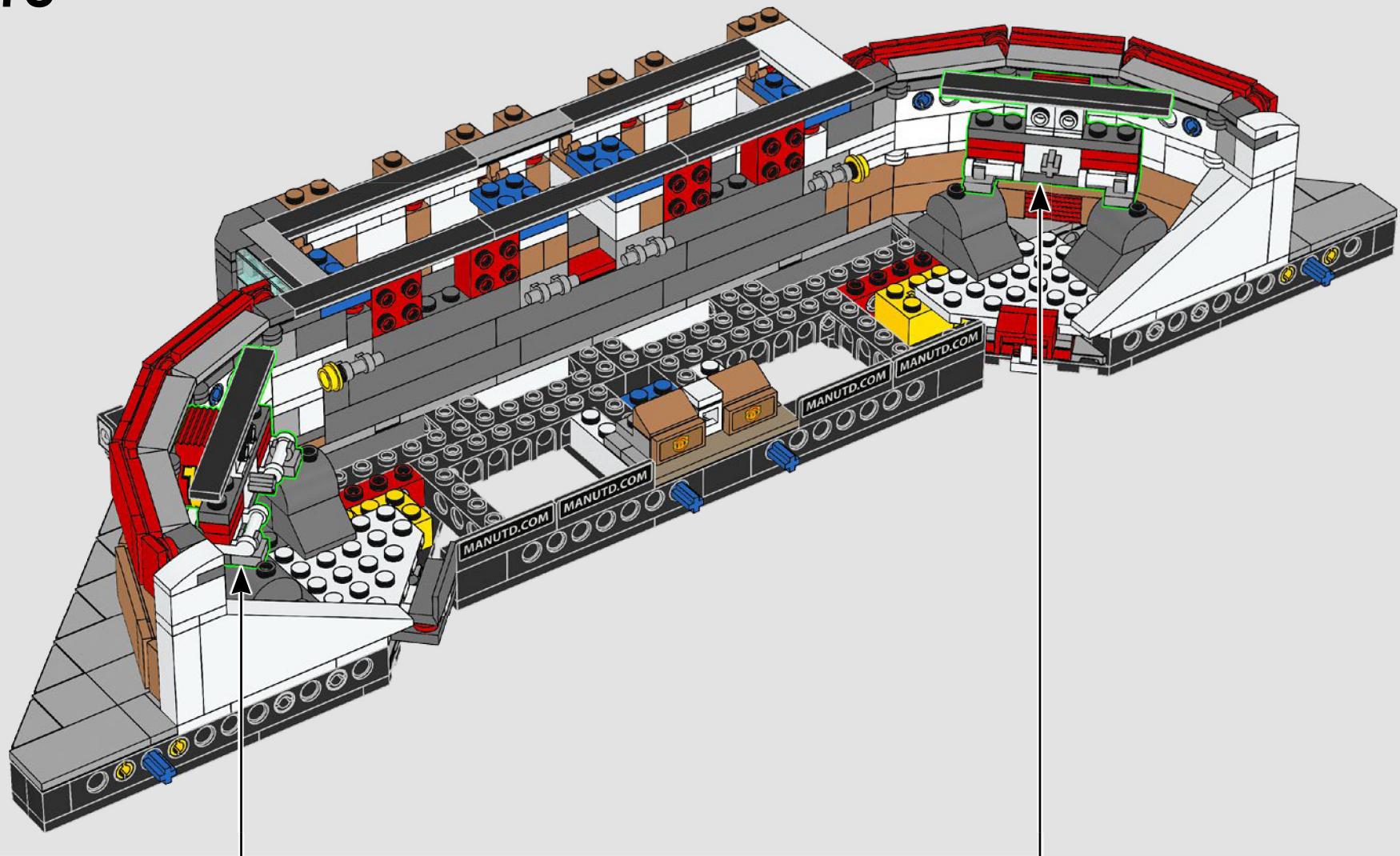
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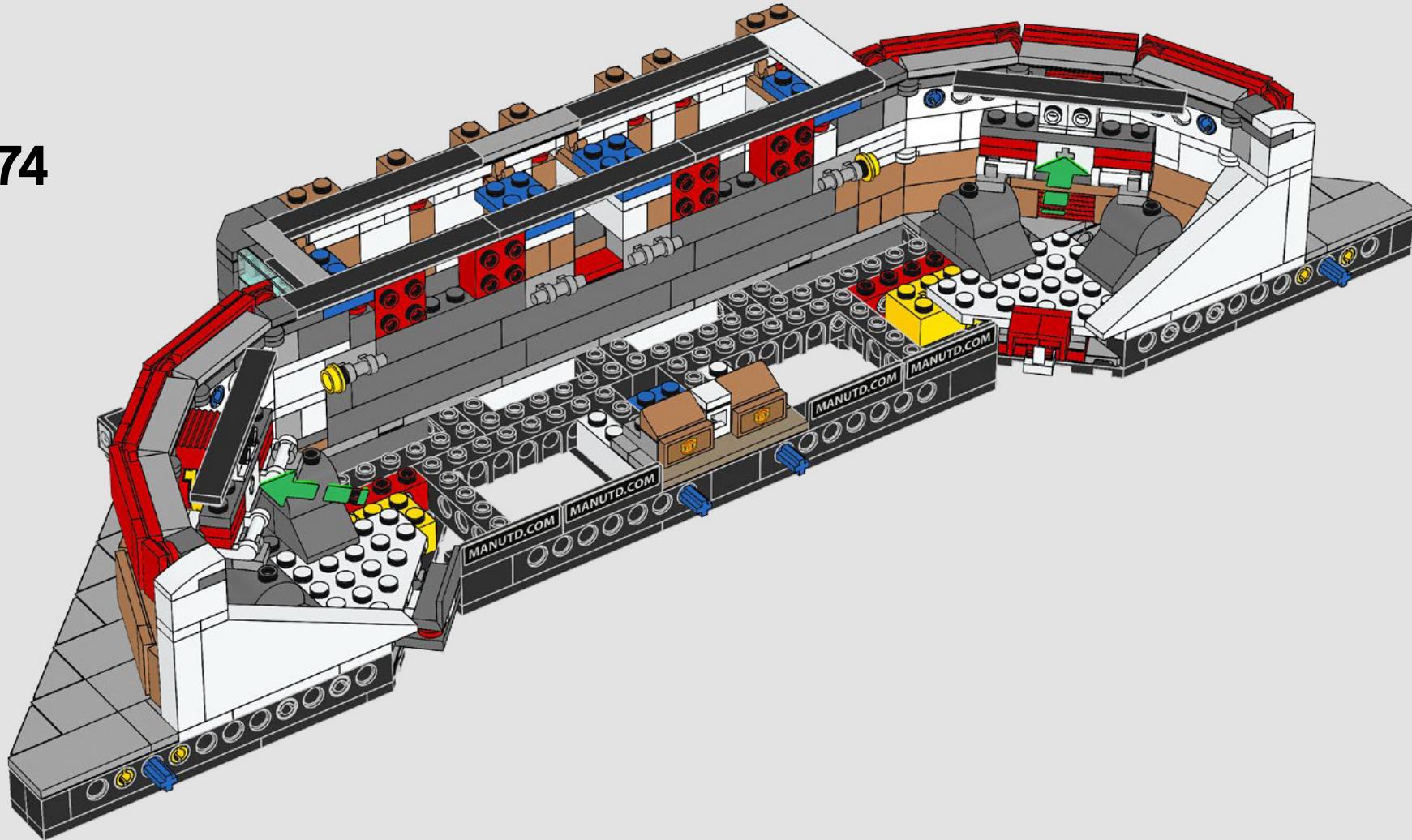
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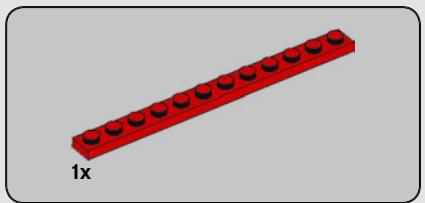
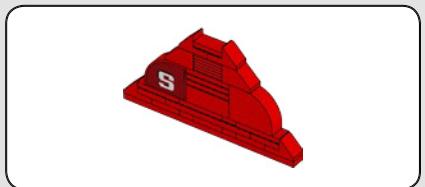
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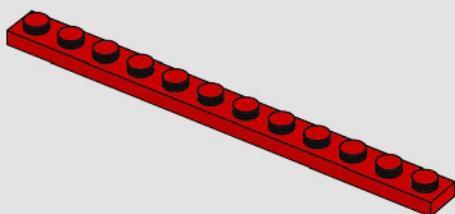


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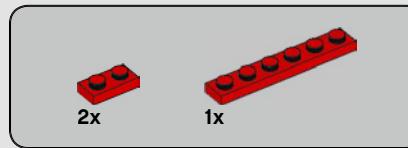
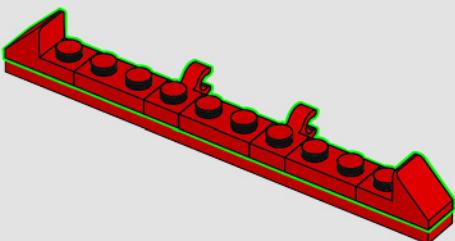




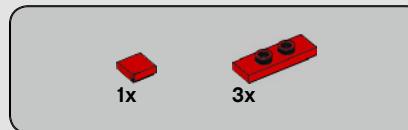
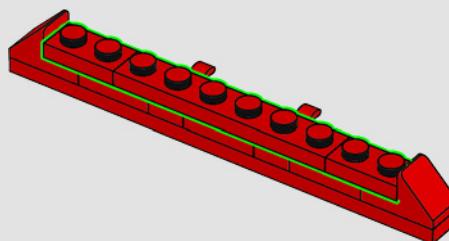
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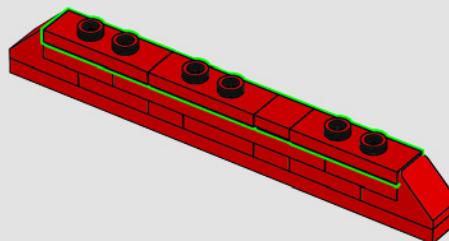
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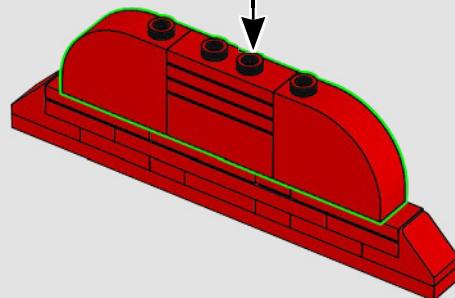
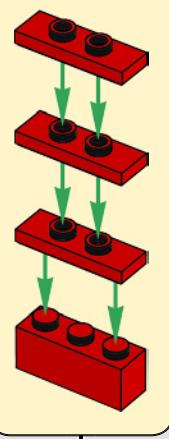


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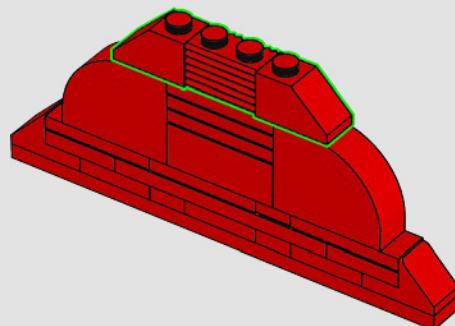




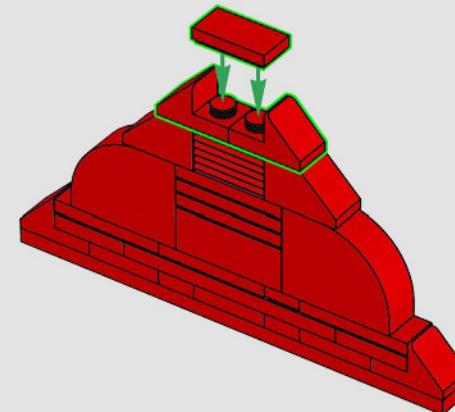
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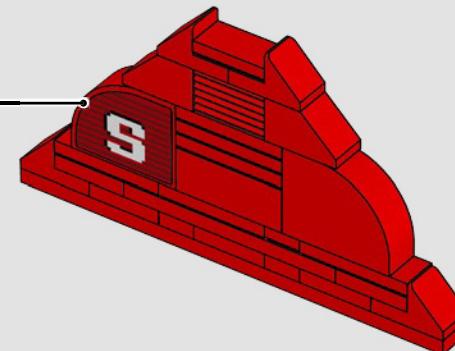
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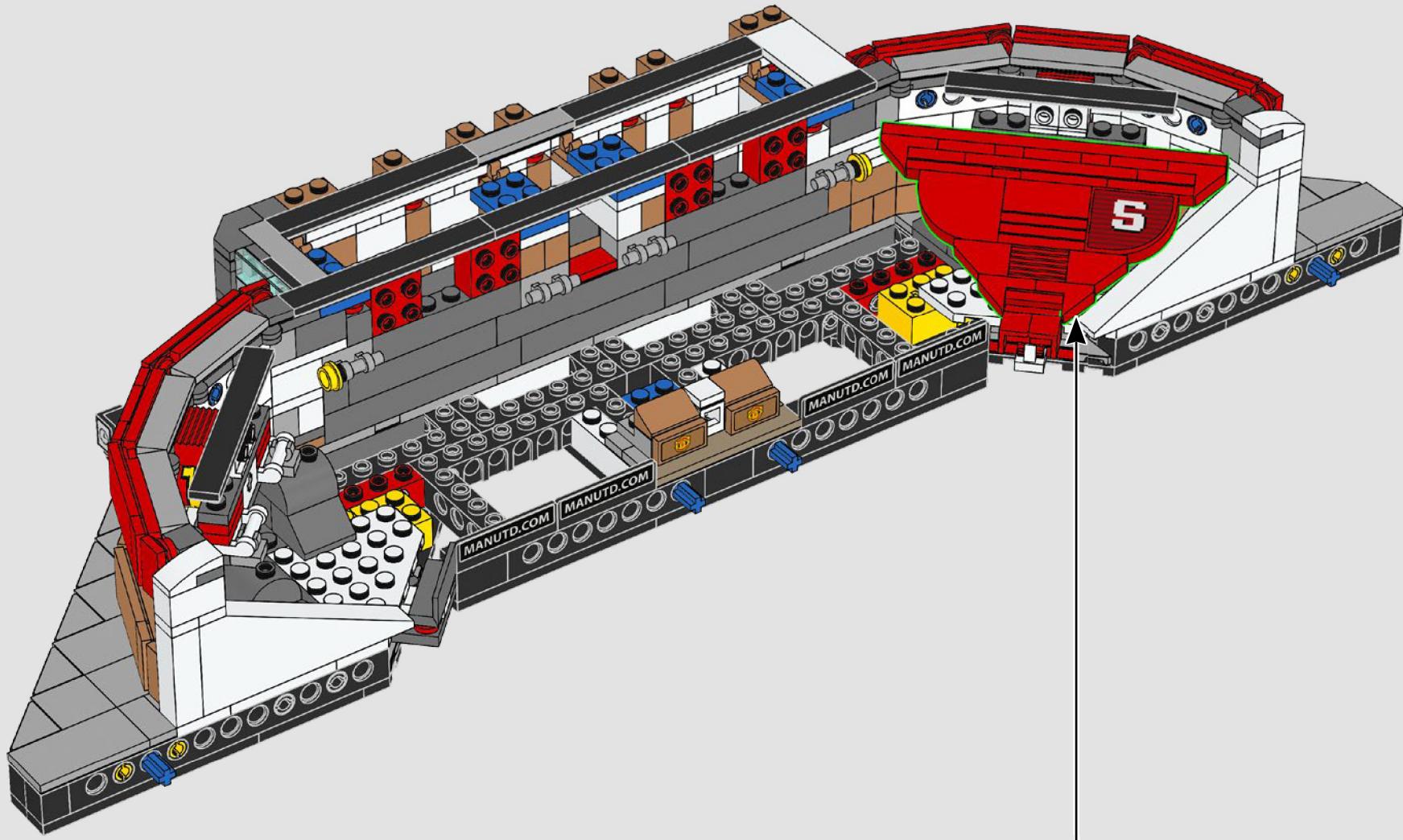


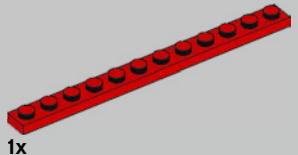
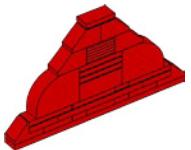
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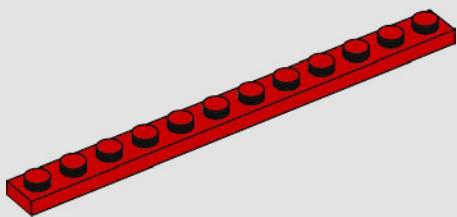
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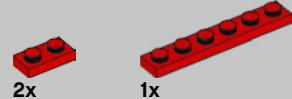
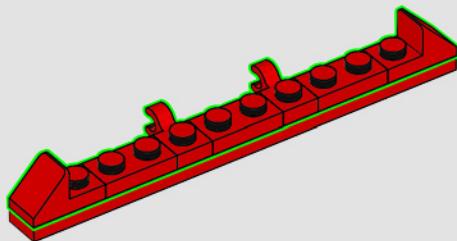




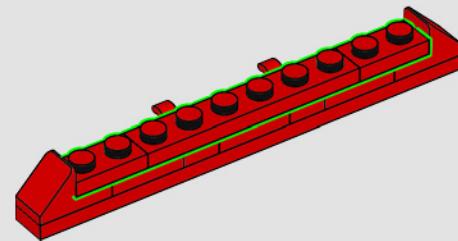
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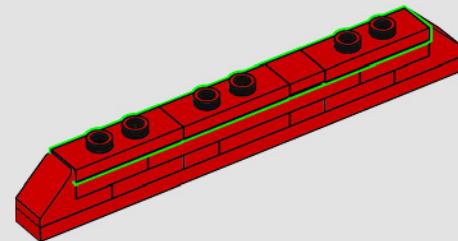
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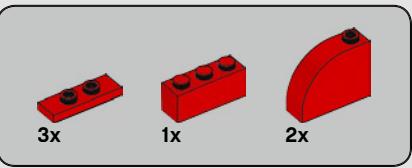


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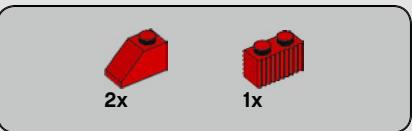
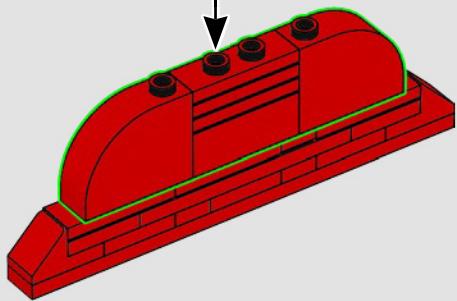
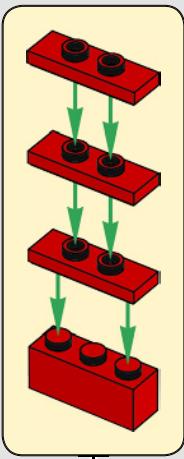


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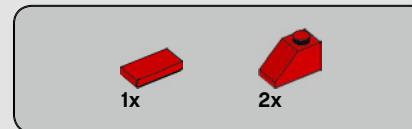
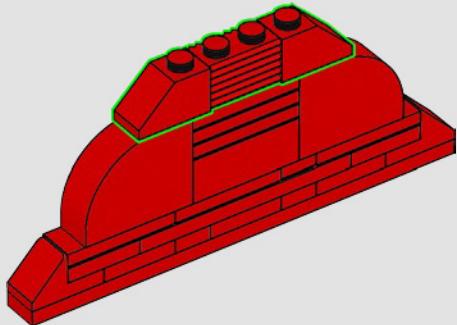




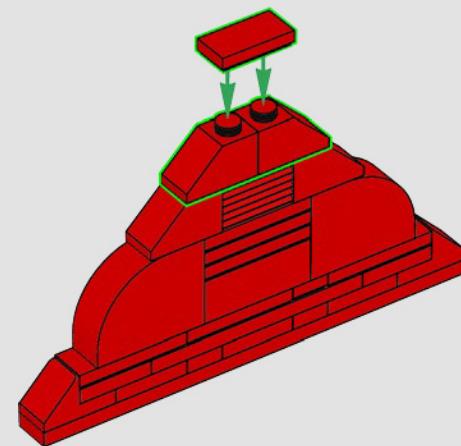
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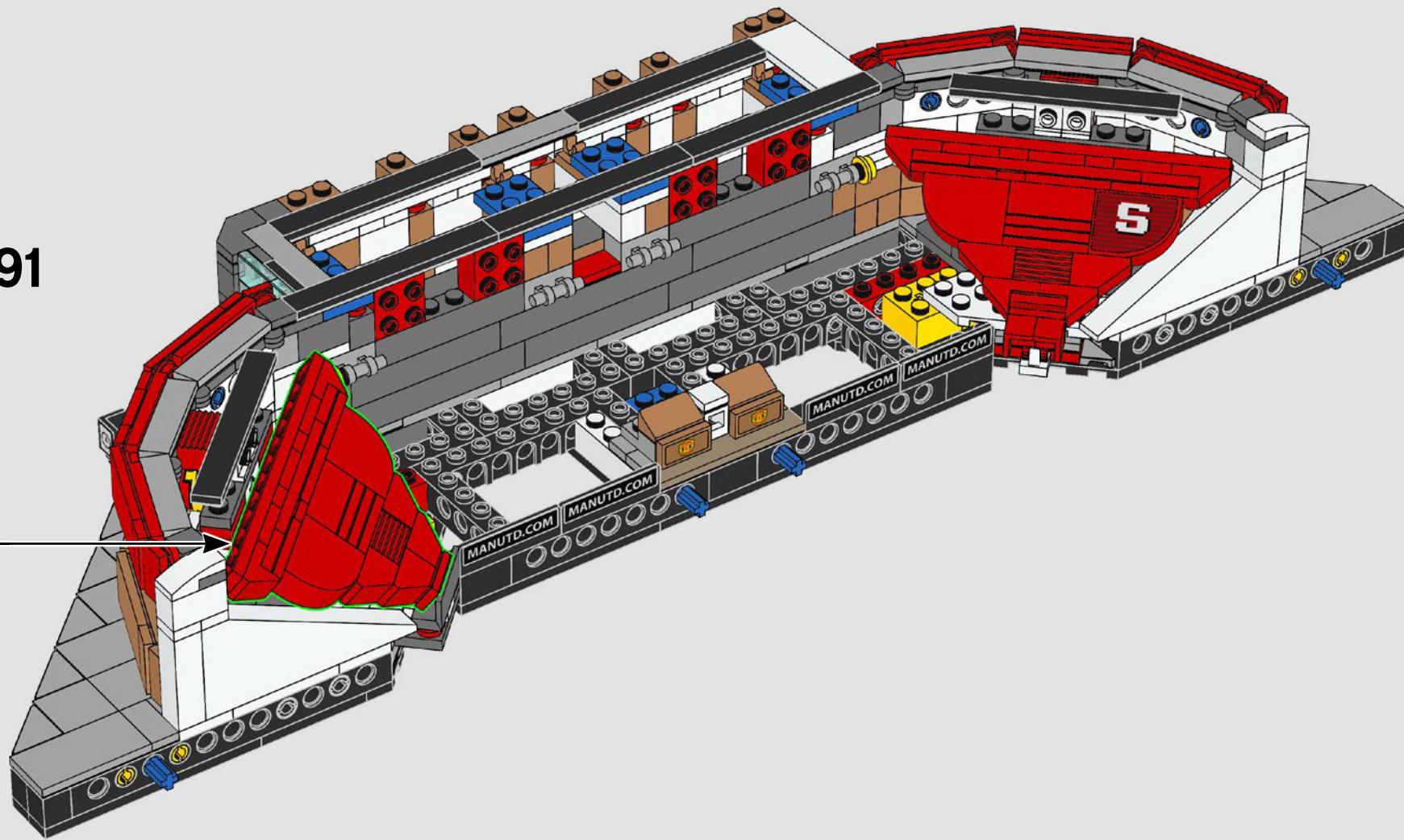
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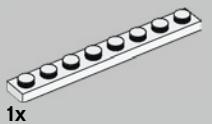
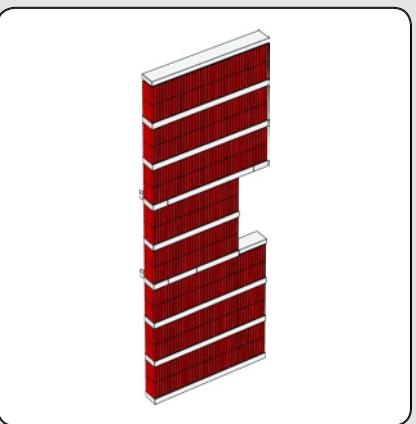


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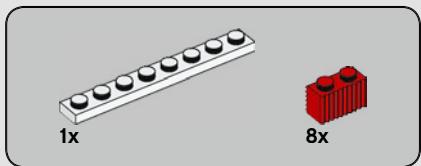
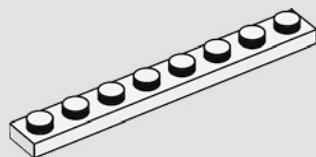


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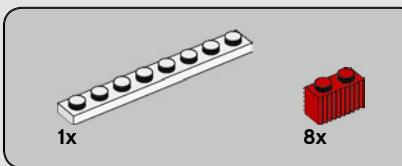
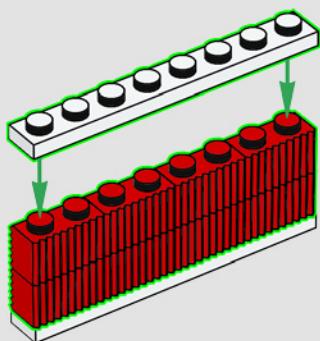




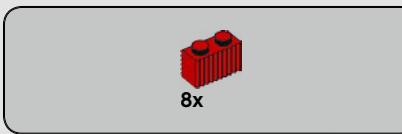
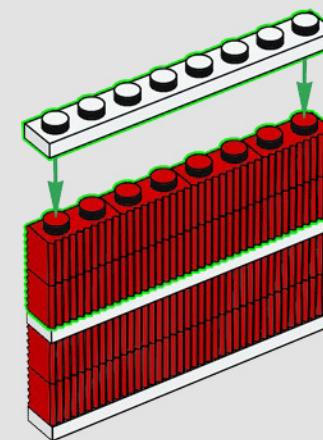
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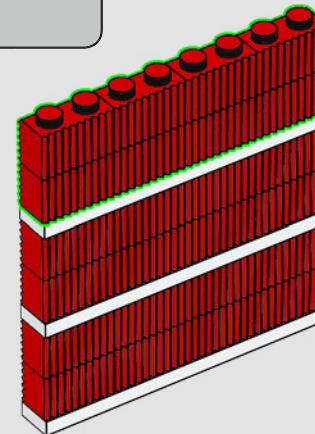
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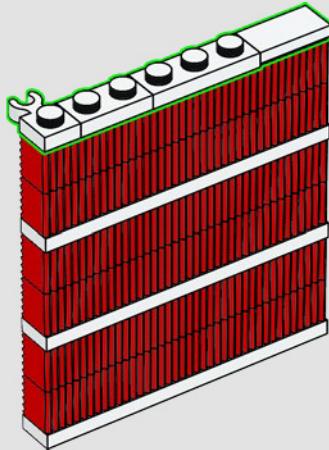


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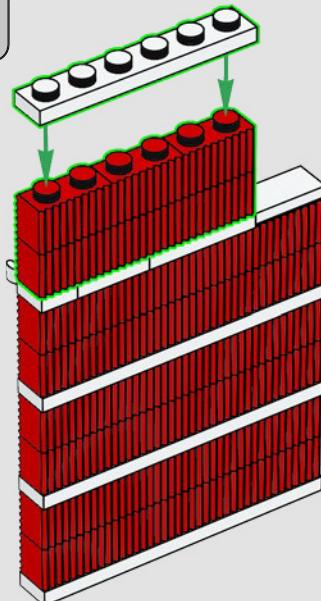




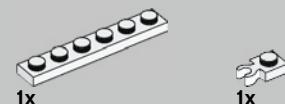
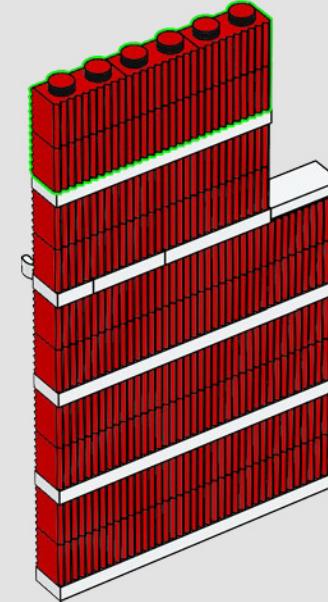
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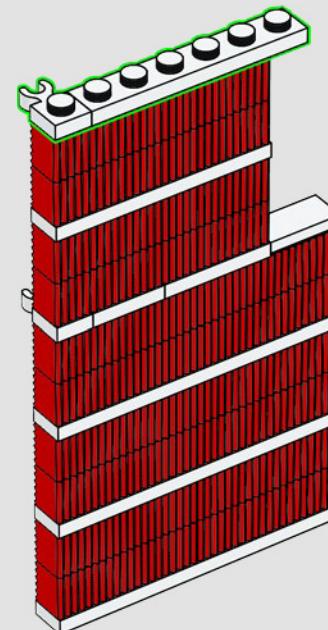
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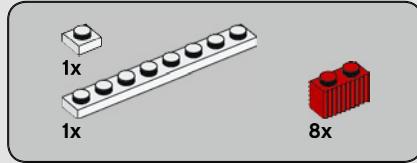


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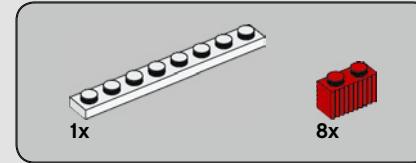
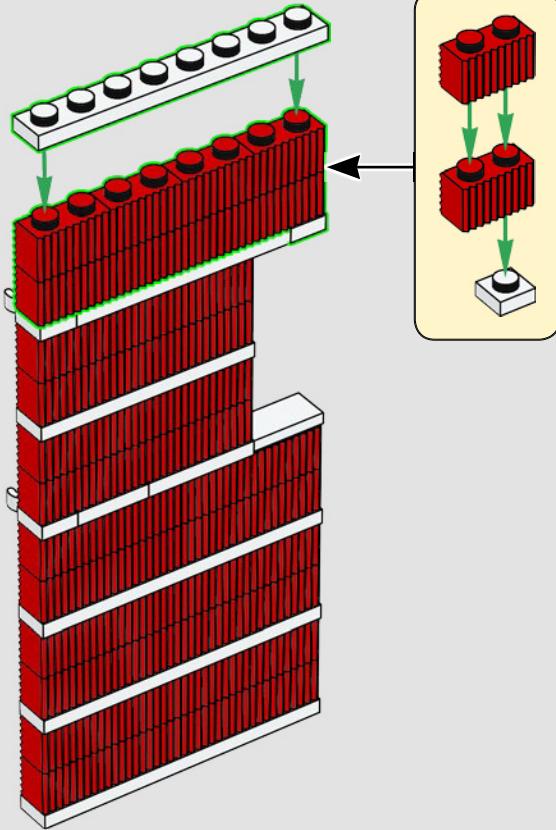


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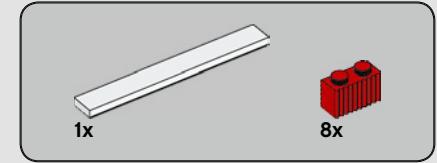
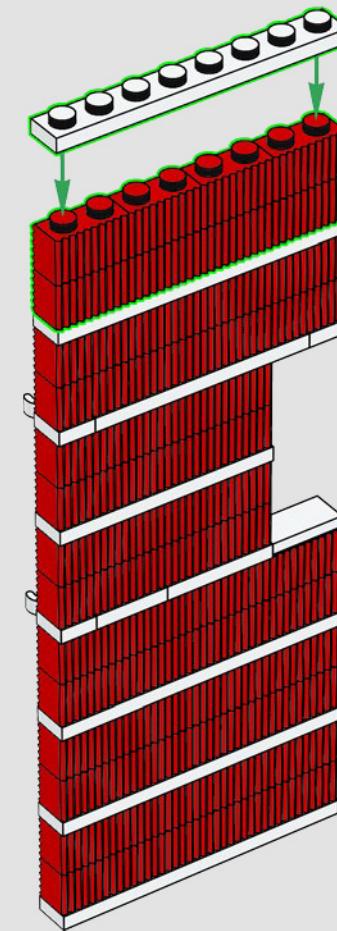




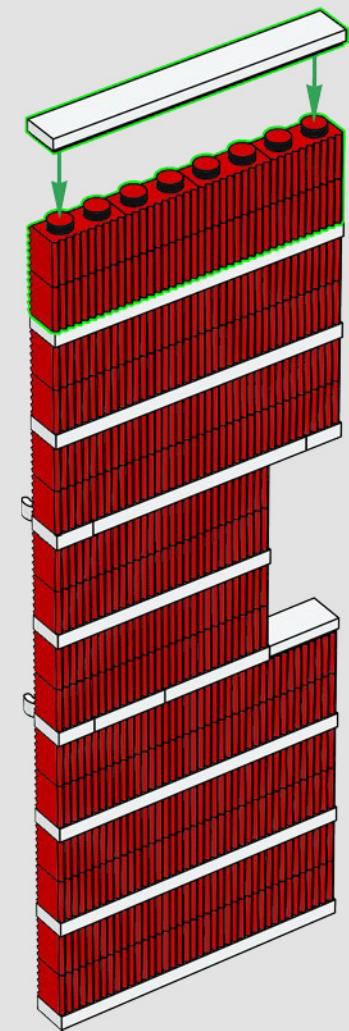
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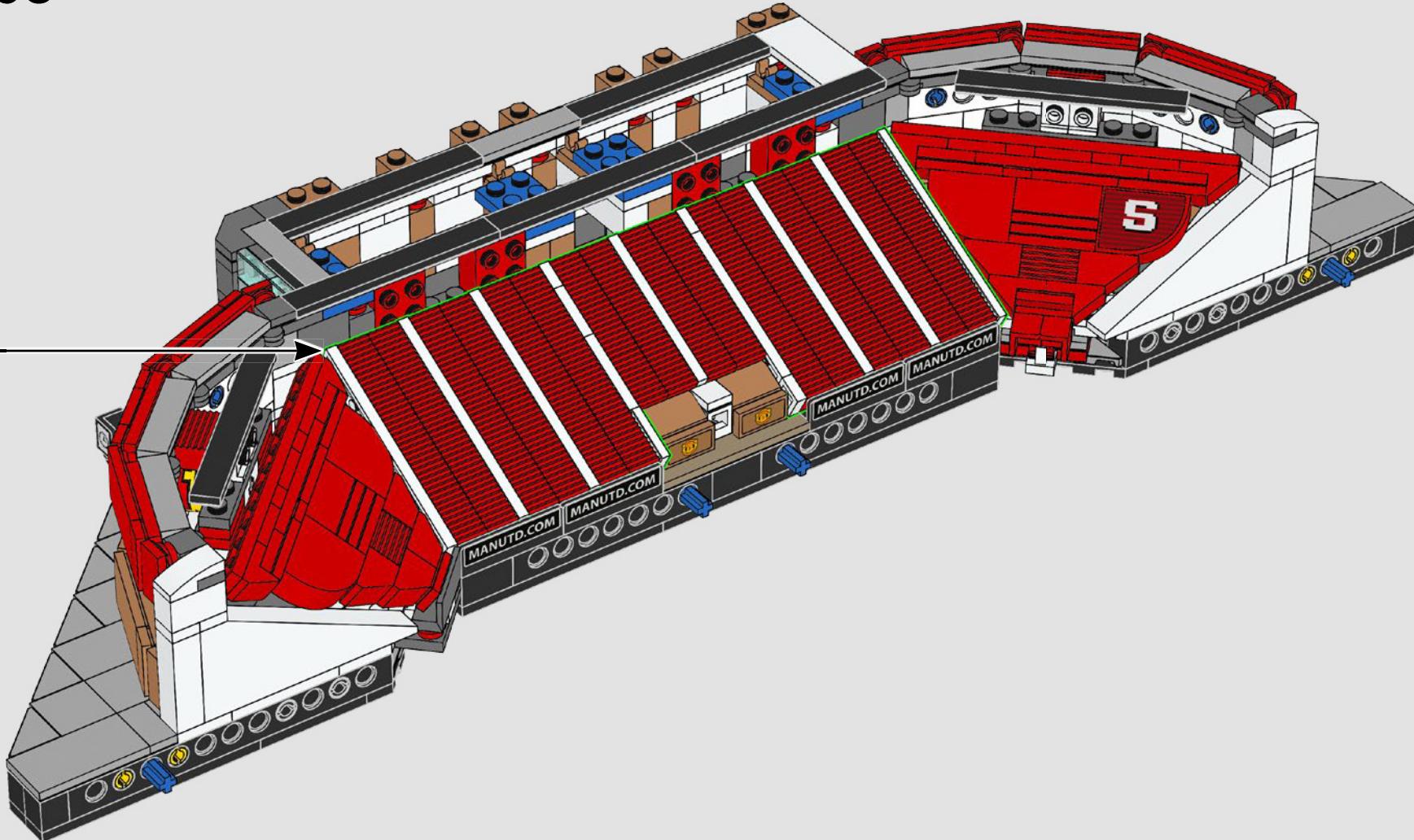
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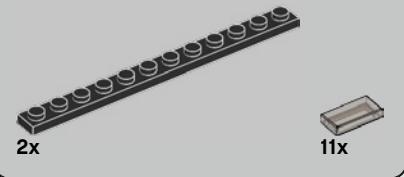


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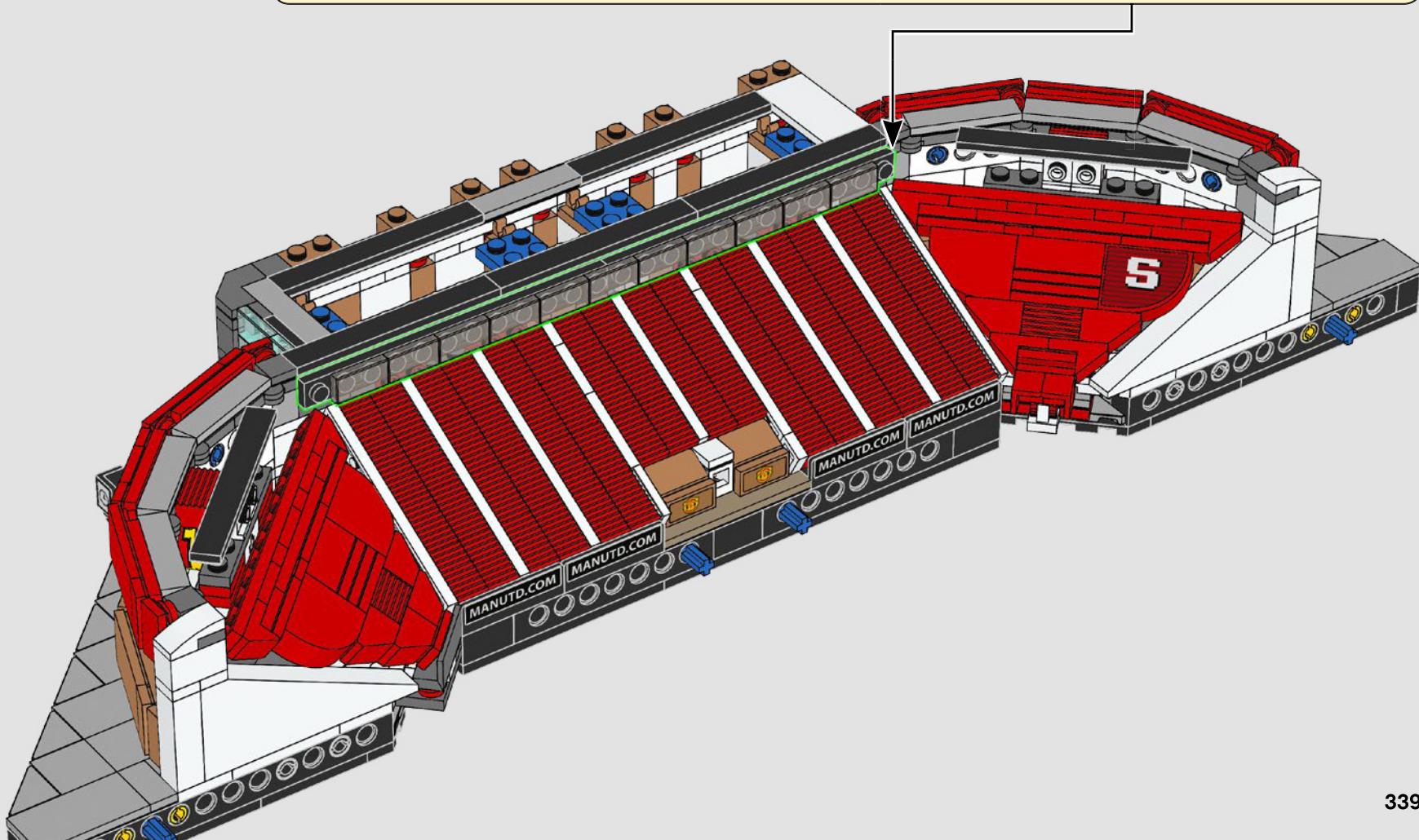
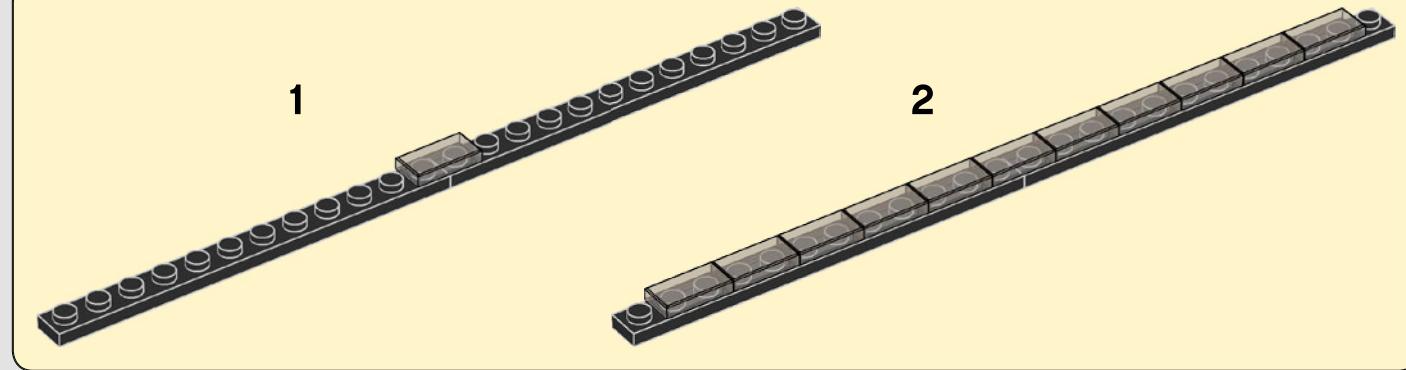


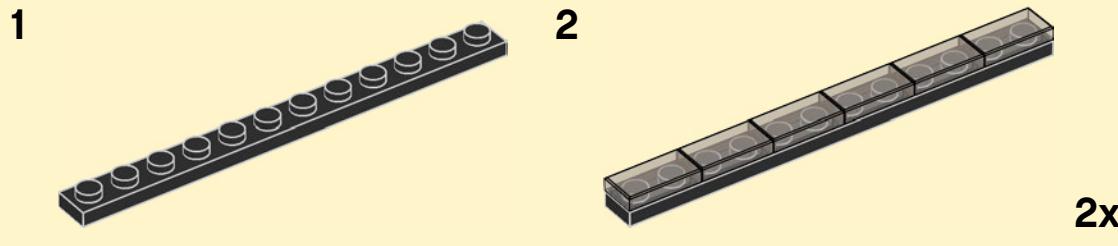
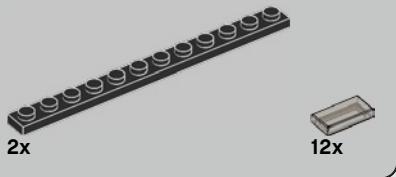
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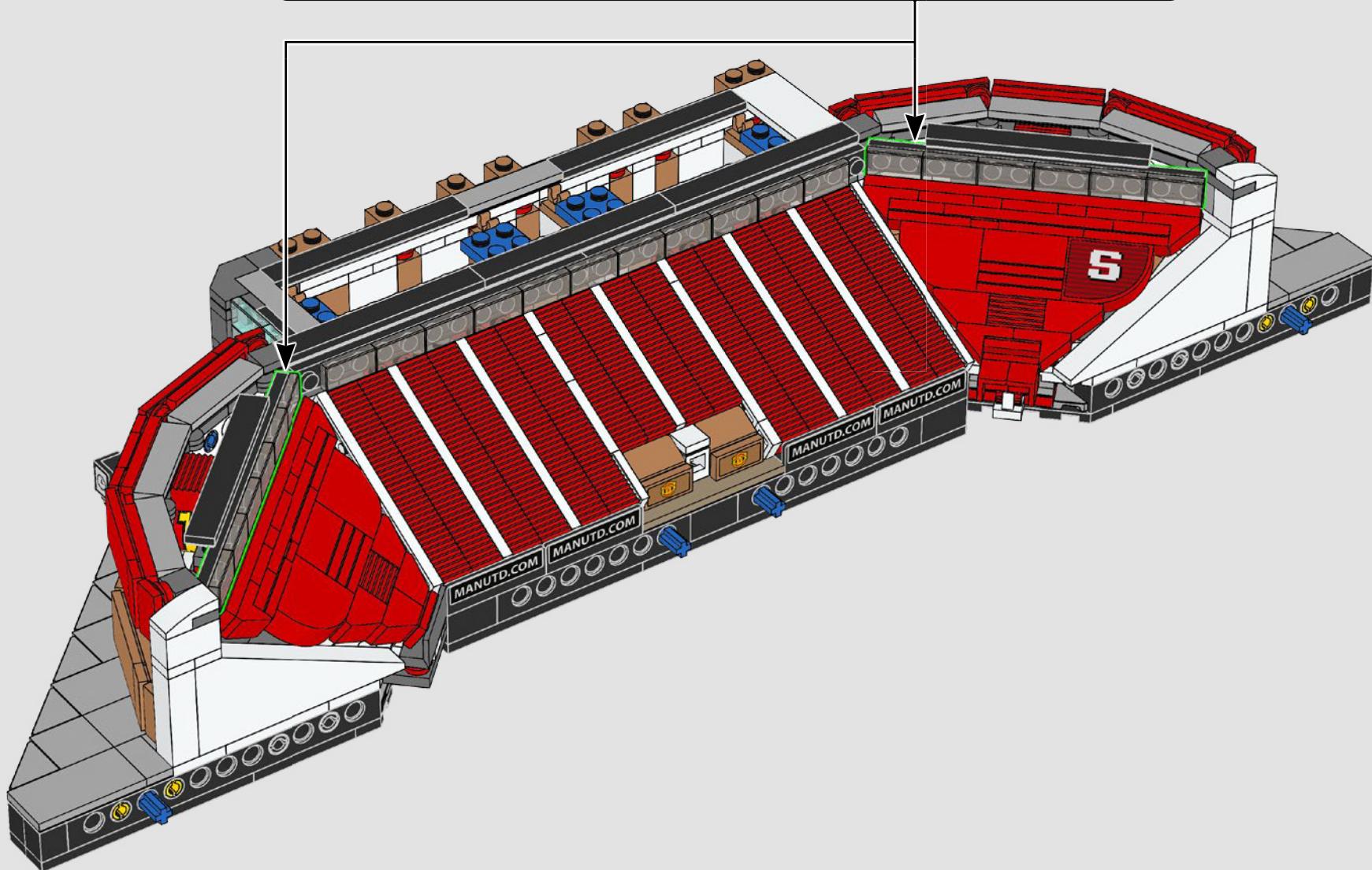


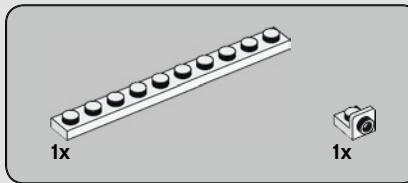
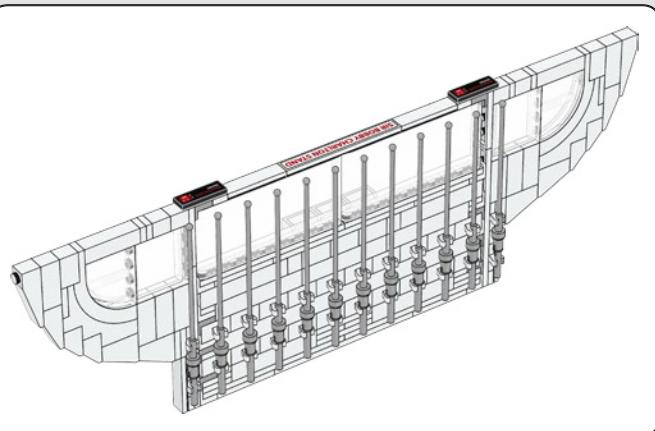
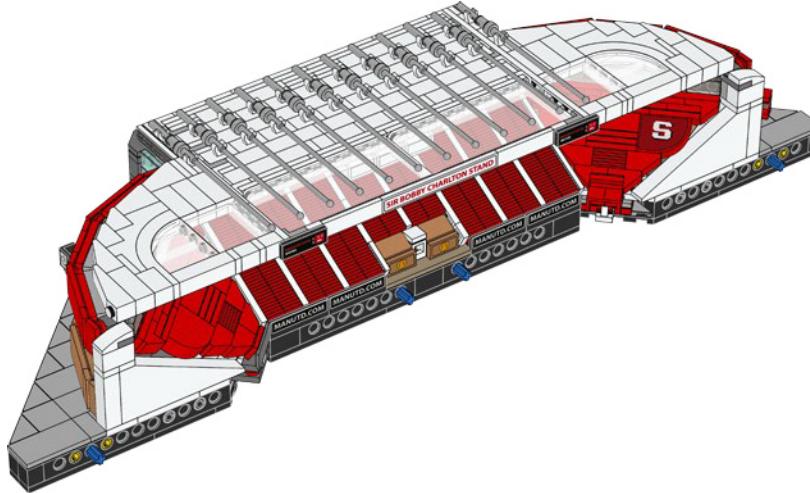
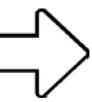
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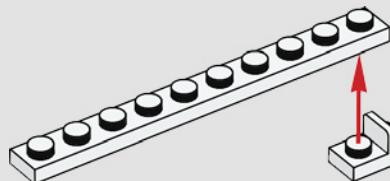


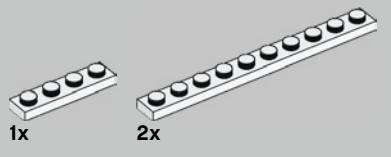
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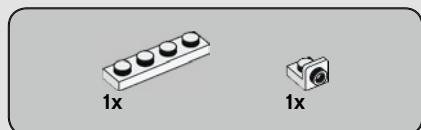
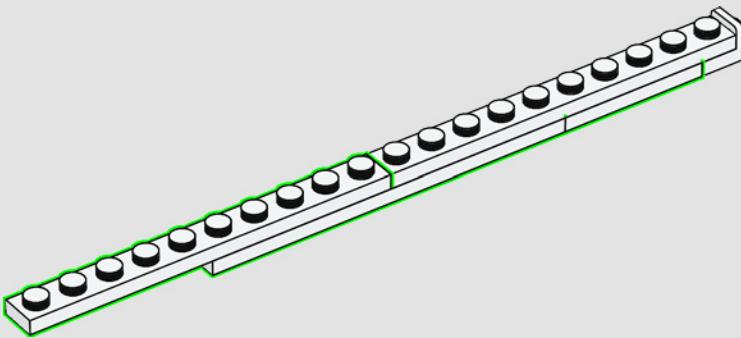


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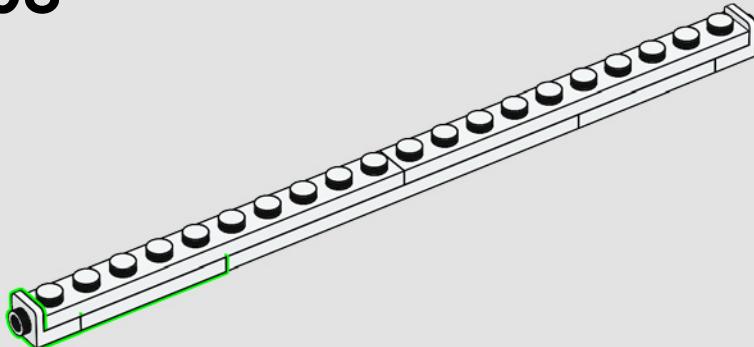




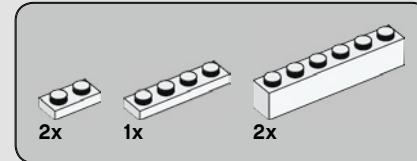
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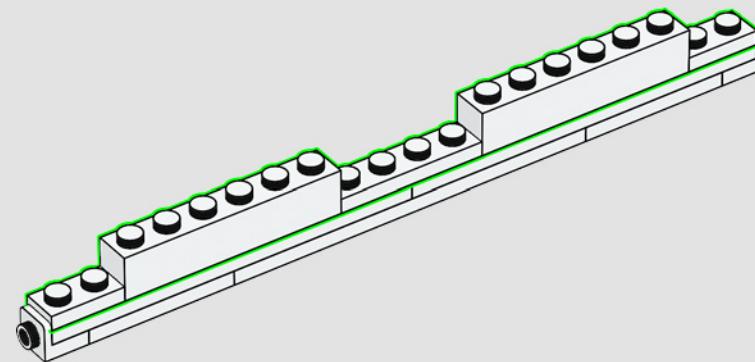
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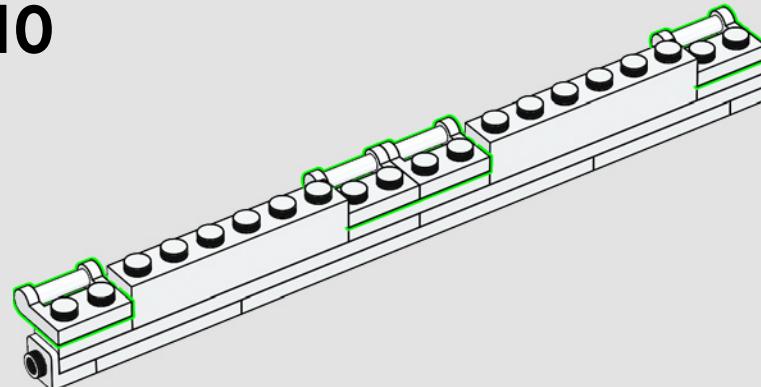
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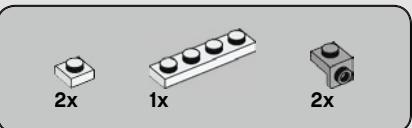


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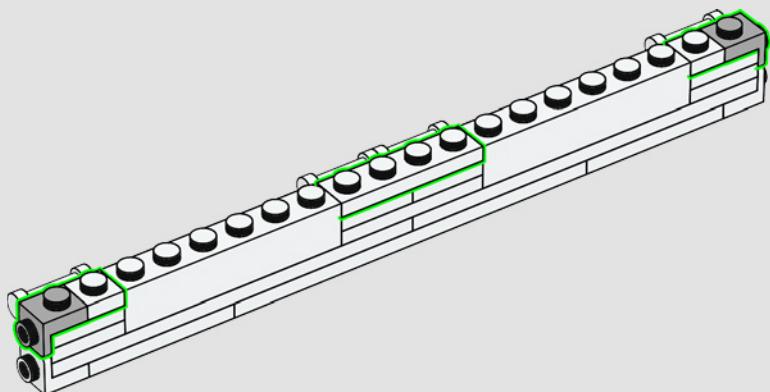


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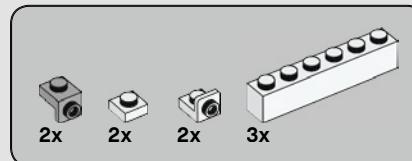
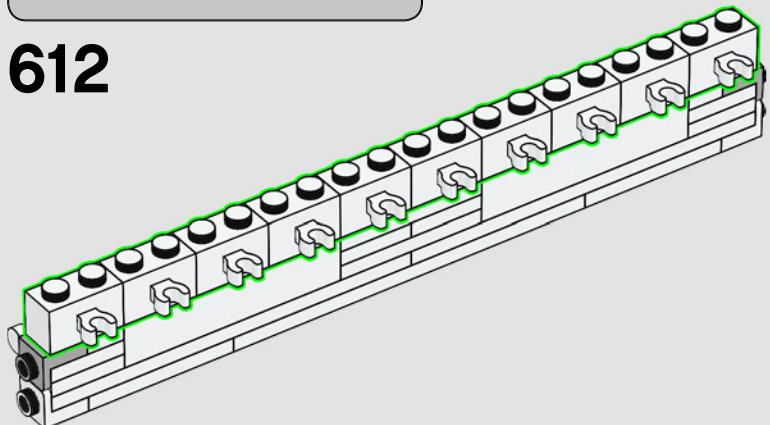




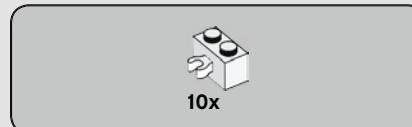
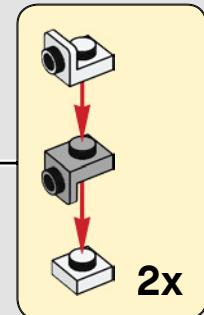
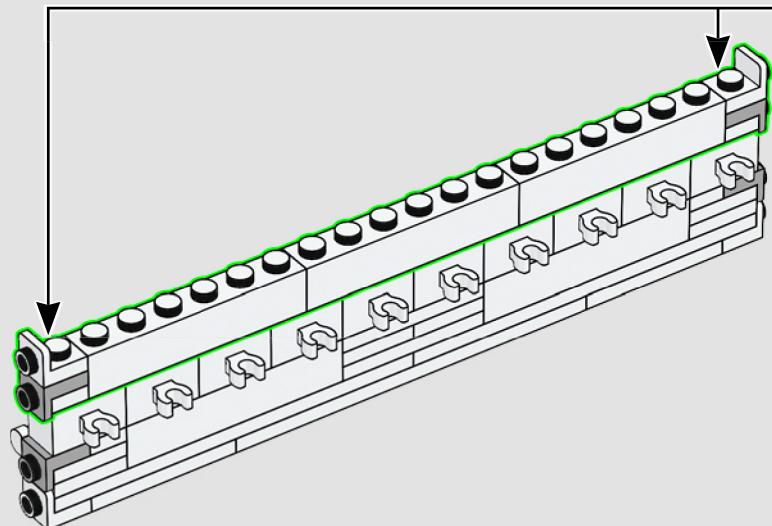
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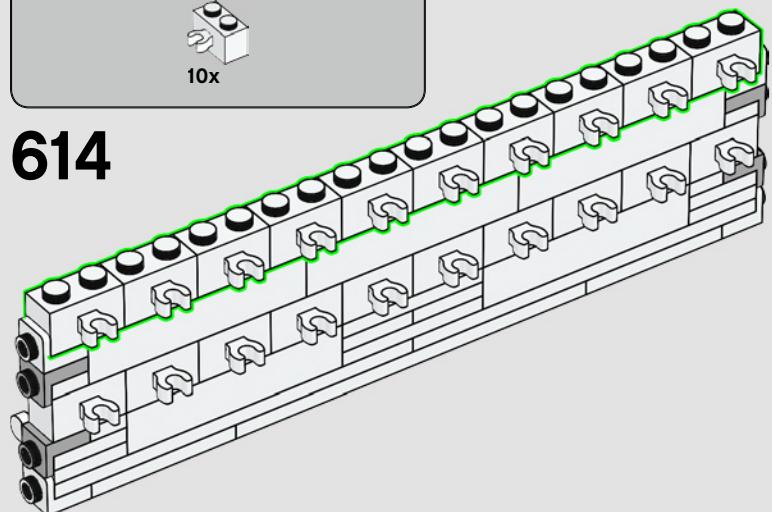
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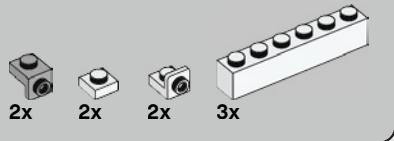


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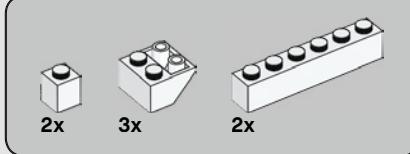
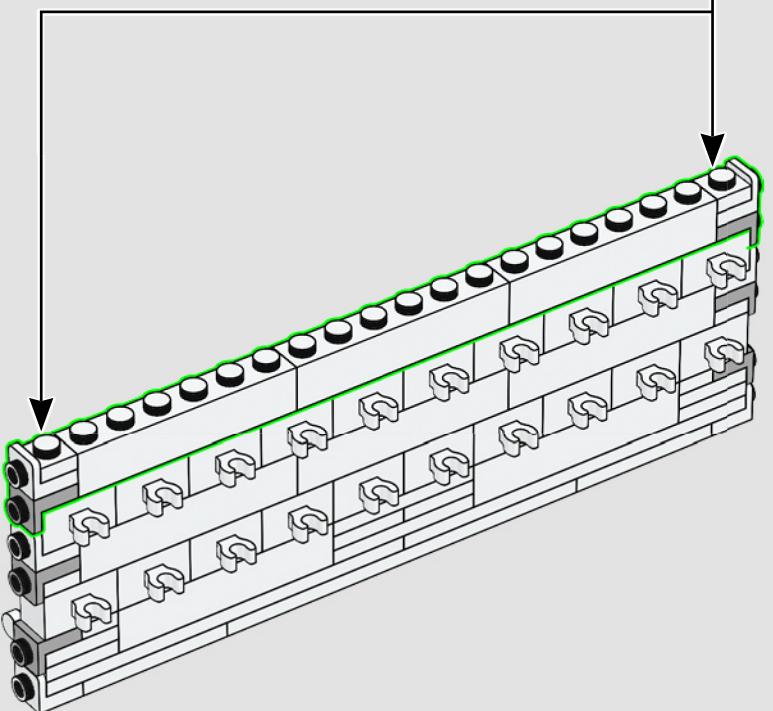
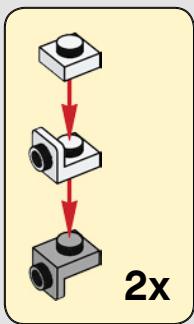


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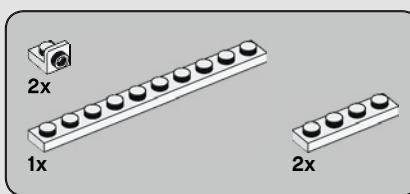
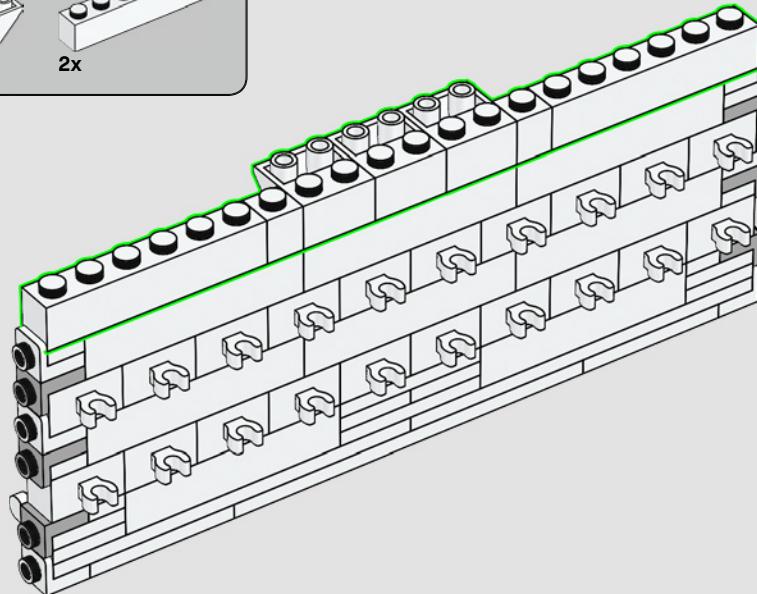




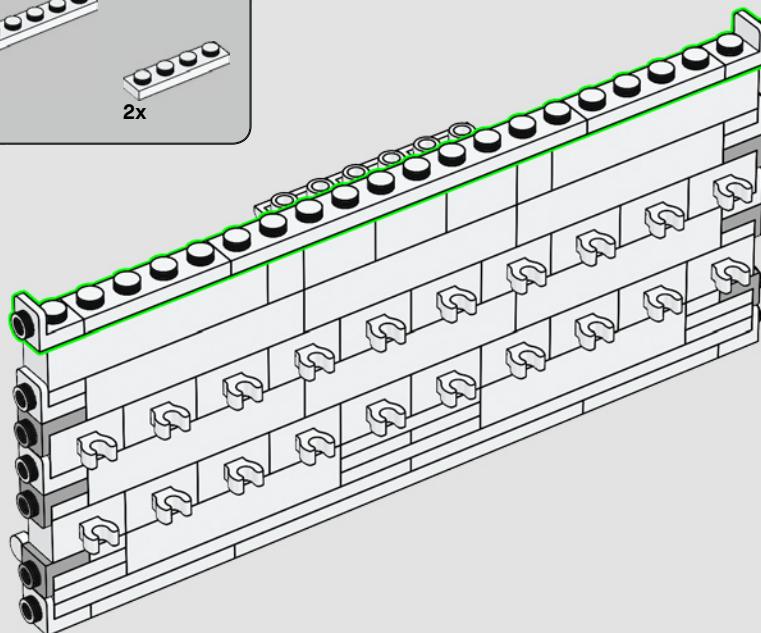
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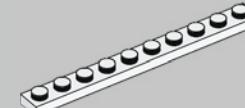
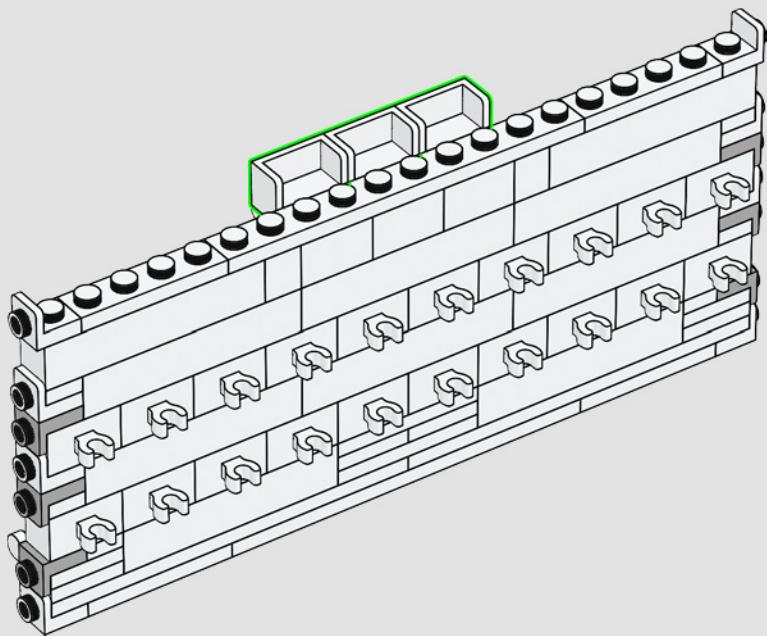
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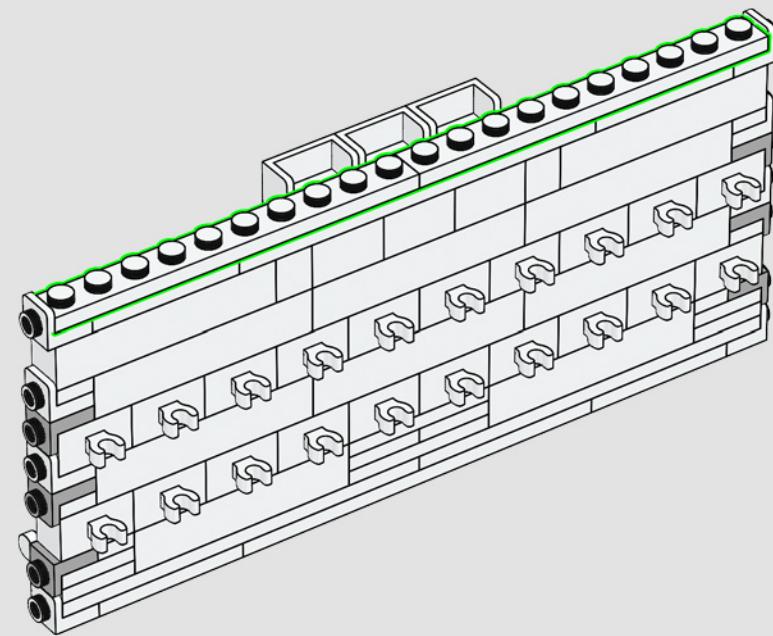
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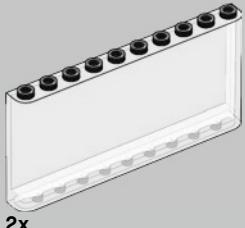
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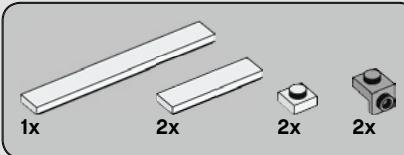
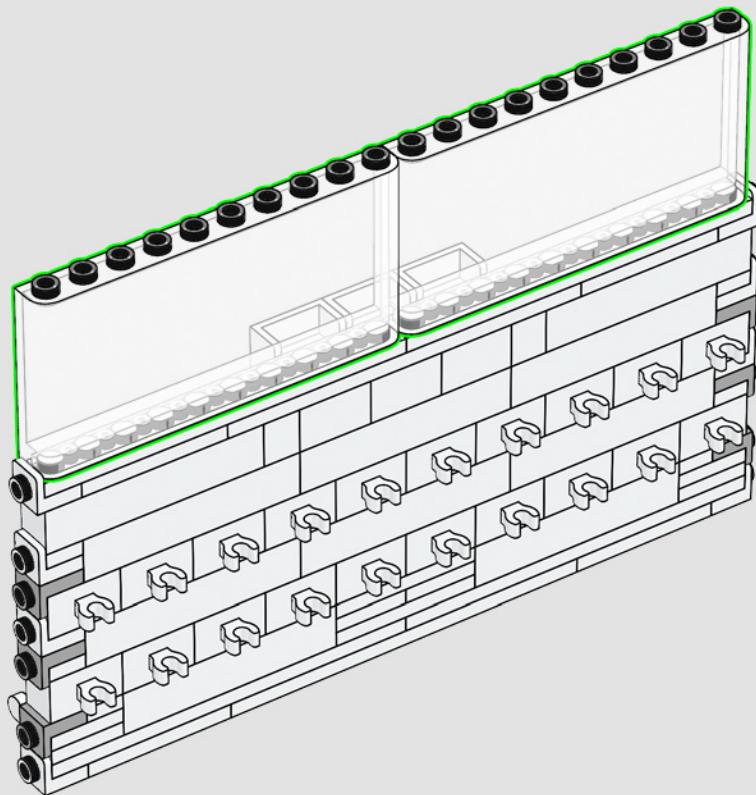
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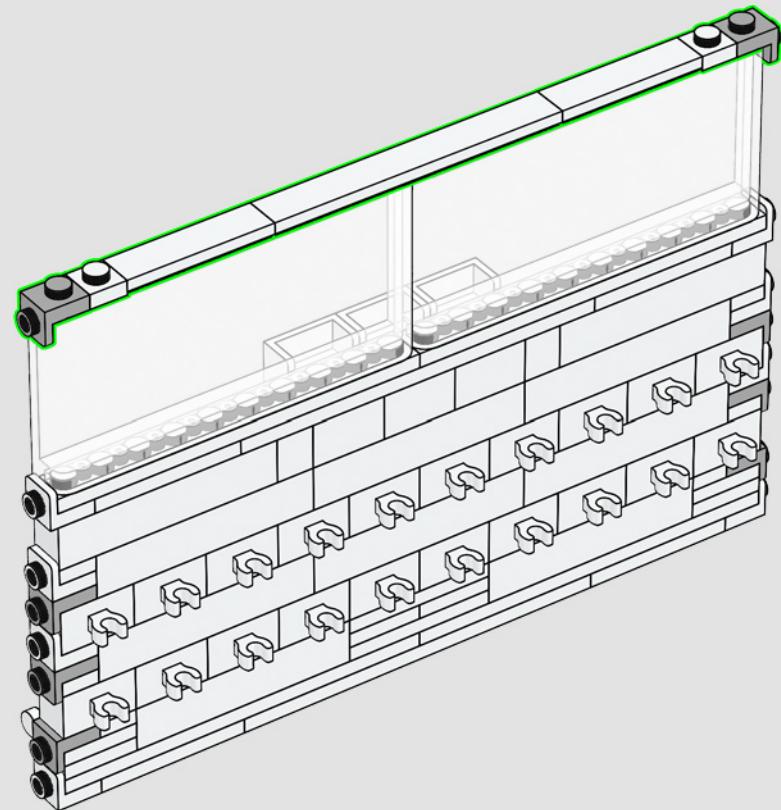


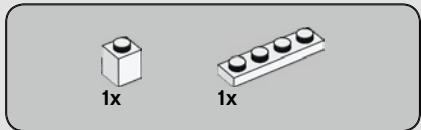
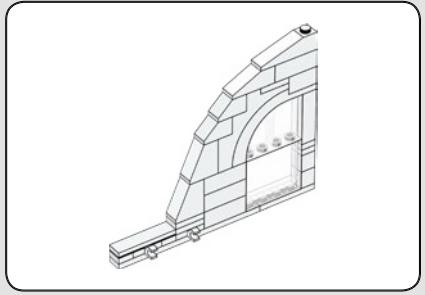


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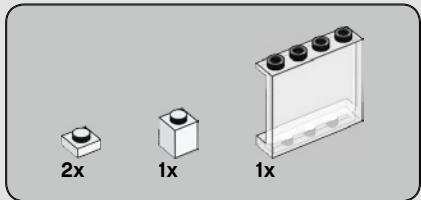
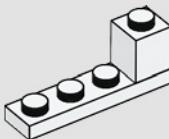


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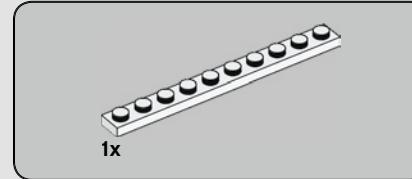
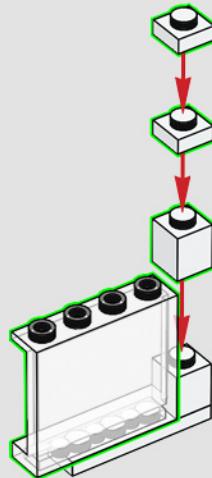




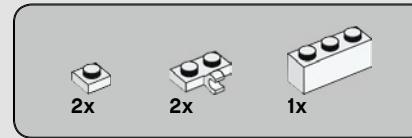
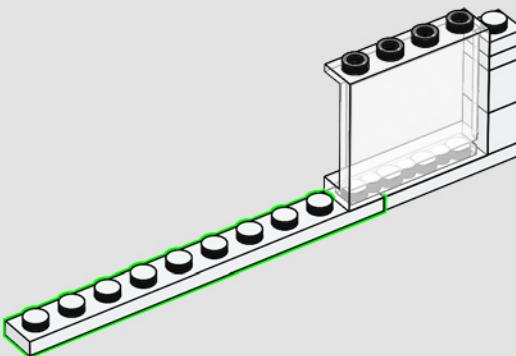
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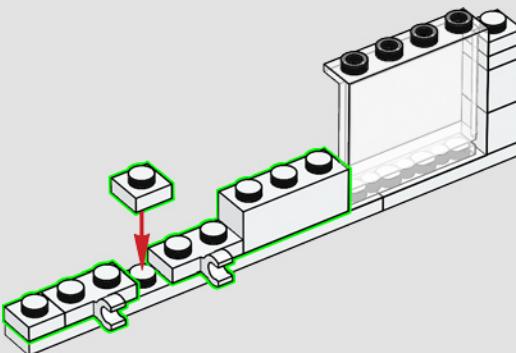
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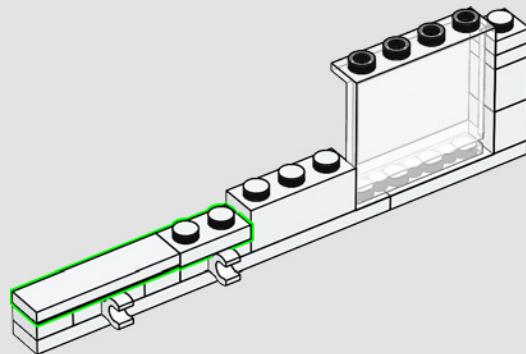


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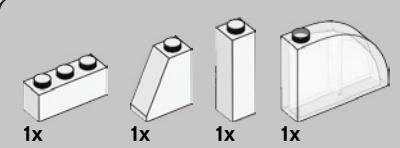
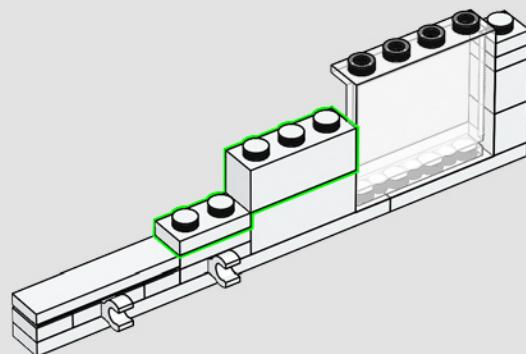




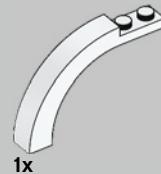
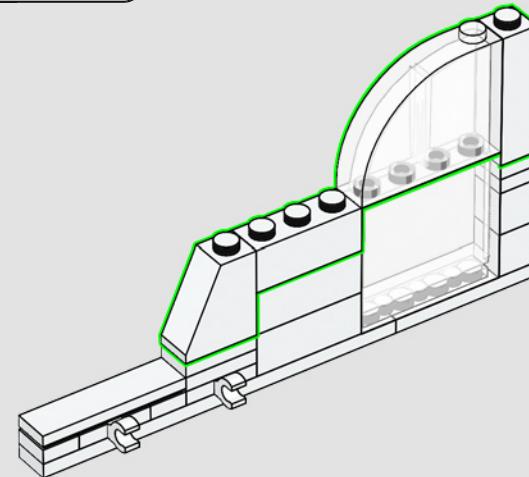
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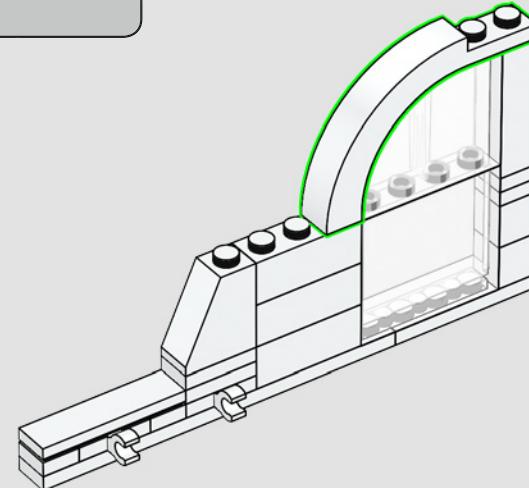
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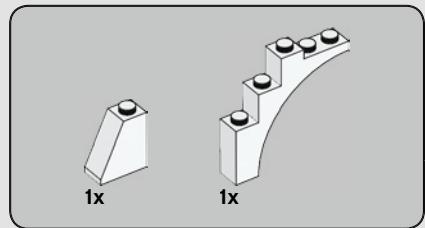


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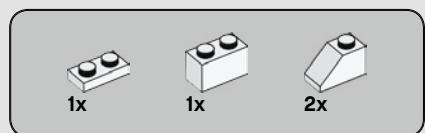
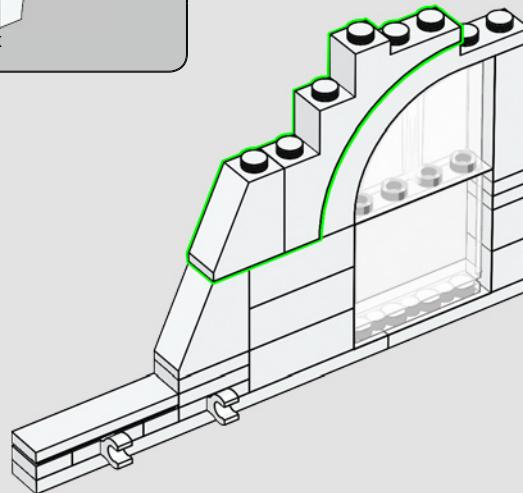


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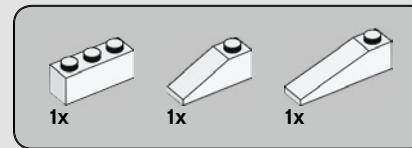
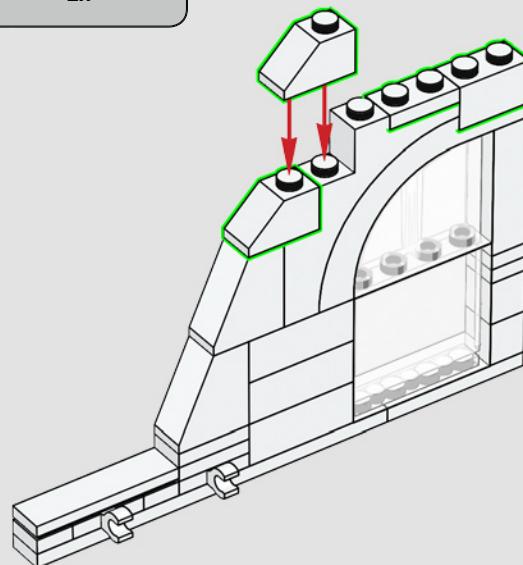




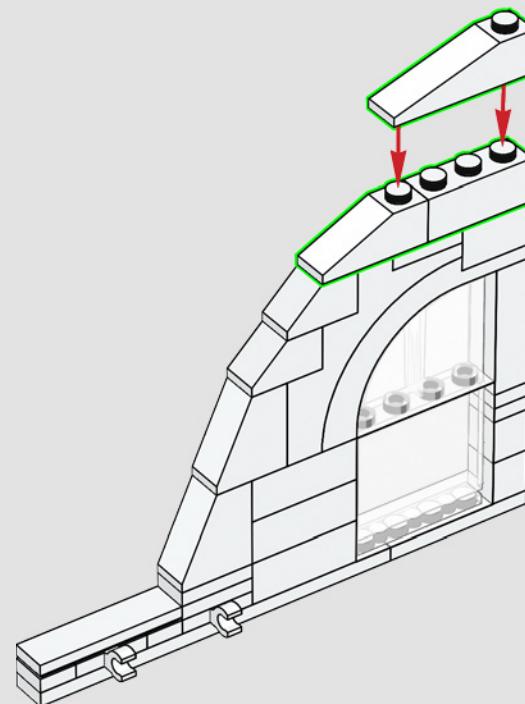
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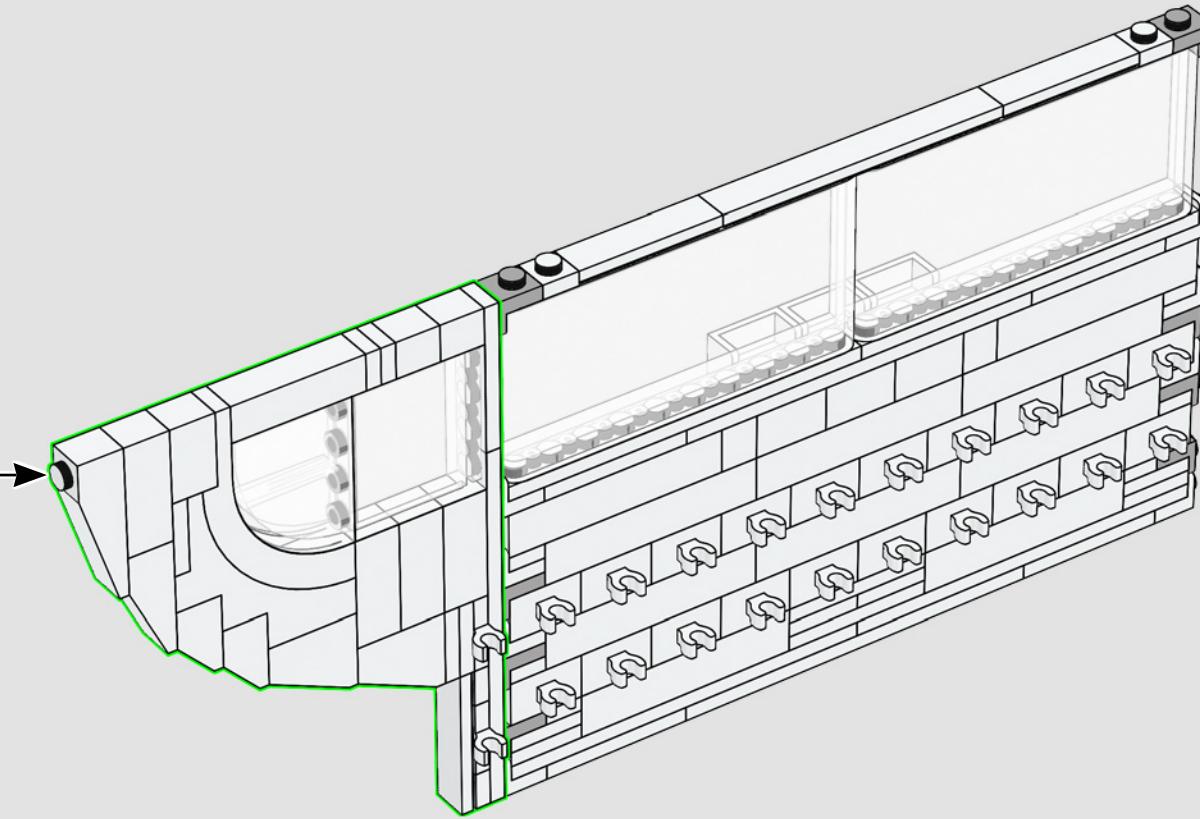
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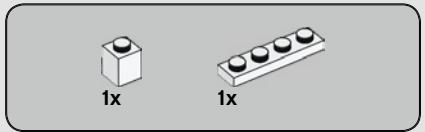
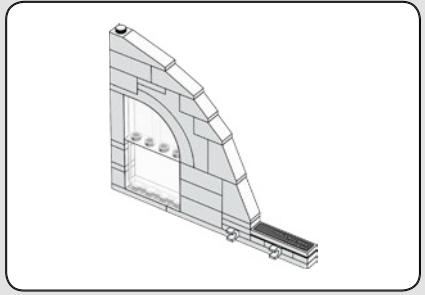


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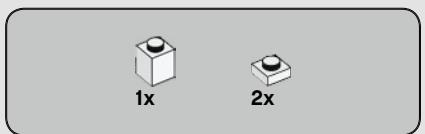
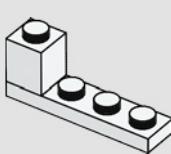


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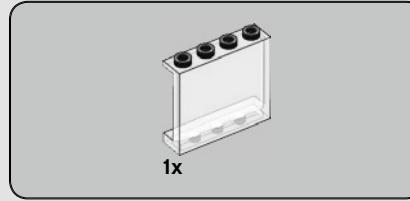
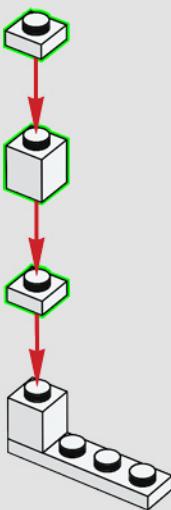




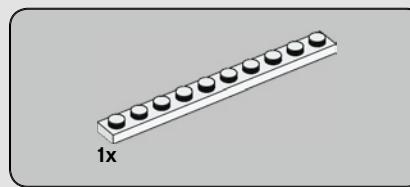
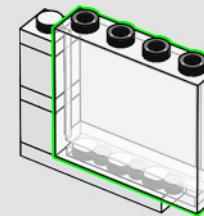
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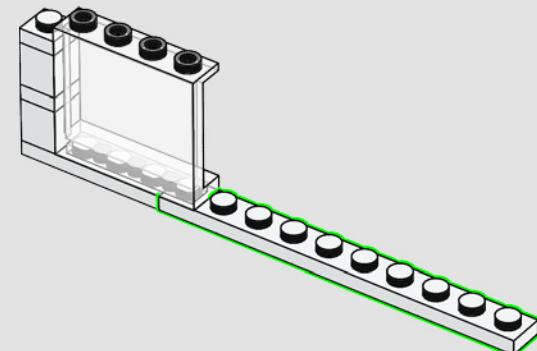
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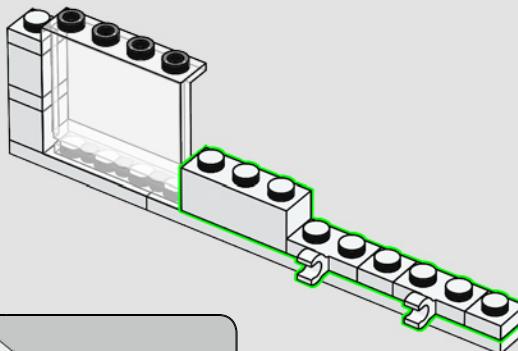


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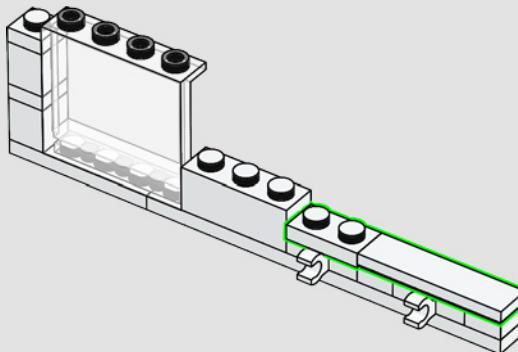




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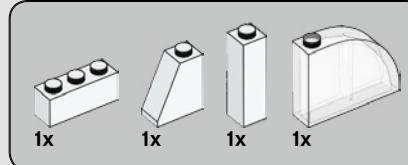
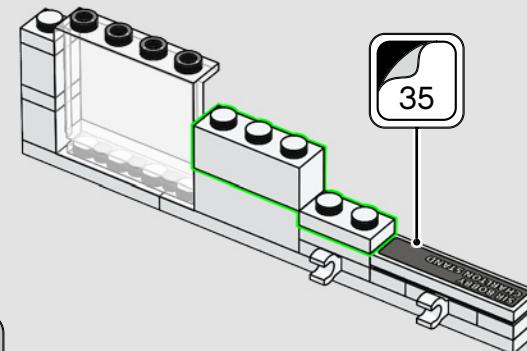
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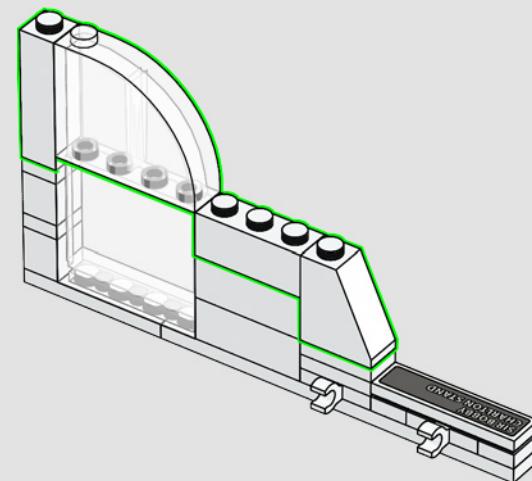
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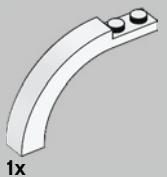


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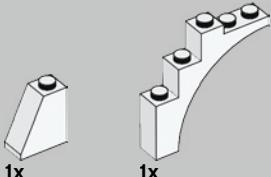
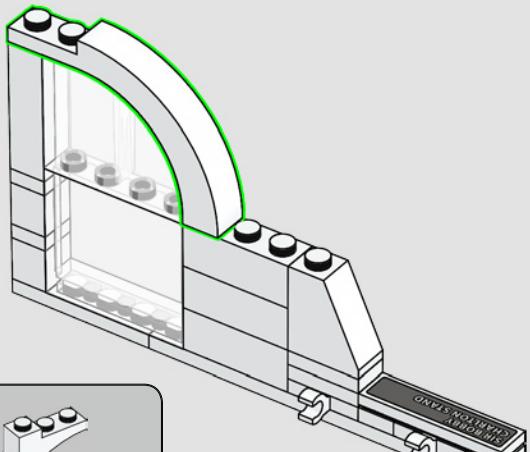


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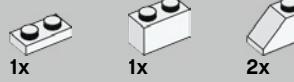
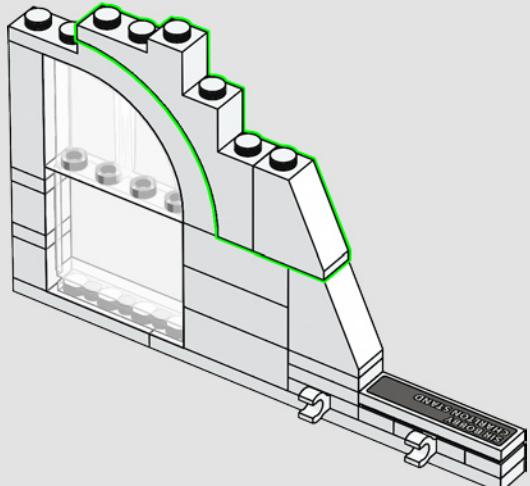




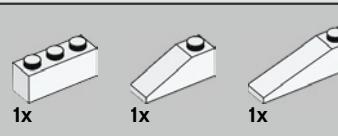
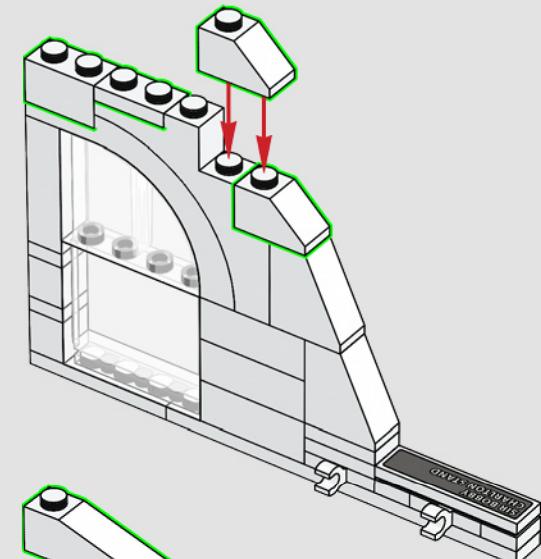
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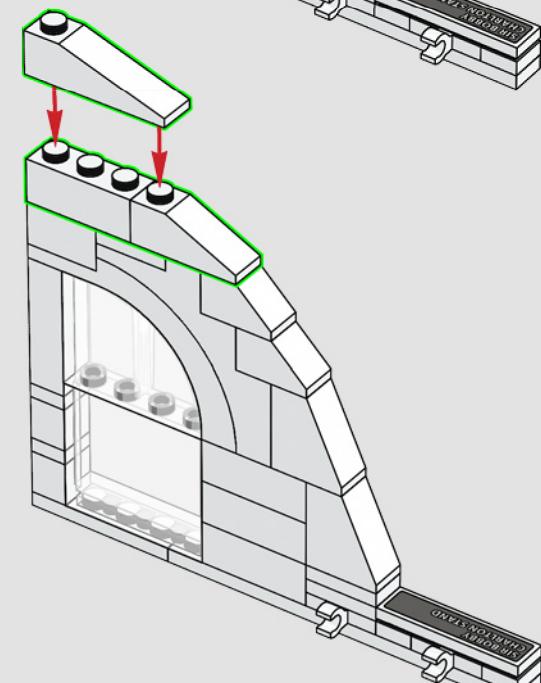
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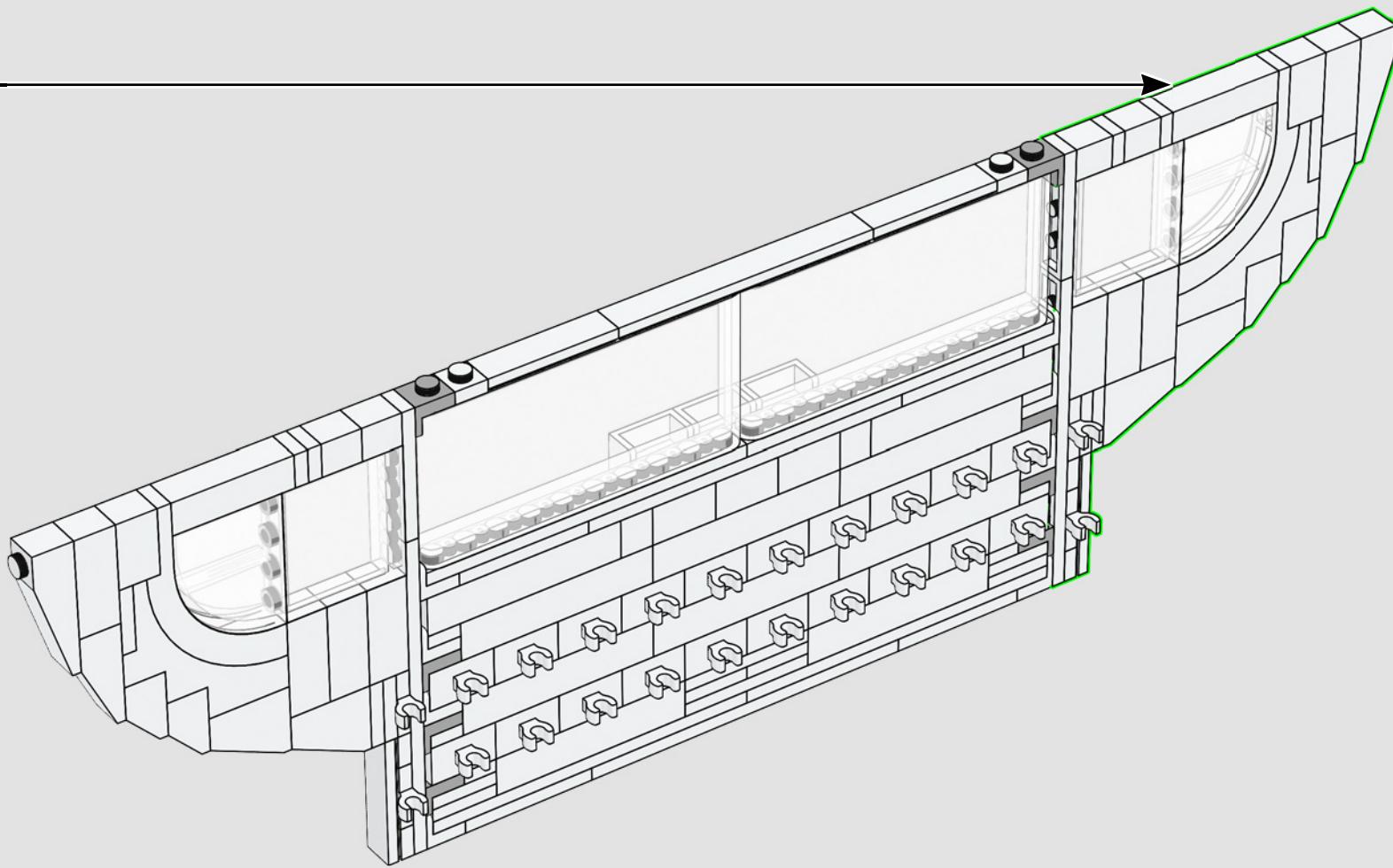
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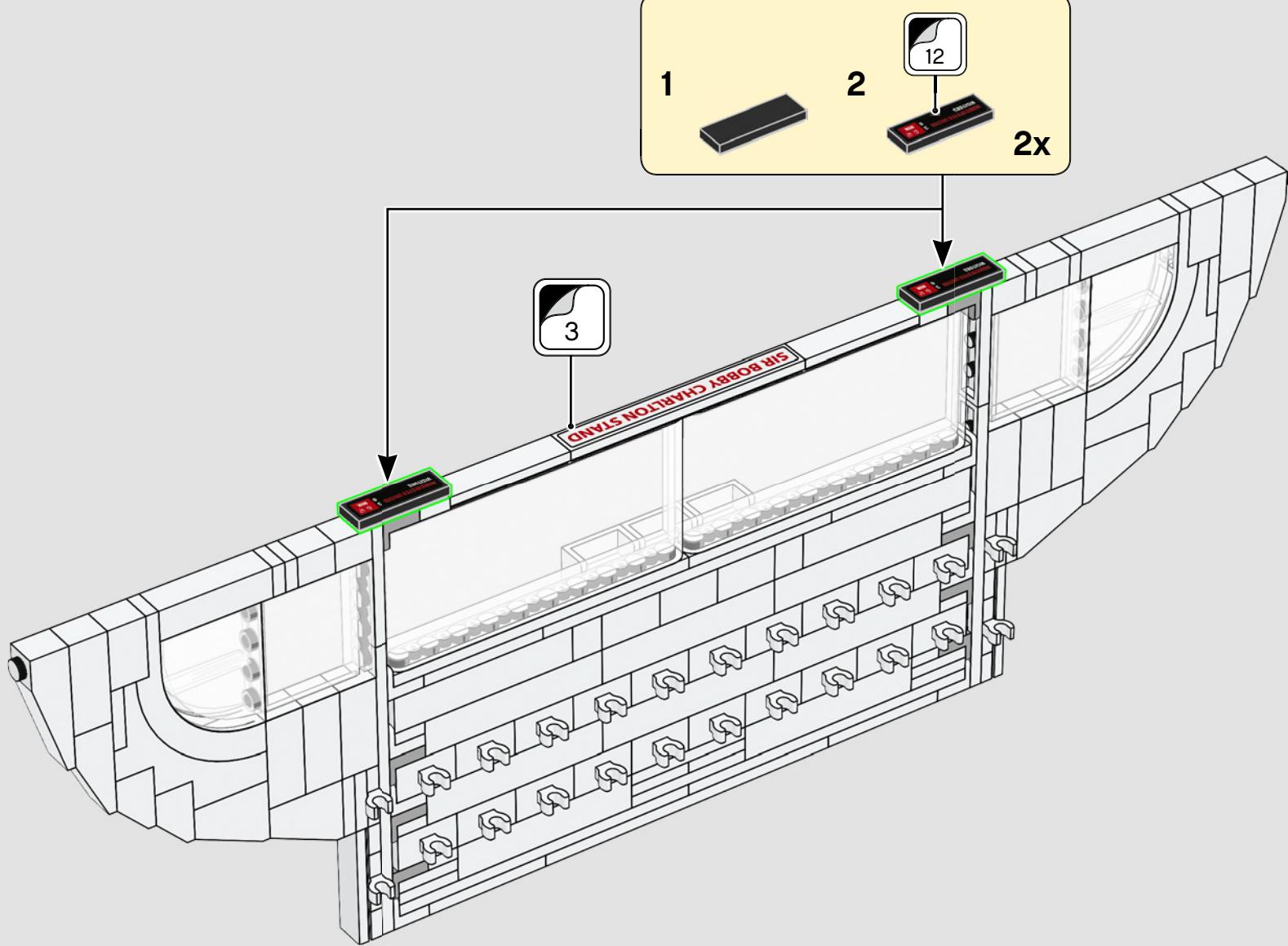


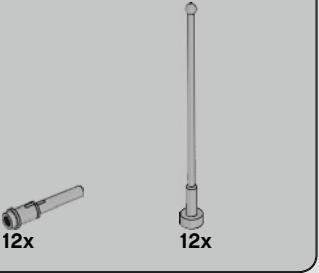
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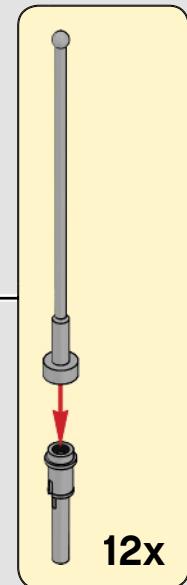
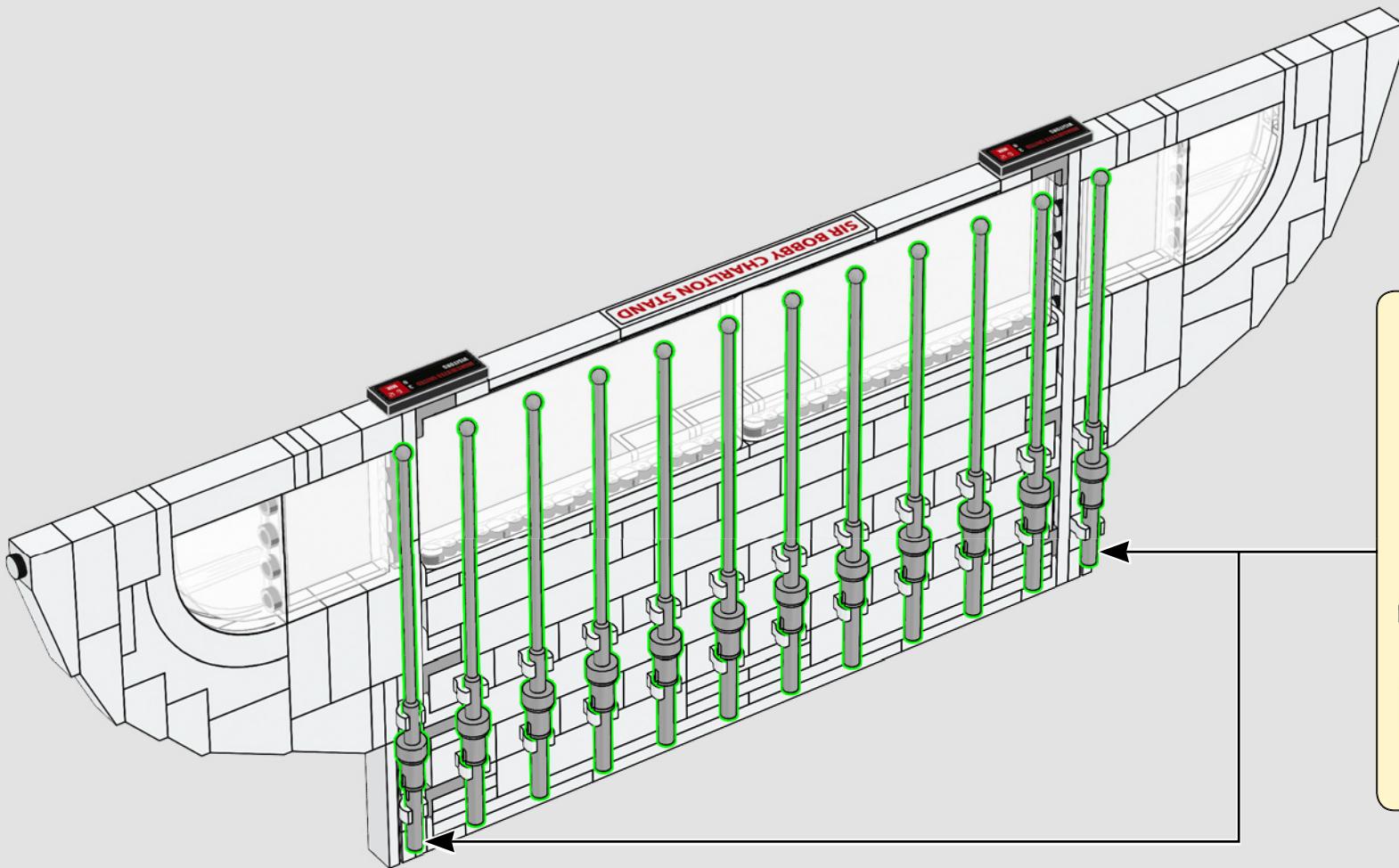


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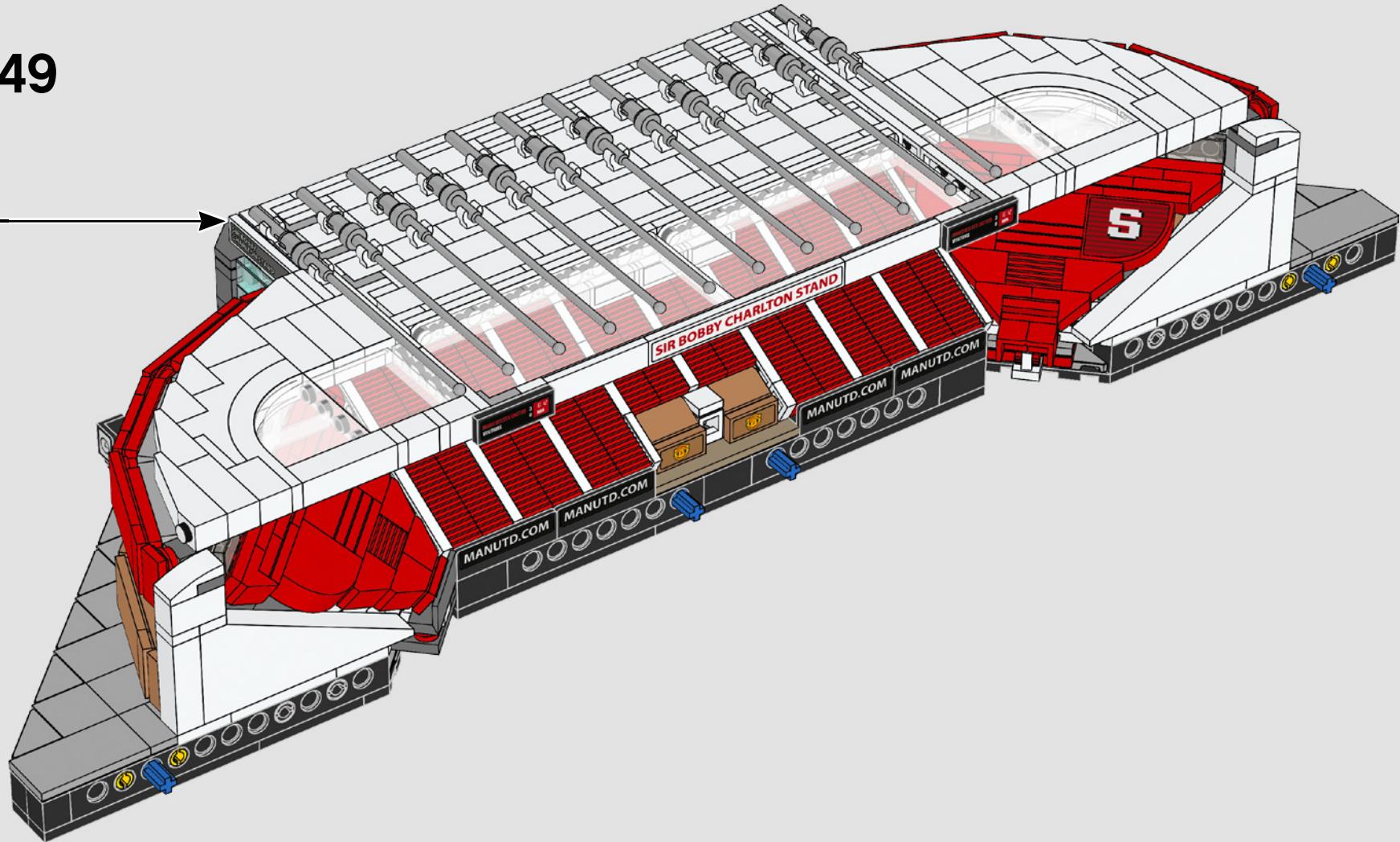


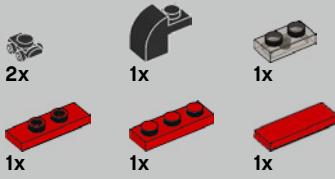


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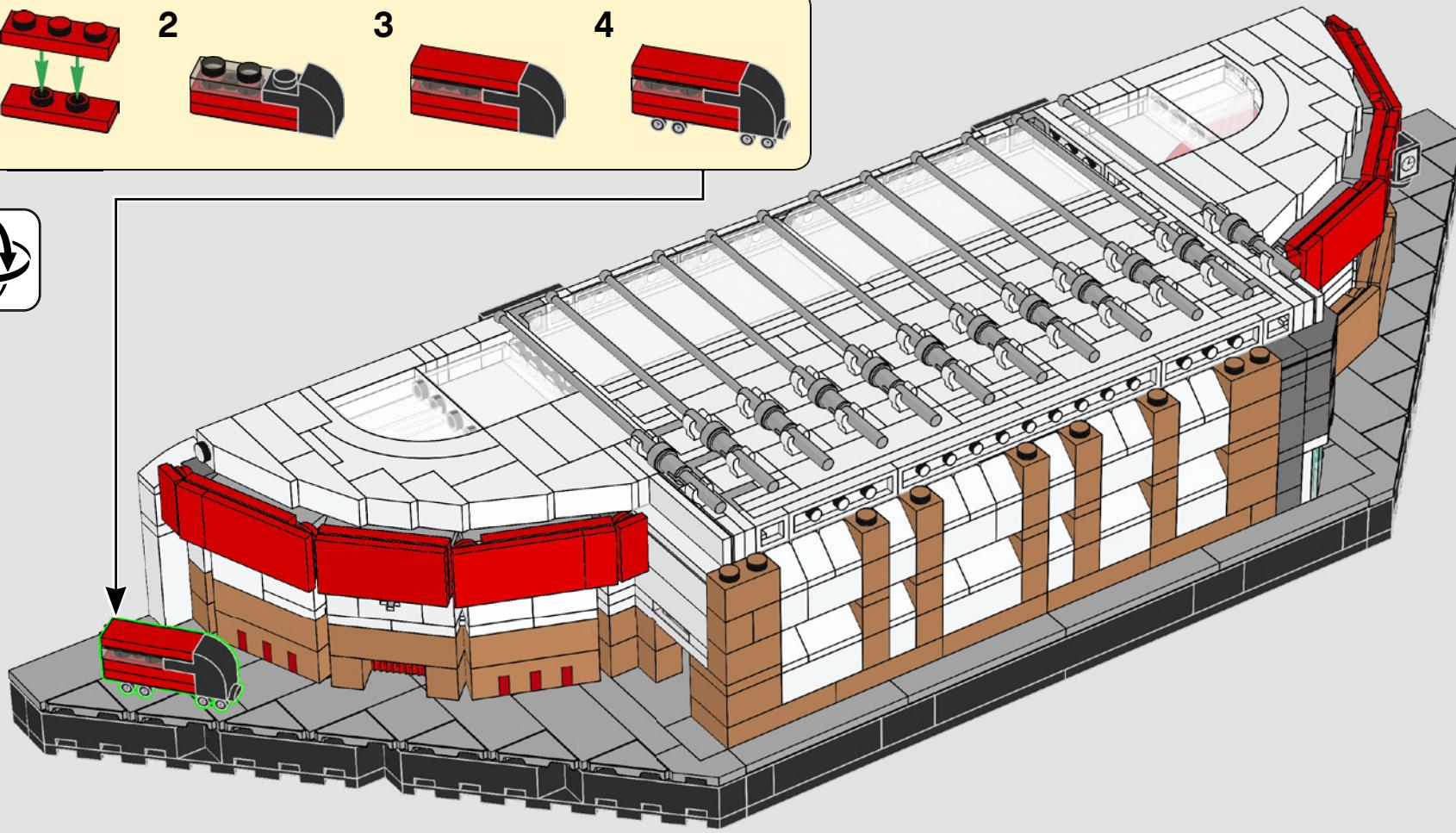
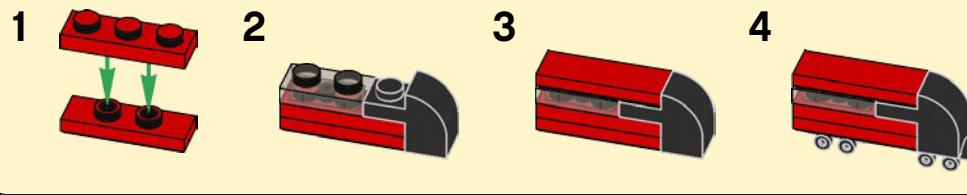


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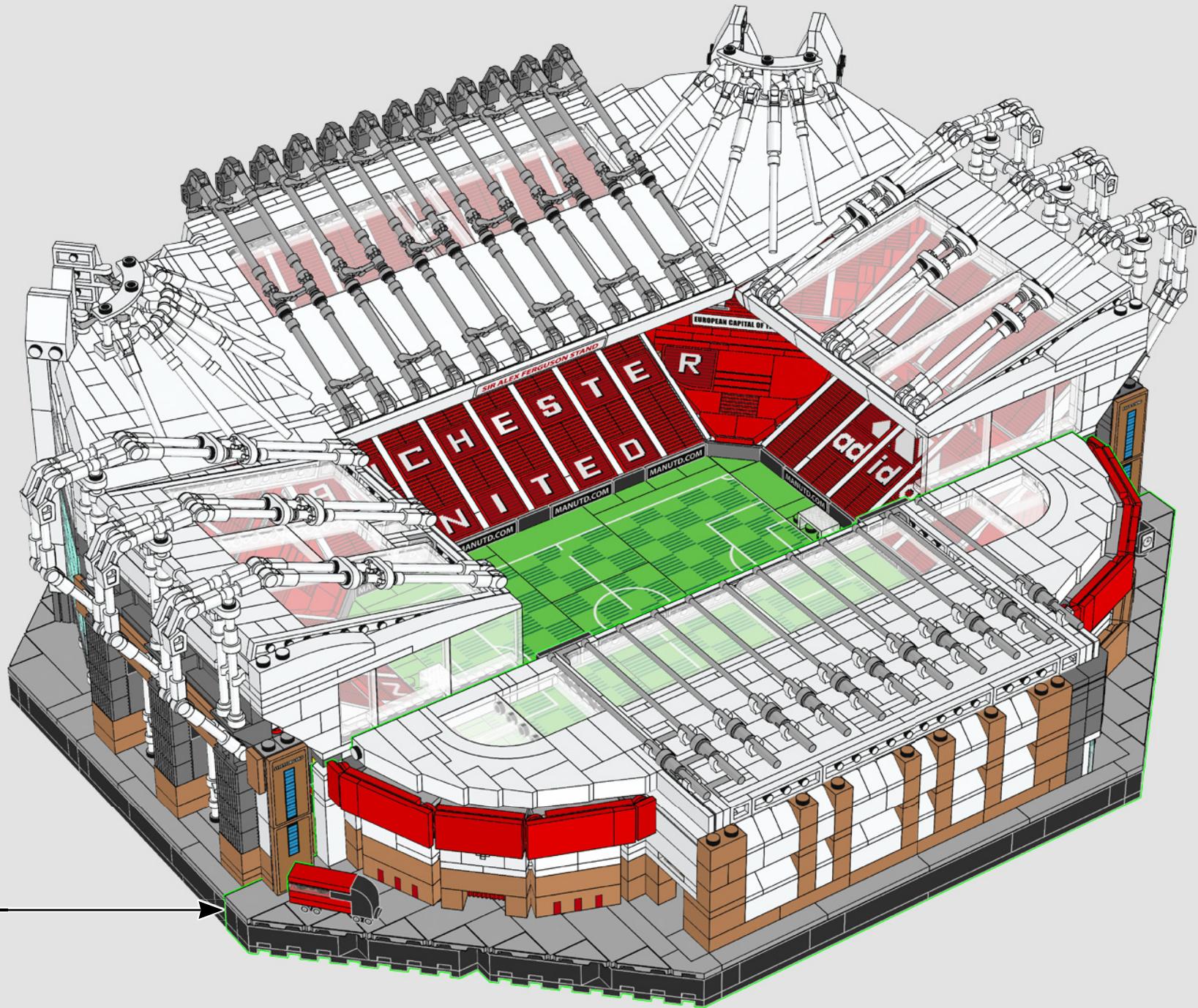




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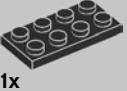


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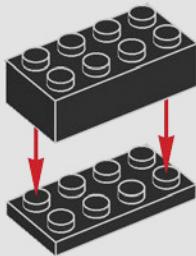


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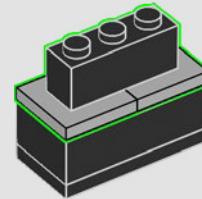


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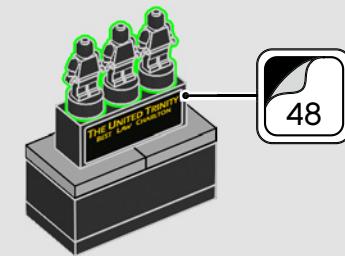
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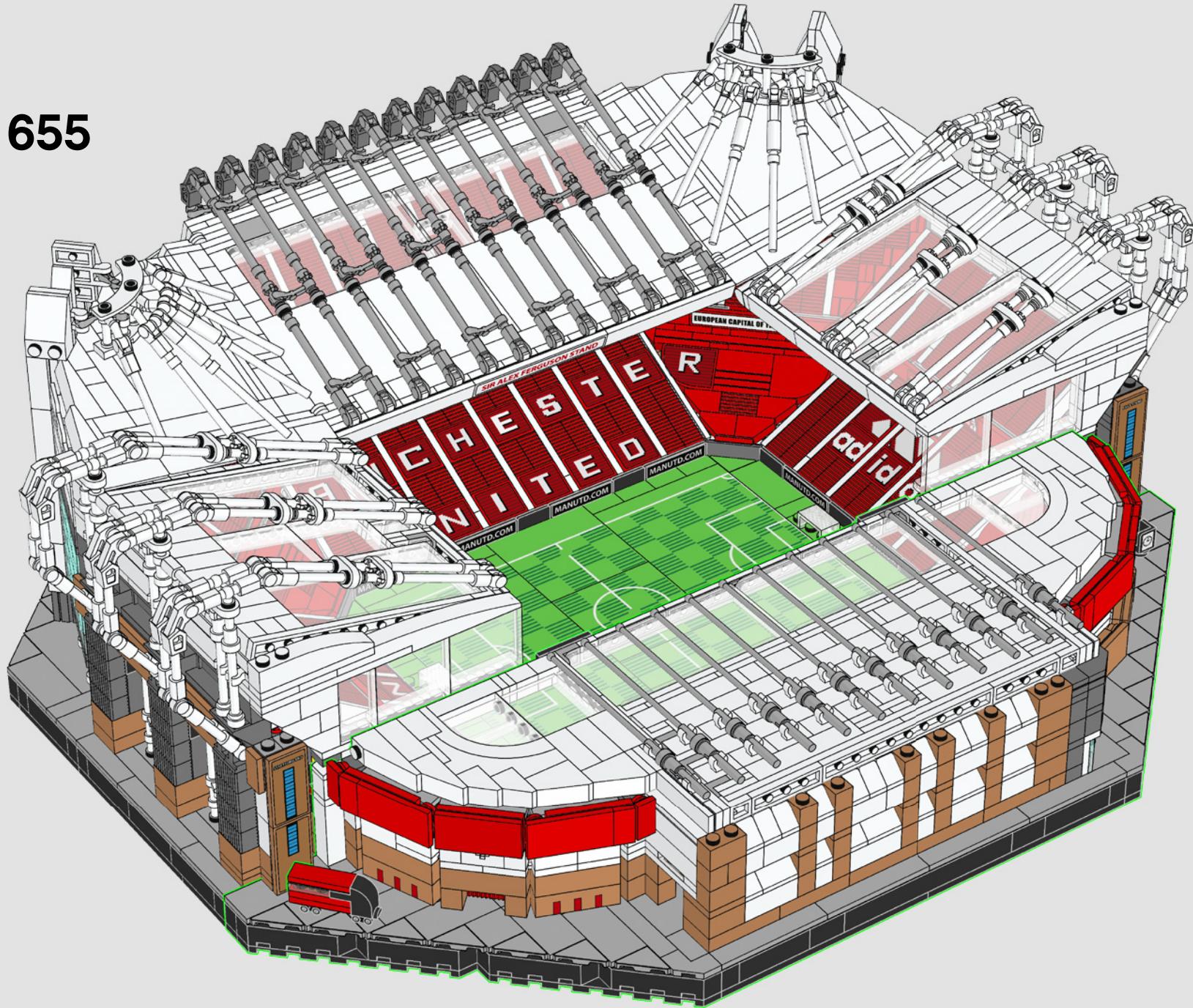


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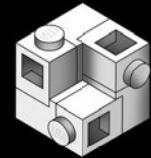


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# LEGO® CREATOR™

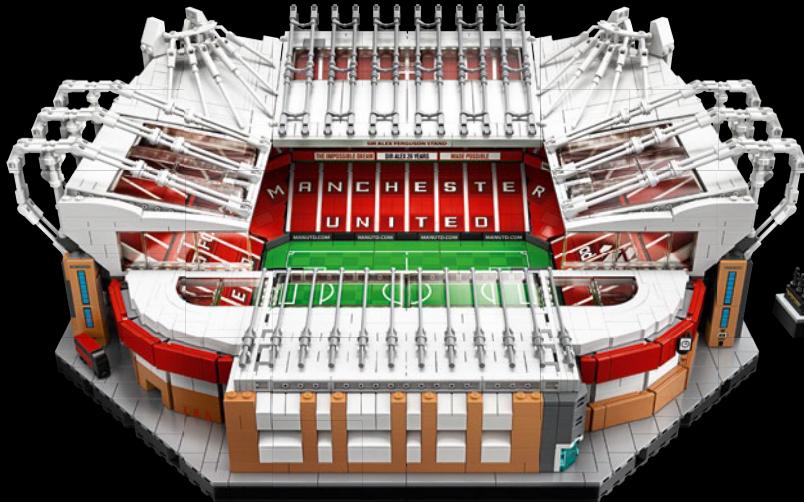


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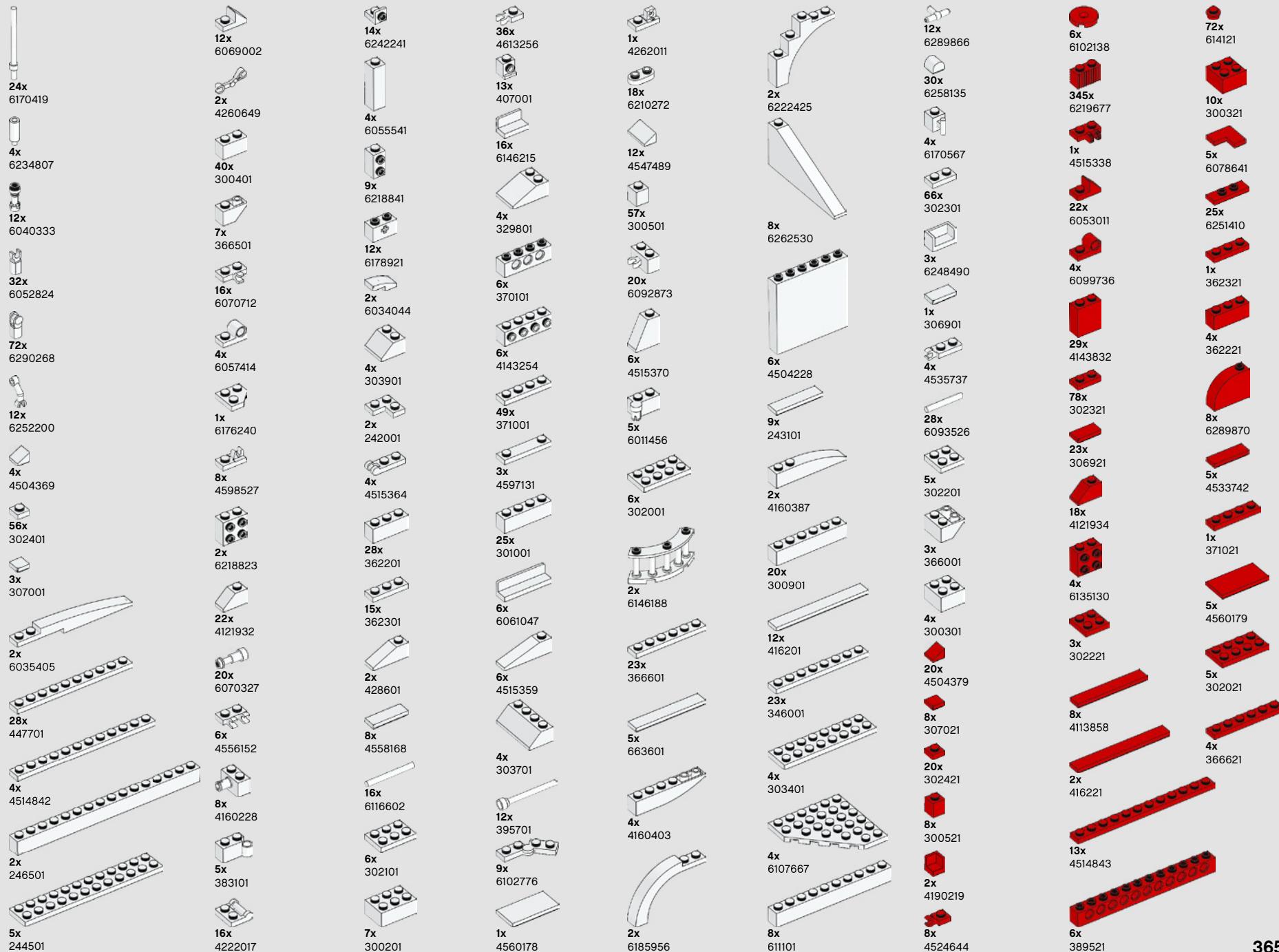
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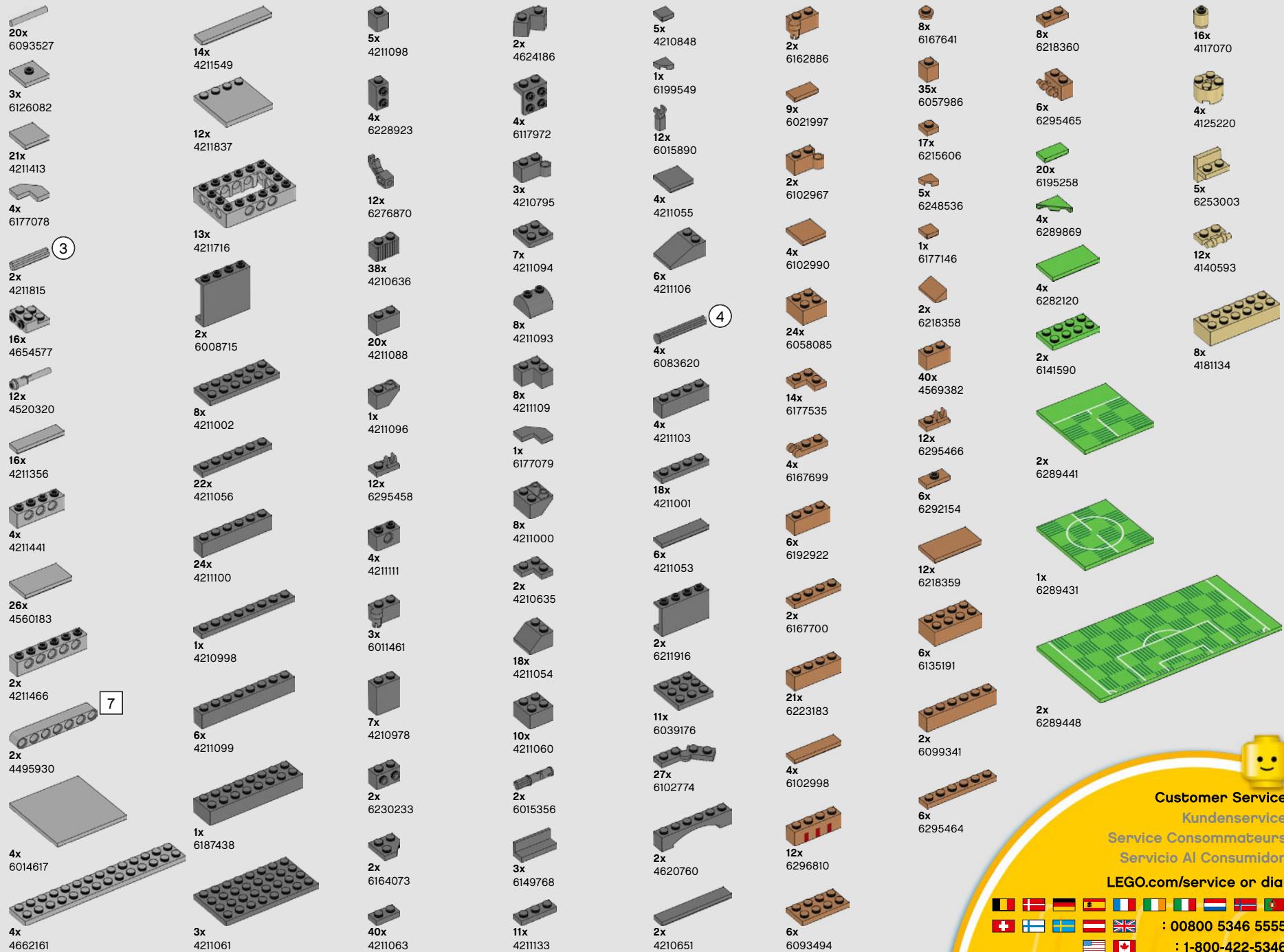
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